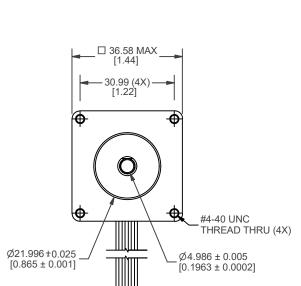
Email: sales@linengineering.com | techsupport@linengineering.com

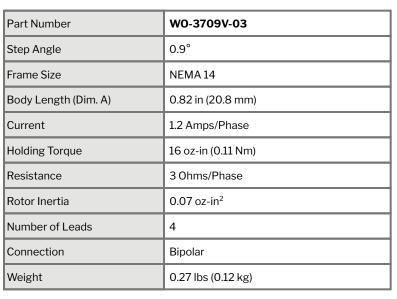
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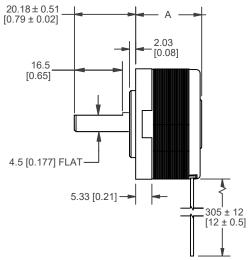
#### **MOTOR SPECIFICATIONS**



### **DIMENSIONS**

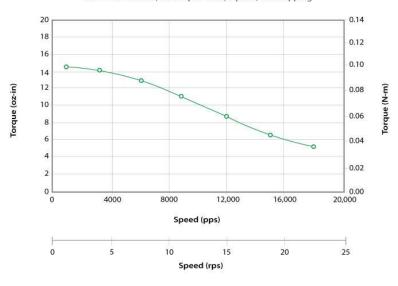






# **PERFORMANCE CURVE**

3709V-03 24VDC, 1.2 Amps/Phase, Bipolar, 1/2 Stepping



#### **OPERATING SPECIFICATIONS**

| Radial Play                                | 0.001" max @ 1 lbs load     |
|--|-----------------------------|
| End Play                                   | 0.003" max @ 2 lbs load     |
| Shaft Run Out                              | 0.002" TIR                  |
| Concentricity of Mounting Pilot to Shaft   | 0.003" TIR                  |
| Perpendicularity of Shaft to Mounting Face | 0.003" TIR                  |
| Max Axial Load                             | 6 lbs                       |
| Maximum Case Temperature                   | 80 C                        |
| Ambient Temperature                        | -20° to 50° C               |
| Storage Temperature                        | -20° to 100° C              |
| Humidity Range                             | 85% or less, non-condensing |
| Magnet Wire Insulation                     | Class B 130° C              |
| Insulation Resistance                      | 100MΩ at 500 VDC            |
| Dielectric Strength                        | 500 VAC for 1 minute        |

#### **WIRING TABLE**

| COLOR | FUNCTION  |
|-------|-----------|
| Red   | A+ Phase  |
| Blue  | A- Phase  |
| Green | B + Phase |
| Black | B- Phase  |

## **OPERATION & USAGE TIPS**



Do not disassemble motors; a significant reduction in motor performance will occur.



Do not machine shafts; this will have a negative effect on shaft run out and perpendicularity.



Do not disconnect motor from drive while in operation.



Do not use holding torque/detent torque of motor as a fail safe brake.



Do not hold motor by lead wires.



Do not exceed the rated current; this will burn the motor.

FAILURE TO COMPLY WITH THESE RECOMMENDATIONS WILL VOID ALL WARRANTY TERMS

## **RECOMMENDED**



Microstepping Driver R208



Single Axis Controller + Driver R256-RO

# Motion Control, Solved.

**MOTOR ENGINEERING & MANUFACTURING** 







Small Batch to OEM Volume Production

