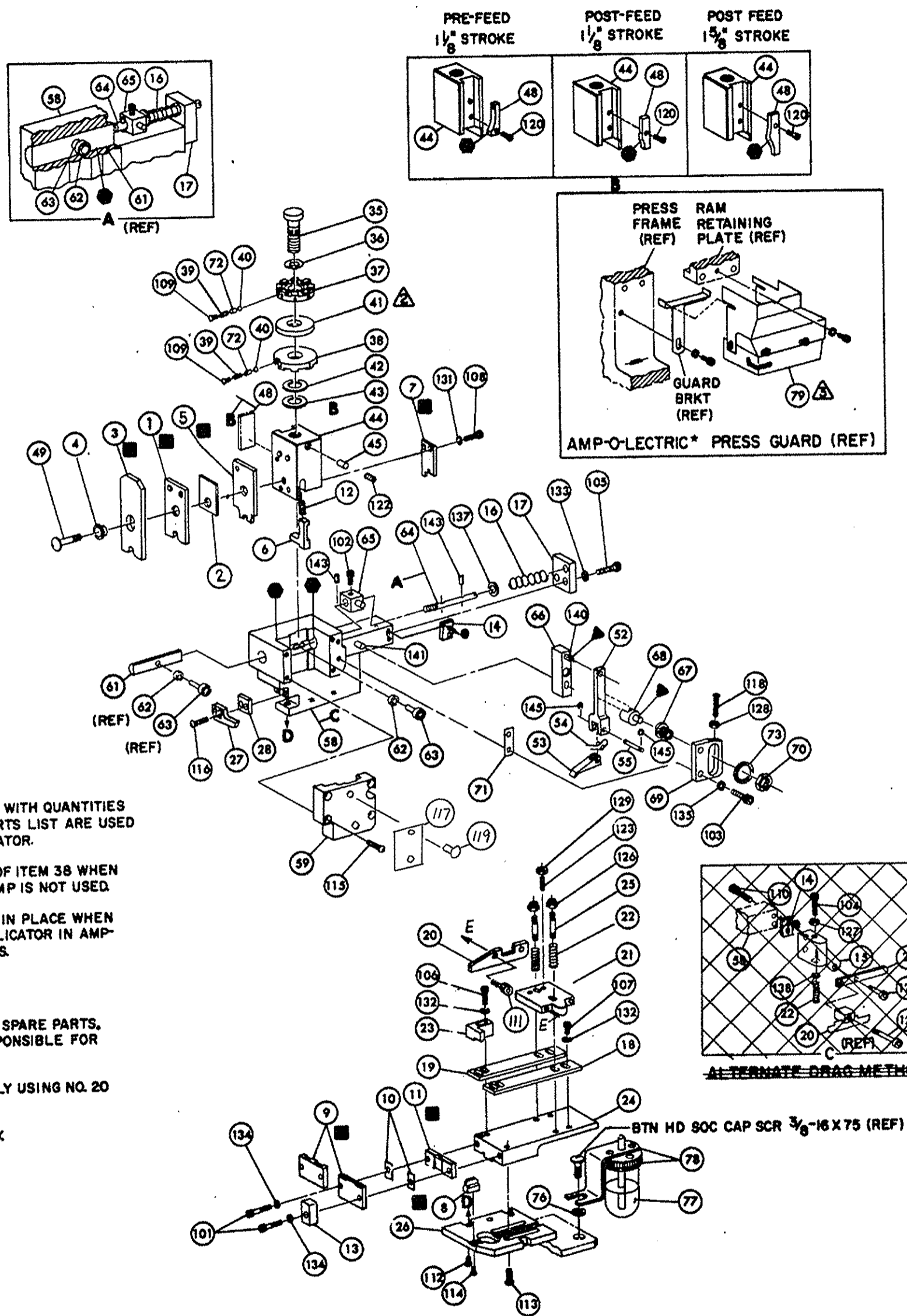


THIS IS A CONTROLLED DOCUMENT.



NOTES:
 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:
 ■ RECOMMENDED SPARE PARTS, CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

ALTERNATE DRAG METHOD

QTY	PART NO	DESCRIPTION	TRM	QTY	PART NO	DESCRIPTION	TRM
2	21045-2	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	454220-1	CAP, RAM	59
			144	1	453736-2	HOUSING	58
2	5-21023-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	1	691499-1	SPRING, FEED FINGER	54
			139	1	694921-8	FINGER, FEED	53
			138	1	240634-1	LEVER, TERMINAL	52
			137				51
			136				50
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	690686-1	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1 1/8\"/>	
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-5	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
1	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
2	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127				41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
			124	1	690142-1	DISC, INSULATION	38
			123	1	5-692155-1	DISC, WIRE	37
			122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
			120				34
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	119				33
2	21017-2	SCR, DR (#2 X .19) ID PLATE	118				32
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ PLATE, ID	117		458980-	APPLICATOR, BASIC (SUB ASSY)	31
1	461264-1	PLATE, ID	116				30
2	2-21002-3	SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER	115				29
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	1	3-690451-0	SPACER, STRIPPER	28
1	24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113	1	240639-2	STRIPPER	27
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	1	455676-1	PLATE, BASE	26
3	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	111	2	22384-8	DRAG, STUD	25
			110	1	455678-1	PLATE, STRIP HOLD	24
			109				23
			108	2	23470-5	SPRING, DRAG	22
			107	1	464451-4	ARM, STOCK DRAG	21
			106	1	464452-2	DRAG, STOCK	20
			105	1	3-458030-9	GUIDE, STRIP (REAR)	19
			104	1	3-458031-9	GUIDE, STRIP (FRONT)	18
			103	1	454178-1	GUIDE, FEED ROD	17
			102	1	4-22284-9	SPRING, FEED RETURN	16
			101		454665-4	ADAPTER, DRAG	15
			79		464524-1	SPACER, DRAG ADAPTER	14
REF	455745-1	GUARD, WINDOW	78			SPACER, HOLD DOWN	13
			77			SPRING, HOLD DOWN	12
			76	1	453654-1	PLATE, REAR SHEAR	11
			75	2	2-240645-0	SPACER, SHEAR PLATE	10
			74	1	453653-1	PLATE, FRONT SHEAR	9
			73	1	453670-4	ANVIL	8
			72	1	453656-1	BLADE, SLUG, REAR	7
			71			HOLD DOWN, TERMINAL	6
			70	1	684917-2	SHEAR BLADE, FRONT	5
			69	1	238009-1	SPACER, TUBULAR	4
			68	1	3-456135-1	CRIMPER, INSULATION	3
			67	1	1-455888-2	SPACER, INSULATION	2
			66	1	2-456402-6	CRIMPER, WIRE	1
			65				
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CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	6/323	
A	.041	20			
B	.038	(1)22 OR (2)24			
C	.034	24			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.055	F	.535	A18039	
INSUL	.110	O			
WIRE RANGE	24 - 20	INSULATION RANGE	.040 - .100	PRESS NO	
REMARKS AMPOMATOR LEADMAKER BENCH G					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DATE	DESCRIPTION	BY
1	0150-0062-03		
2	0150-1530-02	ACTIVATE	
3	0150-1530-02	ACTIVATE	
4	0150-1530-02	ACTIVATE	
5	0150-1530-02	ACTIVATE	
6	0150-1530-02	ACTIVATE	
7	0150-1530-02	ACTIVATE	
8	0150-1530-02	ACTIVATE	
9	0150-1530-02	ACTIVATE	
10	0150-1530-02	ACTIVATE	