

IPS RGB 3.5" LCD TFT DATASHEET

Rev.1.1 2021-07-27

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally Black/IPS	/
Size	3.5	Inch
Viewing Direction	Free	/
Outside Dimensions (W x H x D)	93.96 x 76.44 x 5.41	mm
Active Area (W x H)	70.08 x 52.56	mm
Pixel Pitch (W x H)	0.219 x 0.219	mm
Resolution	320 x 240 (RGB)	/
Brightness	800	cd/m²
Color Depth	16.7 M	/
Pixel Arrangement	RGB Vertical Stripe	/
Driver IC of Board	ST7272A	/
Interface	RGB	/
With/Without Touch	With Projected Capacitive Touch Panel	/
CTP Driver	ILI2132A	/
Touch Interface	USB/I2C/Optional UART	/
Weight	60	g

Note 1: RoHS3 compliant

Note 2: LCM weight tolerance: ± 5%.



1. REVISION RECORD

REV NO.	REV DATE	CONTENTS	REMARKS
1.0	202-08-18	Initial Release	
1.1	2021-07-27	Updating new template	



2. CONTENTS

1.	REVIS	ON RECORD	2				
2.	CONT	ENTS	3				
3.	MODL	JLE CLASSIFICATION INFORMATION	4				
4.	uxTouch ASSEMBLY						
5.	MODL	JLE DRAWING	6				
6.	ABSOI	_UTE MAXIMUM RATINGS	7				
7.	ELECT	RICAL CHARACTERISTICS	7				
8.	BACKI	LIGHT ELECTRICAL CHARACTERISTICS	7				
9.	ELECT	RO-OPTICAL CHARACTERISTICS	8				
10.		CK DIAGRAM					
11.	INTE	RFACE DESCRIPTION	10				
11.	. 1 To	uch panel assignment	11				
11.		DN1 assignment					
12.		NG CHARACTERISTICS					
12	. .1 Inj	out setup timing setting	12				
	12.1.1	Parallel 24-bit RGB Timing Table	12				
	12.1.2	SYNC-DE mode timing diagram	14				
	12.1.3	DE mode timing diagram	15				
12	. 2 Sy	stem Bus Timing for RGB Interface	16				
12	3 Po	wer ON/OFF sequence	17				
	12.3.1	Power on sequence	17				
	12.3.2	Power off sequence	17				
13.	CAP	ACITIVE TOUCH SCREEN PANEL SPECIFICATIONS	18				
13	. 1 Me	echanical characteristics	18				
13	.2 Ele	ectrical characteristics	18				
14.	INSF	PECTION	19				
14	.1 Ins	spection condition	19				
14	2 Ins	spection standard	20				
15.	RELI	ABILITY TEST	21				
16.	LEG	AL INFORMATION	22				



3. MODULE CLASSIFICATION INFORMATION

		35							
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

NO.	PARAMETER	SYMBOL
1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard
3.	DISPLAY SIZE	35 – 3.5"
4.	MODEL SERIAL NO.	H – High Brightness, IPS
5.	RESOLUTION	H – 320 x 240 px
6.	INTERFACE	T – TFT LCD, RGB
7.	FRAME	N – Without Mounting Metal Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	C – With Capacitive Touch Panel
10.	VERSION	00 – (00-99)



4. uxTouch ASSEMBLY

uxTouch are LCD TFT displays with specially designed projected capacitive touch panels. uxTouch display can be mounted without any holed in the housing. Our standard uxTouch displays include double-sided adhesive tape (DST) to stick TFT easily to the housing. Basic series include 4.3", 5.0",7.0" and 10.1" display sizes.

uxTouch models with double-side adhesive tape can be mounted by connecting the glass to the housing. Riverdi recommends using support brackets assembled to display's back. An additional support will stiffen the whole structure and minimize the influence of external factors such as vibration. Figure 1 below show examples of using support elements.

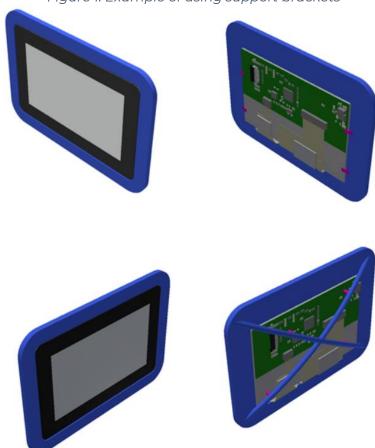
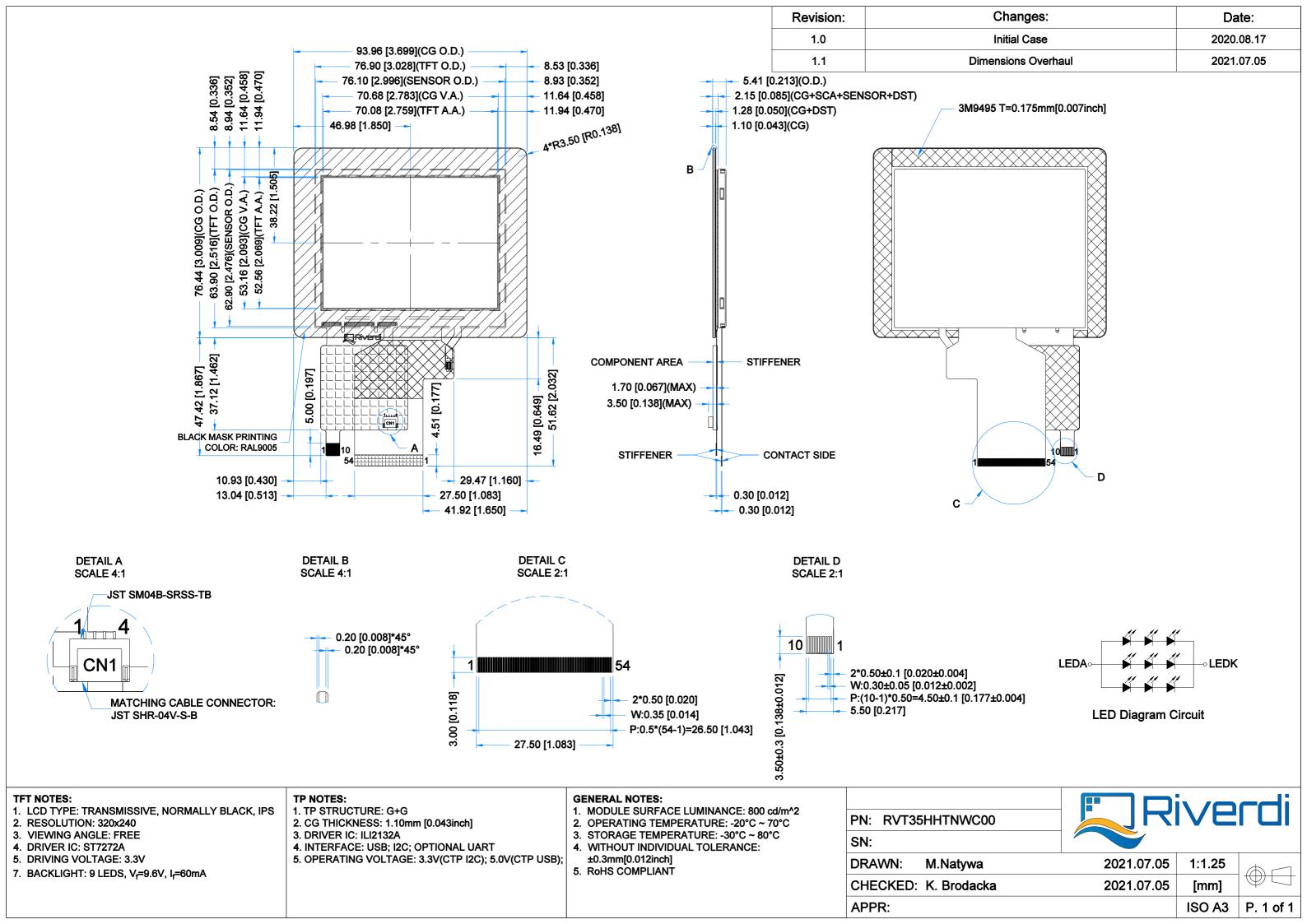


Figure 1. Example of using support brackets





6. ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT	NOTE
Operating Ambient Temperature	T _{OP}	-20	70	°C	
Storage Temperature	T _{ST}	-30	80	°C	At 25±5℃
Operating Ambient Humidity	Hop	10	-	% RH	
Power for Circuit Driving	V_{DD}	-0.3	5.0	V	

Note Exceeding the maximum values may cause improper operation or permanent damage to the unit.

7. ELECTRICAL CHARACTERISTICS

PARAMETE	R	SYMBOL	MIN	TYP	MAX	UNIT
Power Supply fo	or Analog Circuit	VDD	3.0	3.3	3.6	
Logic Input	Low Voltage	VIL	0	-	$0.3 V_{DD}$	
Voltage	High Voltage	VIH	$0.7 V_{DD}$	-	V_{DD}	V
Logic Output	Low Voltage	VOL	0	-	$0.2V_{DD}$	V
Voltage	High Voltage	VOH	0.8 V _{DD}	-	-	
Current of	Black Mode	lb	-	25	30	mA
Power Supply	Standby Mode	Iw	-	50	60	uA

8. BACKLIGHT ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Backlight Driving Voltage	V _F	9.0	9.6	10.2	V	Notes 1,2
Backlight Driving Current	l _F	-	60	-	mA	Notes 1,2
Backlight Power Consumption	W_BL	-	576	-	mW	
Backlight Lifetime	-	-	50,000	-	hours	Note 3

Note 1. Unless specified, the ambient temperature T_a=25°C.

Note 2. The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range be exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings.

Note 3. Operating life means the period in which the LED brightness goes down to 50% of the initial brightness. Typical operating lifetime is the estimated parameter.



9. ELECTRO-OPTICAL CHARACTERISTICS

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of Φ and θ equal to 0° .

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	RMK	NOTE
Response Time	Tr+Tf		-	50	-	ms	FIG 2.	4
Contrast Ratio	Cr	θ=O°	-	700	-		FIG 3.	1
Luminance Uniformity	δ WHITE	ø=0° Ta=25 °C	-	75	-	%	FIG 3.	3
Surface Luminance	Lv	14 25 C	-	800	-	cd/m²	FIG 3.	2
	θ	ø = 90°	-	80	-	deg	FIG 4.	6
Viewing Angle		ø = 270°	-	80	-	deg	FIG 4.	
Range		ø = 0° ø = 180°	-	80	-	deg	FIG 4.	
			-	80	-	deg	FIG 4.	
	Rx		0.573	0.613	0.653	-	FIG 3.	5
	Ry		0.317	0.357	0.397	-		
	Gx	θ=O°	0.324	0.364	0.404	-		
CIE (x, y)	Gy	ø=0°	0.263	0.603	0.643	-		
Chromaticity	Bx	Ta=25 °C	0.110	0.150	0.190	-		J
	Ву	1d-25°C	0.069	0.109	0.149	-		
	Wx		0.277	0.317	0.357	-		
	Wy		0.299	0.339	0.379	-	-	

Note 1. Contrast Ratio (CR) is defined mathematically as below, for more information see Figure 3.

Contrast Ratio = $\frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 3.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the minimum luminance of 5 points luminance by maximum luminance of 5 points luminance. For more information see Figure 3.

 $\delta \, WHITE \, = \, \frac{Minimum \, Surface \, Luminance \, with \, all \, white \, pixels \, (P1, P2, P3, P4, P5)}{Maximum \, Surface \, Luminance \, with \, all \, white \, pixels \, (P1, P2, P3, P4, P5)}$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 2. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.



Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 4.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Partical 100% Sessions of the session of the sessi

Figure 2. The definition of response time

Figure 3. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

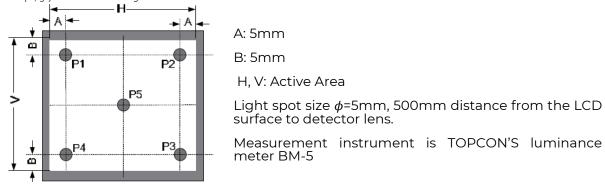
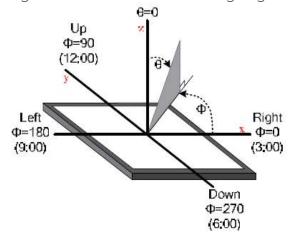
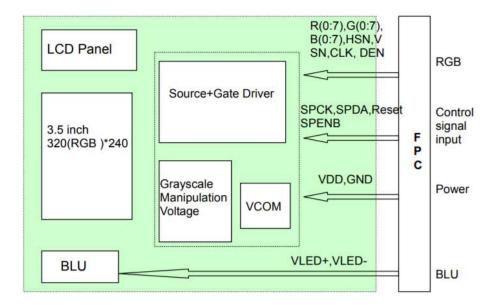


Figure 4. The definition of viewing angle





10. BLOCK DIAGRAM



11. INTERFACE DESCRIPTION

PIN NO.	SYMBOL	I/O/P	DESCRIPTION
1	LED-K	Р	Backlight power input PIN cathode
2	LED-K	Р	Backlight power input PIN cathode
3	LED-A	Р	Backlight power input PIN anode
4	LED-A	Р	Backlight power input PIN anode
5	NC	-	No connection
6	NC	-	No connection
7	NC	-	No connection
8	RESET	I	Reset
9	NC	I	No connection
10	NC	I	No connection
11	NC	1/0	No connection
12-19	B0-B7	I	Blue Data
20-27	G0-G7	I	Green Data
28-35	R0-R7	l	Red Data
36	HSYNC	I	Horizontal synchronizing signal
37	VSYNC	I	Vertical synchronizing signal
38	DOTCLK	I	Data Clock
39	NC	-	No connection
40	NC	-	No connection
41	VDD	I	Power supply
42	VDD	I	Power supply
43-44	NC	I	No connection
45-47	NC	-	No connection
48-50	NC	I	No connection
51	NC	-	No connection
52	DEN	I	Data Enable Signal
53	GND	I	Ground
54	GND	I	Ground



11.1 Touch panel assignment

PIN NO.	SYMBOL	DESCRIPTION	NOTE
1	USB_GND	USB_ Ground	
2	USB_VDD	USB Power for CTP, 5.0V	
3	USB_D-	USB _Data Signal –	
4	USB_D+	USB _Data Signal +	
5	I2C_GND	I2C _ Ground	
6	I2C_VDD	I2C _Power for CTP, 3.3 V	
7	I2C_RST	I2C _Reset Pin, Active low	
8	I2C_SCL	I2C _Clock Input	Note 1
9	I2C_INT	I2C _Interrupt Signal from CTP, Active low	
10	I2C_SDA	I2C _Data Signal	

Note 1. External pull-up resistors are required.

11.2 CON1 assignment

PIN NO.	SYMBOL	DESCRIPTION
1	USB_VDD	USB_Power for CTP, DC 5.0V
2	USB_D-	USB _Data Signal -
3	USB_D+	USB _Data Signal +
4	USB_GND	USB_Ground



12.TIMING CHARACTERISTICS

12.1 Input setup timing setting

RGB MODE SELECTION	DCLK	HSYNC	VSYNC	DE
SYNC-DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

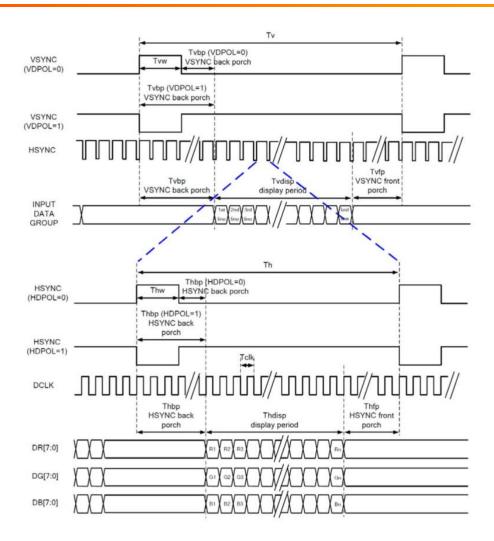
Note. "Input" means these signals are driven by host side.

12.1.1 Parallel 24-bit RGB Timing Table

PARAM	1ETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
DCLK Fred	quency	Fclk	5	6	8	MHz	
DCLK Peri	iod	Tclk	125	167	200	ns	
	Period Time	Th	325	371	438		
	Display Period	Thdisp		320			
HSYNC	Back Porch	Thbp	3	43	43	DCLK	SYNC mode back porch control by H_BLANKING [7:0] setting Thbp= H_BLANKING [7:0]
	Front Porch	Thfp	2	8	75		
	Pluse Width	Thw	2	4	43		
	Period Time	Tv	244	260	289		
	Display Period	Tvdisp		240			
VSYNC	Back Porch	Tvbp	2	12	12	HSYNC	SYNC mode back porch control by V_BLANKING [7:0] setting Tvbp= V_BLANKING [7:0]
	Front Porch	Tvfp	2	8	37		
	Pluse Width	Tvw	2	4	12		

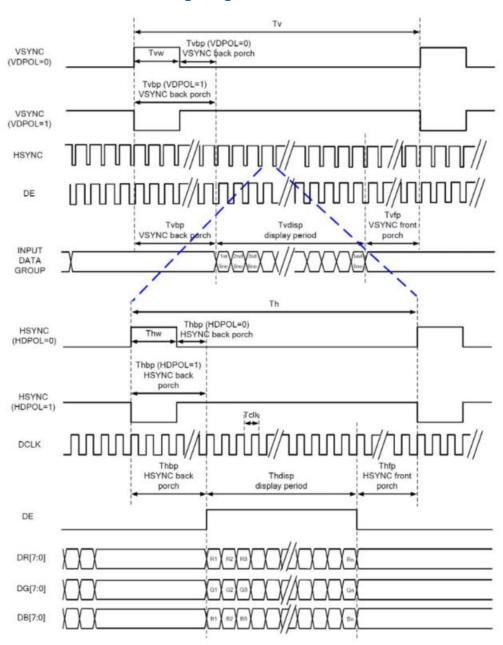
Note. It's necessary to keep Tvbp=12 and Thbp=43 in sync mode. DE mode is unnecessary to keep it.





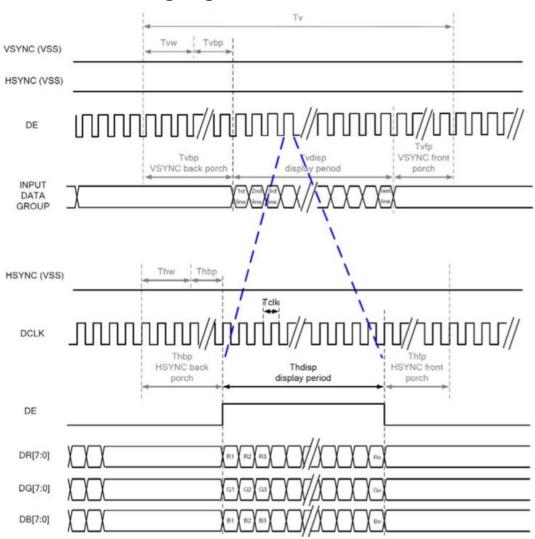


12.1.2 SYNC-DE mode timing diagram



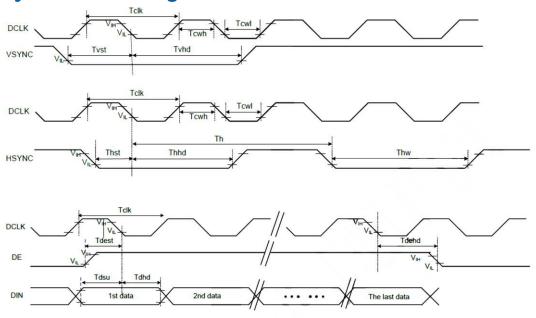


12.1.3 DE mode timing diagram





12.2 System Bus Timing for RGB Interface

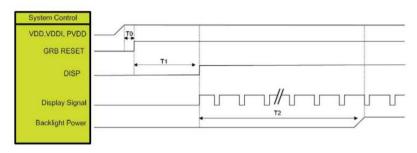


PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
CLK Pulse Duty	Tclk	40	50	60	%
HSYNC Width	Thw	2	-	-	DCLK
HSYNC Period	Th	55	60	65	CLK
VSYNC Setup Time	Tvst	12	-	-	
VSYNC Hold Time	Tvhd	12	-	-	
HSYNC Setup Time	Thst	12	-	-	
HSYNC Hold Time	Thhd	12	-	-	ne
Data Setup Time	Tdsu	12	-	-	ns
Data Hold Time	Tdhd	12	-	-	
DE Setup Time	Tdest	12	-	-	
DE Hold Time	Tdehd	12	-	-	



12.3 Power ON/OFF sequence

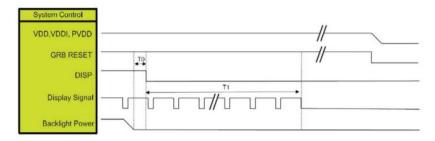
12.3.1 Power on sequence



Note. Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0];

SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	System power stability to GRB RESET signal	0	
TI	GRB RESET=" High" to DISP="High "	10	ms
T2	Display Signal output to Backlight Power on	250	

12.3.2 Power off sequence



Note. Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0];

SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	Backlight Power off to DISP=" Low"	5	ms
П	DISP =" Low" to IC internal voltage discharge complete	80	ms



13.CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

13.1 Mechanical characteristics

DESCRIPTION	SPECIFICATION	REMARK
Touch Panel Size	3.5 inch	
Outline Dimension of CTP	93.96 mm x 76.44 mm	
Product Thickness	2.15 mm	
Glass Thickness	1.1 mm	
CTP View Area	70.68 mm x 53.16 mm	uxTouch
Sensor Active Area	72.08 mm x 54.56 mm	
Structure type	Glass + Glass	
Surface Hardness	7H	

13.2 Electrical characteristics

DESCRIPTION		SPECIFICATION	REMARK
Power Consumption	Active Mode	90 mA	Note 1
(IDD)	Sleep Mode	10 mA	Note 1
Linearity		+/- 1.5mm	
Controller		ILI2132A	
Resolution		320 x 240	

Note 1. These 2 values will be verified on the real samples.



14. INSPECTION

Standard acceptance/rejection criteria for TFT module

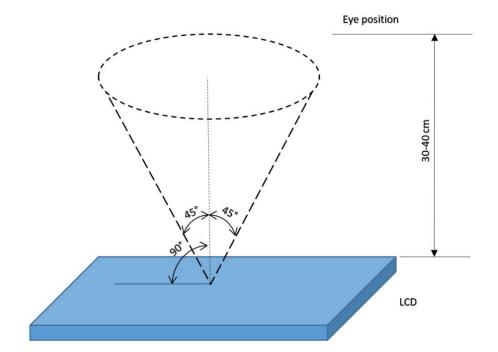
14.1 Inspection condition

Ambient conditions:

- Temperature: 25 ± 2°C
- Humidity: (60 ± 10) %RH
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance: 35 ± 5cm between inspector bare eye and LCD.

Viewing Angle: U/D: 45°/45°, L/R: 45°/45°





14.2 Inspection standard

ITEM		CRITE	RION			
	x	3.5" ≤ Size ≤ 5"				
Black spots,		Average [Diameter	Qualified Qty		
white spots, light leakage, Foreign Particle		D ≤ 0.15 m	ım	Ignored		
(round Type)	D=(x+y)/2	0.15 mm <	: D ≤ 0.3 mm	N≤3		
	Spots density: 10 mm	0.3 mm <	D	Not allowed		
	Width		3.5" ≤ Size	≤ 5"		
		Length	Width	Qualified Q)ty	
LCD black spots, white spots,	_	-	W ≤ 0.03	3 Ignored		
light leakage (line Type)	Length	L ≤ 3.0	0.03 < W ≤ (0.05 2		
	[L ≤ 3.0	0.05 < W ≤	0.1 1		
	Spots density: 10 mm	3.0 < L	0.1 < W	Not allowe	ed	
	3.5" ≤ Size ≤ 5"					
Pright/Dark	Item		Qual	ified Qty		
Bright/Dark Dots	Bright dots		N ≤ 1			
Dots	Dark dots		N ≤ 2			
	Total Bright and Dark	Dots	N ≤ 3			
	Size < 5"					
	Average Diameter	r	Qualified Qty			
	D < 0.2 mm		Ignored			
Clear spots	0.2 mm < D < 0.3 mm		3			
	0.3 mm < D < 0.5 m	m	2			
	0.5 mm < D		0			
	Spots density: 10 mm					
	3.5" ≤ Size ≤ 5"					
Polarizer bubbles	Average Diameter		Qualified Qty			
	D ≤ 0.2 mm		Ignored			
	0.2 mm < D ≤ 0.3 mm					
	0.3 mm < D ≤ 0.5 m	m	1			
	0.5 mm < D		0			
	Total Q'ty 3					
Touch panel	Size < 5"					
spots	Average Diameter Qualified Qty					



	D < 0.	2 mm	Ignored
	0.2 mm < [) < 0.4 mm	5
	0.4 mm < D < 0.5 mm		2
	0.5 m	m < D	0
	Size < 5"		
Touch panel	Length	Width	Qualified Qty
Touch panel white line scratch	-	W < 0.02	Ignored
	L < 3.0	0.02 < W < 0.05	2
	L < 2.5	0.05 < W < 0.08	2
	-	0.08 < W	0

15.RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION	NOTE
1	High Temperature Storage	80°C/120 hours	
2	Low Temperature Storage	-30°C/120 hours	
3	High Temperature Operating	70 °C /120 hours	Note 1
4	Low Temperature Operating	-20°C/120 hours	
5	High Temperature and High Humidity	Humidity 40°C, 90%RH, 120Hrs	
6	Thermal Cycling Test (No operation)	-20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour	Note 2
7	Vibration Test	Frequency: 10 ÷ 55 Hz. Stroke: 1.5 mm. Sweep: 10Hz ÷ 55Hz ÷ 10 Hz. 2 hours for each direction of X, Y, Z (Total 6 hours)	
8	Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces	

Note 1. Sample quantity for each test item is $5 \div 10$ pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



16.LEGAL INFORMATION

Riverdi grants the guarantee for the proper operation of the goods for a period of 12 months from the date of possession of the goods. If in a consequence of this guaranteed execution the customer has received the defects-free item as replacement for the defective item, the effectiveness period of this guarantee shall start anew from the moment the customer receives the defects-free item.

Information about device is the property of Riverdi and may be the subject of patents pending or granted. It is not allowed to copy or disclosed this document without prior written permission.

Riverdi endeavors to ensure that all contained information in this document is correct but does not accept liability for any error or omission. Riverdi products are in developing process and published information may be not up to date. Riverdi reserves the right to update and makes changes to Specifications or written material without prior notice at any time. It is important to check the current position with Riverdi.

Images and graphics used in this document are only for illustrative the purpose. All images and graphics are possible to be displayed on the range products of Riverdi, however the quality may vary. Riverdi is no liable to the buyer or to any third party for any indirect, incidental, special, consequential, punitive or exemplary damages (including without limitation lost profits, lost savings, or loss of business opportunity) relating to any product, service provided or to be provided by Riverdi, or the use or inability to use the same, even if Riverdi has been advised of the possibility of such damages.

Riverdi products are not fault tolerant nor designed, manufactured or intended for use or resale as on line control equipment in hazardous environments requiring fail–safe performance, such as in the operation of nuclear facilities, aircraft navigation or communication systems, air traffic control, direct life support machines or weapons systems in which the failure of the product could lead directly to death, personal injury or severe physical or environmental damage ('High-Risk Activities'). Riverdi and its suppliers specifically disclaim any expressed or implied warranty of fitness for High-Risk Activities. Using Riverdi products and devices in 'High-Risk Activities' and in any other application is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Riverdi from all damages, claims or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Riverdi intellectual property rights.

Hi, I am here to help you!
If you have any additional questions, please contact our support via email: contact@riverdi.com