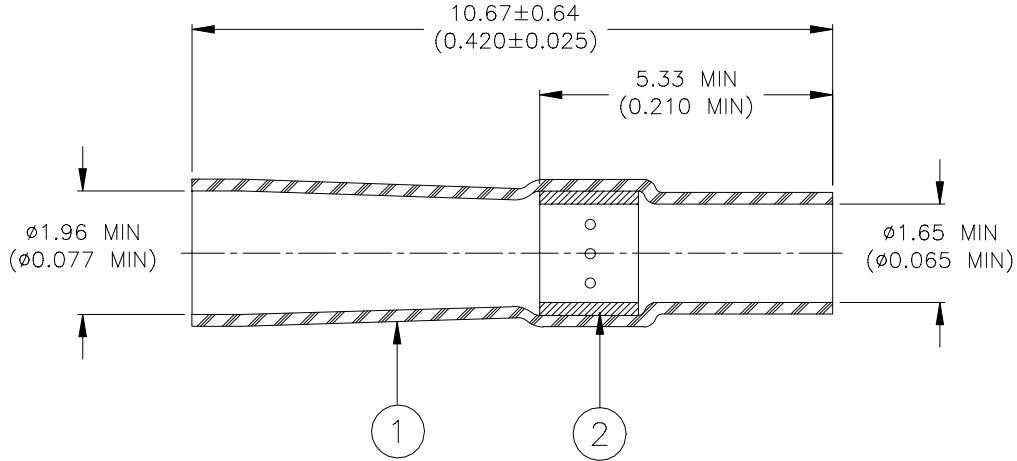


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI/J-STD-006.
  - FLUX: TYPE ROL1 per ANSI/J-STD-004.

### APPLICATION

1. This part is designed to terminate tin or silver plated stranded wires, AWG sizes 28 to 24, to #20 solder cups in Hermetic D-subminiature connector.
2. Sleeve will recover to 0.76 (0.030) max.
3. Temperature range: -55°C to +150°C.

<b>tyco</b> <b>Electronics</b>		<b>Raychem Products</b> 305 Constitution Drive Menlo Park, CA 94025, USA		TITLE : <b>SOLDERSLEEVE, #20 HERMETIC D-SUBMINIATURE CONNECTOR, 28 - 24 AWG HIGH TEMPERATURE WIRE</b>					
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.				DOCUMENT NO.: <b>D-136-21</b>					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D020285		REPLACES: N/A	
DRAWN BY: mforonda		DATE: 8-Jul-02		PROD. REV. B		DOC ISSUE: 1		SCALE: None	
						SIZE: A		SHEET: 1 of 1	

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