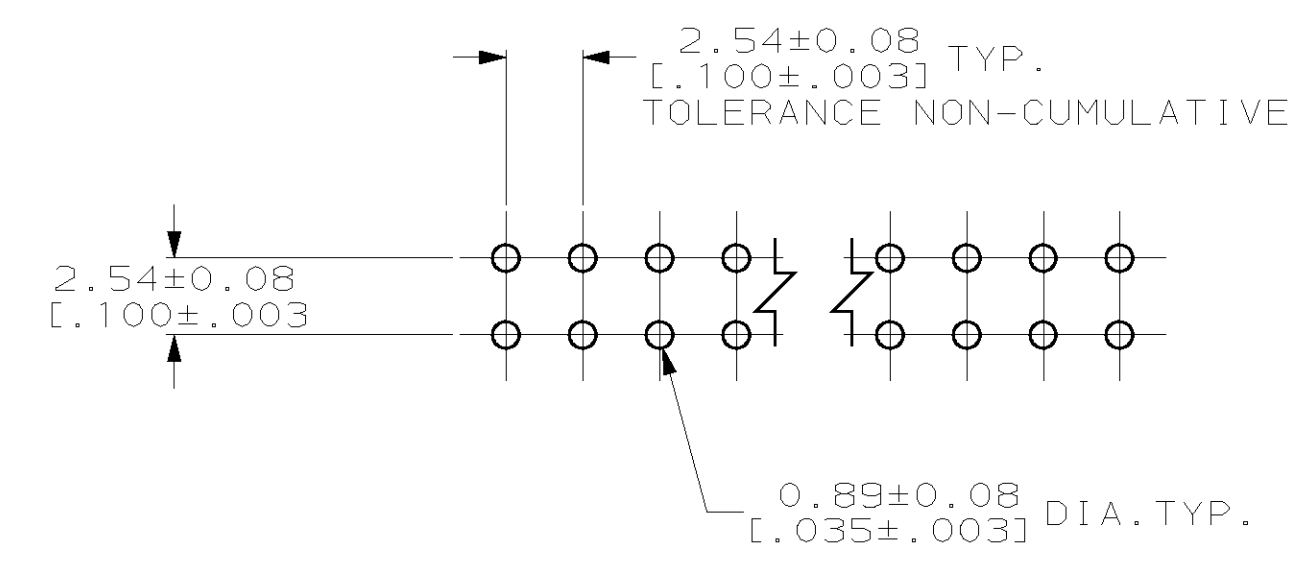
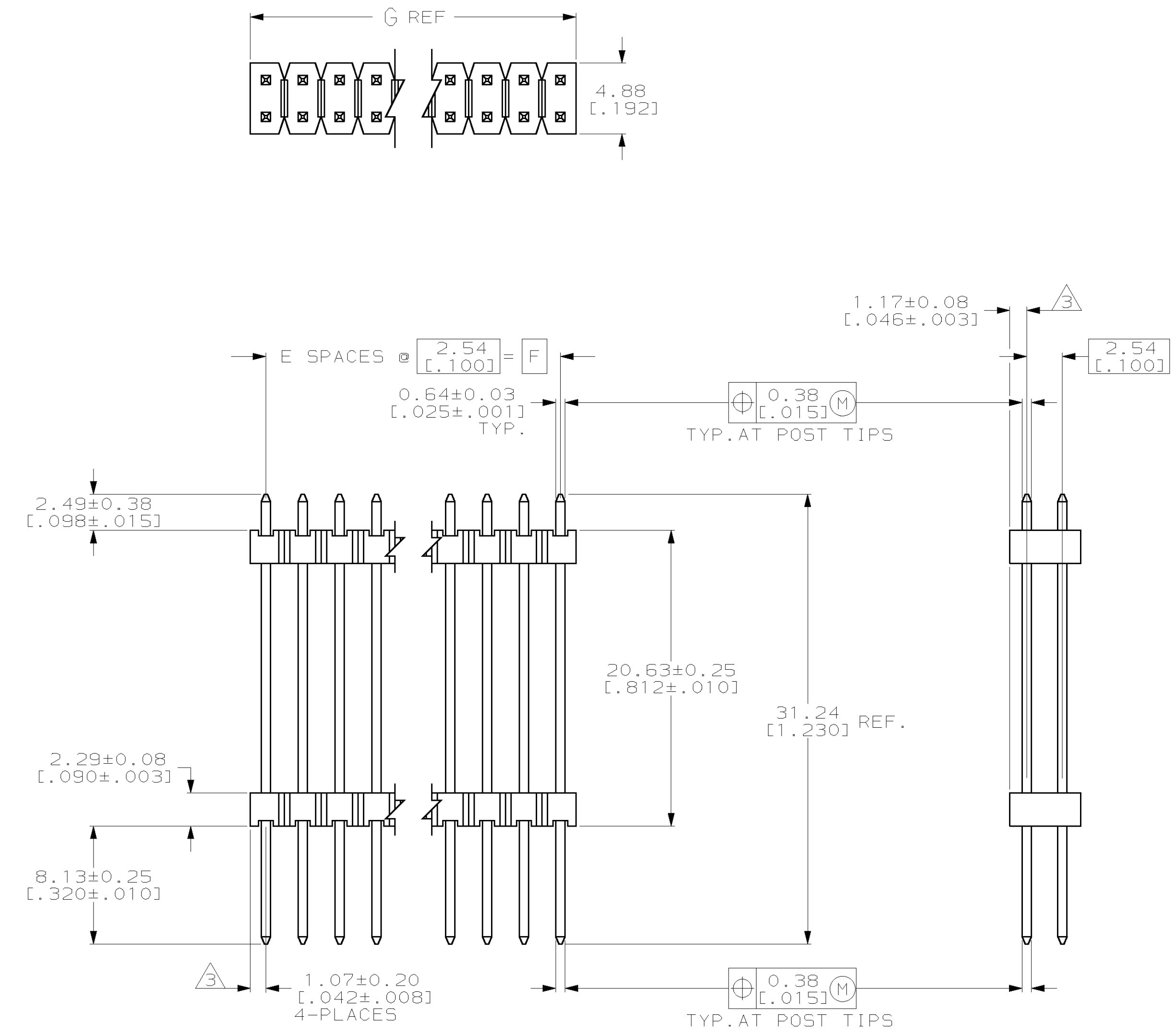


LOC		DIST		REVISIONS			
AD	39	F	LYR	DESCRIPTION	DATE	DWN	APVD
		0	DP	4633-96-22	3/8/96	TH	GD
		A	REV PER	0430-0257-97	19AUG99	BH	JG
		B	REV PER	0621-0071-98	25AUG99	BH	JG

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4 HOUSING: PPA, COLOR-BLACK.
5 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD, OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

32.61 [1.284]	30.48 [1.200]	12	25	146515-2
12.29 [.484]	10.16 [.400]	4	10	146515-1
G	F	E	NO. OF POSITIONS	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT AND IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		DWN: I. HOFFMAN 3/8/96 CHK: G. DUBNICZKI 3/25/96 APVD: G. DUBNICZKI 3/25/96	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.51 [.02] 2 PLC ±0.127 [.005] 3 PLC ±0.127 [.005] 4 PLC ±0.0127 [.0005] ANGLES ±	NAME: HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ. POST, UNSHROUDED HIGH TEMPERATURE APPLICATION SPEC: - PRODUCT SPEC: - SIZE: A1 CAGE CODE: 00779 DRAWING NO: C-146515	CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: B