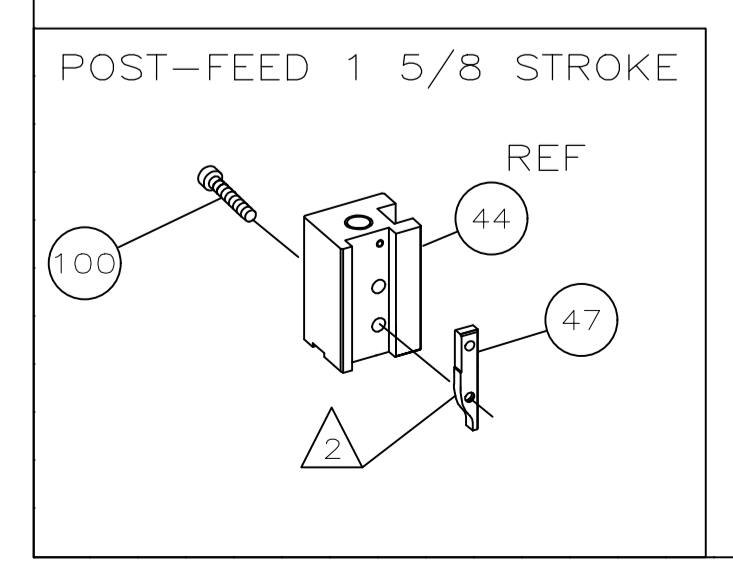
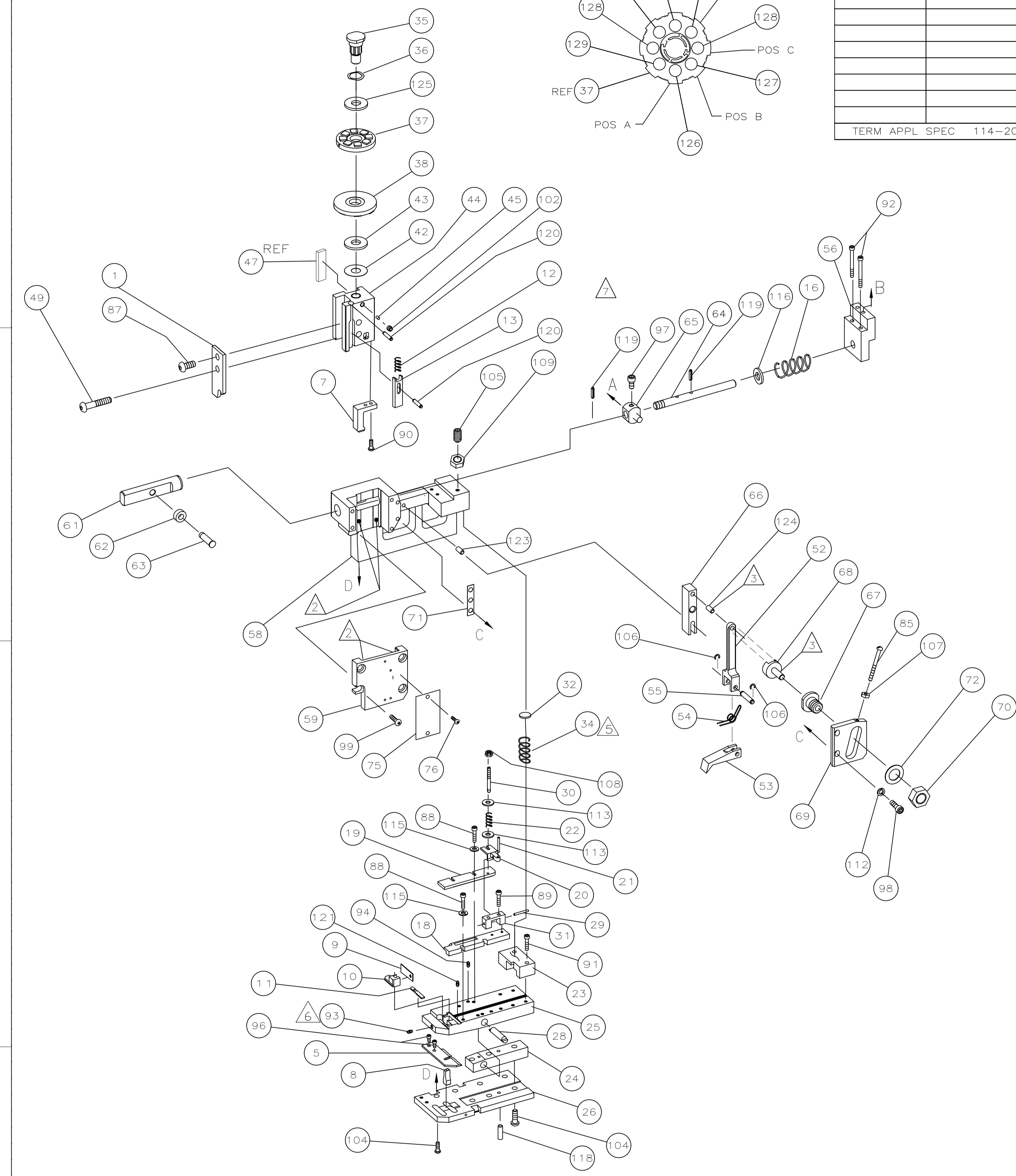


| TERMINAL NAME: | | .250 FLAG FASTON™ |
|-------------------------|--|-------------------|
| 62056-3 | | |
| 62056-6 | | |
| TERM APPL SPEC 114-2078 | | |

| CRIMPING DATA | | | |
|-----------------------------|--------------|-------------|----------|
| PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| A | .072 ±.002 | 12 | |
| B | .062 ±.002 | 14 | |
| C | .056 ±.002 | 16 | |
| D | .052 ±.002 | 18 | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | .160 | TAB LOCK | 18-12 |
| INSUL | - | - | - |
| FEED | .760 | APPL INST | △ I 8031 |
| WIRE STRIP LENGTH .205-.235 | | SET UP GAGE | - |
| | | LAYOUT | - |

| REVISIONS | | | | |
|-----------|---------------|-----------|----|------|
| P LTR | DESCRIPTION | DATE | BY | APPV |
| S1 | ECR-19-001156 | 24JAN2019 | GK | GB |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4. DO NOT EXCEED 80 C.P.M. WITH THIS APPLICATOR.
- 5 AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2 - 6 REVOLUTIONS.
- 6 APPLY LOCTITE TO ITEM 93.

| QTY | PART NO | DESCRIPTION | ITEM NO |
|-----|------------|---------------------------------|---------|
| 2 | 7-354779-5 | PIN, WIRE DISC (.3365)D | 129 |
| 2 | 6-354779-7 | PIN, WIRE DISC (.3325)C | 128 |
| 2 | 5-354779-6 | PIN, WIRE DISC (.3270)B | 127 |
| 2 | 4-354779-3 | PIN, WIRE DISC (.3205)A | 126 |
| 1 | 986950-1 | WASHER, FLAT PRECISION | 125 |
| 1 | 1-21030-2 | PIN, DOWEL (Φ.187X.62) | 124 |
| 1 | 1-21030-6 | PIN, DOWEL (Φ.187X1.25) | 123 |
| 1 | 3-21028-2 | PIN, SLOTTED SPRING (Φ.094X.25) | 122 |
| 2 | 4-21028-9 | PIN, SLOTTED SPRING (Φ.125X.38) | 120 |
| 2 | 5-21028-1 | PIN, SLOTTED SPRING (Φ.125X.50) | 119 |
| 1 | 21029-5 | PIN, SLOTTED SPRING (Φ.188X.75) | 118 |
| 1 | 21899-4 | WASHER, FLAT (5/16) | 116 |
| 4 | 21024-4 | WASHER, LOCK (#8) | 115 |
| 2 | 21899-2 | WASHER, FLAT (#10) | 114 |
| 2 | 21024-5 | WASHER, LOCK (#10) | 113 |
| 1 | 1-22202-7 | NUT, HEX (5/16-24) | 109 |
| 1 | 21022-3 | NUT, HEX (LOCKING)(10-32) | 108 |
| 1 | 21018-5 | NUT, HEX (6-32) | 107 |
| 2 | 21045-3 | RING, RET "C" (Φ.187) FD PIN | 106 |
| 1 | 8-21007-5 | SCREW, SKT SET(5/16-24X.75) | 105 |
| 7 | 2-22733-8 | SCREW, BHC (1/4-20X.63) | 104 |
| 1 | 21009-2 | SCREW, SKT SET(1/4-20X.25) | 103 |
| 1 | 3-21000-9 | SCREW, SHC (10-32X1.00) | 100 |
| 4 | 3-21000-8 | SCREW, SHC (10-32X.88) | 99 |
| 2 | 3-21000-6 | SCREW, SHC (10-32X.62) | 98 |
| 1 | 3-21000-4 | SCREW, SHC (10-32X.38) | 97 |
| 2 | 7-21000-6 | SCREW, SHC (10-32X.31) | 96 |
| 2 | 4-21006-0 | SCREW, SKT SET (8-32X.25) | 94 |
| 1 | 21061-9 | SCREW, SKT SET (8-32X.25) | 93 |
| 2 | 3-21000-0 | SCREW, SHC (8-32X.88) | 92 |
| 2 | 2-21000-9 | SCREW, SHC (8-32X.75) | 91 |
| 2 | 23030-3 | SCREW, SHC (6-32X.50) | 90 |
| 2 | 2-21000-8 | SCREW, SHC (8-32X.62) | 89 |
| 4 | 2-22603-3 | SCREW, HEX (8-32X.62) | 88 |
| 1 | 2-21002-1 | SCREW, BHC (8-32X.38) | 87 |
| 1 | 6-23715-5 | SCR,PAN HD(6-32X1.50)FEED ADJ | 85 |
| 1 | 458109-1 | WASHER, FLAT (SPECIAL) | 72 |
| 1 | 690517-1 | SPACER | 71 |
| 2 | 21017-2 | SCR,DRIVE(#2X.19)ID | 76 |
| 1 | 461264-1 | PLATE, IDENTIFICATION | 75 |
| 1 | 458109-1 | WASHER, FLAT (SPECIAL) | 72 |
| 1 | 690517-1 | SPACER | 71 |
| 1 | 691531-1 | CRIMPER, WIRE | 1 |
| -5 | U/M | | |

| QTY | PART NO | DESCRIPTION | ITEM NO |
|-----|-----------|--------------------------|---------|
| 1 | 22594-8 | NUT, HEX | 70 |
| 1 | 240628-1 | PLATE, ADJ | 69 |
| 1 | 240626-1 | SHAFT, PIVOT | 68 |
| 1 | 240633-1 | BUSHING | 67 |
| 1 | 240630-1 | LEVER, INTERMEDIATE | 66 |
| 1 | 1804317-1 | BLOCK, PIVOT | 65 |
| 1 | 1633286-1 | SCR, ADJ | 64 |
| 1 | 240659-3 | PIN, CAM ROLLER | 63 |
| 1 | 240658-1 | ROLER, CAM | 62 |
| 1 | 240631-1 | ROD, FEED | 61 |
| 1 | 455164-1 | CAP ASSEMBLY | 59 |
| 1 | 458984-1 | HOUSING | 58 |
| 1 | 458361-1 | GUIDE, FEED ROD | 56 |
| 1 | 240624-1 | PIN, FEED FINGER | 55 |
| 1 | 691499-1 | SPRING, FEED FINGER | 54 |
| 1 | 454568-9 | FINGER, FEED | 53 |
| 1 | 240634-1 | LEVER, TERMINAL | 52 |
| 1 | 238015-1 | CAM, POST-FEED 1 5/8 ST | 47 |
| 1 | 690191-1 | PLUG, NYLON | 45 |
| 1 | 691533-1 | RAM | 44 |
| 1 | 690124-4 | WASHER, LAMINATED | 43 |
| 1 | 690125-1 | WASHER, RAM | 42 |
| 1 | 690223-2 | DISC, SPACER | 38 |
| 1 | 354777-1 | WIRE DISC, PLASTIC | 37 |
| 1 | 22480-5 | WASHER, SPRING | 36 |
| 1 | 690212-1 | POST, RAM | 35 |
| 1 | 3-23846-5 | SPRING, HINGE BAR | 34 |
| 1 | 690573-1 | SPACER, SPRING | 32 |
| 1 | 454569-1 | MOUNT, DRAG | 31 |
| 1 | 1-22354-8 | STUD, DRAG | 30 |
| 1 | 21030-2 | PIN, MOUNT, DRAG | 29 |
| 1 | 690582-1 | PIN, HINGE | 28 |
| 1 | 463873-1 | PLATE, BASE | 26 |
| 1 | 691535-2 | HINGE BAR | 25 |
| 1 | 690571-1 | BLOCK, STABILIZER | 24 |
| 1 | 814222-2 | BLOCK, PRESSURE | 23 |
| 1 | 8-22282-6 | SPRING, DRAG | 22 |
| 1 | 21030-6 | LEVER, DRAG | 21 |
| 1 | 454570-1 | DRAG, STOCK | 20 |
| 1 | 454573-4 | GUIDE, STRIP (REAR) | 19 |
| 1 | 454571-9 | GUIDE, STRIP (FRONT) | 18 |
| 1 | 4-22284-9 | SPRING, FEED RETURN | 16 |
| 1 | 692134-8 | POSITIONER, TERMINAL | 13 |
| 1 | 5-22280-5 | SPRING, TERM. POSITIONER | 12 |
| 1 | 691525-3 | PLATE, REAR SHEAR | 11 |
| 1 | 691524-1 | ANVIL INSERT | 10 |
| 1 | 690569-4 | PLATE, FRONT SHEAR | 9 |
| 1 | 691523-5 | ANVIL | 8 |
| 1 | 691532-3 | BLADE, SLUG | 7 |
| 1 | 463874-1 | PLATE, ANVIL MOUNTING | 5 |
| 1 | 691531-1 | CRIMPER, WIRE | 1 |
| -5 | U/M | | |

THIS DRAWING IS A CONTROLLED DOCUMENT.

| | |
|----------------------|-----------------|
| APPROVED: M. YOUNGER | DATE: 22MAY2008 |
| CHK: C. FERISMAN | DATE: 09-14-99 |
| APPROVED: J. ELBIN | DATE: 09-14-99 |

STE TE Connectivity

APPLICATOR, MINIATURE QUICK CHANGE
END FEED HINGE BAR (TABLOCK-- RIGHT HAND)

| | |
|--------------------|--|
| DIMENSIONS: INCHES | TOLERANCES UNLESS OTHERWISE SPECIFIED: |
| 0 PLC ± .005 | 1 PLC ± .004 |
| 1 PLC ± .003 | 2 PLC ± .002 |
| 2 PLC ± .002 | 3 PLC ± .001 |
| 3 PLC ± .001 | 4 PLC ± .0005 |
| 4 PLC ± .0002 | ANGLES ± .001 |

MATERIAL: FINISH

WEIGHT: 0.000000

CUSTOMER DRAWING: A1 00779

DRAWING NO: 687638-5

SCALE: NTS

SHEET: 1 OF 1

REV: S1