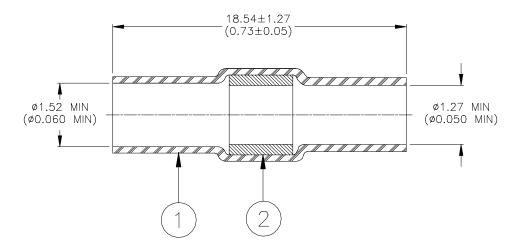
## SPECIFICATION CONTROL DRAWING



## MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI-J-STD-004.

## APPLICATION

- 1. This part is designed for splicing two tin plated solid conductors having a combined maximum diameter of 1.52 (0.060) and a minimum jacket diameter of 0.76 (0.030).
- 2. Part may be installed with infrared or convection heat sources.
- 3. Wires are to be stripped 10.16 (0.400) to 12.7 (0.500) and overlapped under the solder preform.

Raychen a division of 300 C Menlo Pa	DI	EVICES	TITLE: SOLDERSLEEVE SOLID CONDUCTOR SPLICE, 1.52 (0.060) I.D.						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: <b>D-110-28</b>			
TOLERANCES:	ANGLES: N	N/A Raych	Raychem reserves the right to amend this			DCR NUMBER:		REPLACES:	
0.00 N/A			drawing at any time. Users should evaluate			D000142		n/a	
0.0 N/A	ROUGHNES	SS IN the su	the suitability of the product for their						
0 N/A	MICRON	applic	application.						
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