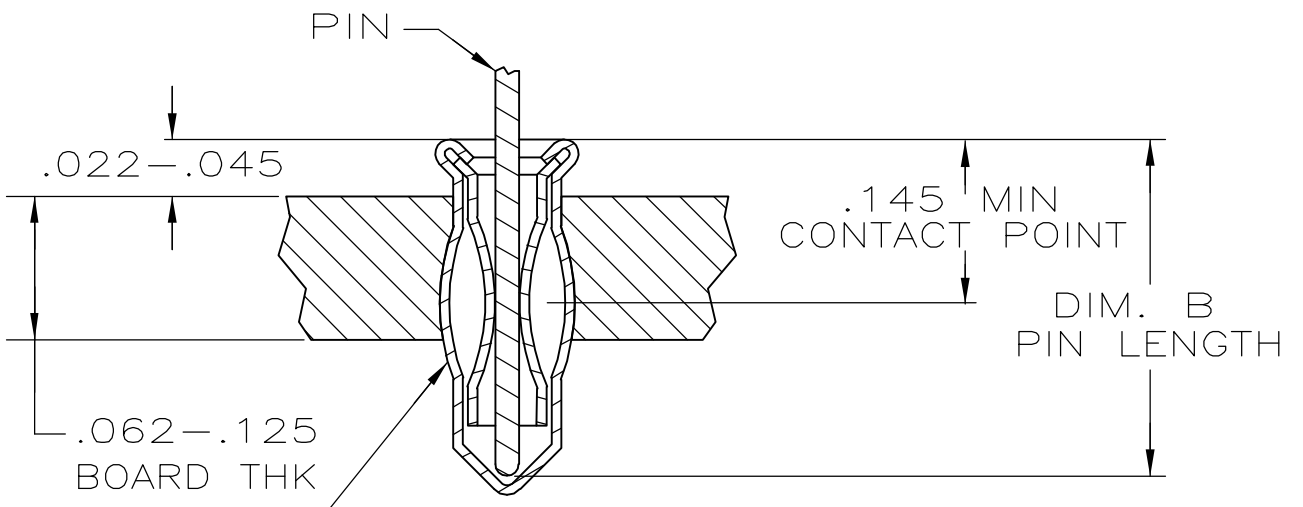
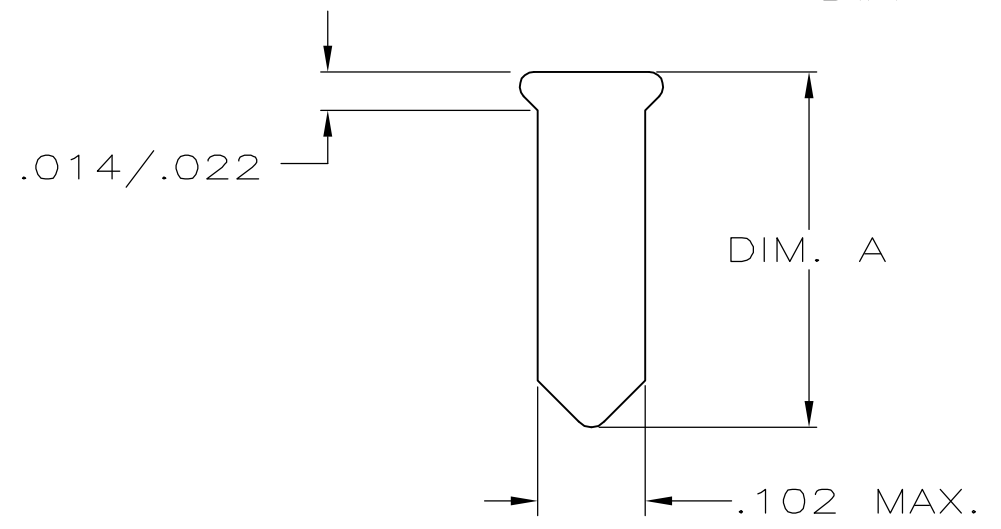
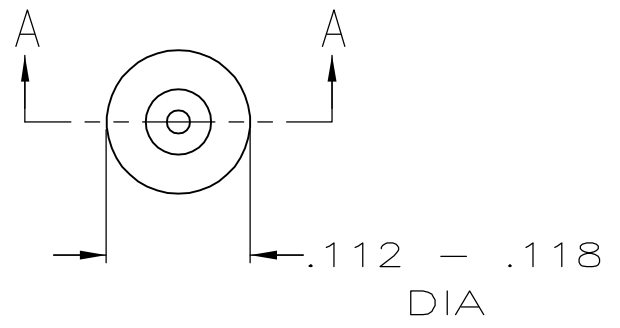


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LOC	DIST	REVISIONS					
AG	53	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	REVISED PER ECO-06-001742	31JAN06	JDP	JGH



MSS INSERTION MACHINE CAPABLE OF OVALIZING SOCKET FOR RETENTION IN PC BOARD WITH .104±.003 DIA HOLE PRIOR TO SOLDERING OPERATION

- MATERIAL:
EYELET: COPPER PER ASTM B 152
SPRING: BERYLLIUM COPPER PER ASTM B 194
- TIN PLATE PER ASTM B 545 .000100 MIN THICK.
- GOLD PLATE PER ASTM B 488 .000030 MIN THICK OVER NICKEL PLATE PER QQ-N-2900N CONTACT AREA.
- TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN.
- HOLE SIZE FOR HAND INSERTION .105±.002.

.275 MAX	.308±.008	.042.649	GOLD ³	TIN ²	5645980-2
			TIN ²	TIN ²	5645980-1
DIM. B	DIM. A	DIA ⁴	SPRING	EYELET	PART NO
PIN			FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	19APR2005		tyco Electronics	Tyco Electronics Corporation	
		L. VARELA - DOCK5	19APR2005			Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK	19APR2005		NAME		
		J. HAVENER	19APR2005		MINIATURE SPRING SOCKET ASSEMBLY		
		APVD	19APR2005		PRODUCT SPEC		
		J. HAVENER	19APR2005		108-14008		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC			
		0 PLC ± -		114-13152			
		1 PLC ± -		SIZE			
		2 PLC ± -		CAGE CODE			
		3 PLC ± -		DRAWING NO			
		4 PLC ± -		RESTRICTED TO			
		ANGLES ± -		A3 00779 C=5645980			
MATERIAL		FINISH		WEIGHT			
NOTE 1		SEE TABLE		-			
				CUSTOMER DRAWING		SCALE	SHEET
						NTS	1 OF 1
							REV
							A

SECTION A-A