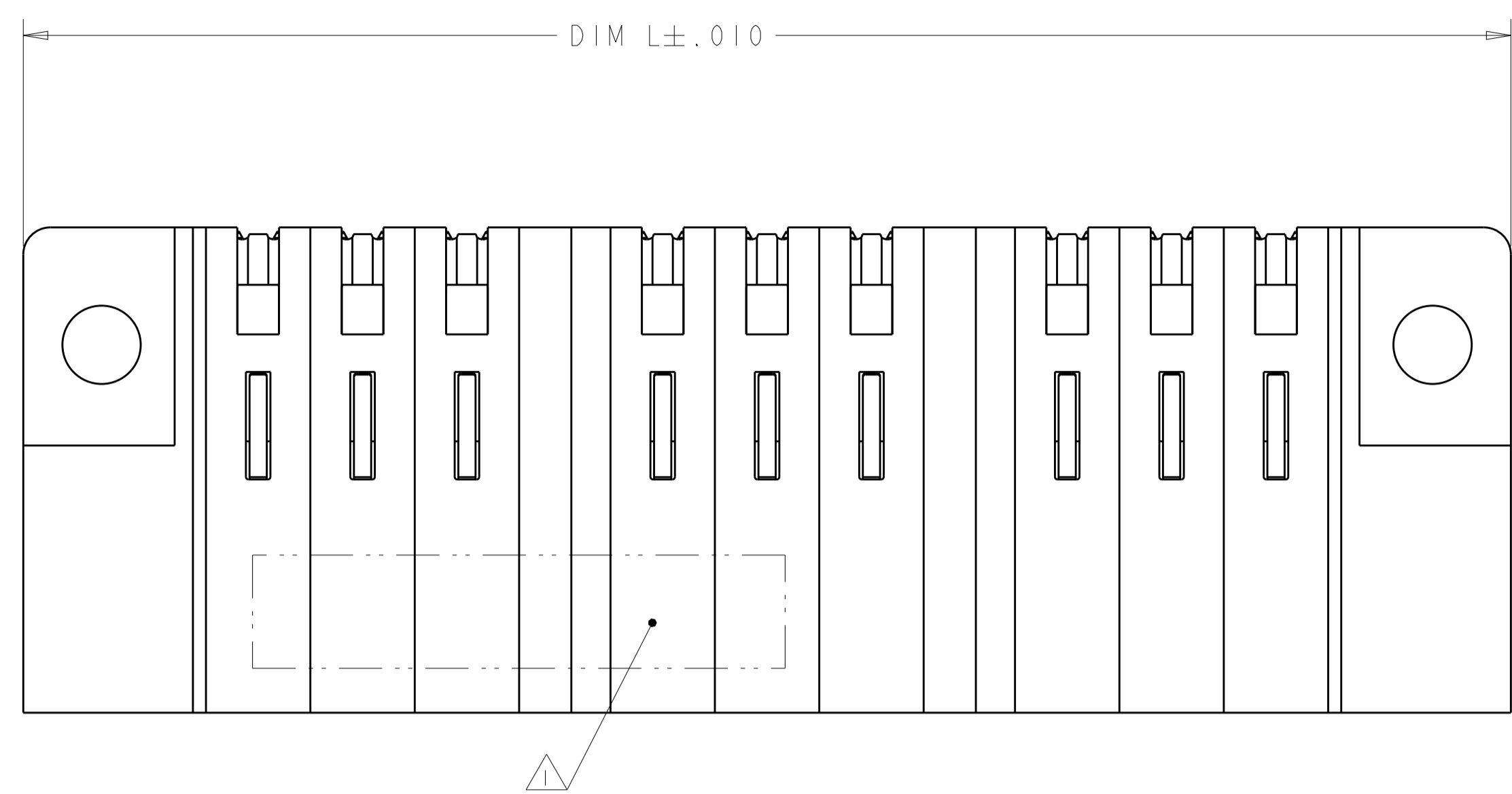
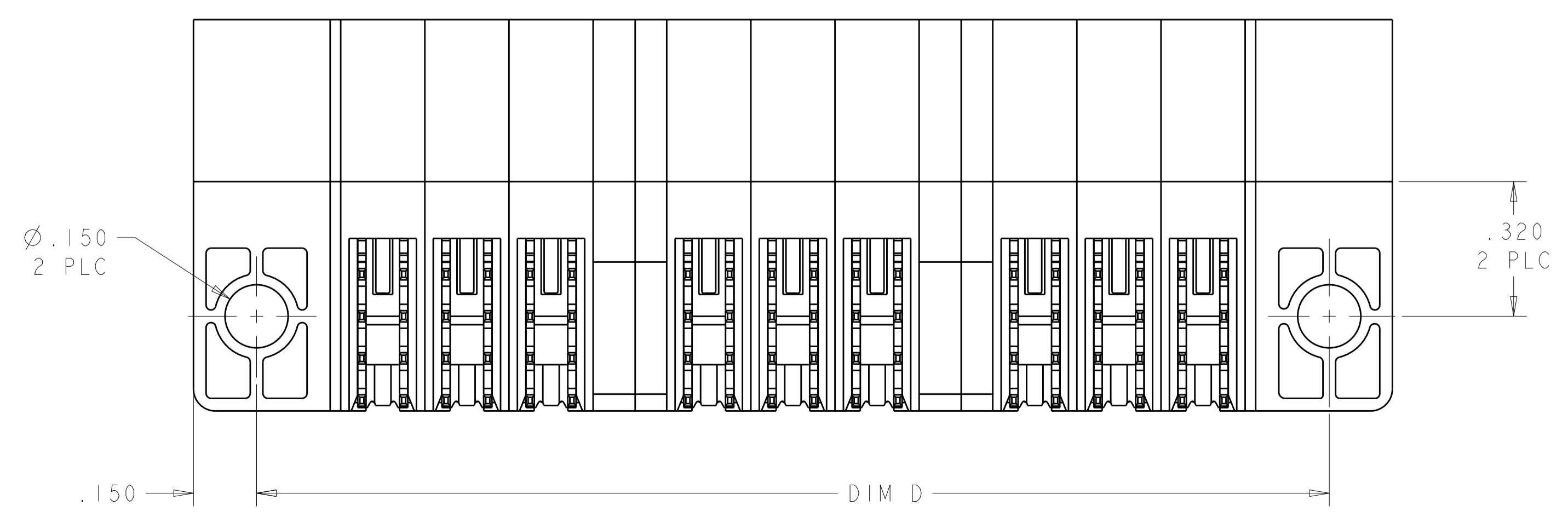
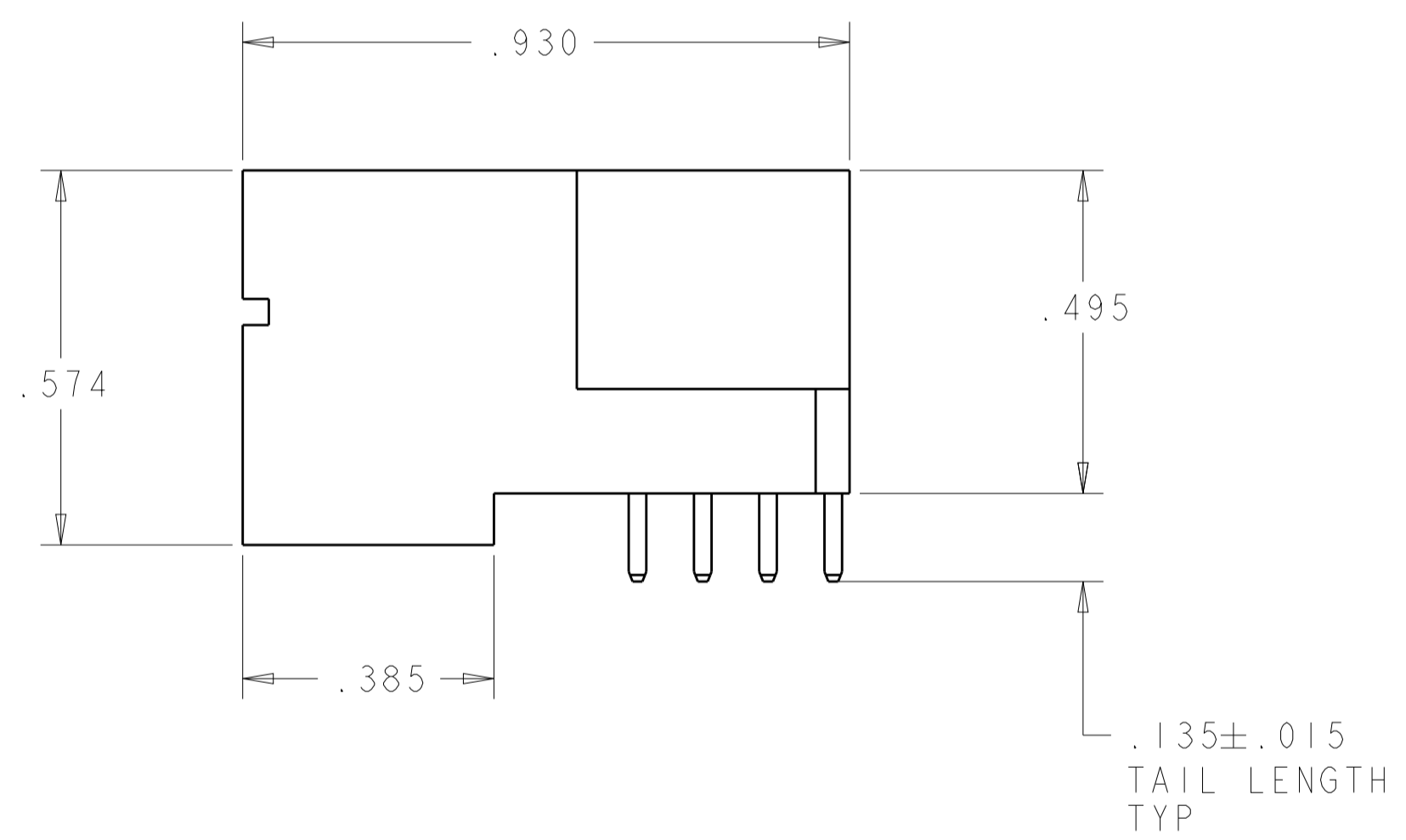
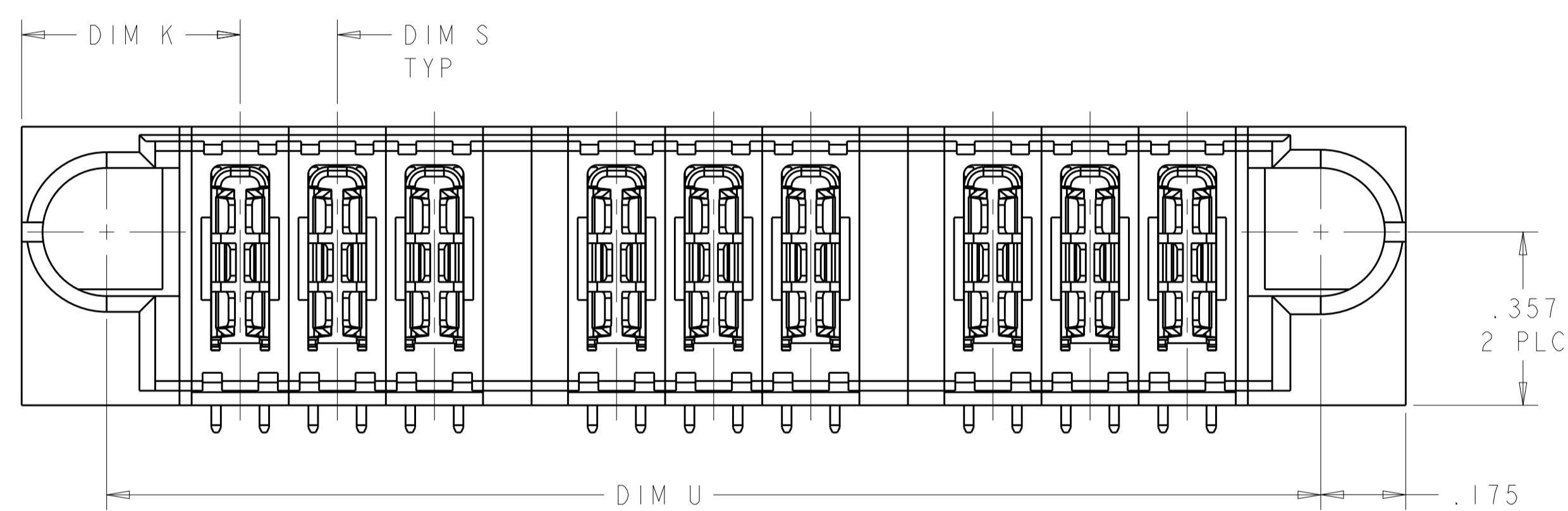


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
ES	00	B2		REV PER ECR-13-004638	20MAR2013	ML	SZ



- △ "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- △ MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- △ CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- △ MECHANICAL CONNECTOR KEEP OUT ZONE.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- △ PCB - $.0453 \pm .0010$ DRILLED HOLES PLATED WITH $.0003$ MIN Sn OVER $.001$ TO $.003$ Cu PLATING TO ACHIEVE A $.040$ DIA HOLE.
- △ VARIABLE DIMENSIONS SHOWN ON VIEW (SHEET 2).
- △ NOT RELEASED FOR PRODUCTION.



(B1)	.200	5.550	5.600	5.900	.450	26P	1892123-3
	.300	1.800	1.850	2.150	.475	5ACP	1892123-2
	-△	2.500	2.550	2.850	.450	9P	1892123-1
	DIM S	DIM U	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: CECILY.ZHOU 1AUG2006
CHK: S.ZHAO 11AUG2006

STE TE Connectivity

NAME: RIGHT ANGLE HEADER ASSEMBLY W/GUIDES (THREE BEAM) MULTI-BEAM XL

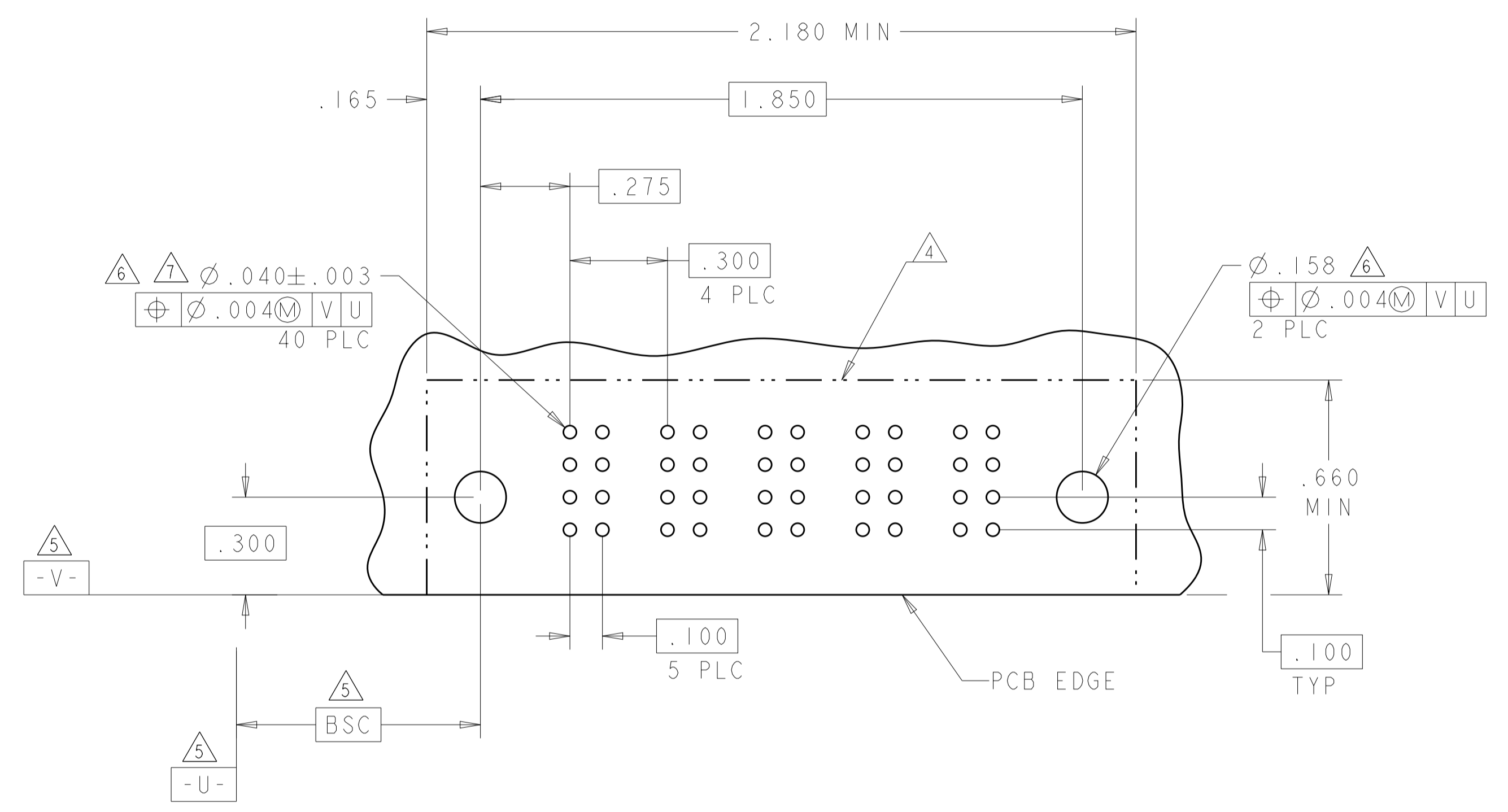
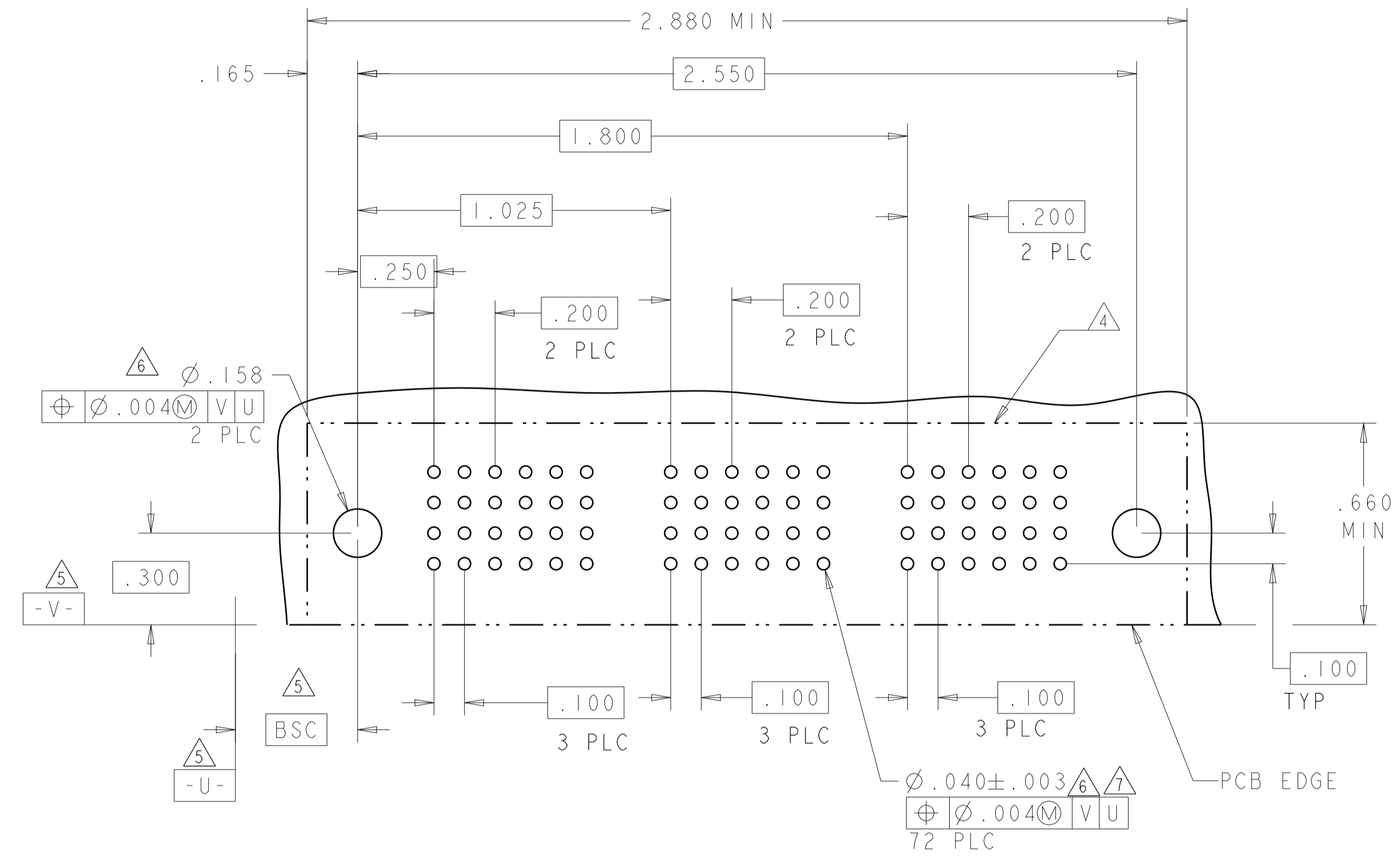
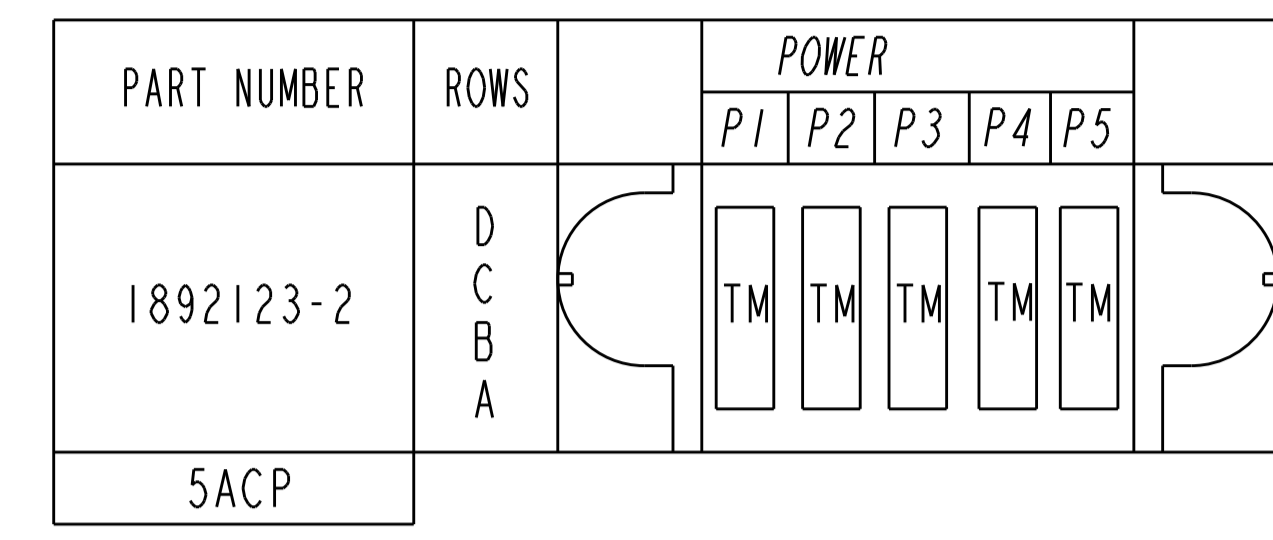
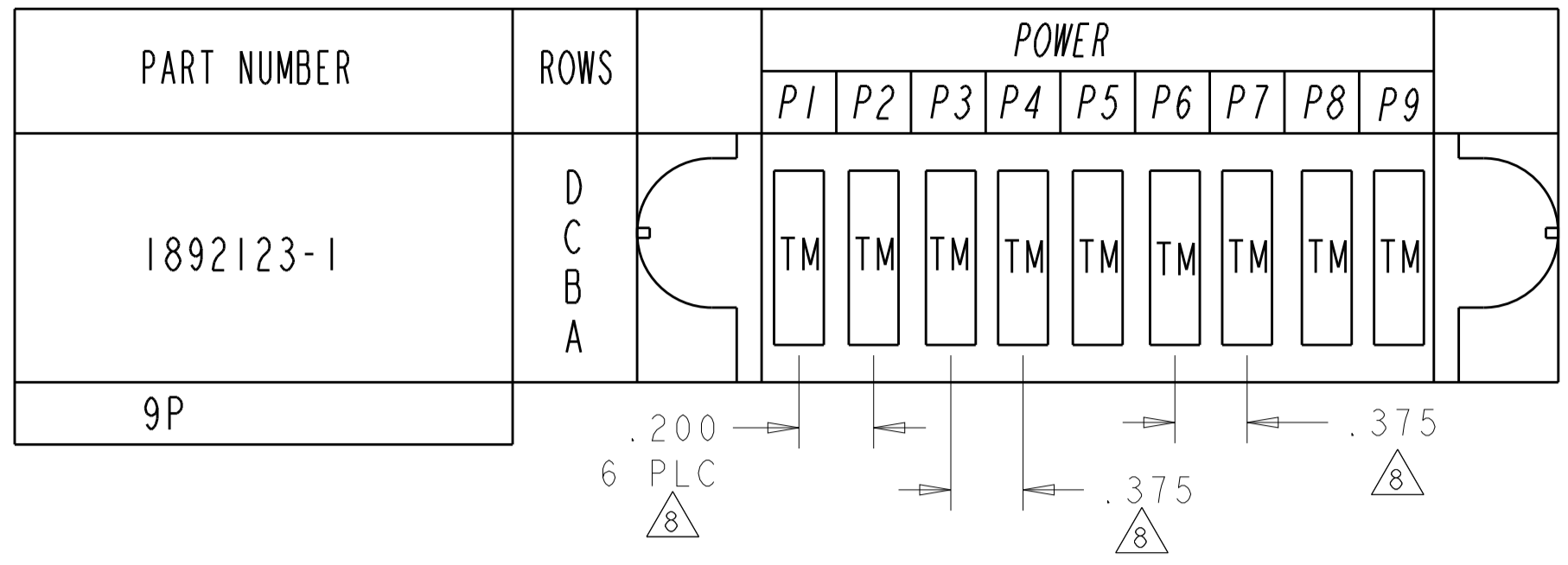
PRODUCT SPEC: 108-1973
APPLICATION SPEC: 114-13038

SIZE: A1 CAGE CODE: 1892123 DRAWING NO: 100779

RESTRICTED TO: Customer Drawing

SCALE: 4:1 SHEET 1 OF 3 REV: B2

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
ES	00	SEE SHEET 1			



TM	.135
CODE	TAIL LENGTH
POWER CONTACT	

J	STD	D
K	STD	C
N	STD	B
S	STD	A
CODE	MATING SEQUENCE	ROW
SIGNAL CONTACT		

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: CECILY.ZHOU 1AUG2006, CHK: S.ZHAO 1AUG2006, APVD: S.ZHAO

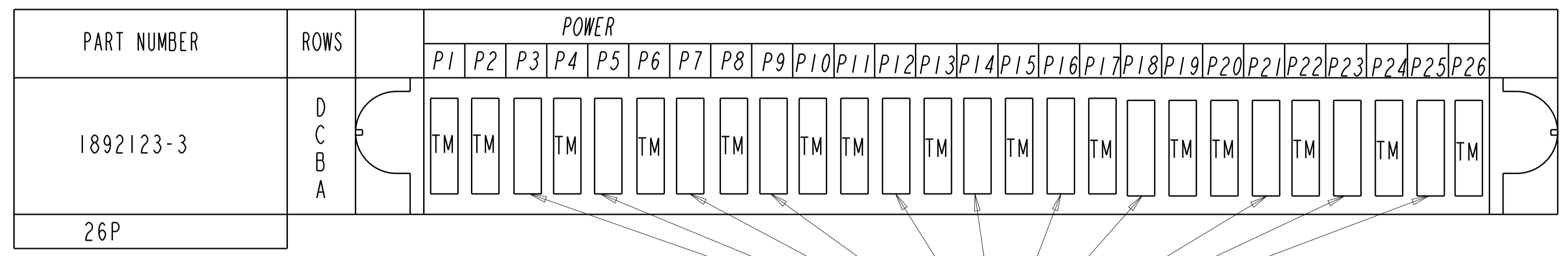
STE TE Connectivity

RIGHT ANGLE HEADER ASSEMBLY W/GUIDES (THREE BEAM) MULTI-BEAM XL

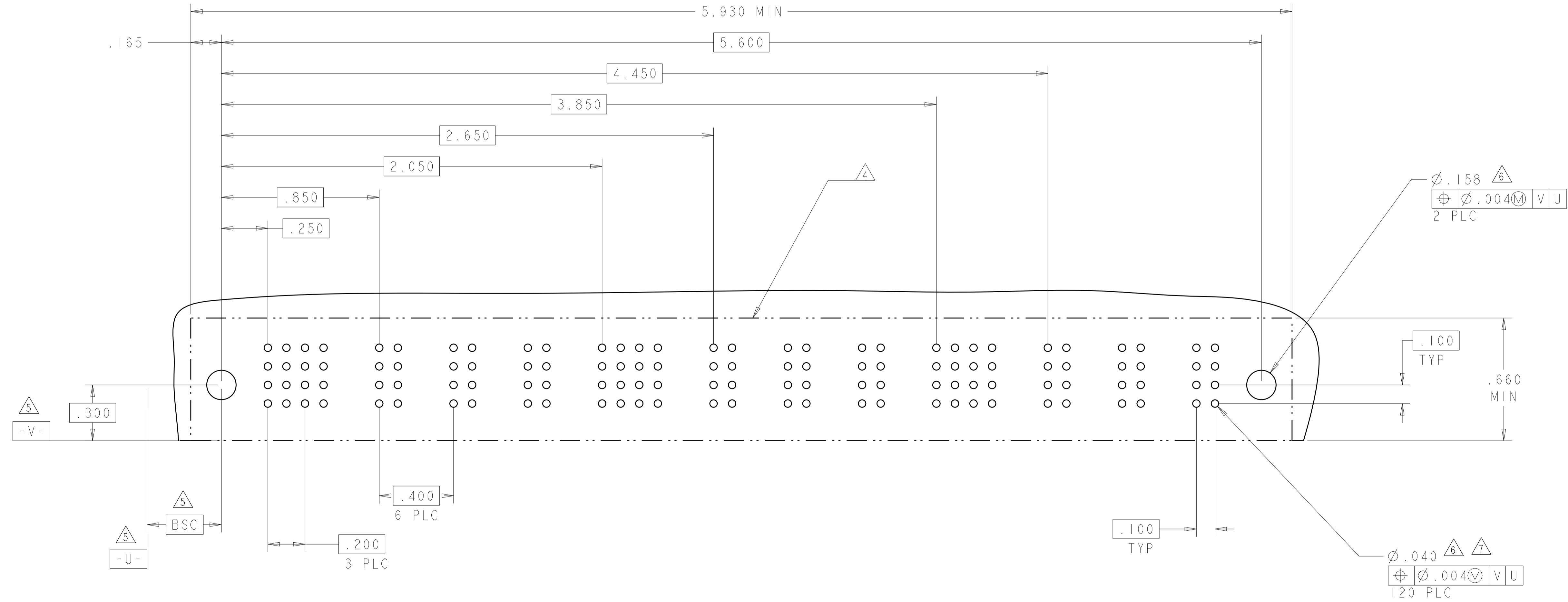
Customer Drawing

SCALE 4:1 SHEET 2 OF 3 REV B2

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	SEE SHEET 1	-	-	-



NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: GECILY.ZHOU 11AUG2006	 TE Connectivity
DIMENSIONS: INCHES		CHK: S.ZHAO 11AUG2006	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: S.ZHAO	NAME: RIGHT ANGLE HEADER ASSEMBLY W/GUIDES (THREE BEAM) MULTI-BEAM XL
0 PLC ±.01	1 PLC ±.01	PRODUCT SPEC 108-1973	SIZE: A1
2 PLC ±.01	3 PLC ±.005	APPLICATION SPEC	CAGE CODE: 114-13038
4 PLC ±.0020	ANGLES ±.020	WEIGHT	DRAWING NO: 1892123
MATERIAL		FINISH	RESTRICTED TO
Customer Drawing		SCALE: 4:1	SHEET 3 OF 3 REV: B2