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LOC DIST


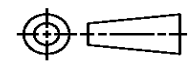
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-011294	06AUG2016	GK	SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836344-1

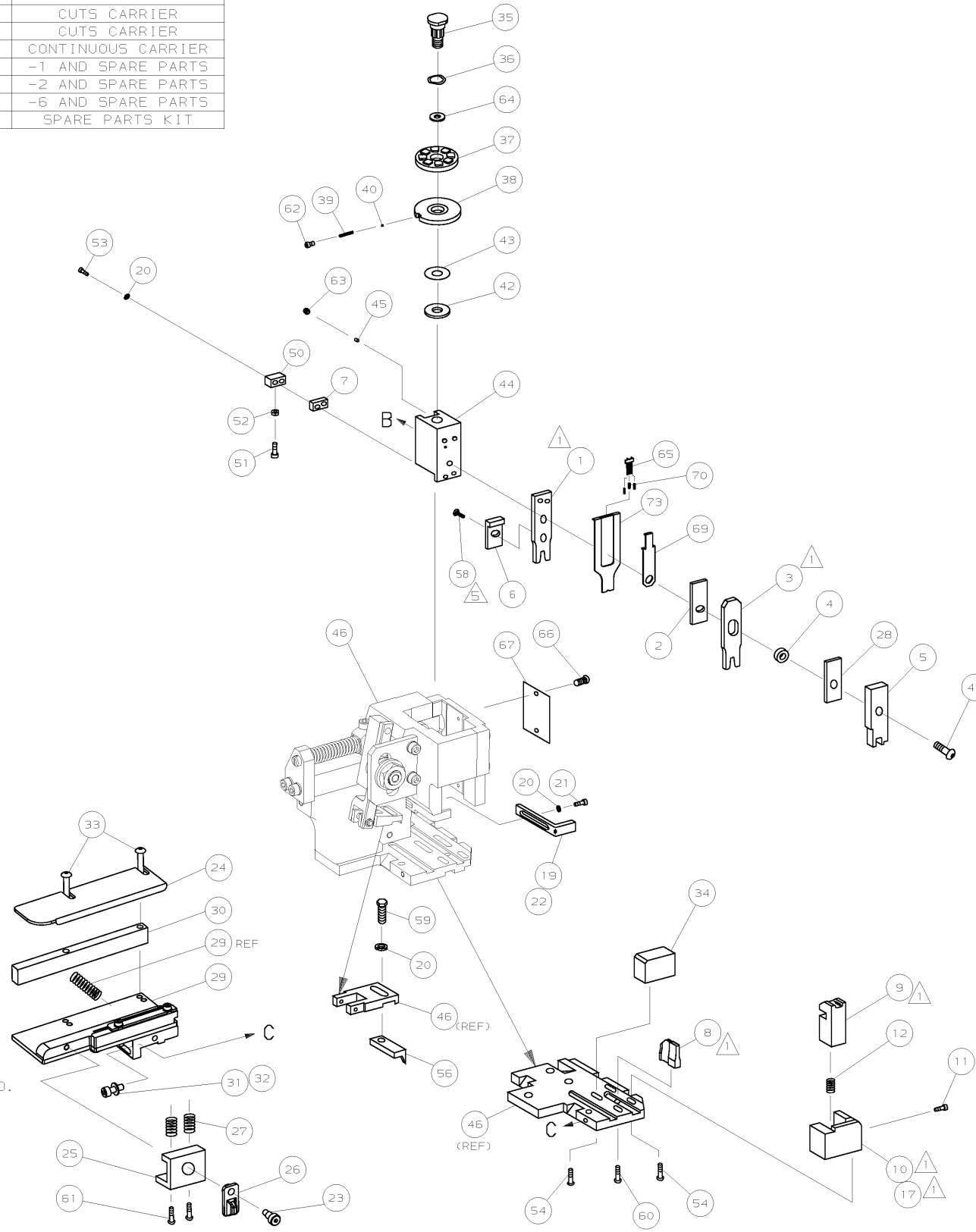
FOR REPLACEMENT PARTS FOR APPLICATOR 1238072  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1238072

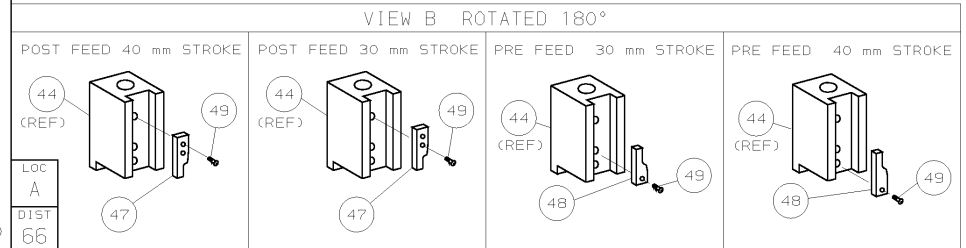
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD		SIDE FEED HD-I APPLICATOR	
MATERIAL		FINISH		PRODUCT SPEC	
				APPLICATION SPEC	
				SIZE	RESTRICTED TO
				A3	
				CAGE CODE	DRAWING NO
					©- 1238072
				WEIGHT	
				CUSTOMER DRAWING	SCALE
					SHEET 1 OF 2
					REV B1

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238072-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238072-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1238072-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238072-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238072-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238072-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238072-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: .040 SERIES FEMALE RECEPTACLE.			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.4 [0.055 IN]	F	0.35mm <sup>2</sup> (22AWG)
INSUL	1.57 [0.062 IN]	F	1.2-1.65 [0.047-.065 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.80-5.60 [0.189-.220 IN]		408-8322	
TERMINAL	FEED		
APPL SPEC 114-6063	11.51 [0.453 IN]		
TERMINALS APPLIED			
638187-4	-	-	-
638009-6	-	-	-
638098-8	-	-	-
638099-8	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
mm <sup>2</sup> AWG			
22 AWG	0.95 ±0.05 [0.037 ±0.002 IN]	5-354779-8 [0.3280]	
0.35mm <sup>2</sup>	0.94 ±0.05 [0.037 ±0.002 IN]	5-354779-8 [0.3280]	



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. WIRE RANGE QUOTED IS SPECIFIC TO TERMINAL DASH No.5 LISTED.
- 5. CUT TO LENGTH AT ASSY.



QTY	REQD PER ASSY	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1426178	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
-	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	985575-1	SCR,FHC (M3X6) DEPRESSOR	58
-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	9-18023-6	SCR,SHC (M4X14) TERM HLD DWN	53
-	1	1	1	1	1	18030-1	NUT,HEX (M3)HOLD DOWN	52
-	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	48
-	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1633073-5	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	217233-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	-	-	-	-	-	-	19
-	1	-	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	217234-2	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1338690-8	ANVIL	8
-	1	1	1	1	1	6-240641-4	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	224405-3	DEPRESSOR, WIRE	6
-	1	1	1	1	1	1-455889-3	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	5-904741-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	1	1	1-856313-4	CRIMPER, WIRE	1

LOC A	66	AMP 1756 REV 3-92	31-JUL-03	08:58:42	us018246	7	6	5	4	3	2	1
DIMENSIONS: mm [INCHES]												
DO NOT SCALE PRINT.												
TOLERANCES UNLESS OTHERWISE SPECIFIED:												
1. PLC DEC ±0.5 [0.02 IN]												
2. PLC DEC ±-												
3. PLC DEC ±-												
ANGLES ±-												
SURF TEXTURE, ✓												
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX												
DR	C.ERISMAN	13MAY02	APP	T.ELBI	13MAY02	HT TR	-	FIN	-			
CHK	-	REL	-	-	-	AMP Incorporated Harrisburg, PA 17105-3608						
NAME						SIDE FEED HD-I APPLICATOR			MACHINE REF			
SCALE						DWG NO			REV			
						1238072			1 of 1 B			
CASE CODE 00779												
CUSTOMER AND ASSEMBLY DRAWING												

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LAYOUT L2668 SET UP GAGE 458637-3

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