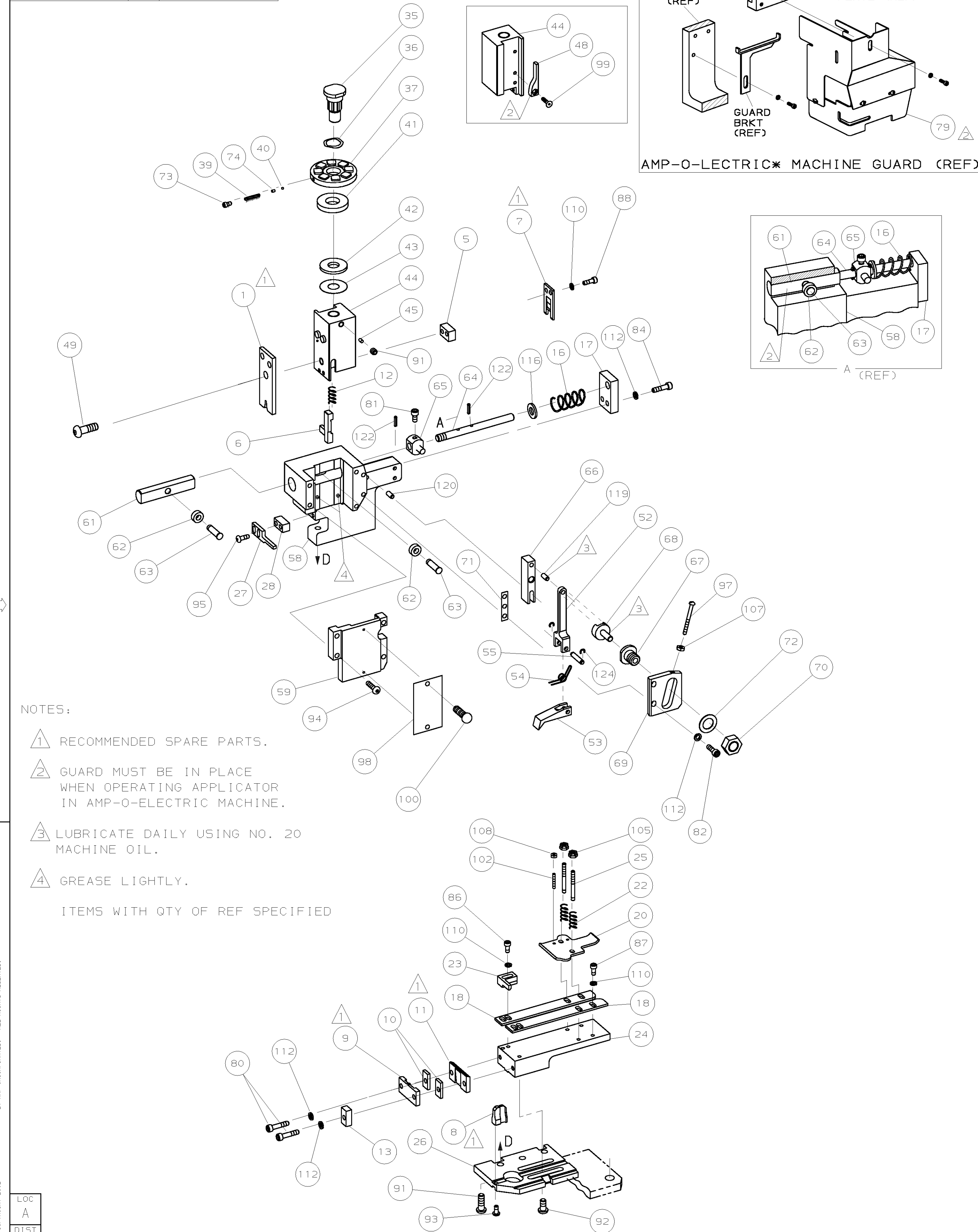


PART NUMBER	REV	FIRST USED
567326-2	D	122500-1

THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
- ITEMS WITH QTY OF REF SPECIFIED

REF	PART NO	DESCRIPTION	QTY	REF	PART NO	DESCRIPTION	QTY
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	24	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA) FD ADJ ROD	122	REF	453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	120	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	119	REF	691499-1	SPRING, FEED FINGER	54
REF	21899-4	WASHER, FLAT (5/16 ø) SCR ADJ	116	REF	240635-1	FINGER, FEED	53
REF	21024-5	WASHER, LOCK (NO. 10) FEED ADJ PLATE	114	REF	240634-3	LEVER, TERMINAL	52
2	21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	113	REF	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
REF	21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	112	REF	690602-5	CAM, PRE-FEED 1 1/8 STROKE	48
7	21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	110	REF	690191-1	PLUG, NYLON	45
2	21018-4	NUT, HEX MACH (4-40) DRAG	108	REF	455674-1	RAM	44
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	107	REF	690125-1	WASHER, LAMINATED	43
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	105	REF	690124-1	WASHER, RAM	42
2	2-21006-6	SCR, SKT SET OVAL PT (4-40x.75) DRAG	102	REF	690223-1	DISC, SPACER	41
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	101	REF	23241-6	BALL, STEEL	40
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	100	REF	690170-1	SPRING, COMPRESSION	39
1	1-21002-7	SCR, BHC (6-32x.38) CAM	99	REF	3-690141-2	DISC, WIRE	37
1	461264-1	PLATE, IDENTIFICATION	98	REF	22480-5	WASHER, SPRING	36
REF	6-23715-5	SCR, PAN HDMACH (6-32x1.50) FEED ADJ	97	REF	690212-1	POST, RAM	35
2	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95	REF	458980-2	APPLICATOR, BASIC (SUB ASSY)	32
REF	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94	REF	96		31
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	93	REF	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	30
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	92	REF	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	29
REF	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91	REF	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	28
2	2-21000-8	SCR, SKT CAP (8-32x.75) SHEAR BLADE	88	REF	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	27
3	2-21000-6	SCR, SKT CAP (8-32x.375) STRIP GUIDE	87	REF	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	26
2	2-21000-8	SCR, SKT CAP (8-32x.75) HOLD DOWN	86	REF	2-21000-8	SCR, SKT CAP (8-32x.75) SHEAR BLADE	25
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	84	REF	2-21000-6	SCR, SKT CAP (8-32x.375) STRIP GUIDE	24
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	82	REF	2-21000-8	SCR, SKT CAP (8-32x.75) HOLD DOWN	23
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	81	REF	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	22
2	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	80	REF	455745-1	GUARD, WINDOW	21
REF	455745-1	GUARD, WINDOW	79	REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	20
1	690603-1	SPRING, ASSIST	78	REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	19
1	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	73	REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	18
REF	458109-1	WASHER, FLAT (SPECIAL)	72	REF	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	17
REF	690517-1	SPACER	71	REF	455745-1	GUARD, WINDOW	16
REF	22594-8	NUT, HEX	70	REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	15
REF	240628-1	PLATE, ADJ	69	REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	14
REF	240626-1	SHAFT, PIVOT	68	REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	13
REF	240633-1	BUSHING	67	REF	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	12
REF	455680-1	LEVER, INTERMEDIATE	66	REF	455745-1	GUARD, WINDOW	11
REF	240629-1	BLOCK, PIVOT	65	REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	10
REF	240632-2	SCREW, ADJ	64	REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	9
REF	240659-3	PIN, CAM ROLLER	63	REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	8
REF	240658-1	CAM, ROLLER	62	REF	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	7
REF	454398-1	ROD, FEED	60	REF	455745-1	GUARD, WINDOW	6
QTY	PART NO	DESCRIPTION	ITEM NO	REF	PART NO	DESCRIPTION	ITEM NO

TERM APPL SPEC 114-2036

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	.187 FASTIN	FASTON
A	.060	16			63521
B	.052	18			
C	.047	20			
D	NOT USED				
CRIMP WIRE	SIZE	TYPE	FEED	APPL INST	
	.080	F	.810	A1 8039	
INSUL	-	-			
WIRE RANGE	20-16	INSULATION RANGE	-	MACHINE NO	565435-5
REMARKS					
AMP-O-LECTRIC PRE-FEED					

QTY	REQD PER ASSY	PARTS LIST	MATL	HT TR	FIN
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:					
DR 27AUG02		APP 27AUG02	AMP Incorporated		
C.ERISMAN		T.ELBIN	Harrisburg, PA 17105-3608		
CHK 27AUG02		REL -	NAME		
C.ERISMAN			END FEED HDM APPLICATOR		
SCALE		DWG NO	MACHINE REF		MINI APPL
		567326-2	1 OF 1		REV 0