Model 7480 Series

Features:

- 7/8" diameter
- 5-turn
- Wirewound







| 7481 | 1/8" Shaft, 1/4" Bushing |
|---|--------------------------|
| 7483 | 1/8" Shaft, Servo |
| 7486 | 1/4" Shaft, 3/8" Bushing |
| 7488 (for heavy side load applications) | 1/4" Shaft, 3/8" Bushing |

Electrical

| Resistance Range | 100 to 50K ohms |
|---|--|
| Standard Resistance Tolerance | ±5% |
| Minimum Practical Resistance Tolerance | ±1% |
| Independent Linearity ² | ±0.25% |
| Minimum Practical Independent Linearity | ±0.25% (<500 ohms), ±0.20% (≥500 ohms) |
| Power Rating | 1.5 Watts at 70°C, derating to 0 at 125°C |
| Dielectric Strength | 1,000 V rms |
| Insulation Resistance | 1,000 Megohms minimum |
| Noise | 100 ohms maximum |
| Actual Electrical Travel | 1800° +10° -0° (>100 ohms), 1800° +10° -5° (≤100 ohms) |
| End Voltage | maximum 0.25% of input voltage |
| Tap Tolerance | ±3° |
| | |

Environmental

| Operating Temperature Range | -40°C to +125°C dynamic, -55°C to +125°C static |
|--|---|
| Temperature Cycling | 5 cycles, -55°C to +125°C, maximum 5% ΔR |
| Shock | 6 ms Saw-tooth, 100 G's, 0.1 ms maximum discontinuity |
| Vibration | 15 G's, 10 to 2,000 Hz, maximum 5% ΔR, 0.1 ms maximum discontinuity |
| Moisture Resistance | Five 24 hour cycles, maximum 3% ΔR |
| High Temperature Exposure | 1,000 hours at 125°C, maximum 5% ΔR |
| Rotational Load Life (1 lb side load for 7488) | 500K shaft revolutions + 900 hours at 1.5 Watts & 70°C, maximum 5% ΔR |
| Ingress Protection Rating (IP Code) | IP50, IP66 available as option (feature code ES) |

General Note

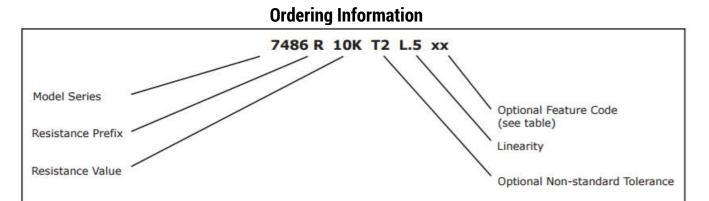
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Model 7480 Series



Mechanical

| Total Mechanical Travel | | | 1800° +15° -0° |
|---|----------------|------------|------------------|
| Number of Gangs | | | 2 maximum |
| Weight (single gang) | | | 0.75 oz. nominal |
| Backlash | | | 1° maximum |
| | | 7481, 7486 | 7483 |
| Static Stop Strength | maximum | 48 ozin. | 36 ozin. |
| Panel Nut Tightening Torque | maximum | 25 lbin. | n/a |
| Shaft End Play | maximum | 0.010" | 0.005" |
| Shaft Runout | maximum T.I.R. | 0.003″ | 0.002" |
| Pilot Diameter Runout | maximum T.I.R. | 0.004" | 0.002" |
| Lateral Runout | maximum T.I.R. | 0.005" | 0.004" |
| Shaft Radial Play | maximum | 0.003" | 0.002" |
| Start/Run Torque (per gang, ES option adds 0.5 ozin.) | maximum | 1.2 ozin. | 0.9 ozin. |



FEATURE CODES

| Center Tap | CT |
|--|----|
| Linearity Tape | LT |
| Flatted Shaft | FS |
| Slotted Shaft (standard on single cup 7486 without RS feature) | SS |
| Rear Shaft Extension (7481, 7486 single cup only) | RS |
| Shaft Lock (7486 only) | SL |
| High Torque 2-6 ozin. (7486 only) | HT |
| Additional Gang | 2G |
| Gold Plated Solder Lug Terminals (see optional terminal configuration) | FT |
| Seal (IP66) 7486 or 7488 only | ES |

When multiple Feature codes are used the P/N shall be in the same sequence as listed in this table (top to bottom).

General Note

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STANDARD RESISTANCE VALUES

| Theoretical Resolution (% nominal) | Tempco of wire (ppm/°C) |
|--|--|
| 0.059 | ±20 |
| 0.037 | ±20 |
| 0.030 | ±20 |
| 0.024 | ±20 |
| 0.020 | ±20 |
| 0.018 | ±20 |
| 0.017 | ±20 |
| 0.016 | ±20 |
| | Resolution (% nominal) 0.059 0.037 0.030 0.024 0.020 0.018 0.017 |

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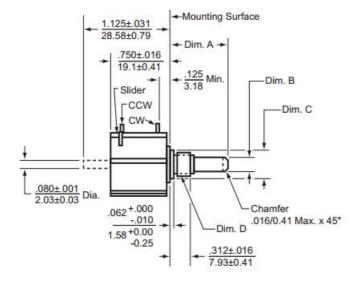
CIRCUIT DIAGRAM

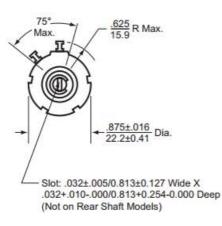
MATCHING TURNS COUNTING DIALS

7481: RBJ, 2601, 2641 7486: RB, 2126, 2606, 2606S, 2607, 2607S, 2626, 2627, 2646, 2646S, 2647, 2647S

Models 7481 & 7486 Bushing Mount with Sleeve Bearing

| Dim. | 7481 | 7486 |
|------|--|---|
| A | .688±.013 17.475±0.787 | .812±.031 20.625±0.787 |
| в | .1248 +.0000 0003 3.1699 +0.0000 -0.0076 Dia. | <u>.2500</u> +.0000 0005 6.3500 +0.0000 -0.0127 Dia. |
| С | .281 +.000 002 7.137 +0.000 -0.051 Dia. | .406 +.000 002 10.312 +0.000 -0.051 Dia. |
| D | 1/4-32 UNEF Thread | 3/8-32 UNEF Thread |





General Note

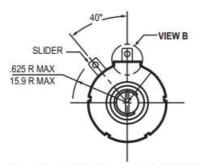
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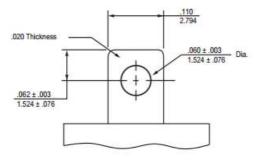
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Model 7480 Series



Optional Terminal Configuration

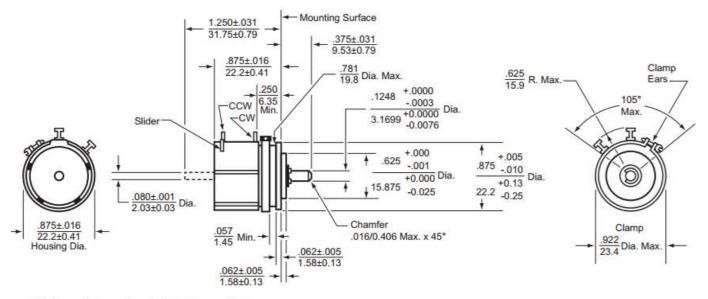




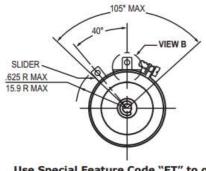
Enlarged View B

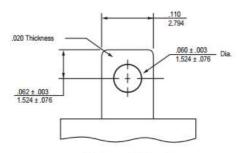
Use Special Feature Code "FT" to order.

Model 7483 Servo Mount with Ball Bearing



Optional Terminal Configuration





Use Special Feature Code "FT" to order.

Enlarged View B

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