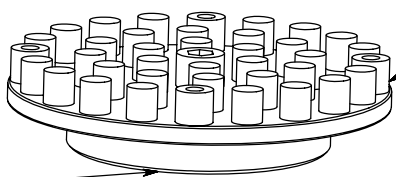
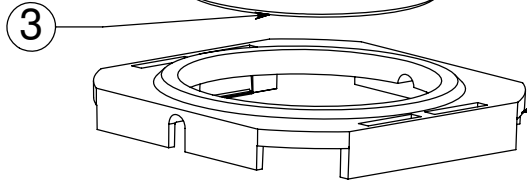


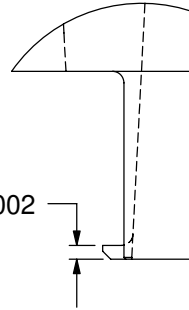
REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0290-04	E.T 11/18/04	B.P 11/18/04
A	ECR-06-019279	E.T 8/9/06	V.K 8/9/06



2 PIN-FIN HS: 2.000 DIA.
0.500 HT.



1 4-LEG S CLIP SIZE: 45mm



DETAIL A
SCALE = 6X

1. MATERIAL:

HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-V0)

2. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:

2.5 POUND-FORCE INCH TORQUE = 7.8 POUND-FORCE
(0.28 NEWTON METER TORQUE = 347.70 NEWTON)

3.0 POUND-FORCE INCH TORQUE = 9.4 POUND-FORCE
(0.34 NEWTON METER TORQUE = 41.81 NEWTON)

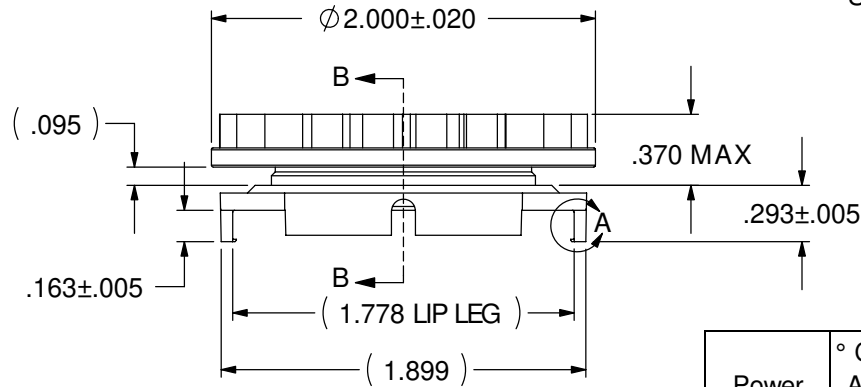
FULL SIZE LID PACKAGE:

2.5 POUND-FORCE INCH TORQUE = 6.3 POUND-FORCE
(0.28 NEWTON METER TORQUE = 28.02 NEWTON)

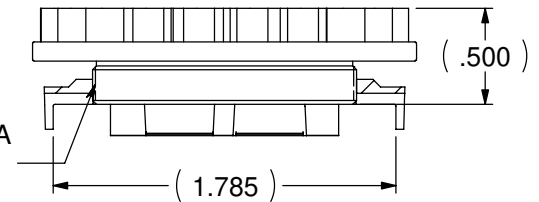
3.0 POUND-FORCE INCH TORQUE = 7.6 POUND-FORCE
(0.34 NEWTON METER TORQUE = 33.81 NEWTON)

3. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.

4. RoHS COMPLIANT AND CERTIFIED.



1 3/8 - 27 UNS - 2A
THREAD



SECTION B-B

Power	° C/W @ Ambient	° C/W @ 200 LFM	° C/W @ 400 LFM	° C/W @ 600 LFM
5 Watts	8.64	4.45	2.80	2.00
10 Watts	7.86	4.49	2.89	2.38
15 Watts	7.38	4.57	2.95	2.42

CUSTOMER DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

tyco / Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO LEF RANCS ARE:

DO NOT SCALE

DRAWN BY: ETAO	DATE: 11/18/04	MATERIAL: SEE NOTE
ENGINEER: B.PETROCELLI	DATE: 11/18/04	FINISH: SEE NOTE
FILENAME	PROJECT	SYSTEM

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TITLE: 45mm PIN FIN HEATSINK ASSEMBLY (HTS356NF-P)

DIMENSIONS ARE IN: INCHES	SCALE: 1:1	PART NO.: 1542002-4	SHEET: 1 OF 1
TIP/D ANGLE PROJECTION	SIZE: A	DWG. NO. C-1542002-4	REV: A