

# ABS06W

2.0 x 1.2 x 0.6 mm
RoHS/RoHS II Compliant

MSL = N/A: NOT APPLICABLE

#### **FEATURES**

- Exceptionally low plating load of 3.0pF, ideal for wearables, wireless, and IoT applications
- Simultaneously optimized for ESR over extended operating temperature range
- Miniature 2.0x1.2x0.6 mm SMD package, ideally suited for space constrained designs
- Seam sealed package for long term reliability

### APPLICATIONS

- Wearables
- Wireless Modules
- Internet of Things (IoT)
- Bluetooth/Bluetooth Low Energy (BLE)
- Machine-to-Machine (M2M) Connectivity
- Ultra Low Power MCU
- Near Field Communication (NFC)
- ISM Band Applications
- Ultra low power, energy saving MCU

#### STANDARD SPECIFICATIONS

PARAMETERS	MINIMUM	TYPICAL	MAXIMUM	UNITS	NOTES
Frequency	32.768		kHz		
Operation Mode	Flexur	al Mode (Tuning	g Fork)		
Operating Temperature	-40		+125	°C	See options
Storage Temperature	-55		+125	°C	
Frequency Tolerance @ +25°C	-20		+20	ppm	Refer to Note #1
Shift through standard RoHS Reflow, (2) reflow cycles maximum	-2.00		+2.00	ppm	260°C peak maximum reflow temperature, relative to stand-alone set-tolerance frequency
Temperature Coefficient:	-0.04	-0.03	-0.02	ppm/T <sup>2</sup>	
Turn-over temperature:	+20	+25	+30	°C	
Frequency Stability Over Operating Temperature, relative to in-circuit measured frequency post reflow	-200		-100	ppm	Over -40°C to +85°C
	-275		-100	ppm	Over -40°C to +105°C
	-450		-100	ppm	Over -40°C to +125°C
Load capacitance (CL)	3		pF	Refer to Note #2	
Equivalent Series Resistance (ESR)		<55	65	kΩ	@ +25±3°C
		<75	95	kΩ	Over -40°C to +85°C
		<90	110	kΩ	Over -40°C to +105°C
		<100	120	kΩ	Over -40°C to +125°C
Shunt capacitance (C0)		1.0	2.0	pF	Combined Electrode & Package Capacitance
Motional Capacitance (C1)		5.0		fF	C1 also referred as Cm
Motional Inductance (L1)		5,549,000		mН	L1 also referred as Lm
Drive Level		0.1	0.5	μW	
Crystal sensitivity to closed-loop oscillator loading (Ts)	125	140	165	ppm/pF	Refer to Note #3
Q value	10000				Quality Factor
Aging @ +25°C±3°C [First Year]	-3		+3	ppm	Relative to post reflow measured frequency
Aging @ +25°C±3°C [Over 10-years]	-10		+10	ppm	Relative to post reflow measured frequency
Insulation Resistance	500			ΜΩ	@ 100Vdc

Note #1: With an effective loop capacitance of 3.0pF, the oscillator circuit will be within set-tolerance specification; less any frequency shift due to the reflow process.

Note #2: The oscillator loop needs to present an effective loop capacitance of 3.0 pF to track the stand-alone crystal frequency. This loop capacitance is essential to ensure highest possible Closed-Loop Safety Factor for the entire population of crystals.

Note #3:  $Ts = -(C1) / [2*(C0 + CL)^2]$ ........... Where CL = 3pF



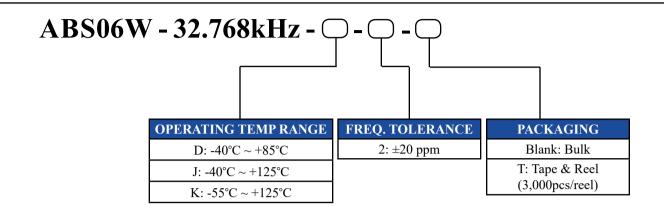
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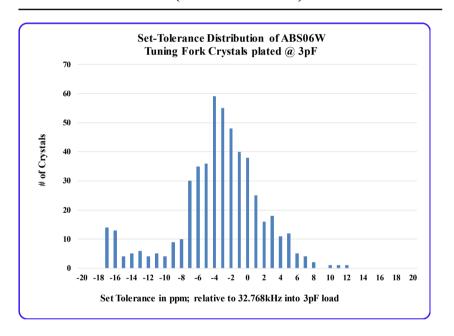
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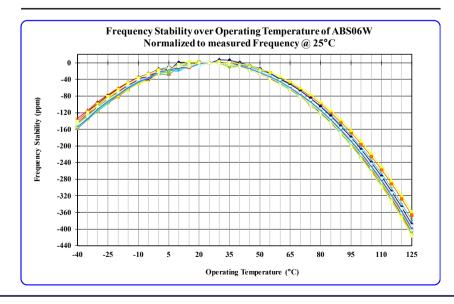
#### **OPTIONS AND PART IDENTIFICATION**



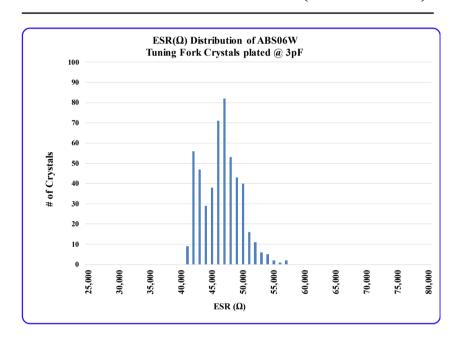
# TYPICAL FREQUENCY TOLERANCE DISTRIBUTION (AT $25^{\circ}C \pm 3^{\circ}C$ )



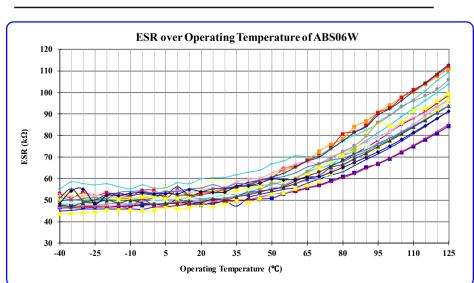
# TYPICAL FREQUENCY Vs. TEMPERATURE CHARACTERISTICS



# TYPICALESR DISTRIBUTION (AT 25°C±3°C)



# TYPICALESR(EQUIVALENT SERIES RESISTANCE) Vs. TEMPERATURE CHARACTERISTICS



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## ABS06W

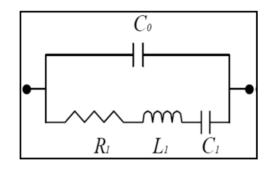
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### SPICE MODEL (BASED ON TYPICAL VALUES AT $25^{\circ}$ C $\pm 3^{\circ}$ C):

#### **Quartz Crystal Equivalent Circuit**



Frequency: 32.78kHz

Plating Load (CL) = 3pF

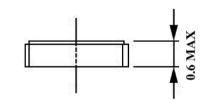
C0 = 0.90 pF

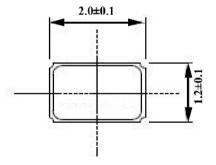
 $R1 = 47,594 \Omega$ 

L1 = 5,549,000 mH

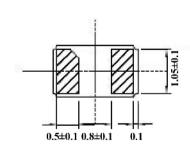
C1 = 4.26 fF

### **MECHANICAL DIMENSIONS**

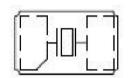


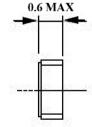


BOTTOM VIEW

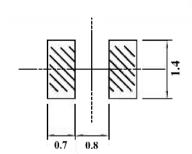


TOP VIEW





#### RECOMMENDED LANDING PATTERN



DIMENSIONS: mm



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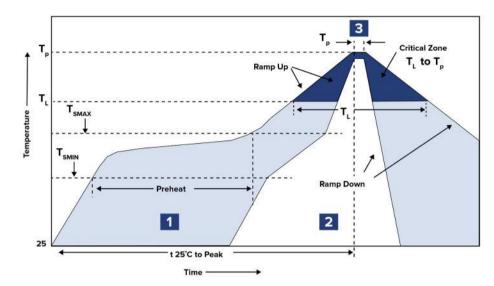
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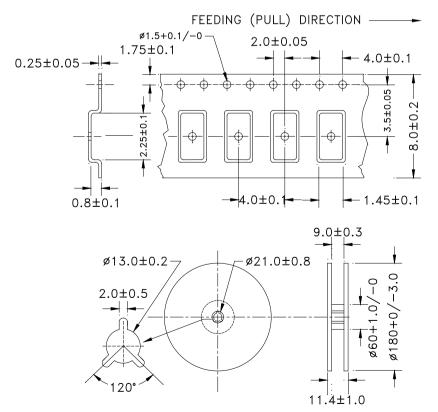
#### RECOMMENDED REFLOW PROFILE



Zone	Description	Temperature	Time
1	Preheat	$\begin{array}{c} T_{_{SMIN}} \sim T_{_{SMAX}} \\ 150 ^{\circ} C \sim 200 ^{\circ} C \end{array}$	$60 \sim 120 \text{ sec.}$
2	Reflow	T <sub>L</sub> 217°C	$60 \sim 150 \text{ sec.}$
3	Peak Heat	${ m T_p}$ 260 ±5°C	10 ±5 sec. MAX

### **PACKAGING**

## TAPE AND REEL (3,000PCS/REEL)



**DIMENSIONS: mm** 



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