# Scotch® Super 33+™ Vinyl Electrical Tape

Data Sheet June 2022

#### Product Description

Scotch® Super 33+™ Vinyl Electrical Tape is a black, professional grade, nominal 7-mil (0.178 mm) thick electrical insulating tape composed of an elastic vinyl (PVC) film backing coated on one side with a non-corrosive, rubber-based pressure-sensitive adhesive.

- Commonly used in these types of applications:
  - UL510: As primary insulation on applications up to 600V at max temperature of 80°C (176°F) and min temperature of -10°C (14°F) on joints and splices in wires and cables in accordance with NFPA 70, National Electrical Code
  - CSA C22.2 No.197: As primary insulation on applications up to 1000V at max temperature of 105°C (221°F) and min temperature of -18°C (0°F) on joints and splices in wires and cables in accordance with Canadian Electrical Code, Part 1
  - *IEC 60454-3-1:* Classification Type 7, Designation IEC 60454-3-1-7/F-PVCP/90 for thermal index of 90°C (194°F) and min temperature rating of -18°C (0°F)
  - Industrial, Commercial and Residential environments
  - Where Flame Retardant and Sunlight, Cold Resistance rating is required UL510
  - Cable jacket repair (up to 600V (UL) / 1000V (CSA) as Primary Insulation) and as mechanical
    protection when overwrapping rubber splicing, and mastic tapes used on LV/MV/HV joints
    and splices
  - Critical indoor and outdoor operations as determined by end-user where use of a general use vinyl electrical tape is not recommended
  - Where compatibility with most solid dielectric cable insulations, rubber and synthetic splicing compounds is required
  - Where reducing moisture ingress is needed, best results achieved when used as an overwrap in combination with a rubber splicing or mastic tape product
  - For harnessing and bundling of wires and cable where minimum bulk is required
- · Country of Origin: USA

#### **Properties**

Physical Properties	Value Imperial (Metric)	Mechanical Properties	Value Imperial (Metric)
Color – Visual	Black	Thickness <sup>3</sup>	7 mils +/- 0.7
			(0.178 +/- 0.018 mm)
Adhesive		Adhesion to Steel <sup>3</sup> - Minimum	
	Rubber-based	73°F (23°C)	20 oz/in (2.2 N/cm)
		0°F (-18°C)	30 oz/in (3.3 N/cm)
Backing	Vinyl (PVC)	Adhesion to Backing <sup>3</sup> - Minimum	
		73°F (23°C)	18 oz/in (2.0 N/cm)
		0°F (-18°C)	30 oz/in (3.3 N/cm)
Flame Retardant		Tensile Strength <sup>3,4</sup> – Minimum	2062 psi / 14.4 lb/in
Sunlight, Cold Resistant - UL510	Pass		(25.3 N/cm)
Temperature Rating UL5101	14°F to 176°F (-10°C to 80°C)	Elongation <sup>3</sup> - Minimum	
CSA - C22,2 No. 197 <sup>2</sup>	0°F to 221°F (-18°C to 105°C)	73°F (23°C)	225%
	,	0°F (-18°C)	125%
IEC 60454-3-1 - Type 7	0°F to 194°F (-18°C to 90°C)		
Electrical Properties	Value Imperial (Metric)		
Voltage Rating - Maximum	, , , ,		
UL510 <sup>1</sup> / CSA C22.2 No. 197 <sup>2</sup>	600V / 1000V		
Dielectric Strength <sup>3</sup> - Minimum			
Standard Condition	1000 V/mil (39.4 kV/mm)		
High Humidity Condition	90% of std.		
Insulation Resistance <sup>3</sup> - Minimum			
(High Humidity)	1x10 <sup>12</sup> ohms		

### Notes:

- In accordance with NFPA 70, National Electrical Code
- 2. In accordance with Canadian Electrical Code, Part 1
- 3. ASTM D1000 Test Method properties measured at room temperature 73°F (23°C) unless otherwise stated
- 4. Tensile Strength "lb/in (N/cm)" values for reference only, based on nominal tape thickness of 7 mils

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Agency Approvals & Self Certifications	<ul> <li>UL Listed: UL 510 Standard "Insulating Tape", Category OANZ, File No. E129200</li> <li>CSA Listed: CSA-C22.2 No.197 "PVC Insulating Tape", File No. 048769, Class 9052-02</li> <li>VDE Mark Certificate no. 130462; Type 7: IEC 60454-3-1-7/F-PVCP/90</li> <li>Test report RPT-794187 available to UL510 Standard testing</li> <li>For Regulatory information including RoHS, REACH, please visit <a href="www.3M.com/regs">www.3M.com/regs</a></li> </ul>	
Installation Techniques	Scotch® Super 33+™ Vinyl Electrical Tape shall be applied in half-lapped layers with sufficient tension to produce a uniform wind (for most applications this tension will reduce the tape width to approximately 5/8 of original width). On pigtail splices, the tape shall be wrapped beyond the end of the wires and then folded back, leaving a protective cushion to resist cut-through. Wrap tape up-hill, taping from a smaller diameter surface to a larger diameter surface. Apply the tape with no tension on the last wrap to help prevent flagging.	
Shelf Life & Storage	This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).	
Availability	Scotch® Super 33+™ Vinyl Electrical Tape is available from 3M authorized distributors	
	Also available from www.3M.com/electrical or call 1.800.245.3573.	

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