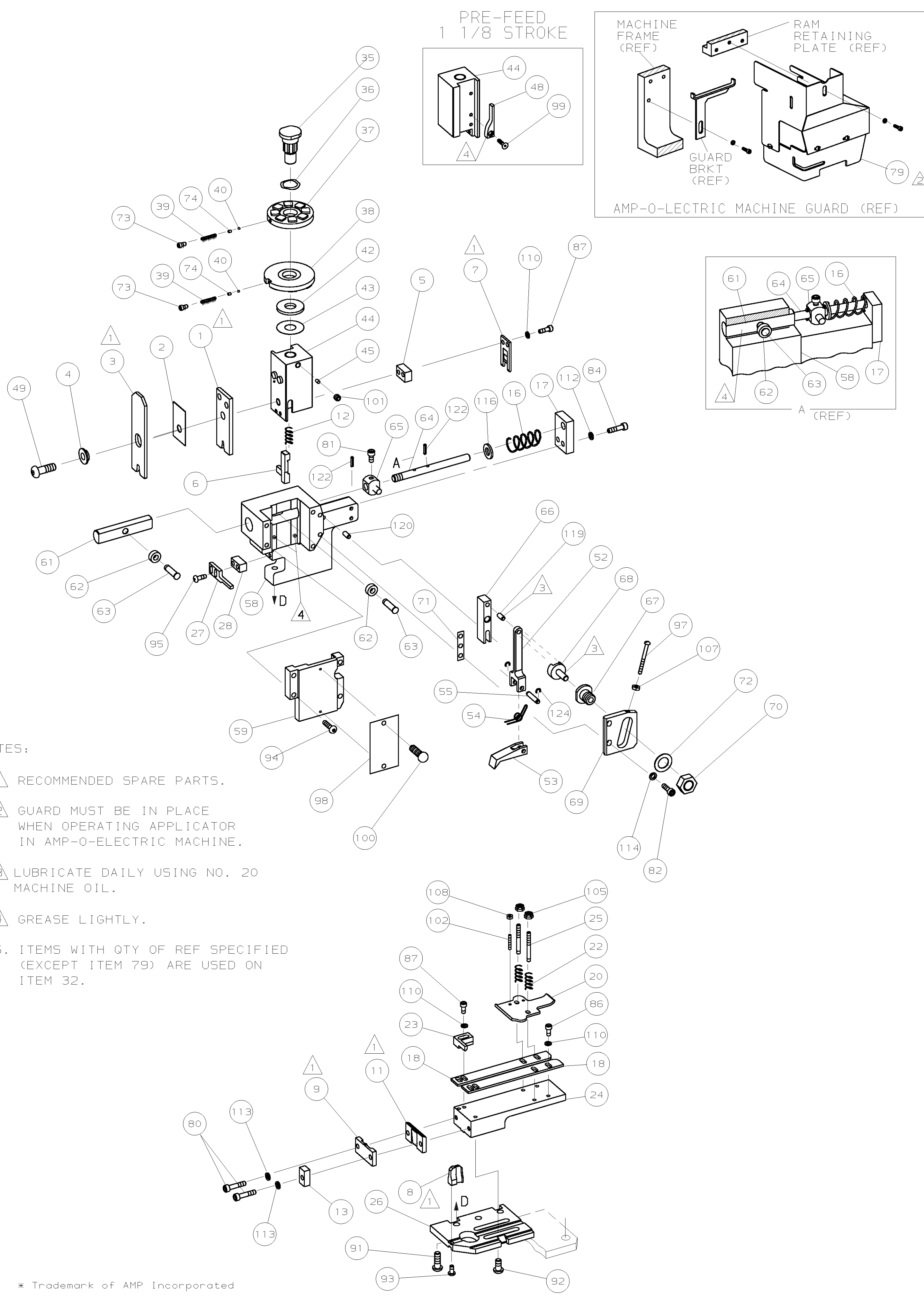


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- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
 - 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

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AMP 1756 REV 3-92 16-JAN-03 09:28:44 us016926

REF	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING,RETAINING (.187 DIA)FEED PIN	124
REF	5-21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123
REF	1-21030-7	PIN,DOWEL (.187 DIAx1.50)HOUSING	121
REF	1-21030-1	PIN,DOWEL (.187 DIAx.50)LEVER	120
REF	21899-4	WASHER,FLAT (5/16 Ø)SCR ADJ	119
REF	21024-5	WASHER,LOCK (NO.10)FEED ADJ PLATE	118
REF	21024-5	WASHER,LOCK (NO.10)SHEAR PLATES	117
REF	21024-5	WASHER,LOCK (NO.10)FEED ROD GUIDE	116
7	21024-4	WASHER,LOCK (NO.8)SHEAR BLADE	115
2	21018-4	NUT,HEX MACH (4-40)DRAG	114
REF	21018-5	NUT,HEX MACH (6-32)FD ADJ PLATE	113
2	21022-2	NUT,HEX SELF-LOCK (8-32)DRAG STUD	112
2	4-21078-8	SCR,SKT SET OVAL PT (4-40x.75)DRAG	111
1	21009-2	SCR,SKT SET (1/4-20x.25 LOC-WEL)RAM	110
2	21017-2	SCR,DRIVE (#2x.19) IDENT PLATE	109
1	1-21002-7	SCR,BHC (6-32x.38) CAM	108
1	461264-1	PLATE, IDENTIFICATION	107
REF	6-23715-5	SCR,PAN HDMACH (6-32x1.50)FEED ADJ	106
2	2-21002-2	SCR,BHC (8-32x.50) STRIPPER	105
REF	2-21002-9	SCR,BHC (10-32x.75)H5G CAP	104
1	22733-8	SCR,BHC (8-32x.38 LOC-WEL) ANVIL	103
4	3-21002-3	SCR,BHC (1/4-20x.50)STR GDE PL	102
REF	2-22733-8	SCR,BHC (1/4-20x.62)BASE PL	101
4	2-21000-8	SCR,SKT CAP (8-32x.62)SHEAR BLADE	100
3	2-21000-5	SCR,SKT CAP (8-32x.25)STRIP GUIDE	99
REF	3-21000-7	SCR,SKT CAP (10-32x.75)FD ROD GUIDE	98
REF	3-21000-6	SCR,SKT CAP (10-32x.62)FD ADJ PLATE	97
REF	3-21000-4	SCR,SKT CAP (10-32x.38)PIVOT BLOCK	96
2	3-21000-8	SCR,SKT CAP (10-32x.88)SHEAR PLATE	95
REF	455745-1	GUARD, WINDOW	94
2	690603-1	SPRING, ASSIST	93
2	23030-1	SCR,SKT CAP (6-32x.25)CP DISC	92
REF	458109-1	WASHER, FLAT (SPECIAL)	91
REF	690517-1	SPACER	90
REF	22594-8	NUT, HEX	89
REF	240628-1	PLATE, ADJ	88
REF	240626-1	SHAFT, PIVOT	87
REF	240633-1	BUSHING	86
REF	455680-1	LEVER, INTERMEDIATE	85
REF	240629-1	BLOCK, PIVOT	84
REF	240632-2	SCREW, ADJ	83
REF	240659-3	PIN, CAM ROLLER	82
REF	240658-1	CAM, ROLLER	81
REF	454398-1	ROD, FEED	80
REF	454220-1	CAP, RAM	79
REF	453736-1	HOUSING	78
REF	240624-1	PIN, FEED FINGER	77
REF	691499-1	SPRING, FEED FINGER	76
REF	240635-1	FINGER, FEED	75
REF	240634-1	LEVER, TERMINAL	74
7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	73	
690602-5	CAM, PRE-FEED 1 1/8 STROKE	72	
690191-1	PLUG, NYLON	71	
455674-1	RAM	70	
690125-1	WASHER, LAMINATED	69	
690124-1	WASHER, RAM	68	
23241-6	BALL, STEEL	67	
690170-1	SPRING, COMPRESSION	66	
690142-1	DISC, INSULATION	65	
9-690692-4	DISC, WIRE	64	
22480-5	WASHER, SPRING	63	
690212-1	POST, RAM	62	
458980-1	APPLICATOR, BASIC (SUB ASSY)	61	
3-690451-2	SPACER, STRIPPER	60	
240639-1	STRIPPER	59	
455676-1	PLATE, BASE	58	
22354-8	DRAG, STUD	57	
455678-1	PLATE, STRIP GUIDE	56	
240825-2	HOLD DOWN	55	
4-22281-1	SPRING, DRAG	54	
454177-1	DRAG, STOCK	53	
454204-2	GUIDE, STRIP (FRONT)	52	
454178-1	GUIDE, FEED ROD	51	
4-22284-9	SPRING, FEED RETURN	50	
690481-2	SPACER, HOLD DOWN	49	
23846-1	SPRING, HOLD DOWN	48	
240644-1	PLATE, REAR SHEAR	47	
690482-5	PLATE, FRONT SHEAR	46	
5-683452-4	ANVIL	45	
3-690474-6	BLADE, SLUG	44	
3-455892-1	HOLD DOWN	43	
4-240641-7	SPACER, SHEAR BLADE	42	
1-238009-2	BLOCK, CRIMPER SPACER	41	
456134-5	CRIMPER, INSULATION	40	
455888-9	SPACER, CRIMPER	39	
3-456406-3	CRIMPER, WIRE	38	

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170381-1
A	.073	14	.158-.198	
B	.062	16	.158-.198	
C	.056	18	.158-.198	
D	.052	20	.158-.198	
CRIMP SIZE	TYPE	FEED	APPL INST	
WIRE .090	F	.938	A1 8039	
INSUL .130	F			
WIRE RANGE 20-14	INSULATION RANGE .085-.135	MACHINE NO 565435-5		

AMP-0-ELECTRIC PRE-FEED

SET UP GAGE	10-1	458638-1	L1392
DR	10/12/90	APP	10-12-90
P. MATHIAS		BA WOLFE	
CHK	10-12-90	REL	3/9/94
P. MARIZ		B. MORGAN	

AMP INCORPORATED
Harrisburg, Pa.

NO 567384-2 REV B1

MINIATURE QUICK CHANGE APPLICATOR
END FEED (312 SERIES POSITIVE LOCK RECPT)

PI	LF	TR	REVISION	RECORD	APP	DATE	PI	LF	TR	REVISION	RECORD	APP	DATE