

Data Sheet

Description

SLA/SMA6820MH series are high voltage 3-phase motor driver ICs in which transistors, pre-driver ICs (MICs), and bootstrap circuits (diodes and resistors) are highly integrated.

You can select from the fully-molded type or the heatsink-type ZIP24 package according to your mounting condition.

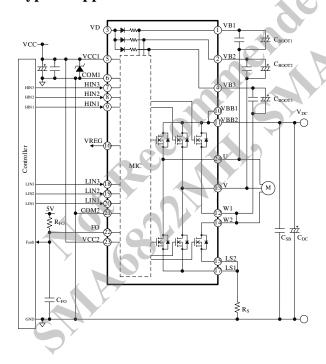
SLA/SMA6820MH series are optimal for the inverting control of small to middle power motors.

Features

- Built-in Bootstrap Diodes with Current Limmiting Resistors (22 Ω)
- CMOS-compatible Input (3.3 or 5 V)
- Fault Signal Output (FO pin)
- 7.5 V Regurator Output
- Bare lead frame: Pb-free (RoHS compliant)
- Protections

Undervoltage Lockout for Power Supply
High-side (UVLO_VB): Auto-restart
Low-side (UVLO_VCC): Auto-restart
Thermal Detection (TD): Fault Signal Output

Typical Application



Packages

ZIP24 Fully Molded Type (SMA682xMH)

Heatsink Type (SLA6826MH)





LF No. 2451

LF No. 2175





LF No. 2452

LF No. 2171 Not to scale

Selection Guide

Packages

Package	Part Number
Fully Molded Type	SMA682xMH
Heatsink Type	SLA6826MH

• Output Charactaristic

V _{DSS}	I _O	Part Number
250 V	2.0 A	SLA6826MH
250 V	2.0 A	SMA6821MH
500 W	1.5 A	SMA6822MH
500 V	2.5 A	SMA6823MH
600 V	1.5 A	SMA6824MH

Applications

- Washing Machine Fan Motor and Pump Motor
- Air Conditioner Fan Motor
- Air Cleaner Fan Motor
- Fan Motor for Electric Stand Fan

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Importan	nt Notes		
SMA			

1. Absolute Maximum Ratings

Current polarities are defined as follows: a current flow going into the IC (sinking) is positive current (+); and a current flow coming out of the IC (sourcing) is negative current (-).

Unless specifically noted, $T_A = 25^{\circ}C$, COM1 = COM2 that is called COM.

Unless specifically noted, T _A :	1			TT *:	D 1
Characteristic	Symbol	Conditions	Rating	Unit	Remarks
		I = 100 A	250		SLA6826MH SMA6821MH
MOSFET Breakdown Voltage	$V_{ m DSS}$	$I_{D} = 100 \mu\text{A}$ $V_{INx} = 0 \text{V}$	500	V	SMA6822MH SMA6823MH
			600		SMA6824MH
Logic Supply Voltage	V _{CC}	VCC1–COM VCC2–COM	20	V	
Bootstrap Supply Voltage	V_{BS}	VB1–U VB2–V VB3–W1	20	V	9
			1.5		SMA6822MH SMA6824MH
Output Current (DC)	I_{O}	$T_C = 25 ^{\circ}C$	2.0	A	SLA6826MH SMA6821MH
			2.5		SMA6823MH
		$T_C = 25 ^{\circ}C$	2.25	7	SMA6822MH SMA6824MH
Output Current (Pulse)	I_{OP}	$P_W \le 100 \mu\text{s},$ Duty = 1%	3.0	A	SLA6826MH SMA6821MH
		,	3.75		SMA6823MH
Regulator Output Current	I_{REG}	48	35	mA	
Input Voltage	V _{IN}	HIN1-COM HIN2-COM HIN3-COM LIN1-COM LIN2-COM LIN3-COM	−0.5 to 7	V	
D D: : ::		T 25.0G	28	***	SMA682xMH
Power Dissipation	P_{D}	$T_C = 25 ^{\circ}C$	32	W	SLA6826MH
Operating Case Temperature	$T_{C(OP)}$)	-30 to 100	°C	
Junction Temperature	$T_{\rm j}$		150	°C	
Storage Temperature	T_{stg}		-40 to 150	°C	
Operating Case Temperature Junction Temperature Storage Temperature					

2. Recommended Operating Conditions

Unless specifically noted, $T_A = 25$ °C, COM1 = COM2 that is called COM.

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit	Remarks
Main Supply Voltage			_	150	200	V	SLA6826MH SMA6821MH
	V_{DC}	VBB-LS1 VBB-LS2		300	400	V	SMA6822MH SMA6823MH
			_	300	450	V	SMA6824MH
Logic Supply Voltage	V _{CC}	VCC1–COM VCC2–COM	13.5	_	16.5	V	
Dead Time of Input Signal	t_{DEAD}	$T_{\rm J} = -25 \text{ to } 150 ^{\circ}{\rm C}$	1.5	_	_	Ms	
Minimum Innut Dulan Wilds	t _{IN_MIN(ON)}	$T_{\rm J} = -25 \text{ to } 150 ^{\circ}{\rm C}$	0.5	_	- •	μs	
Minimum Input Pulse Width	t _{IN_MIN(OFF)}	$T_{\rm J} = -25 \text{ to } 150 ^{\circ}{\rm C}$	0.5	_	-\$	μs	

3. Electrical Characteristics

Current polarities are defined as follows: a current flow going into the IC (sinking) is positive current (+); and a current flow coming out of the IC (sourcing) is negative current (-).

Unless specifically noted, $V_{CC} = 15 \text{ V}$, $T_A = 25^{\circ}\text{C}$, COM1 = COM2 that is called COM.

3.1. Characteristics of Control Parts

Characteristic	Symbol	Conditions	Min.	Typ.	Max.	Unit	Remarks
Logic Supply Current	I_{CC}	$I_{REG} = 0 A$	N	4	6	mA	
Input Voltage	V _{IH}		_	2.0	2.5	V	All transistors on state.
	V _{IL}		1.0	1.5		V	All transistors off state.
	V_{HYS}			0.5		V	
Input Current	I_{IH}	INx = 5 V		50	100	μΑ	
input Current	I _{IL}	INx = 0 V			2	μΑ	
	V_{UVHL}	VB1–U	9.0	10.0	11.0	V	
Undervoltage Lockout for Power Supply (High side)	V_{UVHH}	VB2-V	9.5	10.5	11.5	V	
	V_{UV_HYS}	VB3-W1	_	0.5	_	V	
7 (2)	V_{UVLL}		10.0	11.0	12.0	V	
Undervoltage Lockout for Power Supply (Low side)	V_{UVLH}	VCC1–COM VCC2–COM	10.5	11.5	12.5	V	
To mis surply	V_{UV_HYS}	, , , , , , , , , , , , , , , , , , , ,		0.5	_	V	
FO Pin Output Voltage	V_{FOL}		0	_	1.0	V	
FO Pin Output Voltage	V_{FOH}		4.0	_	5.5	V	
	T_{DH}		135	150	165	°C	
Thermal Detection Threshold Temperature	$T_{ m DL}$	I _{REG} = 0 mA, No heatsink	105	120	135	°C	
	T_{D_HYS}		_	30	_	°C	
Regulator Output Voltage	V_{REG}	$I_{REG} = 0$ to 35 mA	6.75	7.5	8.25	V	

3.2. Bootstrap Diode Characteristics

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit	Remarks
Bootstrap Diode Forward Voltage	V_{FB}	$I_{FB} = 0.15 \text{ A}$	_	1.1	1.3	V	
		$V_R = 250 \text{ V}$	_		10		SLA6826MH SMA6821MH
Bootstrap Diode Leakage Current	I_{LBD}	$V_R = 500 \text{ V}$	_	_	10	μΑ	SMA6822MH SMA6823MH
		$V_R = 600 \text{ V}$	_	_	10		SMA6824MH
Bootstrap Diode Series Resistor	R_B		17.6	22.0	26.4	Ω	

3.3. Thermal Resistance Characteristics

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit	Remarks
Junction-to-Case	R_{J-C}	All transistors	_		4.46	°C/W	SMA682xMH
Thermal Resistance	KJ-C	operation		4	3.8	CIVV	SLA6826MH
Junction-to-Ambient Thermal Resistance	$R_{J\text{-}A}$	All transistors operation	-		31.25	°C/W	SMA682xMH

3.4. Transistor Characteristics

Figure 3-1 shows the definition of switching characteristics.

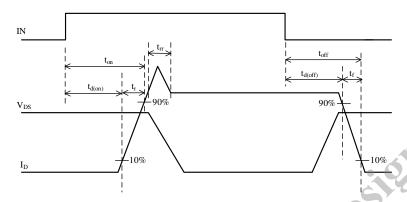


Figure 3-1. Switching Characteristics Definitions

3.4.1. SLA6826MH

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit
Drain-to-Source Leakage Current	I_{DSS}	$V_{DS} = 250 \text{ V}, V_{IN} = 0 \text{ V}$	4	_	100	μA
Drain-to-Source Saturation Voltage	R _{DS(ON)}	$I_D = 1.0 \text{ A}, V_{IN} = 5 \text{ V}$		1.25	1.5	Ω
Source-to-Drain Diode Forward Voltage	V_{SD}	$I_{SD} = 1.0 \text{ A}, V_{IN} = 0 \text{ V}$	_	1.1	1.5	V
High-side Switching		16, 03,				
Source-to-Drain Diode Reverse Recovery Time	t _{rr}	(2)	_	65	_	ns
Turn-on Delay Time	t _{d(on)}	$V_{DC} = 150 \text{ V}, I_D = 2.0 \text{ A},$	_	430	_	ns
Rise Time	$t_{\rm r}$	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 \text{ °C},$ inductive load		55	_	ns
Turn-off Delay Time	$t_{d(off)}$	miductive load		355	_	ns
Fall Time	t_{f}	7	_	20	_	ns
Low-side Switching	1					
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	65	_	ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 150 \text{ V}, I_D = 2.0 \text{ A},$	_	505	_	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 \text{ °C},$ inductive load		60	_	ns
Turn-off Delay Time	$t_{d(off)}$	muucuve mau		495	_	ns
Fall Time	$t_{\rm f}$		_	20	_	ns

3.4.2. SMA6821MH

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit
Drain-to-Source Leakage Current	I_{DSS}	$V_{DS} = 250 \text{ V}, V_{IN} = 0 \text{ V}$	_	_	100	μA
Drain-to-Source Saturation Voltage	R _{DS(ON)}	$I_D = 1.0 \text{ A}, V_{IN} = 5 \text{ V}$	_	1.25	1.5	Ω
Source-to-Drain Diode Forward Voltage	V_{SD}	$I_{SD} = 1.0 \text{ A}, V_{IN} = 0 \text{ V}$	_	1.1	1.5	V
High-side Switching						
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	65	3 .	ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 150 \text{ V}, I_D = 2.0 \text{ A},$	_	430	(2)	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 ^{\circ}\text{C},$ inductive load	_	55	7-	ns
Turn-off Delay Time	$t_{d(off)}$	inductive load	_	355	61	ns
Fall Time	$t_{\rm f}$		-	20	(4)	ns
Low-side Switching				7		
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		4	65	<u> </u>	ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 150 \text{ V}, I_D = 2.0 \text{ A},$	O-C	505	_	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_J = 25 \text{ °C},$ inductive load	_	60	_	ns
Turn-off Delay Time	$t_{d(off)}$		()	495	_	ns
Fall Time	t_{f}	60'	X	20	_	ns

3.4.3. SMA6822MH

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit
Drain-to-Source Leakage Current	I _{DSS}	$V_{DS} = 500 \text{ V}, V_{IN} = 0 \text{ V}$		_	100	μΑ
Drain-to-Source Saturation Voltage	R _{DS(ON)}	$I_D = 0.75 \text{ A}, V_{IN} = 5 \text{ V}$	_	3.2	4.0	Ω
Source-to-Drain Diode Forward Voltage	V _{SD}	$I_{SD} = 0.75 \text{ A}, V_{IN} = 0 \text{ V}$		1.1	1.5	V
High-side Switching						
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	120		ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 1.5 \text{ A},$		485	_	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 \text{ °C},$ inductive load	_	85	_	ns
Turn-off Delay Time	$t_{d(off)}$	inductive load	_	420	_	ns
Fall Time	t_{f}		_	30		ns
Low-side Switching						
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	130		ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 1.5 \text{ A},$	_	620	_	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_J = 25 \text{ °C},$ inductive load	_	100	_	ns
Turn-off Delay Time	$t_{d(off)}$		_	585		ns
Fall Time	t_{f}		_	25	_	ns

3.4.4. SMA6823MH

Characteristic	Symbol	Conditions	Min.	Тур.	Max.	Unit
Drain-to-Source Leakage Current	I_{DSS}	$V_{DS} = 500 \text{ V}, V_{IN} = 0 \text{ V}$	_	_	100	μA
Drain-to-Source Saturation Voltage	R _{DS(ON)}	$I_D = 1.25 \text{ A}, V_{IN} = 5 \text{ V}$	_	2.0	2.4	Ω
Source-to-Drain Diode Forward Voltage	V_{SD}	$I_{SD} = 1.25 \text{ A}, V_{IN} = 0 \text{ V}$	_	1.1	1.5	V
High-side Switching						
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	170	3 .	ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 2.5 \text{ A},$	_	700	<u> </u>	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 \text{ °C},$ inductive load	_	165	7-	ns
Turn-off Delay Time	$t_{d(off)}$	inductive load	_	580	6	ns
Fall Time	t_{f}		_	40	(40)	ns
Low-side Switching				, h		
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		34	170	· —	ns
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 2.5 \text{ A},$) — C	800	_	ns
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 \text{ °C},$ inductive load	_	180	_	ns
Turn-off Delay Time	$t_{d(off)}$	inductive load	())	690	_	ns
Fall Time	t_{f}	60,	Y	35	_	ns

3.4.5. SMA6824MH

Characteristic	Symbol	Conditions	Min.	Typ.	Max.	Unit		
Drain-to-Source Leakage Current	I _{DSS}	$V_{DS} = 600 \text{ V}, V_{IN} = 0 \text{ V}$			100	μΑ		
Drain-to-Source Saturation Voltage	R _{DS(ON)}	$I_D = 0.75 \text{ A}, V_{IN} = 5 \text{ V}$		2.9	3.5	Ω		
Source-to-Drain Diode Forward Voltage	V _{SD}	$I_{SD} = 0.75 \text{ A}, V_{IN} = 0 \text{ V}$		1.0	1.5	V		
High-side Switching								
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	155	_	ns		
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 1.5 \text{ A},$		685	_	ns		
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_{J} = 25 ^{\circ}\text{C},$ inductive load	_	115	_	ns		
Turn-off Delay Time	$t_{d(off)}$	muuctive load		555	_	ns		
Fall Time	t_{f}			55		ns		
Low-side Switching								
Source-to-Drain Diode Reverse Recovery Time	t _{rr}		_	155		ns		
Turn-on Delay Time	$t_{d(on)}$	$V_{DC} = 300 \text{ V}, I_D = 1.5 \text{ A},$		740	_	ns		
Rise Time	t _r	$V_{IN} = 0 \sim 5 \text{ V}, T_J = 25 ^{\circ}\text{C},$ inductive load	_	130	_	ns		
Turn-off Delay Time	$t_{d(off)}$	muuchve loau		670		ns		
Fall Time	t_{f}		_	35		ns		

4. Truth Table

Table 4-1 is a truth table that provides the logic level definitions of operation modes.

In the case where HINx and LINx signals in each phase are high at the same time, both the high-side and low-side transistors are set on (simultaneous on-state). You must set the input signals so that the simultaneous on-state is not occuerd.

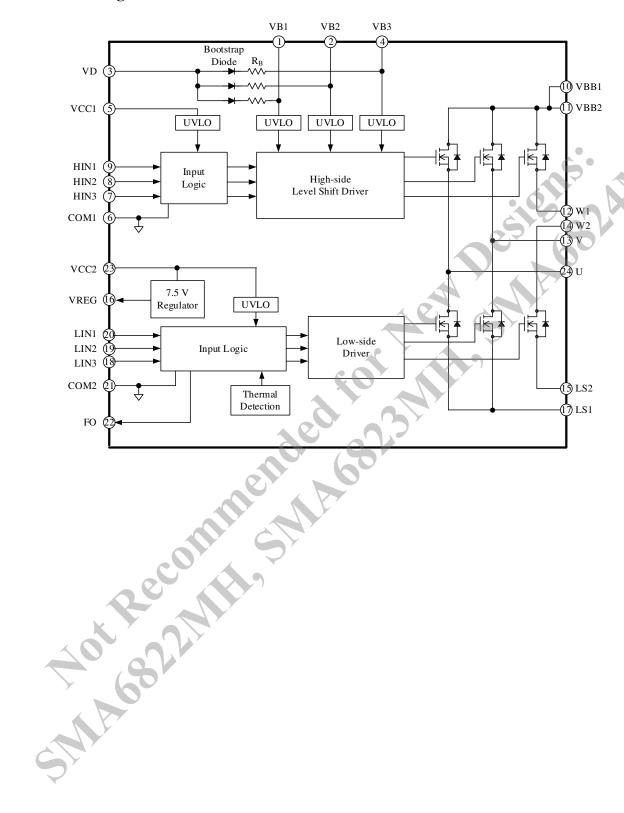
After recovering from a UVLO_VCC condition, the high-side and low-side transistors resume switching according to the input logic levels of the next HINx and LINx signals (level-triggered).

After recovering from a UVLO_VB condition, the high-side transistors resume switching at the next rising edge of an HIN signal (edge-triggered).

Table 4-1. Truth Table for Operation Modes

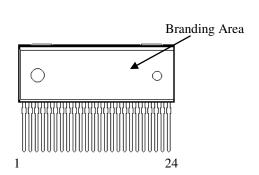
HINx	LINx	High-side Transistors	Low-side Transistors
L	L	OFF	OFF
Н	L	ON	OFF
L	Н	OFF	ON
Н	Н	ON	ON
L	L	OFF	OFF
Н	L	OFF	OFF
L	Н	OFF	ON
Н	Н	OFF	ON
L	L	OFF	OFF
Н	L	OFF	OFF
L	Н	OFF	OFF
Н	Н	OFF	OFF
L	L	OFF	OFF
Н	L	ON	OFF
L)	Н	OFF	ON
Н	Н	ON	ON
	L H L H L H L H L H L H L H L H L	L L H L L H H H H H L L L H H L L H H H L L L H H H L L L L	L L OFF H L ON L H OFF H H OFF H L OFF L H OFF L L OFF L L OFF L H OFF L H OFF L L ON

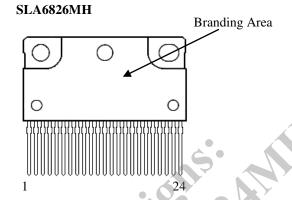
5. Block Diagram



6. Pin Configuration Definitions

SMA682xMH





Pin Number	Pin Name	Functions
1	VB1	U-phase high-side floating supply voltage input
2	VB2	V-phase high-side floating supply voltage input
3	VD	Anode of bootstrap diodes
4	VB3	W-phase high-side floating supply voltage input
5	VCC1	High side logic supply voltage input
6	COM1	High side logic ground
7	HIN3	Logic input for W-phase high-side gate driver
8	HIN2	Logic input for V-phase high-side gate driver
9	HIN1	Logic input for U-phase high-side gate driver
10	VBB1	Positive DC bus supply voltage (be connected toVBB2 by PCB trace)
11	VBB2	Positive DC bus supply voltage (be connected toVBB2 by PCB trace)
12	W1	W-phase output (be connected toW2 by PCB trace)
13	V	V-phase output
14	W2	W-phase output (be connected toW1 by PCB trace)
15	LS2	U and V-phase power MOSFET Source (be connected toLS1 by PCB trace)
16	VREG	Regulator output
17	LS1	W-phase power MOSFET Source (be connected toLS2 by PCB trace)
18	LIN3	Logic input for W-phase low-side gate driver
19	LIN2	Logic input for V-phase low-side gate driver
20	LIN1	Logic input for U-phase low-side gate driver
21	COM2	Low side logic ground
22	FO	Fault signal output for thermal detection and UVLO, active high
23	VCC2	Low side logic supply voltage input
24	U	U-phase output

7. Typical Application

Capacitors should be place near the IC. If the circuit noise is large, connect the noise reduction ceramic capacitor to the electrolytic capacitor in parallel.

Pull down resistance (about $100 \text{ k}\Omega$) is built-in the HINx pin and the LINx pin. If the unstable signal or noisy signal may be input, connect the resistor in external to the HINx pin and the LINx pin.

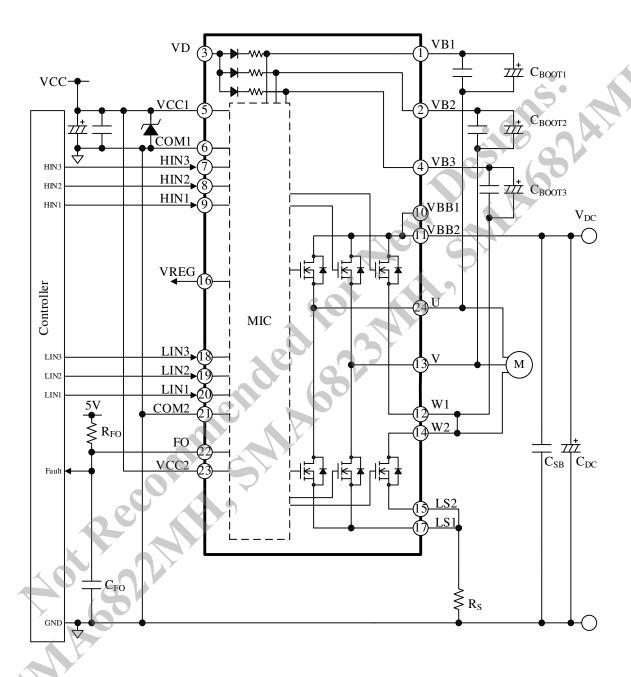


Figure 7-1. Typical Application

8. Timing Chart in Protection Operation

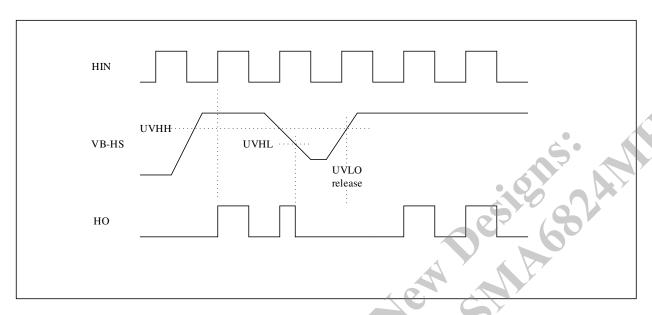


Figure 8-1. High-side Undervoltage Lockout for Power Supply (UVLO_VB)

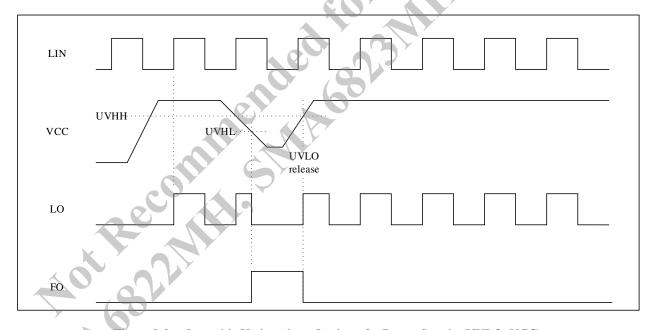
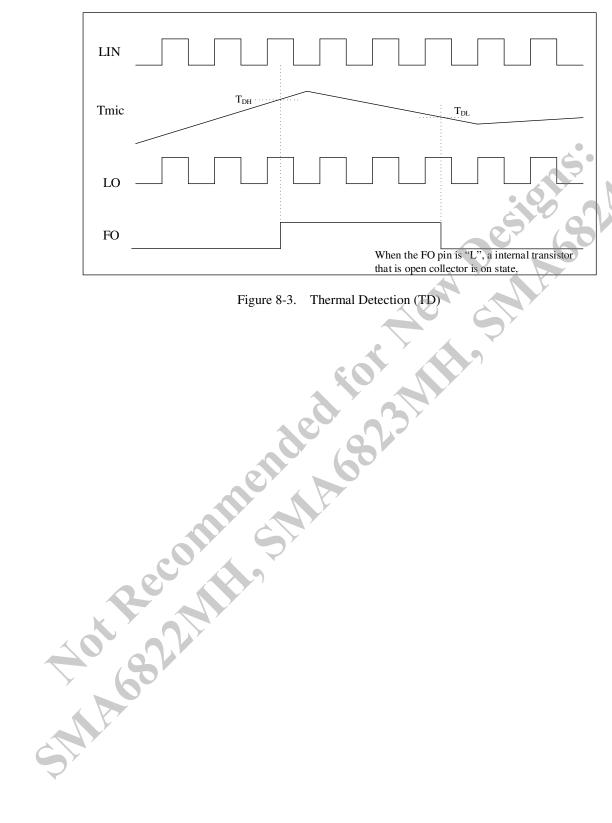


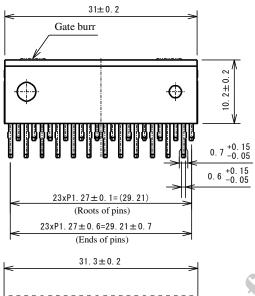
Figure 8-2. Low-side Undervoltage Lockout for Power Supply (UVLO_VCC)

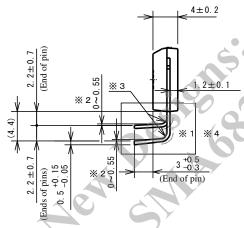


9. Physical Dimensions

9.1. ZIP24 (Fully Molded Type)

• LF No. 2451



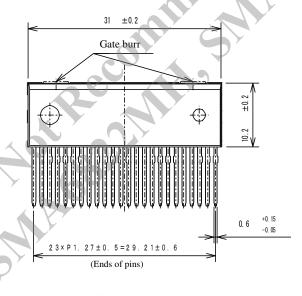


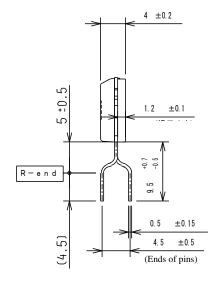
31.3±0.2 1 3 5 7 9 11 13 15 17 19 21 23 2 4 6 8 10 12 14 16 18 20 22 24

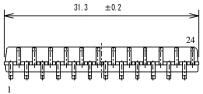
NOTES:

- Dimensions in millimeters
- Bare lead frame: Pb-free (RoHS compliant)
- Maximum "Gate burr" height: 3 mm

• LF No. 2452





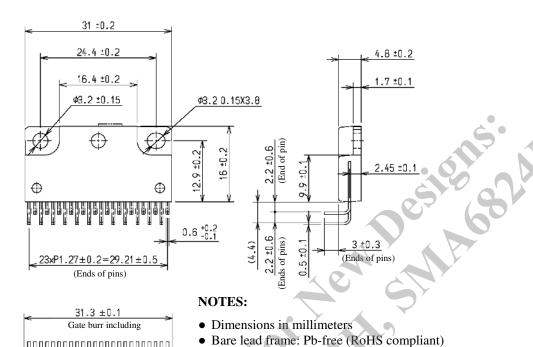


NOTES:

- Dimensions in millimeters
- Bare lead frame: Pb-free (RoHS compliant)
- Maximum "Gate burr" height: 3 mm

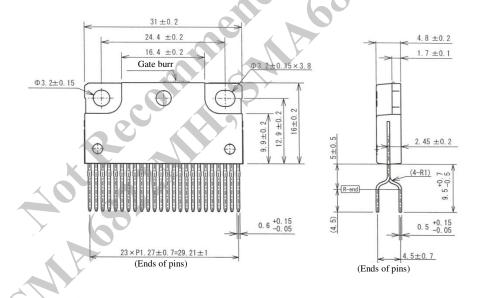
9.2. ZIP24 (Heatsink Type)

• LF No. 2175



1 2 3 4 5 8 7 8 7 10 11 12 13 14 15 16 17 18 19 29 21 22 23 24

• LF No. 2171



31.3 ±0.2

Gate burr including

5 8 10 12 14 16 18 2 7 9 11 13 15 17 19

NOTES:

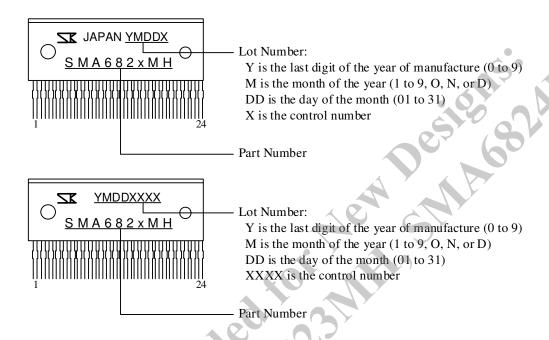
- Dimensions in millimeters
- Bare lead frame: Pb-free (RoHS compliant)
- The recommended screw torque: $58.8 \sim 78.4 \text{N} \cdot \text{cm} (6.0 \sim 8.0 \text{ kgf} \cdot \text{cm})$

• The recommended screw torque: $58.8 \sim 78.4 \text{N} \cdot \text{cm}$ ($6.0 \sim 8.0 \text{ kgf} \cdot \text{cm}$)

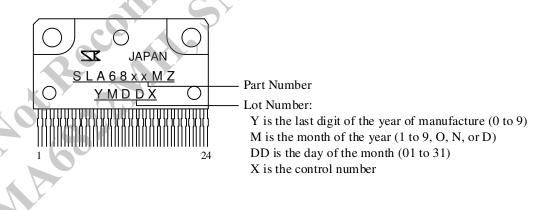
10. Marking Diagrams

10.1. ZIP24 (Full Molded Type)

The marking diagrams of ZIP24 package is either in follows:



10.2. ZIP24 (Heatsink Type)



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