

TECH	INICAL DATA SH	FFT	2/4		
STRAIGHT JACK RECE		R124.427.800			
SMT TYPE - RE		Series : SMA-COM			
PACKAGING		SPECIFICATION			
Standard Unit	Other				
100 'W' option	Contact us				
ELECTRICAL CHARACTERISTICS		ENVIRONMENTAL			
Frequency0-18VSWR1.04+0,0450Insertion loss0.05RF leakage- (Voltage rating500Dielectric withstanding voltage1000	Ω GHz x F(GHz) Maxi √F(GHz) dB Maxi - F(GHz)) dB Maxi Veff Maxi Veff mini MΩ mini	Operating tempe Hermetic seal Panel leakage	rature -65/+165 ° C NA Atm.cm3/s NA		
		OTHER	CHARACTERISTICS		
		Assembly instruc	ction		
		Others : FORCE F1:100N-TORQUES C1:70Ncm-C2:90Ncm			
MECHANICAL CHARACTERISTICS		FORCE F1:100N-	TORQUES CI:/0incm-C2:90incm		
Axial force – Opposite end 15	N mini N mini N.cm mini				
	N.cm N.cm				
Mating life100Weight1.2540	Cycles mini g				
Issue : 1138 C In the effort to improve our products, we reserve the right to make changes judged to be necessary.					

TECHNICAL DATA SHEET

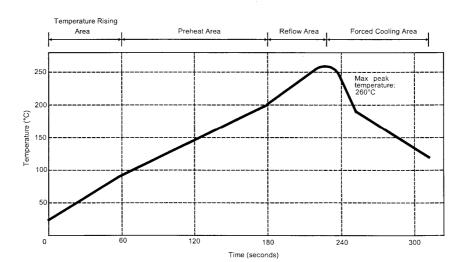
STRAIGHT JACK RECEPTACLE FOR PCB

SMT TYPE - REEL OF 100

R124.427.800 Series : **SMA-COM**

SOLDER PROCEDURE

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 We advise a thickness of 150 microns mini (.006 inch). Verify that the edges of the zone are clean.
- Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Aspiration port centered into body and push against it. Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.



TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



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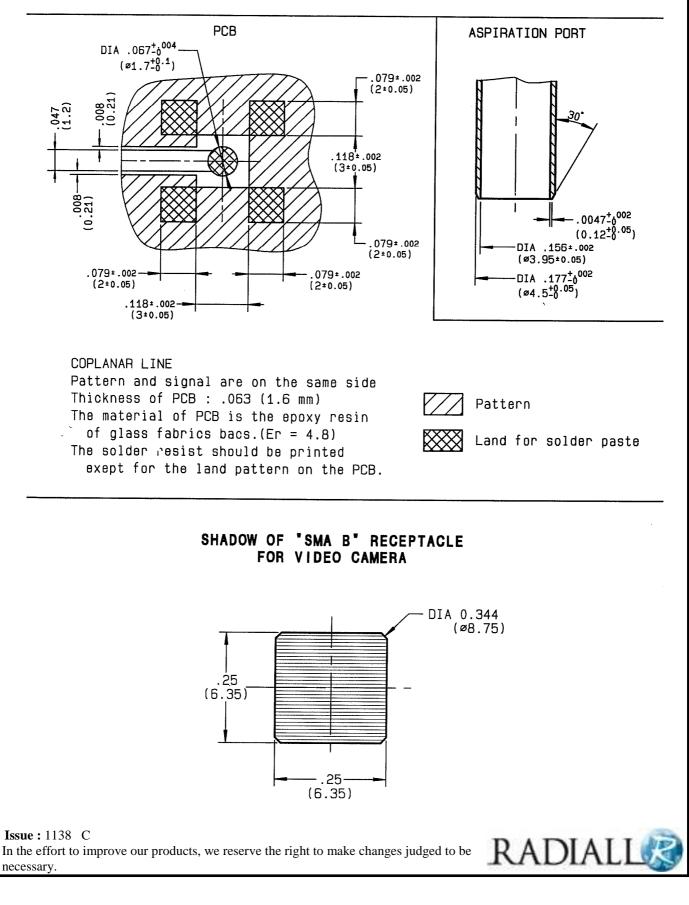
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