

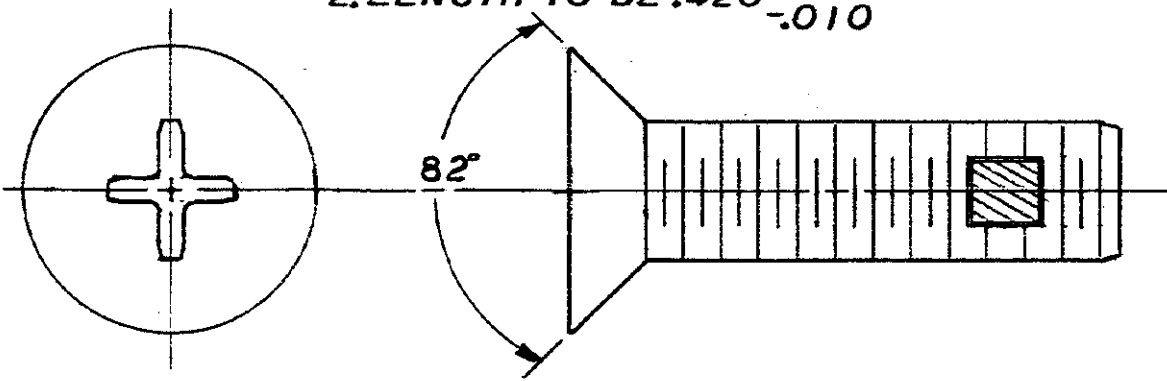
© COPYRIGHT 1977 BY AMP INCORPORATED, HARRISBURG, PA. ALL RIGHTS RESERVED. REGISTERED PATENTS AND/OR PATENTS PENDING.

REVISIONS				
LTR	DESCRIPTION	DATE	APPROVED	P/F
0	RELEASED	8/25/77	[Signature]	DR
A	REDRAWN: ECN F-295	11/16/77	[Signature]	DR
B	REVISED PER ECN R-072	12-27-83	REA [Signature]	DR

203777-1 1. AS SHOWN.
 2. CROSS-RECESSED FLAT HEAD SCREW WITH NYLON "PATCH"
 ON THREADS 2-56NC-2A X .250^{+0.015} LONG.

INCH	MM
.015	0,38
.032	0,81
.312	7,92

- 2 1. SAME AS -1 EXCEPT:
 2. LENGTH TO BE .312^{+0.015}_{-.032} LONG.
- 3 1. SAME AS -1 EXCEPT:
 2. LENGTH TO BE .188^{+0.015}_{-.031}
- 4 1. SAME AS -1 EXCEPT:
 2. LENGTH TO BE .420^{+0.030}_{-.010}



PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:
 DECIMALS ± #
 ANGLES ± #

CONTRACT NO
 DR [Signature] 8/25/77
 CHK [Signature] 9/2
 APPD [Signature] 9.8.77
 APPD [Signature] 9.22.77



MATERIAL
 STAINLESS STEEL

NAME
 SCREW, FLAT HEAD

FINISH
 PASSIVATED

DSGN APPD
 OTHER APPD

SIZE A	CODE IDENT NO 00779	DRAWING NO 203777
SCALE #	SHEET	