

# Customer Information Sheet

DRAWING No.: Z80-044C & Z80-044D

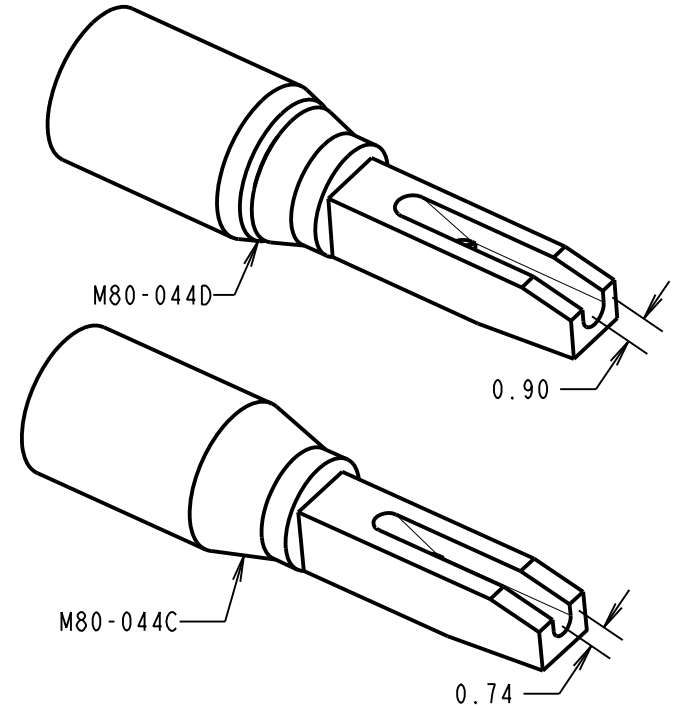
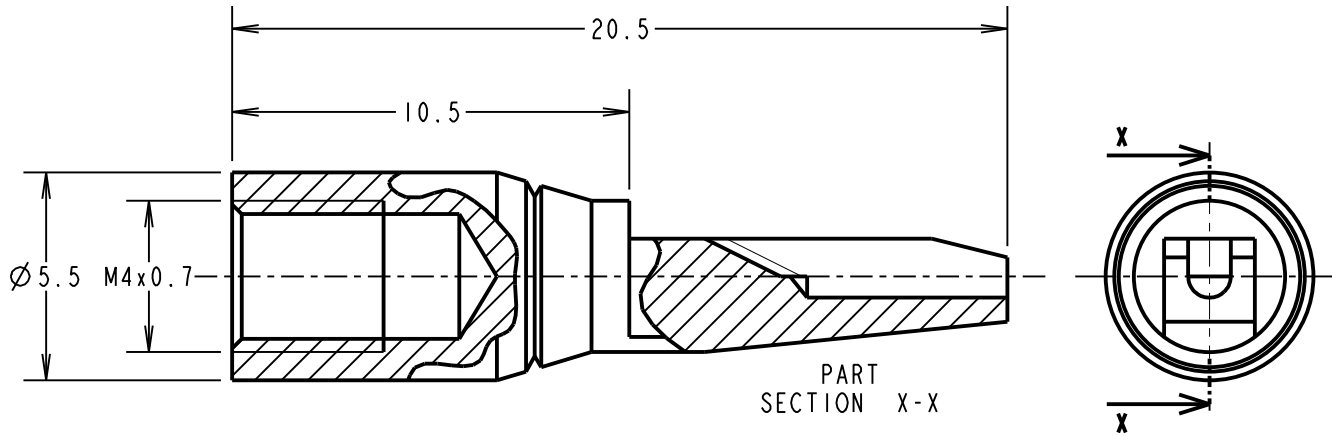
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**NOTES:**

1. TIP IS SUITABLE FOR USE WITH INSERTION AND WITHDRAWAL TOOL Z80-280.
2. FOR USE WITH M80-01100XX, M80-01200XX, M80-01900XX, M80-19400XX & M80-19500XX CRIMP CONTACTS.
3. SEE TOOLING INSTRUCTION SHEET IS-25 FOR INSERTION AND WITHDRAWAL INSTRUCTIONS.
4. M80-044C IS SUITABLE FOR WIRES WITH INSULATION UP TO 0.90mm & M80-044D IS SUITABLE FOR WIRES WITH INSULATION FROM 0.90mm to 1.10mm.

RTP	6	14.01.21	30342
NAME	ISS.	DATE	CN/CO
APPROVED:		R.PORTLOCK	
CHECKED:		M.RUDKIN	
DRAWN:		R.PORTLOCK	
CUSTOMER REF.:			
ASSEMBLY DRG:			

**HARWIN**

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.50mm  
 X.XX = ±0.20mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**  
 STAINLESS STEEL  
**FINISH:** CLEAN  
**S/AREA:** mm<sup>2</sup>

**TITLE:**  
 INSERTION TOOL FOR  
 CRIMP SOCKET CONTACT  
**DRAWING NUMBER:**  
 Z80-044C & Z80-044D

SHT  
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