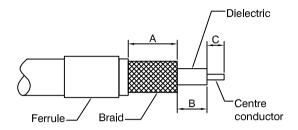
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

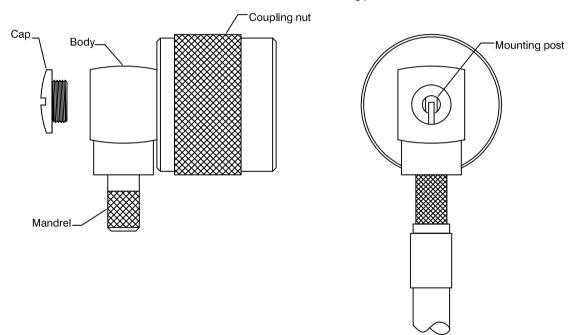
A = 8mm

B = 11mm

C = 4mm

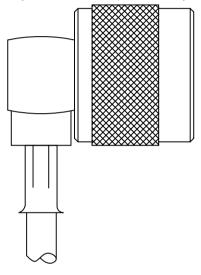


2) Tin the centre conductor of the cable. Insert the cable into the body. Make sure the braid is on the outside of the mandrel and the centre conductor is located in the mounting post.



	Stripping Tool		Hex Size	
Part Number	Part Number	Part Number	Pin	Ferrule
VN20-2019	VX1301	CCC2561	N/A	10.9
VN20-2020	VX1301	CCC2561	N/A	10.9

3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector. Solder the centre conductor to the mounting post ensuring that it does not creat a short circuit to the body. Screw the end cap into the body.



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SCALE: Not To Scale	DRAWN BY:	S Nash	
DIMENSIONS: mm	CHECKED BY:	M Spooner	
TOLERANCES:	APPROVED BY:	M Nielsen	
	DATE:	26 Oct 01	

DESCRIPTION:

Stripping and Assembly Instructions for N Crimp Right angle Plug DRAWING NUMBER:

VAIN2101

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