

NAKAGAWA ELECTRONICS LIMITED

QUARTZ CRYSTAL UNIT SPECIFICATION

NKG PART NUMBER

S5M12.0000F20E35

DESCRIPTION

Quartz Crystal in 5.0x3.2 ceramic seam seal SMD package, 12.0MHz, 20pF, 30/50ppm; –20°C to +70°C

CUSTOMER

CUSTOMER P/N

| | CUSTOMER APPROVAL |
|---|-------------------------------------|
| Please sign and chop for approval of the provided specification sheet and return us this cover page to us, thank you. | |
| | Signature(s) and stamp here please. |

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REVISION TABLE

| REV. | DESCRIPTION | PREPARED | APPROVED | DATE |
|------|--|------------|-----------|------------|
| А | Original release | R. Ho | N. Wong | 2010-08-06 |
| В | Change form, add unreeling info | Rita | M. Bruech | 2012-03-22 |
| С | Change form; reduce ESR limit | Jiang Y.B. | M. Bruech | 2012-12-12 |
| D | Rev. form, upd. date code table, add T _{OPAB} | Jiang Y.B. | M. Bruech | 2021-10-12 |

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PRODUCT SPECIFICATION SHEET

1. ELECTRICAL PARAMETERS AND ENVIRONMENTAL CONDITIONS

| PACKAGE TYPE (SEE NEXT PAGE FOR DETAILS) | CX-5M (5.0x3.2 p4h09) |
|--|-----------------------|
| NOMINAL FREQUENCY (F _N) | 12.000MHz |
| MODE OF OSCILLATION | FUNDAMENTAL |
| CRYSTAL CUT | AT-Cut |
| LOAD CAPACITANCE (CL) | 20pF |
| FREQUENCY TOLERANCE (Δf/F _N at +25°C) | ±30ppm |
| FREQUENCY STABILITY (NOTE 2) | ±50ppm |
| OPERATING TEMPERATURE (T _{OP}) (NOTE 2) | –20°C to +70°C |
| OPERABLE TEMPERATURE (T _{OPAB}) (NOTE 2) | –40°C to +85°C |
| AGING FIRST YEAR (($\Delta f/F_N$)/y ₁ at +25°C) | ±3ppm |
| EQUIVALENT SERIES RESISTANCE (ESR) | 60Ω MAX |
| DRIVE LEVEL (DL) | 100μW TYP; 300μW MAX |
| SHUNT CAPACITANCE (C ₀) | 5.0pF MAX |
| INSULATION RESISTANCE (IR @100V _{DC}) | 500MΩ MIN |
| STORAGE TEMPERATURE (T _{st}) | –55°C to +125°C |
| TEST IMPEDANCE METER (NOTE 3) | IEC-444 COMPLIANT |
| REFLOW SOLDERING CONDITIONS | 10s MAX AT +260°C±5°C |
| | |

NOTE 1: Frequency stability is the frequency deviation over operating temperature in reference to the frequency reading at +25°C.

NOTE 2: Parameter limits are guaranteed over the operating temperature range. The unit operates correctly over the operable temperature range, but may exceed one or more specified parameter limit.

NOTE 3: Test impedance meter such as S&A 250B, KOLINKER KH series or other IEC-444 compliant equipment.

2. PRODUCT MARKING

NKG = NAKAGAWA logo and DATE CODE "Yww" [Y] = alpha YEAR CODE per table below

NKG Yww 12.000

[ww] = WEEK number of manufacturing

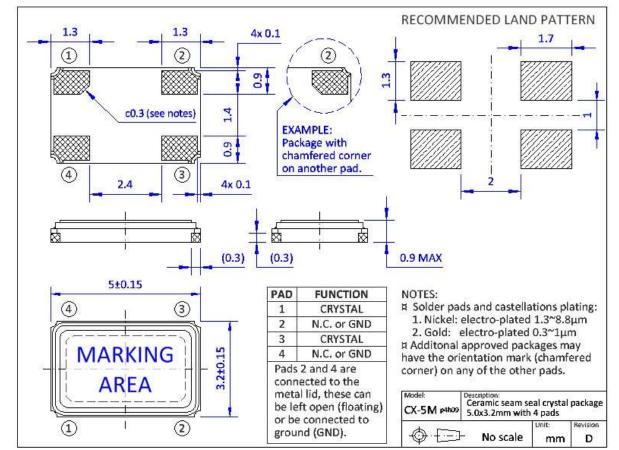
FREQUENCY in MHz (2+3 digits or 3+2 for OT mode units)

| YEAR | 2021 | 2022 | 2023 | 2024 | 2025 | 2026 | 2027 | 2028 | 2029 | 2030 | 2031 |
|------|------|------|------|------|------|------|------|------|------|------|------|
| CODE | v | w | х | Y | Z | Α | В | С | D | Е | F |



PRODUCT SPECIFICATION SHEET

3. PACKAGE DIMENSIONS



4. ENVIRONMENTAL COMPLIANCE INFORMATION

The product consists of the following parts and materials:

| NO. | PART | MATERIAL(S) | REMARKS | | |
|-----|---------------------|---|--------------------------|--|--|
| 1 | BASE (PACKAGE) | Ceramic (Al ₂ O ₃) | Terminals gold plated | | |
| 2 | CRYSTAL BLANK | Quartz (SiO ₂) | Synthetic material, pure | | |
| 3 | ELECTRODE PLATING | Silver (Ag) | High purity metal | | |
| 4 | CONDUCTIVE ADHESIVE | Silver filled epoxy type | Conductive cement | | |
| 5 | LID (COVER) | Metal alloy (Kovar) | Surface Nickel coated | | |
| A | | | CRYSTAL BLANK | | |
| _¥ | • | | < | | |



RoHS COMPLIANCE

We can certify herewith that the product is fully RoHS complaint according the "DIRECTIVE 2011/65/EU OF THE EURPPEAN COUNCIL and DIRECTIVE 2015/863 (RoHS 2/3 or also called RoHS 10) for electrical and electronic equipment and its amendments.

No exemptions are applicable for this product.

This product is considered LEAD-FREE, Lead (Pb) contamination guaranteed to be below 500ppm.

In regards of RoHS CE marking directive for finished products, we can provide RoHS test reports and MDS to show compliance, but since our product is not a final application we cannot provide a CE mark.

HALOGEN FREE

We can certify that this product is Halogen-Free per IEC 61249-2-21:2003 meeting the threshold limits given by the standard.

REACH (SVHC) COMPLIANCE

We have verified and continue monitoring the usage of substances (SVHC) listed by REACH, Registration, Evaluation, Authorization and Restriction of Chemicals, a European Community Regulation on chemicals and their safe use (Regulation (EC) No 1907/2006) entered into force on June 1st 2007. We keep continuously monitoring the ongoing updates made by REACH and verify that the products stay compliant; please feel free to request our CoC for compliance confirmation.

The product does comply as well with the substance prohibitions and restrictions defined in Annex XVII of Regulation 1907/2006 (REACH), none of the listed substances being contained. (As of today, the release date of this document.)

PFOS / PFOA FREE

We can certify that the product as specified is being FREE of any PFOS and PFOA.

ELECTROSTATIC DISCHARGE (ESD) SENSITIVTY

This product is NOT sensitive to ELECTROSTATIC DISCHARGE (ESD), no specific precautions for handling and storage are required.

MOISTURE SENSITIVTY (MSL) CLASSIFICATION [J-STD-020C]

This product in a hermetically sealed package, does NOT fall under the classification of moisture sensitivity per above stated standard (standard is for non-hermetically sealed components).

If customer's system requires an entry in this regard we suggest using LEVEL 1.



PRODUCT SPECIFICATION SHEET

5. RELIABILITY TEST INFORMATION

| NO. | TEST ITEM | TEST CONDITIONS | CRITERIA | |
|-----|--|---|--|--|
| 1 | High Temperature Storage MIL-STD-202 Method 108 | 1,000 hours ±12 hours; @85°C ±2°C 24±2 hours rest before electrical test | ΔFr=±10ppm ΔRs=±5ohm | |
| 2 | Biased Humidity MIL-STD-202 Method 103 | 1,000 hours ±12 hours; @85°C ±2°C and RH=85% 24±2 hours rest before electrical test | ΔFr=±10ppm ΔRs=±5ohm | |
| 3 | Low Temperature Storage IEC-60068-2-1 | 1,000 hours ±12 hours @-40°C ±2°C 24±2 hours rest before electrical test | ΔFr=±10ppm ΔRs=±5ohm | |
| 4 | Temperature Cycling JESD22 Method JA-104 | @-55°C and +125°C; 1000 cycles Transfer time 5min, dwell time 30min 24±2 hours rest before electrical test | ΔFr=±10ppm ΔRs=±5ohm | |
| 5 | Shock Test (Drop Test) IEC-60068-2-32 | 3 times drop from 100cm height onto 3cm thick hard wood plate | ΔFr=±5ppm ΔRs=±2ohm | |
| 6 | Shock Test (Mechanical) MIL-STD-202 Method 213 | Devices are shocked with 100G, half since wave in three perpendicular axis for three times each direction | ΔFr=±5ppm ΔRs=±2ohm | |
| 7 | Vibration MIL-STD-202 Method 204 | Frequency range10~2,000HzAmplitude5gSweep time20 min12 cycles of each direction (3 axis) | ΔFr=±5ppm ΔRs=±2ohm | |
| 8 | Resistance to Soldering Heat J-STD-020C | Pre-heat temp.+150~200°CPre-heat time60~180sTest temperature +260°C ±5°CTest time20~40s, 2 times | ΔFr=±5ppm ΔRs=±2ohm Visually good, no rusting | |
| 9 | Solderability J-STD-002 | Pre-conditioned @+155°C, 4 hours dry heat, subject to soldering by applying SMD method B: 260°C±5°C | ≥95% solder coverage | |
| 10 | Terminal Strength (SMD) JISC60068-2-21 | 1.8kg tangential thrust (60 seconds) and 1.8kg of vertical tension (60 seconds) | No rupture of solder pads | |

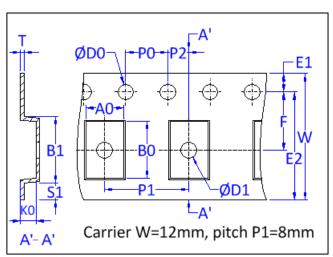
For more details you may request our Reliability Test procedure or the bi-annual test reports.



6. PACKAGING INFORMATION

ALL NON-SPECIFIED DIMENSIONS AND T&R PARAMETERS ARE IN COMPLIANCE TO EIA-481.

• CARRIER TAPE



| Symbol | A0 | BO | B1 | D0 | D1 | E1 | F | ко | PO | P1 | P2 | т | W |
|--------|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|----------|
| Dim. | 3.6 | 5.4 | 8.0 | 1.5 | 1.5 | 1.75 | 7.5 | 1.4 | 4.0 | 8.0 | 2.0 | 0.3 | 12.0±0.2 |

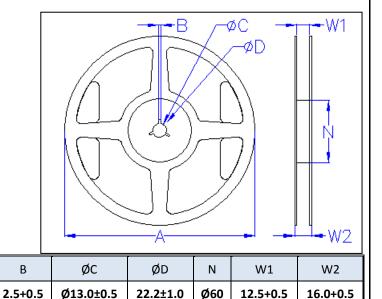
ALL DIMENSIONS [mm]; ALL TOLERANCES ± 0.1 IF NOT STATED OTHERWISE.

REEL

Symbol

Dim.

QTY per reel: 1,000pcs



| ALL DIM | ENSIONS | [mm] |
|---------|---------|------|

UNREELING AND PRODUCT ORIENTATION

А

Ø178±1.0 (altern. 180mm)

Quartz crystal units are non-polarized components; there is no pin identification or specific orientation in the carrier tape required. Products may insert in the carrier tape with their marking all in same direction for cosmetic reasons only.

PACKAGING BOX (Pizza box)

Box size: 185x185x25 MAX QTY per box: 1 Reel

END OF DOCUMENT

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