

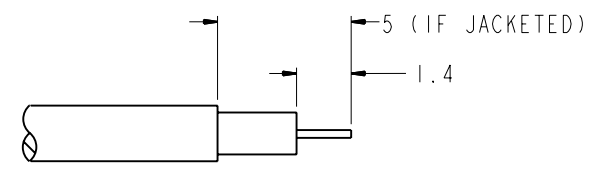
NOTES:

1. MATERIALS AND FINISHES:
  - BODY - BERYLLIUM COPPER, GOLD PLATED
  - CONTACT - BERYLLIUM COPPER, GOLD PLATED
  - INSULATORS - PTFE, NATURAL
2. ELECTRICAL:
  - A. IMPEDANCE: 50 OHM
  - B. FREQUENCY RANGE: DC - 40 GHz
  - C. VSWR: 1.15:1 MAX AT DC TO 10 GHz  
1.25:1 MAX AT 10 TO 26.5 GHz  
1.35:1 MAX AT 26.5 TO 40 GHz.
3. MECHANICAL:
  - A. DURABILITY: 100 CYCLES MIN.
  - B. TEMPERATURE RANGE: 65° C TO 165° C
4. PACKAGING:
  - A. QUANTITY: SINGLE PACK
  - B. MARKING: BAG TO BE MARKED  
"AMPHENOL RF, 925-118C-51S, AND DATE CODE"
5. SHOWS CABLE ENTRY DIMENSIONS
6. ASSEMBLY INSTRUCTIONS:
  - A. STRIP CABLE TO CABLE STRIPPING DIMENSIONS SHOWN
  - B. SLIDE INSULATOR ON TO CABLE
  - C. SOLDER THE CONTACT ONTO THE CABLE, BOTTOMING ON INSULATOR
  - D. INSERT CABLE INTO CONNECTOR UNTIL IT BOTTOMS, THIS WILL SET THE INTERFACE DIMENSION SHOWN
  - E. SOLDER CABLE TO THE ID OF THE BODY, BEST PRACTICE IS TO HAVE A FIXTURE HOLD THE CONTACT AT THE INTERFACE DIMENSION DURING SOLDERING

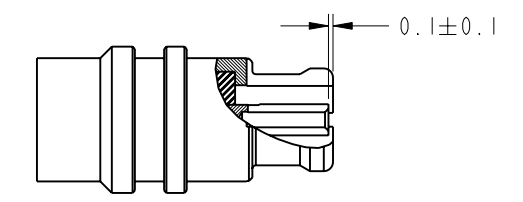
THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	29-Jun-16	00941	MM

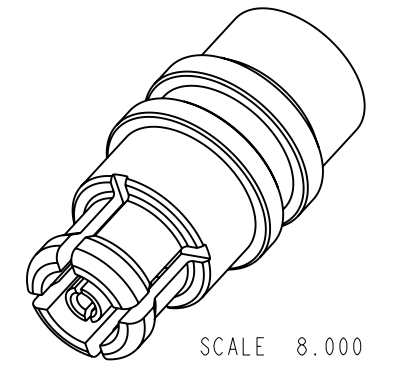


RECOMMENDED STRIPPING LENGTH

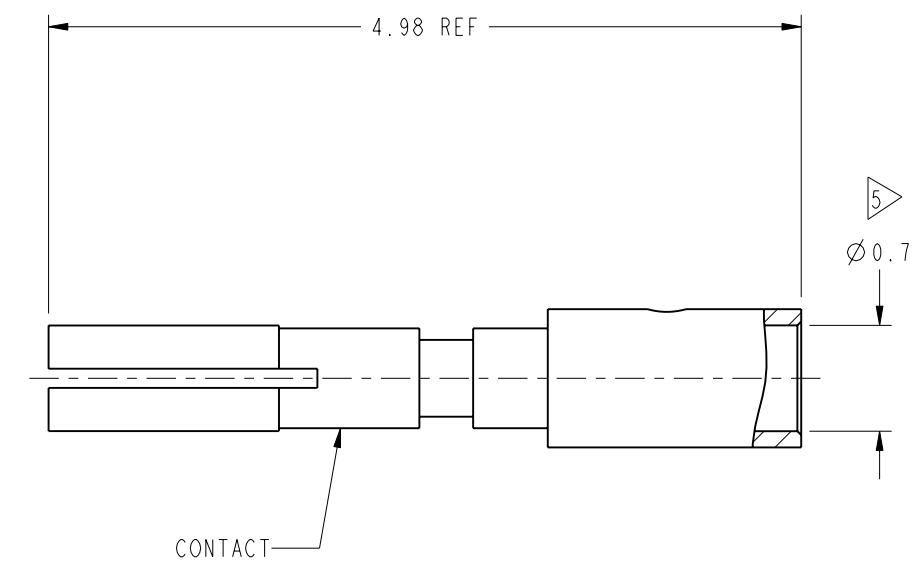
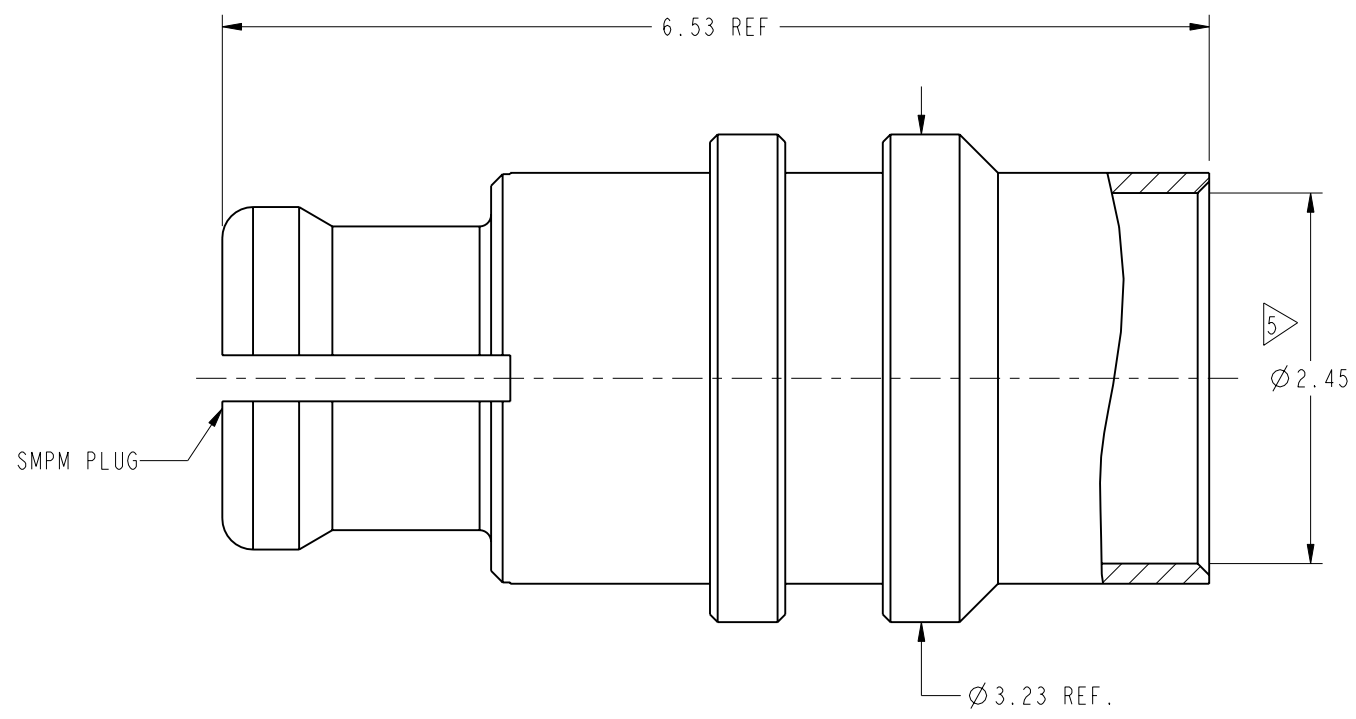


AFTER ASSEMBLY INTERFACE DIMENSION

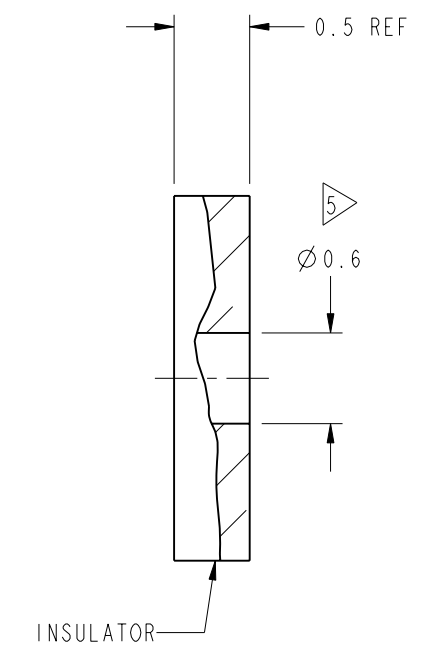
SECTION C-C  
SCALE 6.000



SCALE 8.000



SECTION A-A



INSULATOR

**CUSTOMER OUTLINE DRAWING**

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: <0.5mm ± 0.05mm    0.5 - 6mm ± 0.1mm    6 - 30mm ± 0.2mm    30 - 120mm ± 0.3mm    ANGLES ± 1°	MATERIAL SEE NOTES	DRAWN R. MAO	DATE 29-Jun-16	TITLE SMPM, F .086 CABLE	Amphenol RF www.amphenolrf.com
		ENGINEER E. WANKOFF	DATE 2/11/13		
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		FINISH	CAD FILE	DWG SIZE B	REV A