

Chip Ferrite Bead Array

BLA31□□□□SN4□ Reference Specification

1. Scope

This reference specification is applied to Chip Ferrite Bead Array BLA31 Series used for electronic machinery.

2. Part Numbering

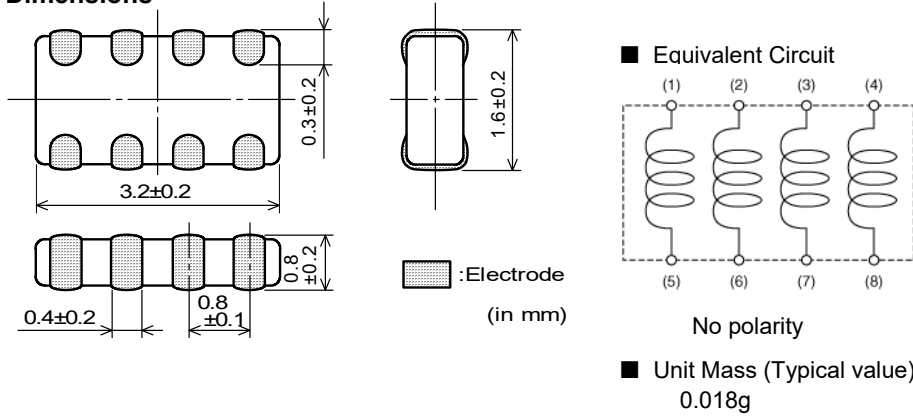
(ex.)	<u>BL</u>	<u>A</u>	<u>31</u>	<u>AG</u>	<u>121</u>	<u>S</u>	<u>N</u>	<u>4</u>	<u>D</u>
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
	(1)Product ID					(6)Performance			
	(2)Type					(7)Category			
	(3)Dimension (L×W)					(8)Numbers of Circuit			
	(4)Characteristics					(9)Packaging (D:Taping / B:Bulk)			
	(5)Typical Impedance at 100MHz								

3. Rating

Customer Part Number	MURATA Part Number	Impedance (Ω) at 100MHz, Under Standard Testing Condition)	Rated Current (mA)	DC Resistance (Ω max.)		Insulation Resistance between Elements	Remark	
				Initial Values	Values After Testing			
	BLA31AG300SN4D	30±25%	200	0.10	0.20	100MΩ min.	For general use	
	BLA31AG300SN4B							
	BLA31AG600SN4D	60±25%	200	0.15	0.25			
	BLA31AG600SN4B							
	BLA31AG121SN4D	120±25%	150	0.20	0.30			
	BLA31AG121SN4B							
	BLA31AG221SN4D	220±25%	150	0.25	0.35			
	BLA31AG221SN4B							
	BLA31AG601SN4D	600±25%	100	0.35	0.45			
	BLA31AG601SN4B							
	BLA31AG102SN4D	1000±25%	50	0.45	0.55			
	BLA31AG102SN4B							
	BLA31BD121SN4D	120±25%	150	0.30	0.40			For high speed signal line
	BLA31BD121SN4B							
	BLA31BD221SN4D	220±25%	150	0.35	0.45			
	BLA31BD221SN4B							
	BLA31BD471SN4D	470±25%	100	0.40	0.50			
	BLA31BD471SN4B							
	BLA31BD601SN4D	600±25%	100	0.45	0.55			
	BLA31BD601SN4B							
	BLA31BD102SN4D	1000±25%	50	0.55	0.65			
	BLA31BD102SN4B							

· Operating Temperature : -55°C to +125°C · Storage Temperature : -55°C to +125°C

4. Style and Dimensions



5. Marking

No marking.

6. Standard Testing Conditions

< Unless otherwise specified >

Temperature : Ordinary Temp. (15 °C to 35 °C)
 Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

< In case of doubt >

Temperature : 20°C±2 °C
 Humidity : 60%(RH) to 70%(RH)
 Atmospheric pressure : 86kPa to 106kPa

7. Electrical Performance

No.	Item	Specification	Test Method
7.1	Impedance	Meet item 3.	Measuring Frequency : 100 MHz ± 1 MHz Measuring Equipment : KEYSIGHT 4291A or the equivalent (OSC = 0.05 V) Test Fixture : KEYSIGHT 16192A
7.2	DC Resistance		Measuring Equipment : Digital multi meter * Except resistance of the Substrate and Wire
7.3	Insulation Resistance between Elements		Measuring Voltage : 5 V(DC) Measuring Time : 1 min max.

8. Mechanical Performance

No.	Item	Specification	Test Method								
8.1	Appearance and Dimensions	Meet item 4.	Visual Inspection and measured with Slide Calipers.								
8.2	Bonding Strength	Meet Table 1. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="2">Table 1</th> </tr> </thead> <tbody> <tr> <td>Appearance</td> <td>No damage</td> </tr> <tr> <td>Impedance Change (at 100MHz)</td> <td>Within ±30%</td> </tr> <tr> <td>DC Resistance</td> <td>Meet item 3.</td> </tr> </tbody> </table>	Table 1		Appearance	No damage	Impedance Change (at 100MHz)	Within ±30%	DC Resistance	Meet item 3.	It shall be soldered on the substrate. Applying Force(F) : 9.8 N Applying Time : 5s ± 1s
Table 1											
Appearance	No damage										
Impedance Change (at 100MHz)	Within ±30%										
DC Resistance	Meet item 3.										
8.3	Bending Strength		It shall be soldered on the substrate. Substrate : Glass-epoxy substrate (100mm × 40mm × 1.0mm) Deflection : 2.0 mm Speed of Applying Force : 0.5 mm / s Keeping Time : 30 s 								

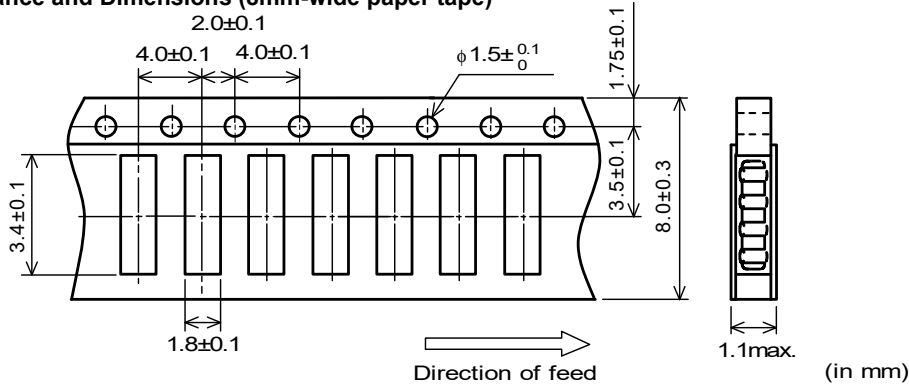
No.	Item	Specification	Test Method
8.4	Solderability	The electrodes shall be at least 95% covered with new solder coating.	Flux : Ethanol solution of rosin, 25 (wt)% Pre-Heating : 150 °C ± 10 °C, 60 s ~ 90 s Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 240 °C ± 5 °C Immersion Time 3 s ± 1 s Immersion and emersion rates : 25mm / s
8.5	Resistance to Soldering Heat	Meet Table 1.	Flux : Ethanol solution of rosin, 25 (wt)% Pre-Heating : 150 °C ± 10 °C, 60 s ~ 90 s Solder Sn-3.0Ag-0.5Cu Solder Temperature : 270 °C ± 5 °C Immersion Time : 10 s ± 1 s Immersion and emersion rates : 25mm / s Then measured after exposure in the room condition for 48h ± 4h.
8.6	Vibration		It shall be soldered on the substrate. Oscillation Frequency : 10Hz to 55Hz to 10Hz for 1 min Total Amplitude : 1.5 mm Testing Time : A period of 2 hours in each of 3 mutually perpendicular directions.
8.7	Drop	Products shall be no failure after tested.	It shall be dropped on concrete or steel board. Method : free fall Height : 75 cm Attitude from which the product is dropped : 3 directions The Number of Time : 3 times for each direction (Total 9 times)

9. Environmental Performance (It shall be soldered on the substrate.)

No.	Item	Specification	Test Method
9.1	Temperature Cycle	Meet Table 1.	1 cycle: 1 step : -55 °C(+0 °C,-3 °C) / 30min ± 3min 2 step : Ordinary temp. / 10min to 15min 3 step : +125 °C(+3 °C,-0 °C) / 30min ± 3min 4 step:Ordinary temp. / 10min to 15min Total of 100 cycles Then measured after exposure in the room condition for 48h ± 4h.
9.2	Humidity		Temperature : 40 °C ± 2 °C Humidity : 90 %(RH) to 95 %(RH) Time : 1000h (+48h, -0h) Then measured after exposure in the room condition for 48h ± 4h.
9.3	Heat Life		Temperature : 125 °C ± 3 °C Applying Current : Rated Current Time : 1000h (+48h, -0h) Then measured after exposure in the room condition for 48h ± 4h.
9.4	Cold Resistance		Temperature : - 55 ± 2 °C Time : 1000h (+48h, -0h) Then measured after exposure in the room condition for 48h ± 4h.

10. Specification of Packaging

10.1. Appearance and Dimensions (8mm-wide paper tape)



(1) Taping

Products shall be packaged in the cavity of the base tape of 8mm-wide,4mm-pitch continuously and sealed by top tape and bottom tape.

(2) The sprocket holes are to the right as the tape is pulled toward the user.

(3) Spliced point:The base tape and top tape have no spliced point

(4) Cavity:There shall not be burr in the cavity.

(5) Missing components number

Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

10.2. Tape Strength

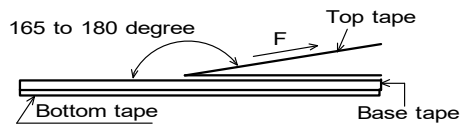
(1) Pull Strength

Top tape	5N min.
Bottom tape	

(2) Peeling off force of Top tape

0.1N to 0.6N (Minimum value is typical.)

* Speed of Peeling off : 300mm / min



10.3. Taping Condition

(1) Standard quantity per reel

Quantity per 180mm reel : 4000 pcs. / reel

(2) There shall be leader-tape (top tape and empty tape) and trailer- tape (empty tape) as follows.

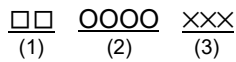
(3) On paper tape, the top tape and the base tape shall not be adhered at the tip of the empty leader tape for more than 5 pitch.

(4) Marking for reel

The following items shall be marked on a label and the label is stuck on the reel.

(Customer part number, MURATA part number, Inspection number(*1), RoHS marking(*2), Quantity, etc)

*1) « Expression of Inspection No. »



(1) Factory Code

(2) Date

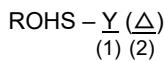
First digit : Year / Last digit of year

Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D

Third, Fourth digit : Day

(3) Serial No.

*2) « Expression of RoHS marking »



(1) RoHS regulation conformity parts.

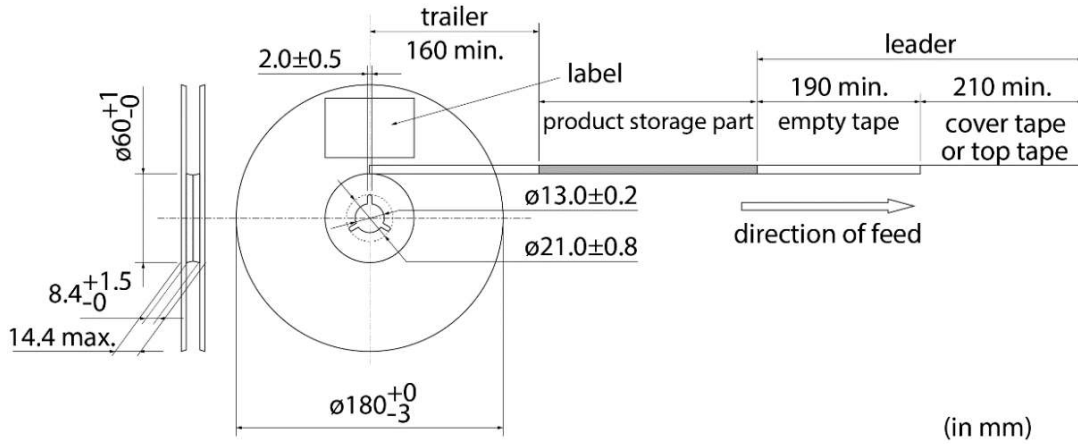
(2) MURATA classification number

(5) Outside package

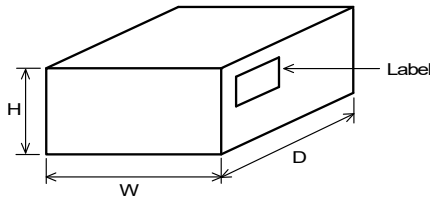
These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is stuck on the box.

(Customer name, Purchasing Order Number, Customer Part Number, MURATA part number, RoHS marking (*2), Quantity, etc)

(6) Dimensions of reel and taping(leader-tape, trailer-tape)



10-4. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
W	D	H	
186	186	93	5

* Above Outer Case size is typical. It depends on a quantity of an order.

11. ⚠ Caution

11.1. Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise.

Please contact us in advance in case of applying the surge current.

11.2. Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment
- (5) Medical equipment
- (6) Disaster prevention / crime prevention equipment
- (7) Traffic signal equipment
- (8) Transportation equipment (vehicles, trains, ships, etc.)
- (9) Data-processing equipment
- (10) Application of similar complexity and/or with reliability requirements to the applications listed in the above.

11.3. Corrosive gas

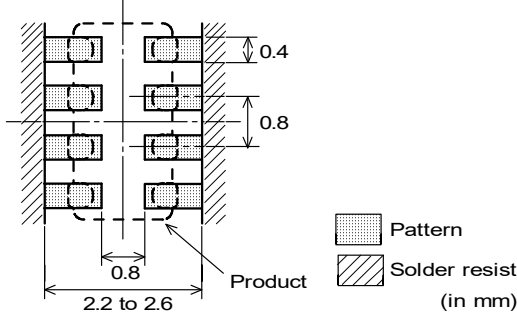
Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

12. Notice

This product is designed for solder mounting.
Please consult us in advance for applying other mounting method such as conductive adhesive.

12.1. Land pattern designing

· Standard land dimensions (Flow and Reflow soldering)



* The excessive heat by land pads may cause deterioration at joint of products with substrate.

12.2. Soldering Conditions

Products can be applied to reflow and flow soldering.

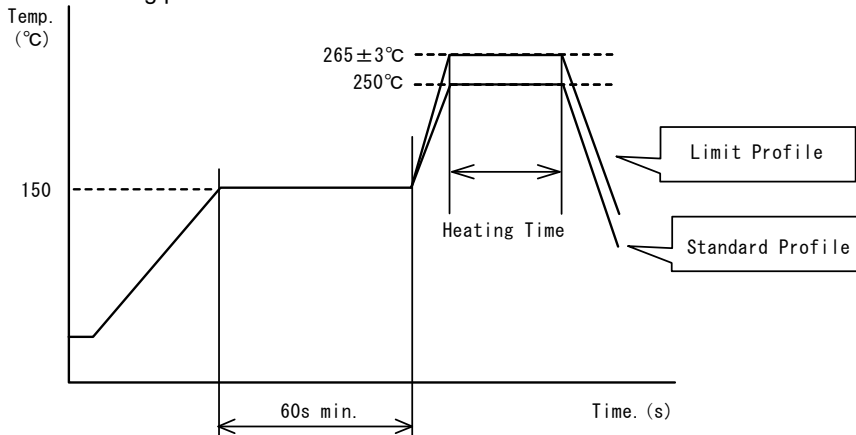
(1) Flux, Solder

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100 μm to 200 μm Use of Sn-Zn based solder will deteriorate performance of products. In case of using Sn-Zn based solder, please contact Murata in advance.

(2) Soldering conditions

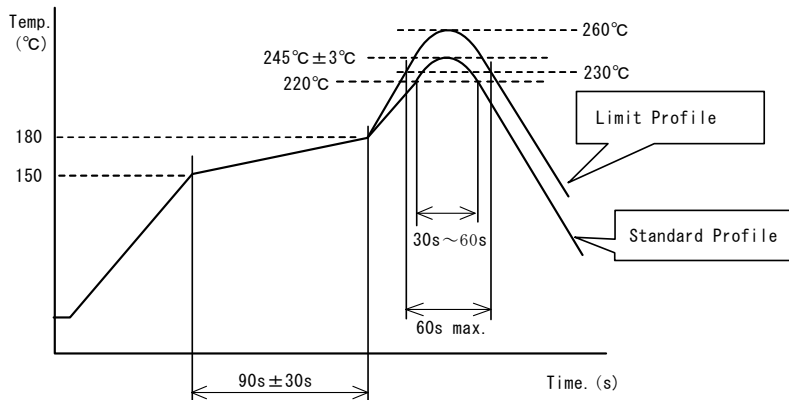
· Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150 °C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100 °C max.
Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.
· Standard soldering profile and the limit soldering profile is as follows.
The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

□ Flow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C , 60s min.	
Heating	250°C、 4~6s	265±3°C、 5s max.
Cycle of flow	2 times	2 times

☐ Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150~180°C、90s±30s	
Heating	above 220°C、30s~60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C、10s
Cycle of reflow	2 times	2 times

12.3. Reworking with soldering iron

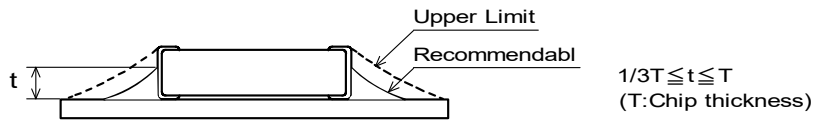
- Pre-heating : 150 °C , 1 min
- Soldering iron output : 80 W max.
- Tip temperature: 350°C max.
- Tip diameter : φ 3mm max.
- Soldering time : 3 (+1, -0) seconds.
- Times : 2times max.

Note : Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

12.4. Solder Volume

Solder shall be used not to be exceeded as shown below.

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

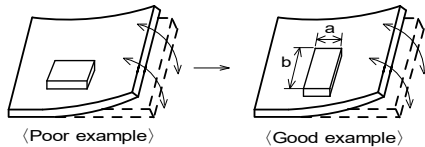


12.5. Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

- (1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage.

<Products direction>



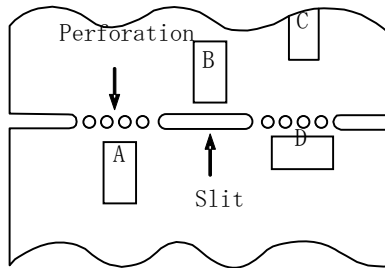
Products shall be located in the sideways direction (Length : a < b) to the mechanical stress.

(2) Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

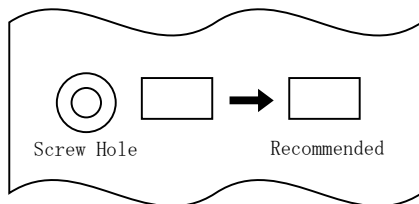
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.
If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



12.6. Potential between Elements

Products should be used within 5 V (DC) between elements.

When the products are used the excessive voltage over 5 V (DC) , it may cause breaking of inner electrode and / or decreasing of insulation resistance between elements.

12.7. Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

12.8. Cleaning

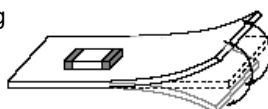
Excessive ultrasonic oscillation during cleaning can cause the PCBs to resonate, resulting in cracked chips or broken solder joints. Before starting your production process, test your cleaning equipment / process to insure it does not degrade this product.

12.9. Handling of a substrate

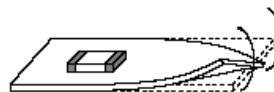
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting



12.10. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) In the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc.
(the sea breeze, Cl₂, H₂S, NH₃, SO₂, NO₂,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

12.11. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

12.12. Storage Conditions

- (1) Storage period
 - Use the products within 6 months after delivered.
 - Solderability should be checked if this period is exceeded.
- (2) Storage conditions
 - Products should be stored in the warehouse on the following conditions.
 - Temperature : - 10 °C to 40 °C
 - Humidity : 15 % to 85 % relative humidity
 - No rapid change on temperature and humidity
 - Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
 - Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
 - Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
 - Avoid storing the product by itself bare (i.e. exposed directly to air).
- (3) Delivery
 - Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

13.  Notes

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the reference specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.