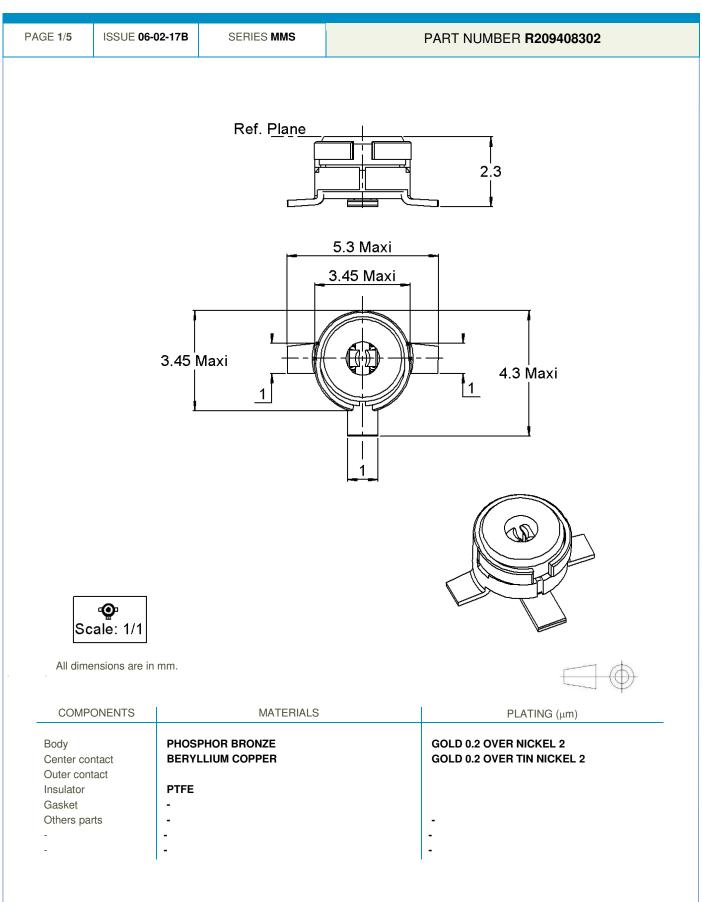
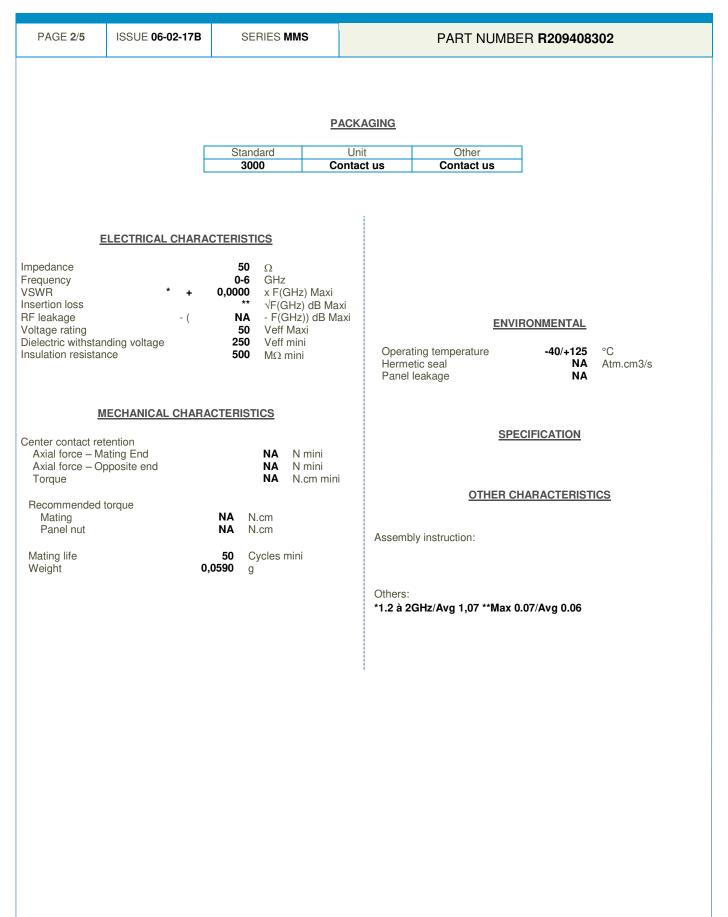
STRAIGHT JACK RECEPTACLE FOR PCB SMT TYPE - REEL OF 3000

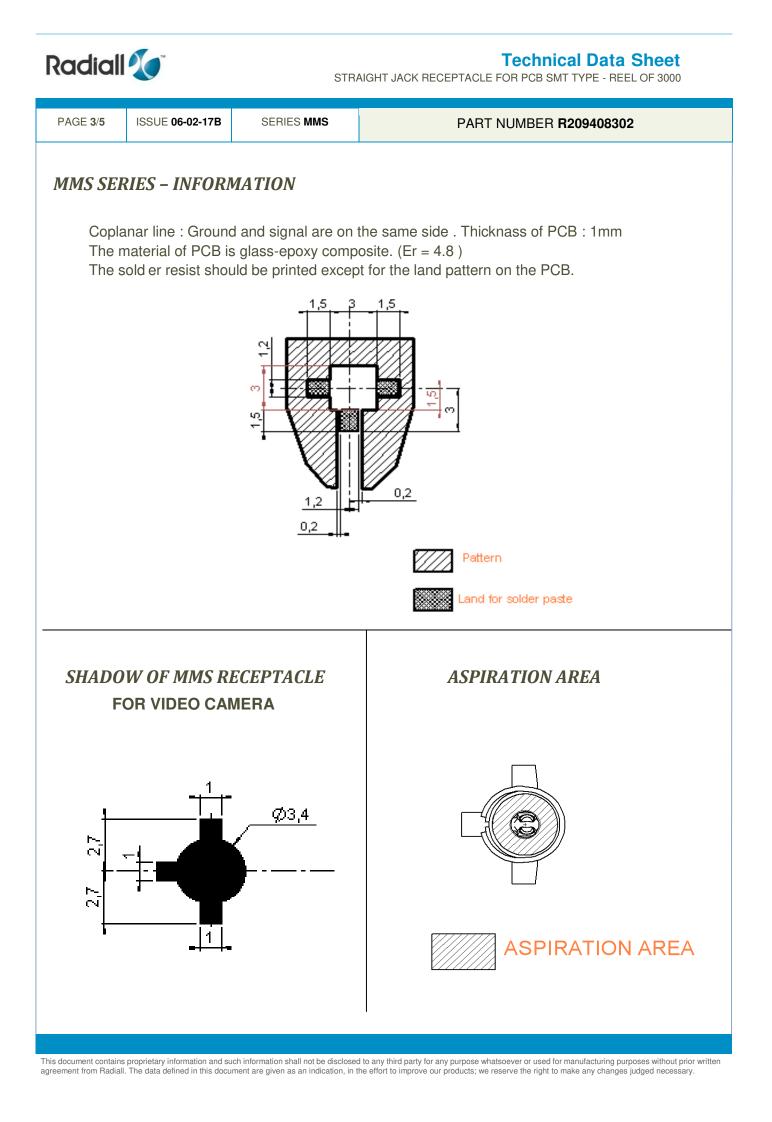


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STRAIGHT JACK RECEPTACLE FOR PCB SMT TYPE - REEL OF 3000





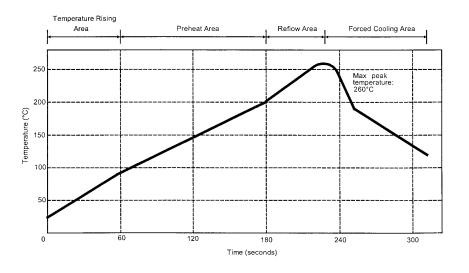


STRAIGHT JACK RECEPTACLE FOR PCB SMT TYPE - REEL OF 3000

PAG	E 4/5	ISSUE 06-02-17B	SERIES MMS	PART NUMBER R209408302			
	SOLDER PROCEDURE						
 Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean. 							
2.	2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.						
3.	Solderir	ng by infra-red reflow.					
4.	Cleanin	g of printed circuit boa	rds.				

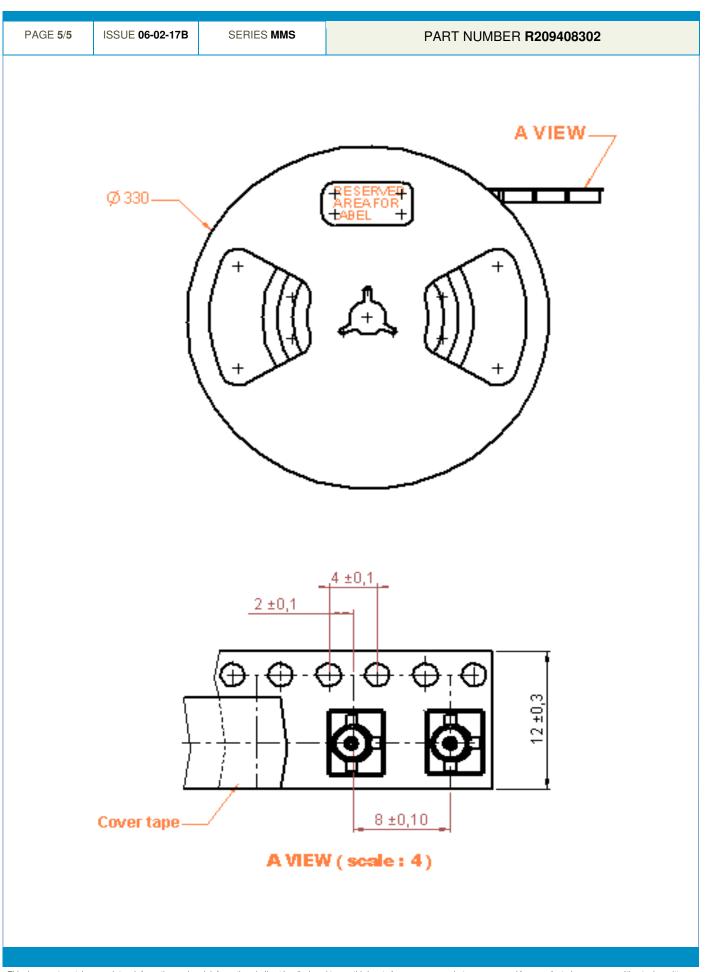
5. Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

STRAIGHT JACK RECEPTACLE FOR PCB SMT TYPE - REEL OF 3000



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