1/1		CL572-2102-6-71	CL57	CODE NO.	ELECTRIC CO., LTD.	HIROSE	
	(71)	X2-32S-1. 27SV (71)		PART NO.	CIFICATION SHEET	SPEC	돗 돗
	27-21	ELC4-082527-21	ING NO.	DRAWING	AT:Assurance Test X:Applicable Test	QT:Qualification Test AT:	Note QT:Qua
06.07.18	06.	AK.SUZUKAWA	DRAWN		Unless otherwise specified, refer to MIL-STD-1344.	erwise specified	Unless oth
06.07.18	06.		DESIGNED				
06.07.19	06.		CHECKED		FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.	FOR THE UNUSED PRODUCT BEFORE	(2)
06.07.19	06.	D HS.OKAWA	APPROVED		() TEMPERATURE RISE INCLUDED WHEN ENERGIZED.	TEMPERATURE RISE	MARK
	,						
DATE	_	CHECKED		DESIGNED	DESCRIPTION OF REVISIONS		COLLE
		THE SURFACE BEING IMMERSED.	SURFACE BE	THE	FOR IMMERSION DURATION, 2s.	FOR	
1	×	A NEW UNIFORM COATING OF SOLDER	W UNIFORM		PERATU		SOLDERABILITY
1	×				2) SOLDERING IRONS : 360 °C, FOR 5 s	2) S ₁	
1	×	N OF CASE OF DSENESS OF THE	NO DEFORMATION OF CAS EXCESSIVE LOOSENESS TERMINALS.	NO D EXCI	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s		RESISTANCE TO SOLDERING HEAT
I	×				EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)	HE HE	HYDROGEN SULPHIDE
1	×	SISTANCE: 55 mΩ MAX. RROSION.	CONTACT RESISTANCE: NO HEAVY CORROSION.	0 0	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		CORROSION SALT MIST
			OF PARTS.		$ ightarrow$ 10 \sim 15 $ ightarrow$ 30 $ ightarrow$ 10 \sim 15 $ ightarrow$ 2YCLES.		TEMPERATU
1	;;; ₹ ×	NSULATION RESISTANCE:100 M2 MIN.	O DAMAGE, (+35°C © Z	TEMPERATURE-55→+15~+35→+85→+15~	Ť	RAPID CHANGE C
1	×	SISTANCE: 55 mΩ MAX.	CONTACT RESISTANCE:	л Э (Э	EXPOSED AT 40±2°C, 90 ~ 95 %, 96		DAMP HEAT
-	_			_	CTERISTICS		ENVIRONMENTAL
1	×		F PARTS.		m/s^2 , DURATION OF PULSE 11 ms 3 TIMES FOR 3 DIRECTIONS.	490 m/s ² AT 3 1	SHOCK
	SS	CRACK AND LOOSENESS	1 μs. NO DAMAGE, (1 µs. ② NO	AMPLITUDE:1.52mm, AT 2h FOR 3 DIRECTIONS.	AMF AT	
1	×		O ELECTRIC/	⊕ Z	FREQUENCY 10 TO 55 Hz,	FRE	VIBRATION
1	×	WITHDRAWAL FORCE: 3.1 N MIN. ① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	○ CONTACT RESISTA ○ NO DAMAGE, CRAC ○ OF PARTS.		500 TIMES INSERTIONS AND EXTRACTIONS	TORCE	MECHANICAL OPERATION
ı	×		INSERTION FORCE:		MEASURED BY APPLICABLE CONNECTOR	CHARA	INSERTION AND
1	×	NO FLASHOVER OR BREAKDOWN.	LASHOVER C	NO F	300 V AC FOR 1 min.		VOLTAGE PROOF
ı	×	100 MΩ MIN.	100		, DC	250 V	RESISTANCE
	:						MILLIVOLT LEVEL
1 1	× >	45 m♀ MAX.	5, 45		20 mV MAX 1 mA(DC OR 1000Hz)	+	CONTACT RESISTANCE
-	<	MAY	45		TICS	┦洪	ELECTRIC
× :	× :				≤ i	CONF	MARKING
×	×	DRAWING.	ACCORDING TO DRAWING		VISUALLY AND BY MEASURING INSTRUMENT	N N	CONSTRUCTION GENERAL EXAMINAT
T AT	QŢ	REQUIREMENTS	REQ		TEST METHOD	M	ITEM
				ATIONS	SPECIFICA		
	70 % ②	40 % TO 7	UMIDITY	RANGE HUMIDITY	0.5 A	CURRENT	
	80 %	40 % TO	OPERATING HUMIDITY RANGE	OPERATIN RANGE	125 V AC	VOLTAGE	RATING
	60 °C 🗵	-10°C TO 6	TEMPERATURE RANGE	TEMPERA	E -55 °C TO 85 °C ⊕	TEMPERATURE RANGE	
						APPLICABLE STANDARD	APPLICAB