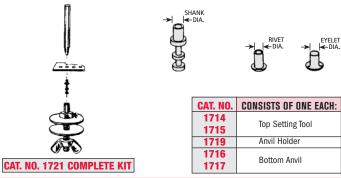
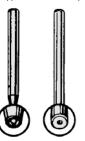
"BASIC" STAKING KIT

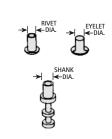
This kit provides the basic components needed to stake a majority of our most popular sizes of eyelets, rivets and terminals. The unskilled operator can produce profesional looking assemblies quickly and with minimal training.



"MASTER" STAKING KIT

This kit provides all of the components needed to stake most terminals, standoffs, eyelets or rivets. This kit also includes sprung receding pins so that eyelets can be prealigned for easy assembly of componets. Kit supplied in convenient plastic case for ease of use.













CAT. NO. 1713 COMPLETE KIT

CAT. NO.	CONSISTS OF ONE EACH:	
1714		
1715		
1304		
1305	Top Swaging Tool	
1306		
1307		
1324		
1719	Anvil Holder	
1325	Anvil for 6-32 Standoffs	
1326		
1716	A so il for Townsh Townsia als	
1717	Anvil for Turret Terminals	
1722		
1726	Anvil for Fork Turret Terminals	
1315	Receding Pin045 (1.15) Dia.	
1316	Receding Pin069 (1.75) Dia.	
1321	Return Spring for Receding Pins	

INDIVIDUAL TOOLS

TOP SETTING TOOLS (Swager)

For Single End Terminals, Eyelets or Rivets

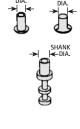


CAT. NO.	FOR SHANK DIA.	
1714	.062 (1.57) to .098 (2.49)	
1715	.110 (2.8) to .125 (3.2)	
1328	.130 (3.3) to .140 (3.6)	
1324	.180 (4.5) to .190 (4.8)	

For Doube End (Feed-Thru)

Hole in tool fits over Pin head and securely stakes the rivet part of terminal.

CAT. NO.	FOR PIN ON RIVET END
1304	.051 (1.30) Hole Dia.
1305	.063 (1.60) Hole Dia.
1306	.073 (1.85) Hole Dia.
1307	.086 (1.49) Hole Dia.
1324	.098 (2.49) Hole Dia.



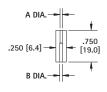
1/4" Diameter Tools

BOTTOM ANVILS

For Single End Terminals or Double End Terminals

Anvils have different size holes in each end therefore will accept 2 sizes of Pins of either Single or Double end Turret type Terminals.

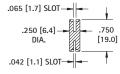
	A	В
CAT. NO.	DIA.	DIA.
1722	.053 (1.35)	.065 (1.65)
1716	.070 (1.78)	.100 (2.54)
1717	.128 (3.25)	.152 (3.86)







Accepts Diameter of 3/32 to 5/32 at one end and diamter of 3/16 other end .040 (1.0) slot one end and .060 (1.52) slot at other end.







ANVILS FOR SWAGE SPACERS

CAT. NO.	BUSHING SIZE	
1326	Holds Bushing with 5/32" O.D.	
1325	For Bushing with 6-32" Thread	
1309	For Bushing with 4-40 Thread	



TOOL HOLDERS

Tool holders will hold all .250 (6.4) diameter anvils. May be used with receding pin and return spring to hold eyelets in place during the staking process.

"IMPACT" STAKING KIT

All that is required to stake almost all swage components. Just press down and it stakes. Tools provided allow bench top staking with out setting up arbor or drill press. Staking tool can be adjusted

to provide heavy to light blows. Receding sprung pins can be assembled into anvil to locate eyelets for easy assembly of components. Kit supplied in convenient plastic case for ease of use.





CAT. NO.	CONSISTS OF ONE EACH:	
TOOLS		
1302	Impact Handle	
1300	Anvil Tool Holder Base	
SWAGING TOOLS		
1312	.040 (1.02) to .072 (1.83)	
1313	.078 (1.98) to .093 (2.36)	
SWAGING TOOLS FOR DOUBLE ENDED TURRET		
1310	.053 (1.35) Diameter Hole	
1311	.062 (1.57) Diameter Hole	
ANVIL COMPENTS		
1716		
1717	Anvil for Turret Terminals	
1722		
1726	Anvil for Fork Turret Terminals	
1315	Receding Pin045 (1.15) Dia.	
1316	Receding Pin069 (1.75) Dia.	
1321	Return Spring for Receding Pins	

CAT. NO. 1707 COMPLETE KIT