

## Indium Solder Wire (In52/Sn48) 0.031" diameter - 10 ft with 2cc SMD291 flux

### Product Highlights

Low Temperature Melts at 118°C (244°F)

**Lead-Free**

**RoHS 3 compliant**

**REACH compliant**

This eutectic alloy is excellent for low temperature soldering and sealing.

### Specifications

Alloy:	In52/Sn48
Tensile Strength:	11.9 N/mm <sup>2</sup> (at 20°C)
Wire diameter:	0.031" (0.8mm)
Flux Core:	No flux core, solid solder wire
Melting Point:	118°C (244°F)
Packaging:	10ft spool, comes with 2cc of SMD291 flux
Shelf Life:	>60 months

### Recommended Accessory Flux

Recommended to use with Chip Quik® SMD291 flux.

### Storage and Handling

Store in a non-corrosive, dry environment.

**ChipQuik® Solder Wire Orderable Part Numbers:**

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number	
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn63/Pb37	183°C (361°F)	.015" (0.38mm)	100g (3.5oz)	SMDSW.015 100g	
				0.4 oz	SMDSW.020 .4OZ	
			.020" (0.5mm)	1 oz	SMDSW.020 1OZ	
				2 oz	SMDSW.020 2OZ	
				4 oz	SMDSW.020 4OZ	
				1/2 lb	SMDSW.020 8OZ	
				1 lb	SMDSW.020 1LB	
				.031" (0.8mm)	0.7 oz	SMDSW.031 .7OZ
			1 oz		SMDSW.031 1OZ	
			2 oz		SMDSW.031 2OZ	
			4 oz		SMDSW.031 4OZ	
			1/2 lb		SMDSW.031 8OZ	
	1 lb	SMDSW.031 1LB				
	Sn60/Pb40	183-188°C (361-370°F)	.015" (0.38mm)	100g (3.5oz)	SMD2SW.015 100g	
				0.4 oz	SMD2SW.020 .4OZ	
			.020" (0.5mm)	1 oz	SMD2SW.020 1OZ	
				2 oz	SMD2SW.020 2OZ	
				4 oz	SMD2SW.020 4OZ	
				1/2 lb	SMD2SW.020 8OZ	
				1 lb	SMD2SW.020 1LB	
				.031" (0.8mm)	0.7 oz	SMD2SW.031 .7OZ
			1 oz		SMD2SW.031 1OZ	
			2 oz		SMD2SW.031 2OZ	
			4 oz		SMD2SW.031 4OZ	
			1/2 lb		SMD2SW.031 8OZ	
			1 lb		SMD2SW.031 1LB	
			Sn62/Pb36/Ag2	179°C (354°F)	.015" (0.38mm)	100g (3.5oz)
0.4 oz						SMD3SW.020 .4OZ
.020" (0.5mm)	1 oz	SMD3SW.020 1OZ				
	2 oz	SMD3SW.020 2OZ				
	4 oz	SMD3SW.020 4OZ				
	1/2 lb	SMD3SW.020 8OZ				
	1 lb	SMD3SW.020 1LB				
	.031" (0.8mm)	0.7 oz			SMD3SW.031 .7OZ	
1 oz		SMD3SW.031 1OZ				
2 oz		SMD3SW.031 2OZ				
4 oz		SMD3SW.031 4OZ				
1/2 lb		SMD3SW.031 8OZ				
1 lb		SMD3SW.031 1LB				

Continued on next page

**ChipQuik® Solder Wire Orderable Part Numbers:**

Continued from previous page

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn96.5/Ag3.0/Cu0.5	217-220°C (423-428°F)	.006" (0.15mm)	50g (1.8oz)	SMDSWLF.006 50g
			.008" (0.20mm)	50g (1.8oz)	SMDSWLF.008 50g
			.015" (0.38mm)	0.3 oz	SMDSWLF.015 .3OZ
				1 oz	SMDSWLF.015 1OZ
				2 oz	SMDSWLF.015 2OZ
				4 oz	SMDSWLF.015 4OZ
				1/2 lb	SMDSWLF.015 8OZ
				1 lb	SMDSWLF.015 1LB
			.020" (0.5mm)	0.4 oz	SMDSWLF.020 .4OZ
				1 oz	SMDSWLF.020 1OZ
				2 oz	SMDSWLF.020 2OZ
				4 oz	SMDSWLF.020 4OZ
				1/2 lb	SMDSWLF.020 8OZ
				1 lb	SMDSWLF.020 1LB
			.031" (0.8mm)	0.7 oz	SMDSWLF.031 .7OZ
	1 oz	SMDSWLF.031 1OZ			
	2 oz	SMDSWLF.031 2OZ			
	4 oz	SMDSWLF.031 4OZ			
	1/2 lb	SMDSWLF.031 8OZ			
	1 lb	SMDSWLF.031 1LB			
	Sn99.3/Cu0.7	227°C (441°F)	.012" (0.3mm)	100g (3.5oz)	SMD2SWLF.012 100g
			.015" (0.38mm)	0.3 oz	SMD2SWLF.015 .3OZ
				1 oz	SMD2SWLF.015 1OZ
				2 oz	SMD2SWLF.015 2OZ
				4 oz	SMD2SWLF.015 4OZ
				1/2 lb	SMD2SWLF.015 8OZ
			1 lb	SMD2SWLF.015 1LB	
.020" (0.5mm)			0.4 oz	SMD2SWLF.020 .4OZ	
			1 oz	SMD2SWLF.020 1OZ	
			2 oz	SMD2SWLF.020 2OZ	
			4 oz	SMD2SWLF.020 4OZ	
			1/2 lb	SMD2SWLF.020 8OZ	
1 lb			SMD2SWLF.020 1LB		
.031" (0.8mm)			0.7 oz	SMD2SWLF.031 .7OZ	
			1 oz	SMD2SWLF.031 1OZ	
	2 oz	SMD2SWLF.031 2OZ			
	4 oz	SMD2SWLF.031 4OZ			
	1/2 lb	SMD2SWLF.031 8OZ			
1 lb	SMD2SWLF.031 1LB				
Solid Wire (No Flux)	Sn42/Bi57/Ag1	138°C (281°F)	.030" (0.762mm)	32 feet	SMDSWLTLP32
	In100	157°C (315°F)	.031" (0.8mm)	10 feet	SMDIN100
	In52/Sn48	118°C (244°F)	.031" (0.8mm)	10 feet	SMDIN52SN48
	In97/Ag3	143°C (289°F)	.031" (0.8mm)	10 feet	SMDIN97AG3