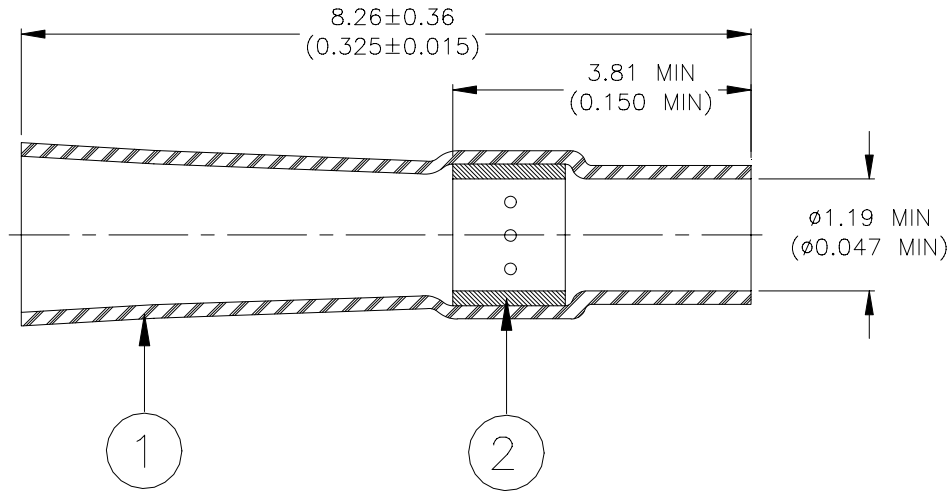


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to terminate wires having tin or silver plated conductors ranging in size from 26 AWG to 22 AWG and having insulations rated for at least 125°C. They may be used on Continental MM22 and Winchester SRE series connectors.
2. Sleeve will recover to 0.76 (0.030) max. I.D.
3. Temperature rating: -55°C to 150°C.
4. This drawing forms part of Raychem Devices Specification Control Drawing D-701-00.

tyco / Electronics / Raychem <small>307 Constitution Drive Menlo Park, CA 94025, USA</small>		Wire and Harnessing Products	TITLE : SOLDERSLEEVE, Continental MM22 and Winchester SRE Connectors; 22/26 AWG High Temperature Wire				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-136-07				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D010045	REPLACES: N/A			
DRAWN BY: M. FORONDA	DATE: 26-Jan.-01	PROD. REV. G	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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