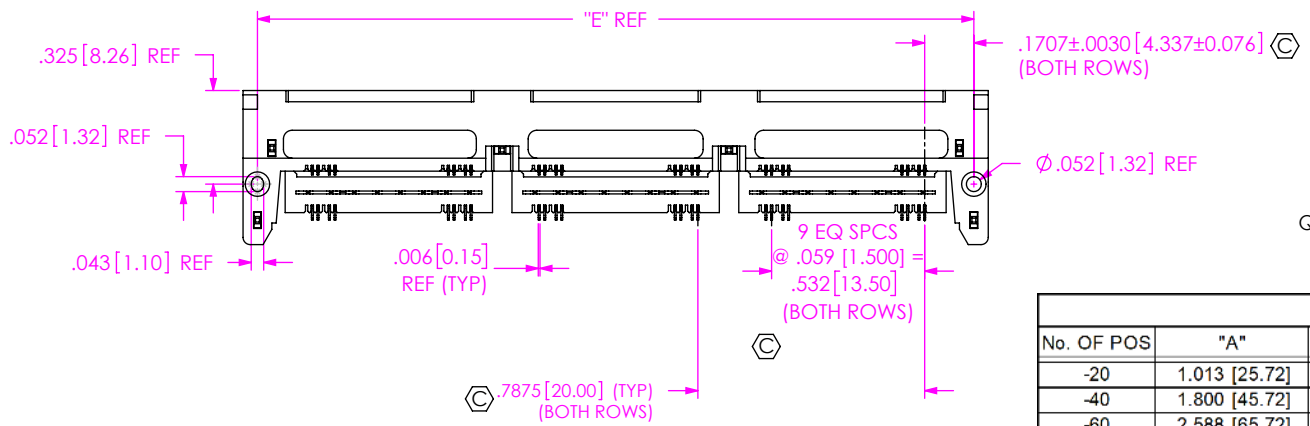
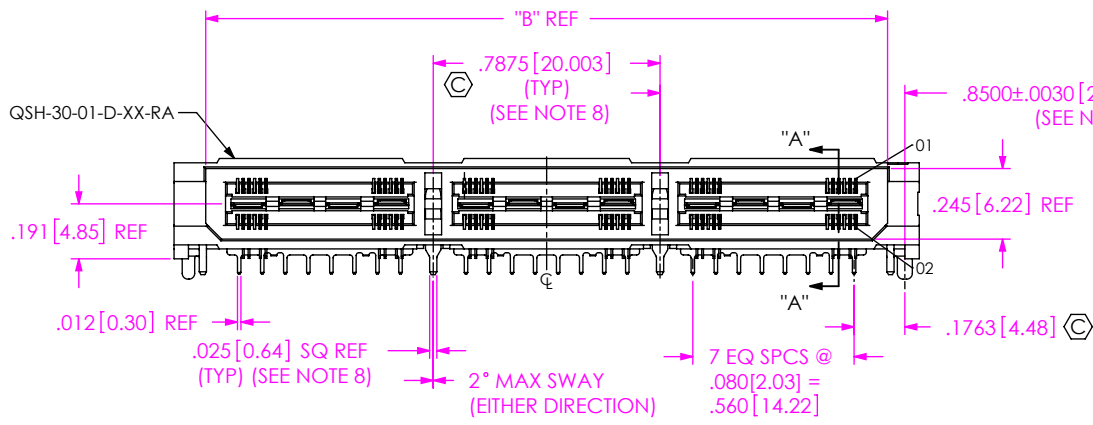
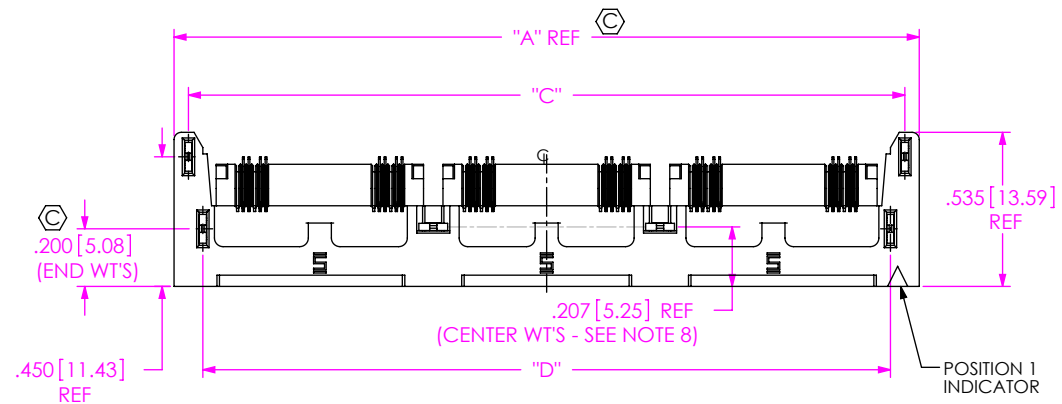


DO NOT SCALE FROM THIS PRINT



**QSH-XXX-XX-X-D-DP-RA-XXX**

No. OF POSITIONS  
-020, -040, -060 (PER ROW)

LEAD STYLE  
-01: (SEE NOTE 6)

PLATING SPECIFICATION  
SEE SHEET 2, TABLE 4

ROW SPECIFICATION  
-D: DOUBLE (USE QSH-30-01-D-XX-RA)

OPTION  
-GP: GUIDE POST (SEE FIG 3, SHT 6) (FOR MATING WITH QTH-...-D-DP-RA-...PGP)  
\* -LS1: LOCKING SCREW (SEE FIG 2, SHT 5) (FOR MATING WITH QTH-...-RA-...LS1)  
-K: PAD (SEE FIG 4, SHT 6) (USE K-DOT-256-375-005)  
-RA: RIGHT ANGLE  
-DP: DIFFERENTIAL PAIRS

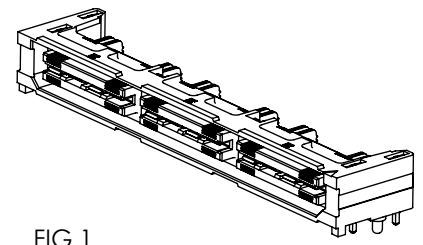
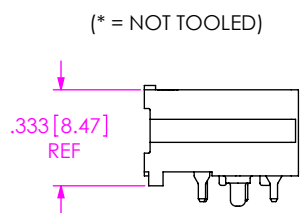


FIG 1  
QSH-060-01-X-D-DP-RA SHOWN

**TABLE 1**

No. OF POS	"A"	"B"	"C"	"D"	"E"
-20	1.013 [25.72]	.793 [20.13]	.913 [23.18]	.813 [20.64]	.913 [23.18]
-40	1.800 [45.72]	1.580 [40.13]	1.700 [43.18]	1.600 [40.64]	1.700 [43.18]
-60	2.588 [65.72]	2.368 [60.13]	2.488 [63.18]	2.388 [60.64]	2.488 [63.18]

- NOTES:
- ⊗ REPRESENTS A CRITICAL DIMENSION.
  - MAXIMUM BURR ALLOWANCE: .0010
  - MINIMUM PUSHOUT FORCE: 6 OZ
  - IF NEEDED, -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
  - IM-1G18-01-2-XXX RETENTION TO BE 1.0 LB MINIMUM PRIOR TO SECOND ROW FILL.
  - DESIGNED FOR USE WITH A .062 OR .093 THICK PCB
  - ASSEMBLIES TO BE PACKAGED IN TRAYS.
  - CENTER WELD TABS ARE NOT AVAILABLE ON -020 POSITION.
  - USE -Z- DATUM ZONE ONLY FOR MEASUREMENTS.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [0.3]  
.XXX: ±.005 [0.13]  
.XXXX: ±.0020 [0.051]

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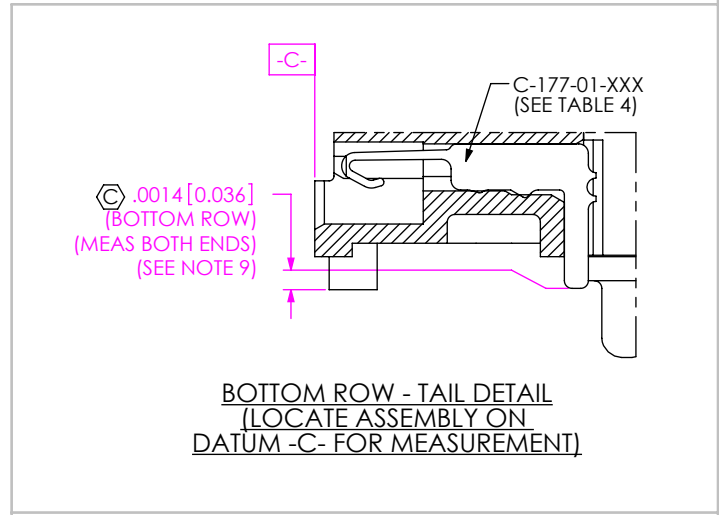
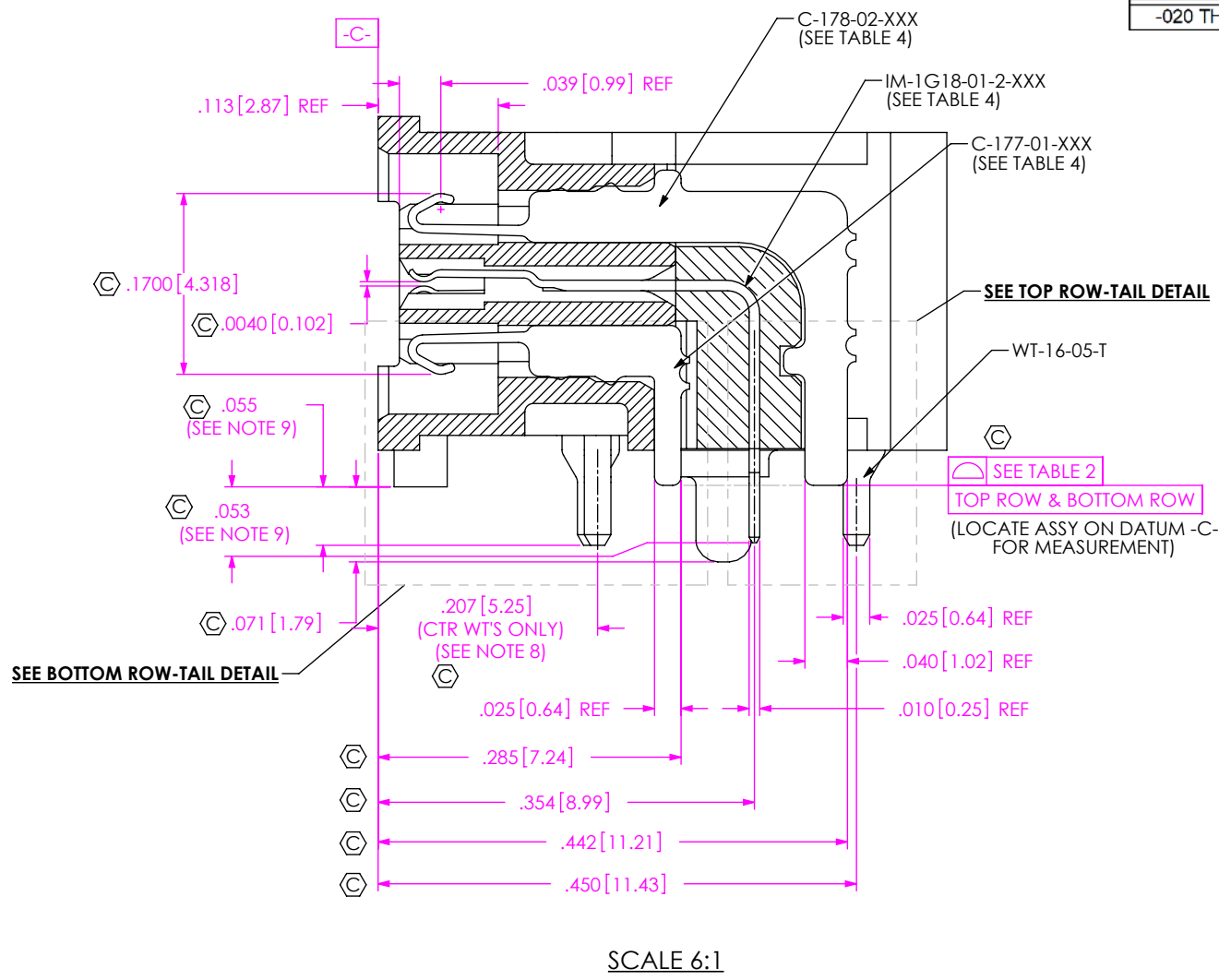
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:2  
INSULATOR: LCP, COLOR: BLACK  
TERMINAL, GROUND PLANE & WELD TAB: PHOS BRONZE

DESCRIPTION:  
.50mm DOUBLE ROW RIGHT ANGLE SOCKET STRIP

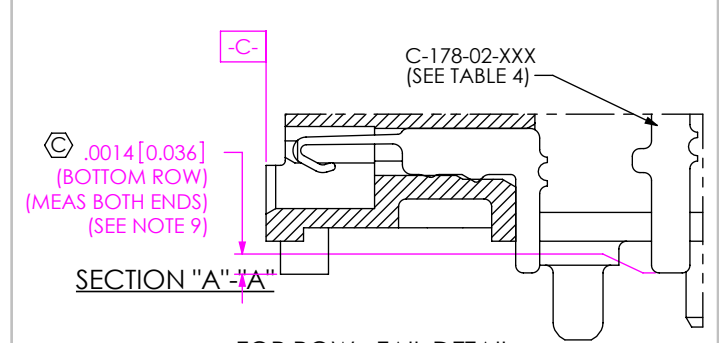
DWG. NO.  
**QSH-XXX-XX-X-D-DP-RA-XXX**

BY: GP 11/14/2013 SHEET 1 OF 6

TABLE 2			
No OF POSITIONS	COPLANARITY	STRAIGHTNESS ROW 1	STRAIGHTNESS ROW 1
-020 THRU -060	.004[0.10]	.004[0.10]	.004[0.10]



**BOTTOM ROW - TAIL DETAIL**  
(LOCATE ASSEMBLY ON DATUM -C- FOR MEASUREMENT)



**TOP ROW - TAIL DETAIL**  
(LOCATE ASSEMBLY ON DATUM -C- FOR MEASUREMENT)

C:\EnterpriseVault\DWG\MISC\MKTG\QSH-XXX-XX-X-D-DP-RA-XXX-MKT.SLDDRW

**TABLE 4: PLATING SPECIFICATIONS**

	C-177-01-XXX CONTACT	C-178-02-XXX CONTACT	IM-1G18-01-2-XXX GROUND PLANE	WT-16-05-T WELD TAB
-F	3 - 5µ" FLASH GOLD ON CONTACT, MATTE TIN TAIL	3 - 5µ" FLASH GOLD CONTACT, MATTE TIN TAIL	3µ" MIN FLASH GOLD CONTACT, MATTE TIN TAIL	MATTE TIN
-L	10µ" MIN LIGHT GOLD CONTACT, MATTE TIN TAIL	10µ" MIN LIGHT GOLD CONTACT, MATTE TIN TAIL	10µ" MIN LIGHT GOLD CONTACT, MATTE TIN TAIL	MATTE TIN

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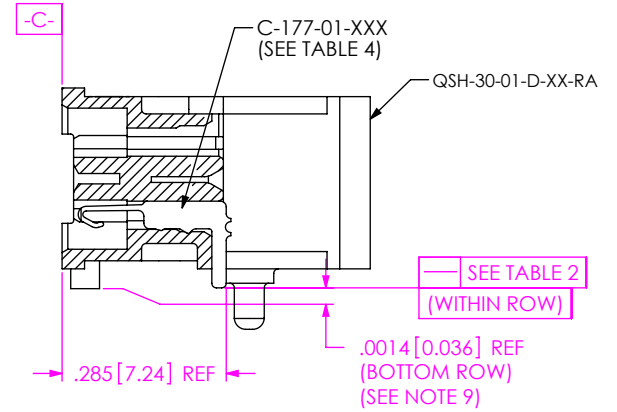
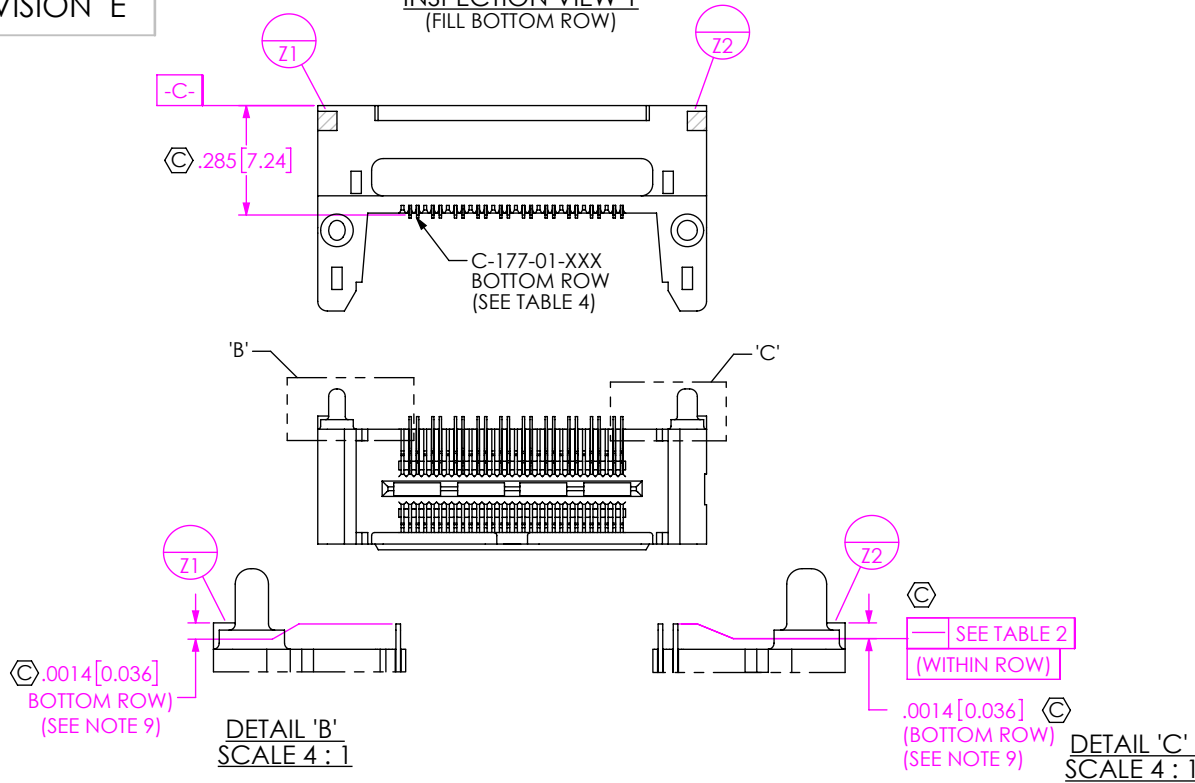
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DESCRIPTION:  
.50mm DOUBLE ROW RIGHT ANGLE SOCKET STRIP

DWG. NO.  
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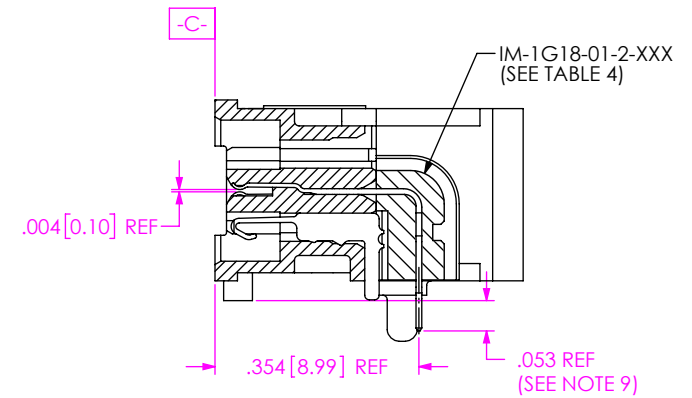
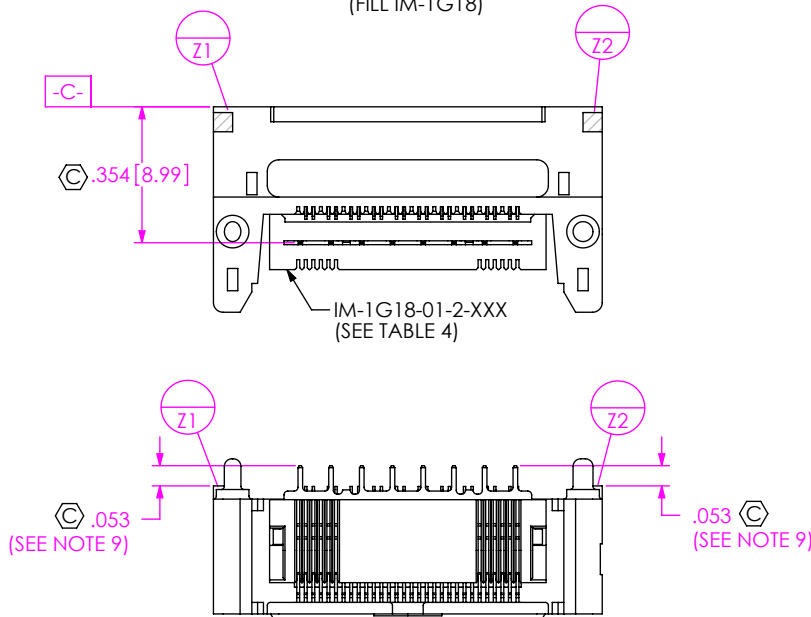
BY: GP 11/14/2013 SHEET 2 OF 6

**INSPECTION VIEW 1**  
(FILL BOTTOM ROW)



**IN-PROCESS 1**  
(FILL BOTTOM ROW)  
(SEE INSPECTION VIEW 1 FOR ORIENTATION AND CPC'S)

**INSPECTION VIEW 2**  
(FILL IM-1G18)



**IN-PROCESS 2**  
(FILL IM-1G18)  
(SEE INSPECTION VIEW 2 FOR ORIENTATION AND CPC'S)

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SHEET SCALE: 6:1



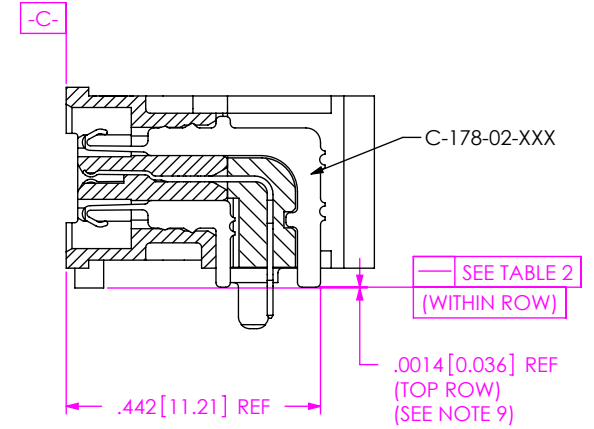
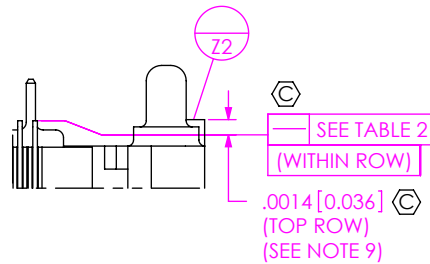
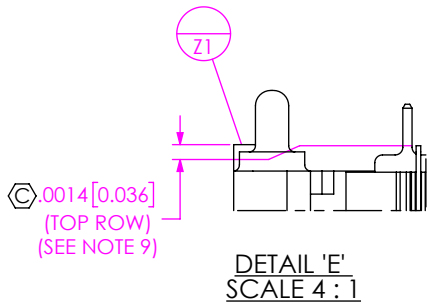
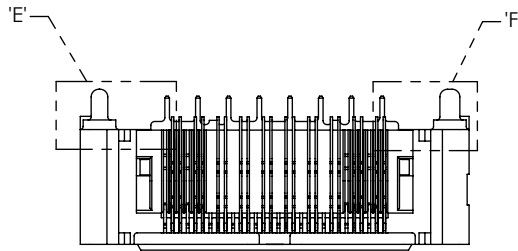
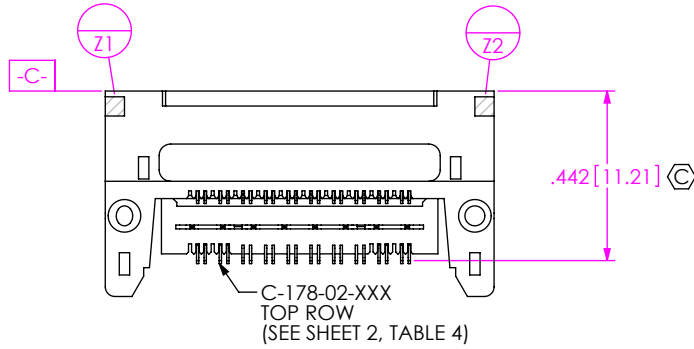
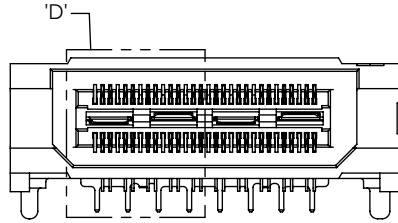
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DESCRIPTION:  
**.50mm DOUBLE ROW RIGHT ANGLE SOCKET STRIP**

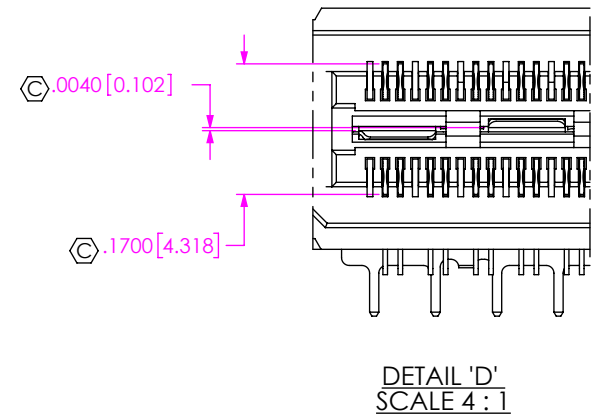
DWG. NO.  
**QSH-XXX-XX-X-D-DP-RA-XXX**

BY: GP 11/14/2013 SHEET 3 OF 6

INSPECTION VIEW 3  
(FILL TOP ROW)



IN-PROCESS 3  
(FILL TOP ROW)  
(SEE INSPECTION VIEW 3 FOR ORIENTATION AND CPC'S)



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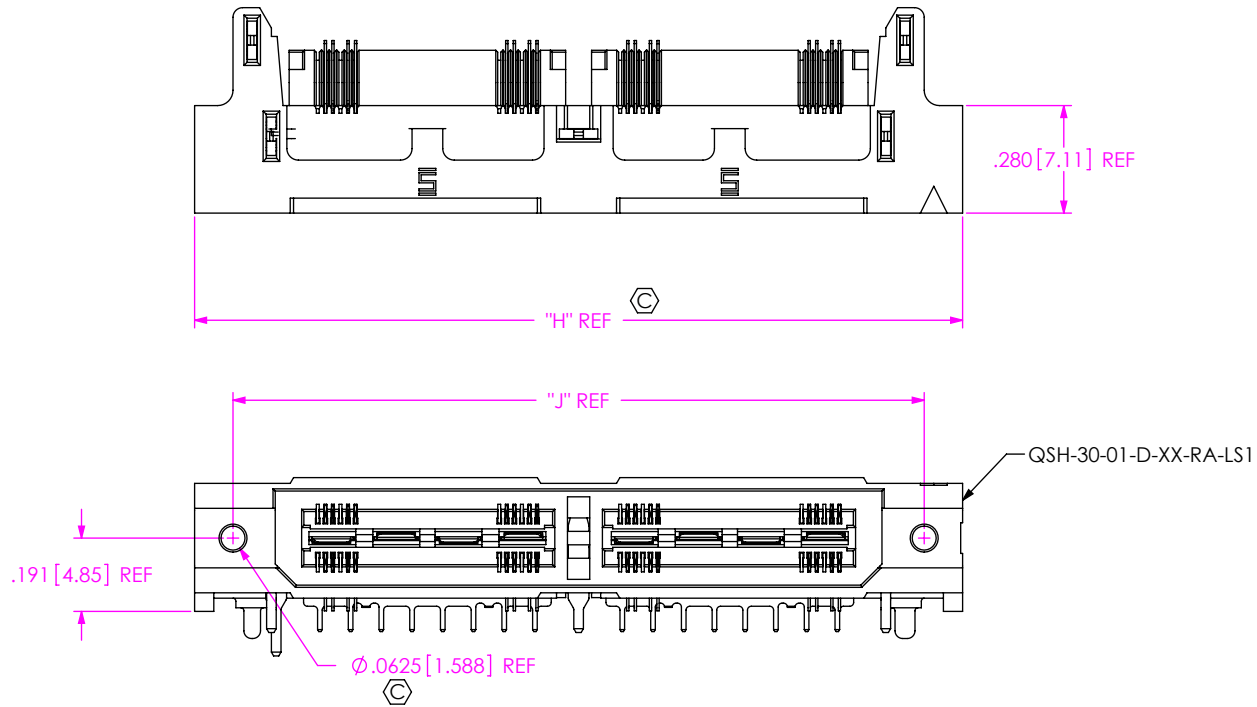


FIG 2  
 QSH-040-01-X-D-DP-RA-LS1 SHOWN  
 (SAME AS FIG 1, EXCEPT AS SHOWN)  
 (NOT TOOLED)

TABLE 5		
NO OF POS	"H"	"J"
-20	1.213 [30.80]	1.013 [25.72]
-40	2.000 [50.80]	1.800 [45.72]
-60	2.788 [70.80]	2.588 [65.72]

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**QSH-XXX-XX-X-D-DP-RA-XXX**

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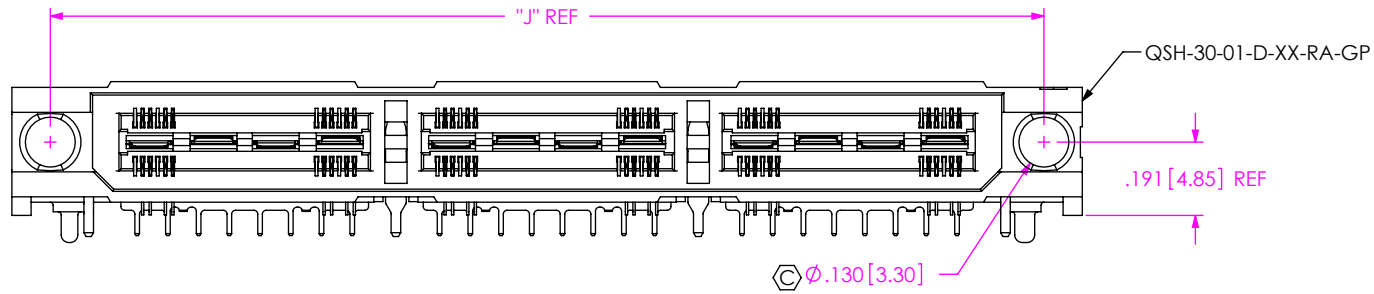
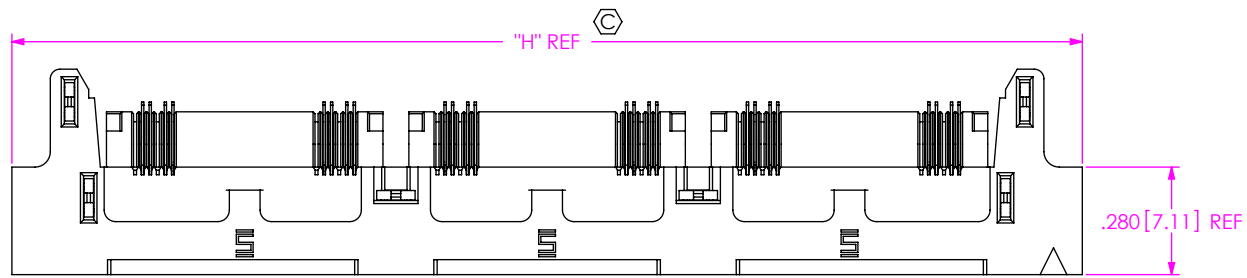


FIG 3  
QSH-060-01-X-D-DP-RA-GP SHOWN  
(SAME AS FIG 1, EXCEPT AS SHOWN)

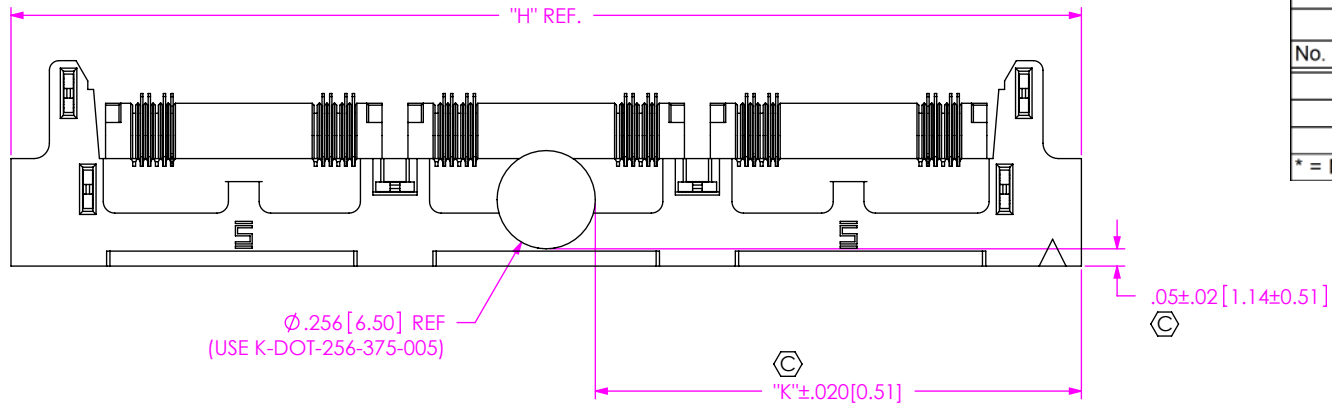


FIG 4  
QSH-060-01-X-D-DP-RA-GP-K SHOWN  
(SAME AS FIG 1, EXCEPT AS SHOWN)

TABLE 6		
No. OF POS	"K"	
	GP, & *LS1	NO GUIDE POST
-20	.478 [12.14]	.378 [9.60]
-40	.872 [22.15]	.772 [19.61]
-60	1.266 [32.16]	1.166 [29.62]

\* = NOT TOOLED

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