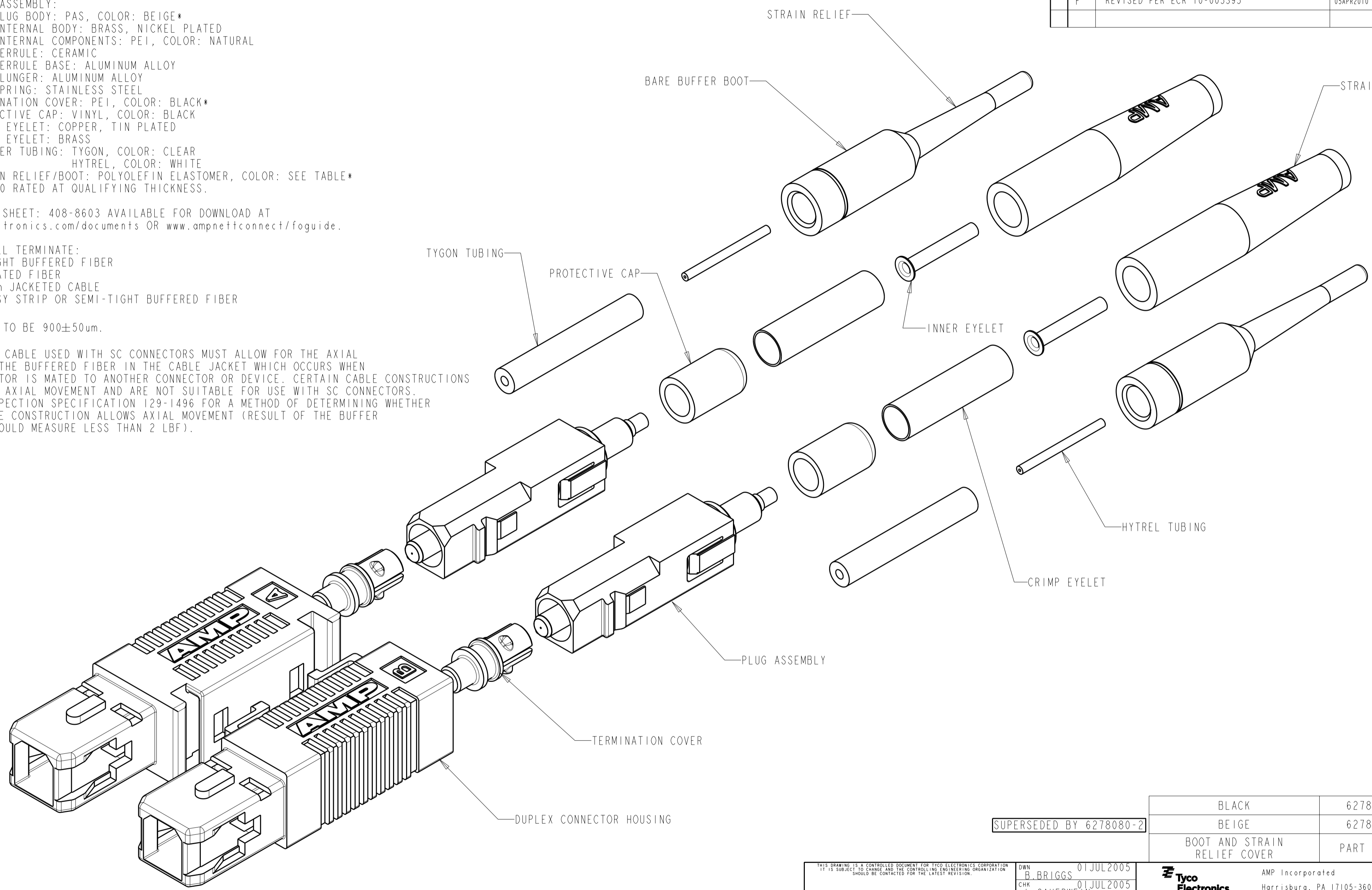


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
CE	00				
	E	REV PER ECR-08-007620	15JAN2009	DDE	LS
	E1	ADD NOTE 2	12MAR2009	BB	SB
	F	REVISED PER ECR 10-005395	05APR2010	DLF	LS

MATERIAL:
 CONNECTOR HOUSING: POLYESTER PBT, COLOR: BEIGE*
 PLUG ASSEMBLY:
 PLUG BODY: PAS, COLOR: BEIGE*
 INTERNAL BODY: BRASS, NICKEL PLATED
 INTERNAL COMPONENTS: PEI, COLOR: NATURAL
 FERRULE: CERAMIC
 FERRULE BASE: ALUMINUM ALLOY
 PLUNGER: ALUMINUM ALLOY
 SPRING: STAINLESS STEEL
 TERMINATION COVER: PEI, COLOR: BLACK*
 PROTECTIVE CAP: VINYL, COLOR: BLACK
 CRIMP EYELET: COPPER, TIN PLATED
 INNER EYELET: BRASS
 POLYMER TUBING: TYGON, COLOR: CLEAR
 TYTREL, COLOR: WHITE
 STRAIN RELIEF/BOOT: POLYOLEFIN ELASTOMER, COLOR: SEE TABLE*
 *UL94 V-0 RATED AT QUALIFYING THICKNESS.

- INSTRUCTION SHEET: 408-8603 AVAILABLE FOR DOWNLOAD AT www.tycoelectronics.com/documents OR www.ampnetconnect/foguide.
- THIS KIT WILL TERMINATE:
 900um TIGHT BUFFERED FIBER
 250um COATED FIBER
 2.5-3.0mm JACKETED CABLE
 900um EASY STRIP OR SEMI-TIGHT BUFFERED FIBER
- TIGHT BUFFER TO BE 900±50um.
- ANY JACKETED CABLE USED WITH SC CONNECTORS MUST ALLOW FOR THE AXIAL MOVEMENT OF THE BUFFERED FIBER IN THE CABLE JACKET WHICH OCCURS WHEN AN SC CONNECTOR IS MATED TO ANOTHER CONNECTOR OR DEVICE. CERTAIN CABLE CONSTRUCTIONS DO NOT ALLOW AXIAL MOVEMENT AND ARE NOT SUITABLE FOR USE WITH SC CONNECTORS. REFER TO INSPECTION SPECIFICATION 129-1496 FOR A METHOD OF DETERMINING WHETHER A GIVEN CABLE CONSTRUCTION ALLOWS AXIAL MOVEMENT (RESULT OF THE BUFFER PULL TEST SHOULD MEASURE LESS THAN 2 LBF).



BLACK	6278080-2
BEIGE	6278080-1
BOOT AND STRAIN RELIEF COVER	PART NUMBER

SUPERSEDED BY 6278080-2

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN B. BRIGGS 01 JUL 2005 CHK L. SAUERWEIN 01 JUL 2005 APVD S. BUCHTER 01 JUL 2005	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.1 2 PLC ±0.02 3 PLC ±0.005 4 PLC ±0.0005 ANGLES ± FINISH	PRODUCT SPEC APPLICATION SPEC WEIGHT	NAME CONNKTOR KIT, DUPLEX, LightCrimp Plus SC, 50/125um, MM
MATERIAL	WEIGHT	SIZE A2 CAGE CODE 00779 DRAWING NO. C-6278080	RESTRICTED TO
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1 REV F