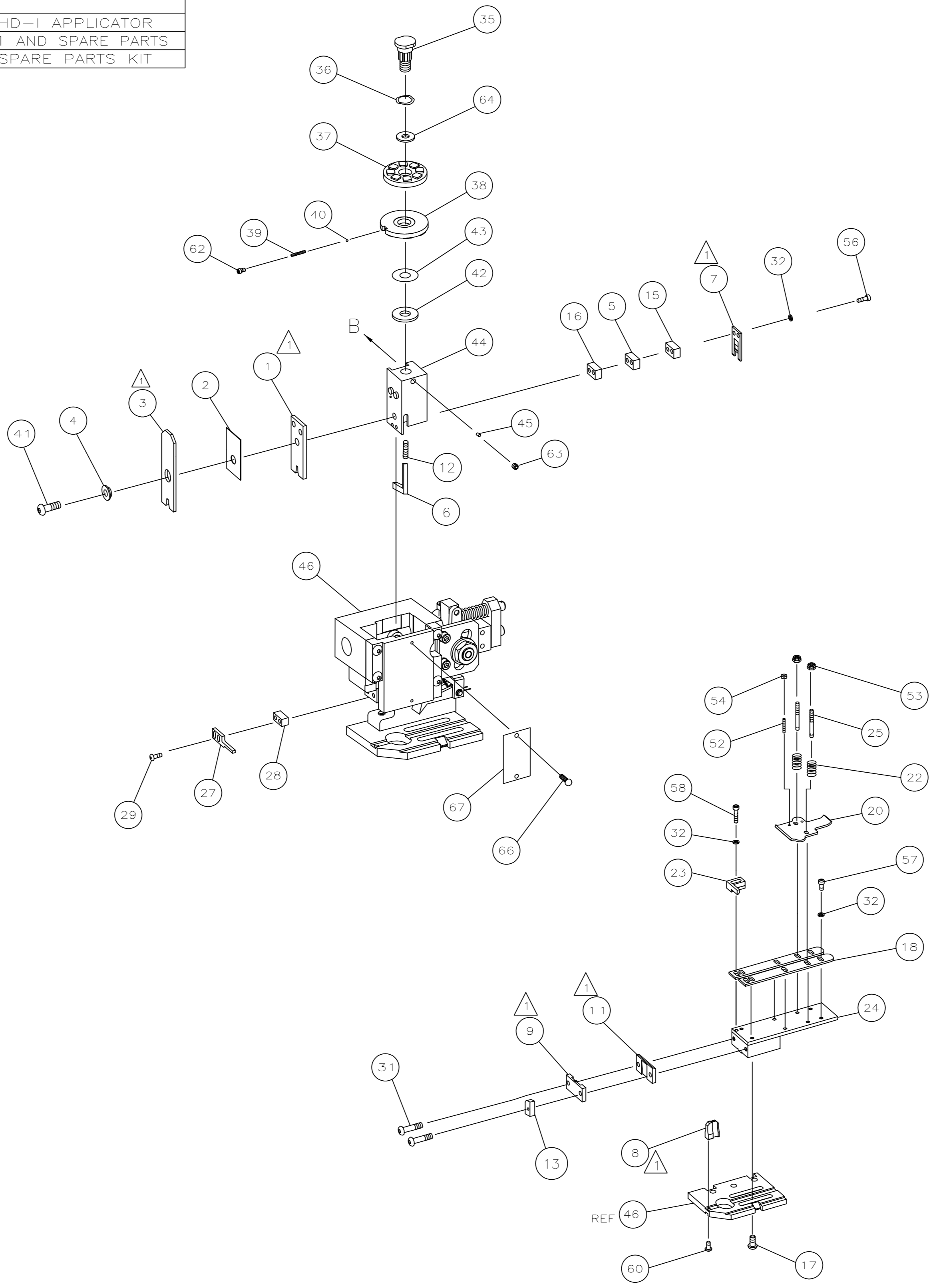


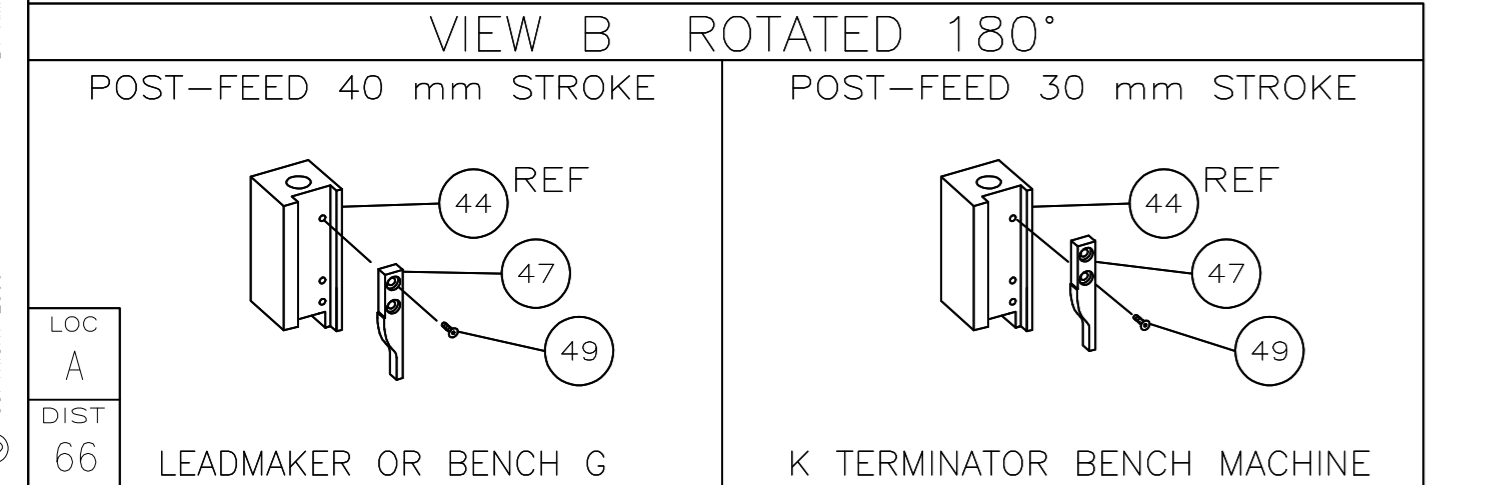
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339508-1	B	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339508-1	B	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339508-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)			
TERMINAL NAME: FASTIN-FASTON TAB 5MM SERIES			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.35mm ² - 1.00mm ²
INSUL	3.30 [.130 IN]	F	1.20-2.10 [.047-.083 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
5.00-6.00 [.197-.235 IN]		408-8323	
TERMINAL	114-15007 (B)	-	FEED
APPL SPEC	114-15069 (A)	-	27.50 [1.083 IN]
TERMINALS APPLIED			
144838 (A)	-	-	-
142107 (B)	-	-	-
142087 (B)	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]	
mm ² AWG			
1.00mm ²	1.42 ±0.05 [.056 ±0.002 IN]	1-354779-8 [.3080]	
0.75mm ²	1.32 ±0.05 [.052 ±0.002 IN]	2-354779-4 [.3110]	
0.60mm ²	1.29 ±0.05 [.051 ±0.002 IN]	2-354779-7 [.3125]	
0.50mm ²	1.24 ±0.05 [.049 ±0.002 IN]	3-354779-1 [.3145]	
0.35mm ²	1.19 ±0.05 [.047 ±0.002 IN]	3-354779-6 [.3170]	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	



QTY	REQD	PER ASSY	PART NO	DESCRIPTION	ITEM NO
-	1	1	1339508	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
-	-	-	-	-	70
-	-	-	-	-	69
-	-	-	-	-	68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
-	-	-	-	-	65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
-	-	-	-	-	61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	-	-	-	-	59
-	2	2	1-18023-3	SCR,SHC(M4)HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC(M4X8)STRIP GUIDE	57
-	2	2	1-18023-4	SCR,SHC(M4X20)SLUG BLADE	56
-	-	-	-	-	55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
-	-	-	-	-	51
-	-	-	-	-	50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
-	-	-	-	-	34
-	-	-	-	-	33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
-	-	-	-	-	30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
-	-	-	-	-	26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-2	STRIP GUIDE	24
-	1	1	240825-7	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
-	-	-	-	-	21
-	1	1	1338665-1	DRAG, STOCK	20
-	-	-	-	-	19
-	2	2	1338663-4	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
-	1	1	1-240641-7	SPACER, SLUG BLADE	15
-	-	-	-	-	14
-	1	1	1-690481-3	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, DIE	12
-	1	1	691901-2	PLATE, REAR SHEAR	11
-	-	-	-	-	10
-	1	1	690482-1	PLATE, FRONT SHEAR	9
-	1	2	1	1333217-1 ANVIL	8
-	1	1	1	690474-2 BLADE, SLUG	7
-	1	1	1	3-455892-1 HOLD DOWN, TERMINAL	6
-	1	1	1	7-240641-7 SPACER, SLUG BLADE	5
-	1	1	1	238009-1 SPACER, BLOCK CRIMPER	4
-	1	2	1	1-456134-9 CRIMPER, INSULATION	3
-	1	1	1	455888-4 SPACER, CRIMPER	2
-	1	2	1	1-456406-6 CRIMPER, WIRE	1

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



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LAYOUT L1339508 SET UP GAGE 458638-3

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AMP AMP Incorporated Harrisburg, PA 17105-3608

NAME: END FEED HD-I APPLICATOR MACHINE REF: HD-I APPL

SCALE: DWG NO: 1339508 SHEET: 1 of 1 REV: B

00779 CUSTOMER AND ASSEMBLY DRAWING

1339508