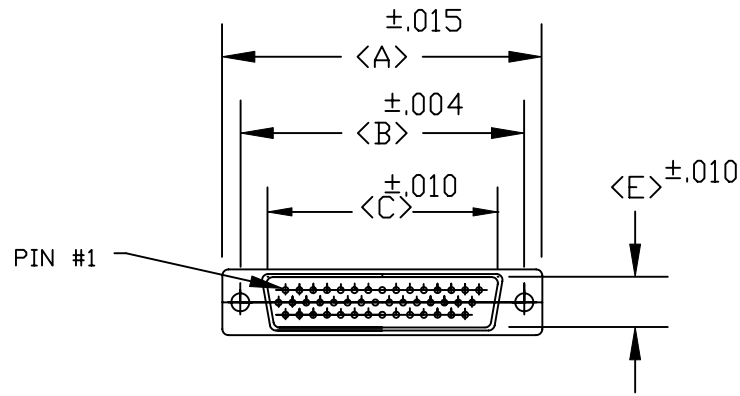
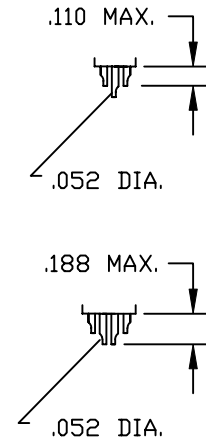
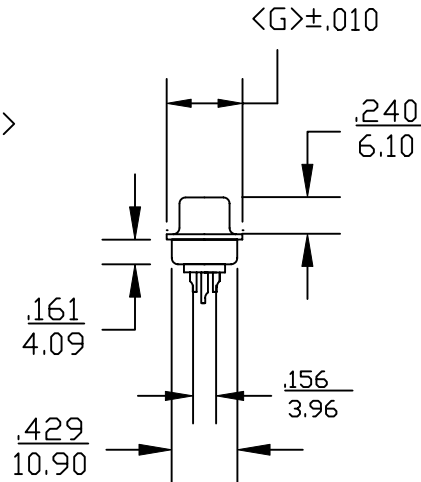
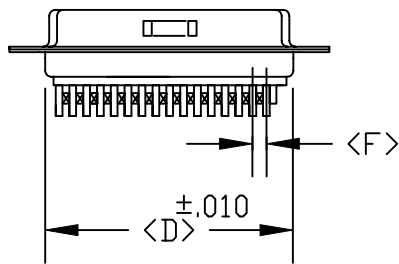


DESCRIPTION: **HIGH DENSITY MALE SOLDER CUP**



4 ROW

POS.	A	B	C	D	E	F	G
15	1.213	0.984	0.666	0.756	0.329	0.090	0.496
	30.80	24.99	16.92	19.20	8.36	2.29	12.60
26	1.543	1.312	0.994	1.091	0.329	0.090	0.496
	39.19	33.32	25.25	27.70	8.36	2.29	12.60
44	2.087	1.852	1.534	1.618	0.329	0.090	0.496
	53.00	47.04	38.96	41.10	8.36	2.29	12.60
62	2.732	2.500	2.181	2.256	0.329	0.095	0.496
	69.30	63.50	55.42	57.30	8.36	2.41	12.60
78	2.638	2.406	2.079	2.169	0.445	0.095	0.606
	67.00	61.00	52.80	55.10	11.30	2.41	15.39



180-XXX-102-XX1

SERIES _____
 POSITIONS _____
 015
 026
 044
 062
 078
 GENDER _____
 1 = MALE
 2 = FEMALE
 TERMINATION _____
 0 = SOLDER CUP
 SHELL PLATING _____
 2 = TIN
 HARDWARE OPTIONS _____
 00 = NO HARDWARE (.120Ø HOLE)
 01 = 4-40 CLINCH-NUT .098" BOARD SIDE
 02 = 4-40 CLINCH NUT .250" BOARD SIDE
 03 = 4-40 CLINCH NUT .250" MATING SIDE
 91 = 4-40 SPACER/BOARD LOCK .225"
 PLATING OPTIONS _____
 1 = GOLD FLASH
 2 = 30 MICRO-INCH GOLD


ELECTRICALS:

CURRENT RATING: 2 AMPS
 CONTACT RESISTANCE: 15 mOHMS MAX.
 INSULATOR RESISTANCE: 1000MOHMS MIN.
 VOLTAGE: 500V FOR 1 MINUTE
 TEMPERATURE: -50° TO +100°

MATERIALS:

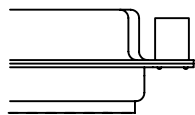
SHELL: STEEL, TIN PLATED
 INSULATOR: PBT - BLACK (UL-94-VO)

NOTE: WILL ACCEPT UPTO 24 AWG WIRE

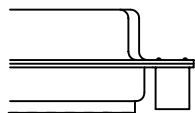
	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF NorComp AND SHALL NOT BE REPRODUCED, COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.		DRAWN: PAM JENKINS	DATE: 8-12-98
			CHECKED:	DATE:
NorComp			SCALE:	SHEET OF
			DWG NO.	
			180-XXX-102-XX1	

DESCRIPTION: CLINCH NUT HARDWARE

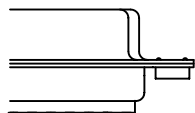
ALL CLINCH-NUTS ARE 4-40 INTERNAL THREADS



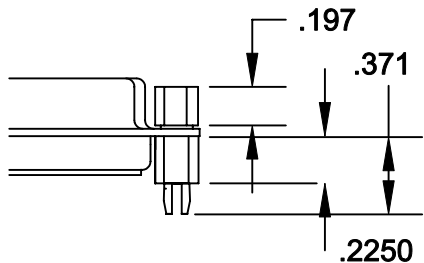
03X..... .250" (MATING SIDE) - CN8




02X250" (BOARD SIDE) - CN2



01X098" (BOARD SIDE) - CN1



91X225" (BOARD SIDE) - .197 MATING SIDE - CN10/SFS0440
 NOTE: 4-40 FEMALE SCREW LOCK IS REMOVABLE

	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF NorComp AND SHALL NOT BE REPRODUCED, COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OF SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.		DRAWN: WAYNE ROBBINS	DATE: 8-23-98
	NorComp		CHECKED: PAM JENKINS	DATE: 8-24-98
SCALE:			SHEET 1 OF 1	REV 1
DWG NO.			CLINCH-NUT OPTIONS	