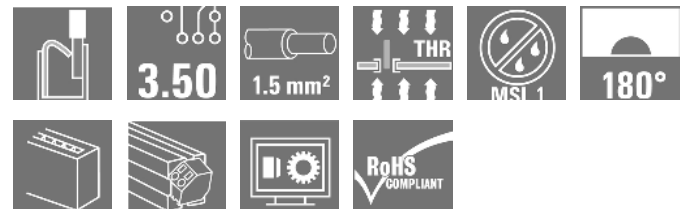


## OMNIMATE Signal - series LSF LSF-SMT 3.50/20/180 1.5SN BK TU

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com

### Product image



Similar to illustration

PCB terminal for fully automatic assembly in reflow soldering (SMT), with PUSH IN conductor connection system. Conductor inserted and slider operated in same direction (TOP). Packed in box or as tape on reel. Pin lengths optimised at 1.5 mm or 3.5 mm.

### General ordering data

Type	LSF-SMT 3.50/20/180 1.5SN BK TU
Order No.	<a href="#">1870850000</a>
Version	Printed circuit board terminals, 3.50 mm, No. of poles: 20, 180°, Solder pin length (l): 1.5 mm, black, PUSH IN, Clamping range, max.: 1.5 mm², Tube
GTIN (EAN)	4032248448241
Qty.	7 pc(s).
Product data	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm² UL: 300 V / 12 A / AWG 28 - AWG 14
Packaging	Tube

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**Technical data****Dimensions and weights**

Width	70.7 mm	Width (inches)	2.783 inch
Height	15.5 mm	Height (inches)	0.61 inch
Height of lowest version	14 mm	Depth	7.8 mm
Depth (inches)	0.307 inch	Net weight	14.857 g

**System parameters**

Product family	OMNIMATE Signal - series LSF	Wire connection method	PUSH IN
Mounting onto the PCB	THT/THR solder connection	Conductor outlet direction	180°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
No. of poles	20	Fitted by customer	No
Solder pin length (l)	1.5 mm	Solder pin length tolerance	+0.1 / -0.3
Solder pin dimensions	0.35 x 0.8 mm	Solder pin dimensions = d tolerance	0 / -0.1 mm
Solder eyelet hole diameter (D)	1.1 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
Number of solder pins per pole	2	Stripping length	8 mm
L1 in mm	66.5 mm	L1 in inches	2.618 inch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Volume resistance	1.60 mΩ		

**Material data**

Insulating material	LCP GF	Colour code	black
Colour of operational elements	white	Material of operational elements	PPA GF
Colour chart (similar)	RAL 9011	Insulating material group	Illa
CTI	≥ 175	Insulation strength	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	Copper alloy	Layer structure of solder connection	4-6 μm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	120 °C		

**Conductors suitable for connection**

Clamping range, min.	0.13 mm <sup>2</sup>	Clamping range, max.	1.5 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 28	Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.2 mm <sup>2</sup>	Solid, max. H05(07) V-U	1.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.2 mm <sup>2</sup>	Flexible, max. H05(07) V-K	1.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, min.	0.25 mm <sup>2</sup>	w. plastic collar ferrule, DIN 46228 pt 4, max.	0.75 mm <sup>2</sup>
w. wire end ferrule, DIN 46228 pt 1, min.	0.25 mm <sup>2</sup>	w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm <sup>2</sup>

## OMNIMATE Signal - series LSF LSF-SMT 3.50/20/180 1.5SN BK TU


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### Technical data


#### Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Tu=20°C)	17.5 A
Rated current, max. no. of poles (Tu=20°C)	16 A	Rated current, min. no. of poles (Tu=40°C)	17.5 A
Rated current, max. no. of poles (Tu=40°C)	14 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

#### Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1664286
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

#### Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	12 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

#### Packaging

Packaging	Tube	VPE length	10 mm
VPE width	20 mm	VPE height	255 mm
Surface resistance	Rs = 10 <sup>9</sup> - 10 <sup>12</sup> Ω		

#### Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002643
ETIM 5.0	EC002643	ETIM 6.0	EC002643
UNSPSC	30-21-18-11	eClass 5.1	27-26-11-01
eClass 6.2	27-26-11-01	eClass 7.1	27-44-04-01
eClass 8.1	27-44-04-01	eClass 9.0	27-44-04-01
eClass 9.1	27-44-04-01		

## Data sheet

### OMNIMATE Signal - series LSF LSF-SMT 3.50/20/180 1.5SN BK TU

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## Technical data

### Notes

- |       |  |
|-------|--|
| Notes | <ul style="list-style-type: none"> <li>• Additional push button colours on request</li> <li>• Operating force of slider max. 40 N</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Wire end ferrule with plastic collar to DIN 46228/4</li> <li>• Wire end ferrule without plastic collar to DIN 46228/1</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• Crimping shape "A" for wire end ferrules with PZ 6/5 crimping tool are recommended for the largest cable sizes.</li> </ul> |
|-------|--|

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
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### Approvals

Approvals



ROHS	Conform
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### Downloads

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">FL ANALO.SIGN.CONV. EN</a> <a href="#">MB SMT EN</a> <a href="#">FL DRIVES DE</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">CAT 2 PORTFOLIOGUIDE EN</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FL INDUSTR.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL_BASE_STATION_EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">LSF-SMT.zip</a> <a href="#">STEP</a>
SMT white paper	<a href="#">Download Whitepaper</a>

Creation date March 8, 2019 4:11:12 PM CET

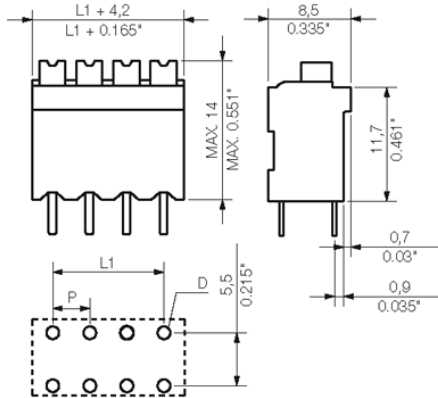
Catalogue status 01.03.2019 / We reserve the right to make technical changes.

**OMNIMATE Signal - series LSF**  
**LSF-SMT 3.50/20/180 1.5SN BK TU**

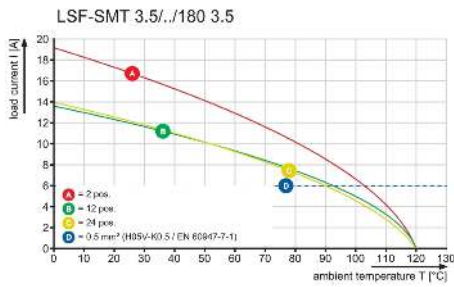
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 D-32758 Detmold  
 Germany  
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**Drawings**

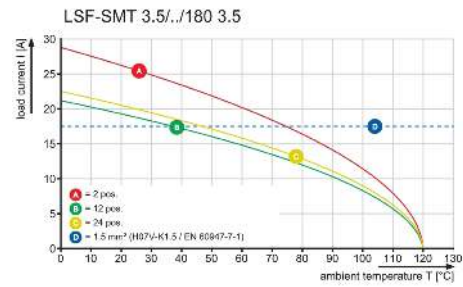
**Dimensional drawing**



**Graph**



**Graph**

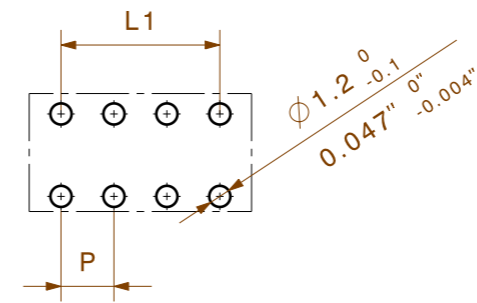
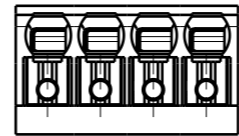
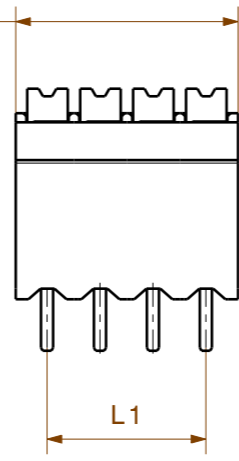


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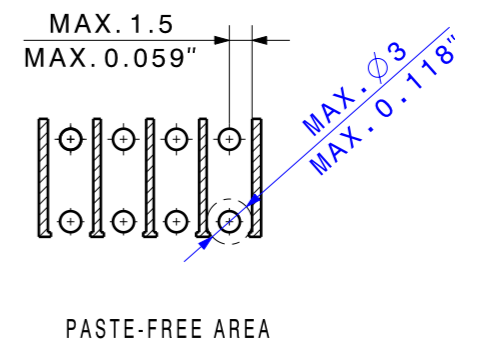
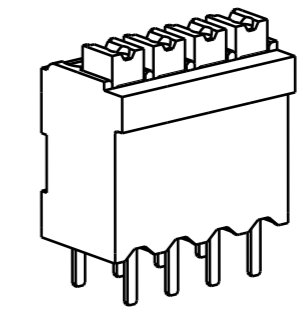
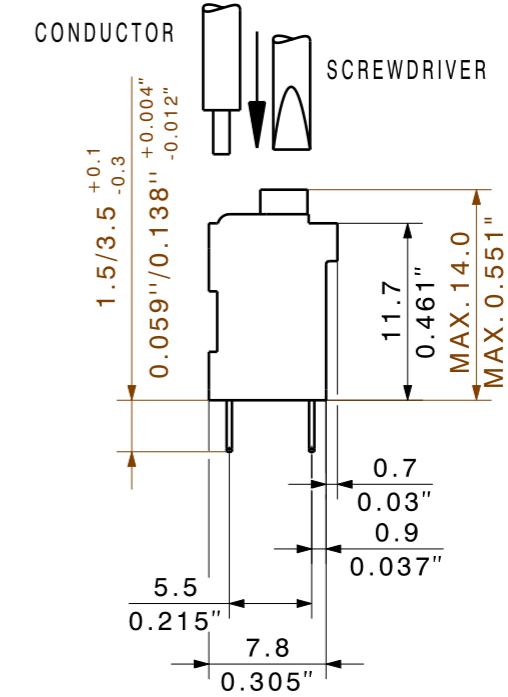
$$L1 + 4.2 \pm 0.15$$

$$L1 + 0.165'' \pm 0.0059''$$



HOLE PATTERN

P=3.50  
SHOWN: LSF-SMT 3.50/04/180



PASTE-FREE AREA

24	80,50	3,169
23	77,00	3,031
22	73,50	2,894
21	70,00	2,756
20	66,50	2,618
19	63,00	2,480
18	59,50	2,343
17	56,00	2,205
16	52,50	2,067
15	49,00	1,929
14	45,50	1,791
13	42,00	1,654
12	38,50	1,516
11	35,00	1,378
10	31,50	1,240
9	28,00	1,102
8	24,50	0,965
7	21,00	0,827
6	17,50	0,689
5	14,00	0,551
4	10,50	0,413
3	7,00	0,276
2	3,50	0,138
n	L1 [mm]	L1 [Inch]

For the mounting on PCBs, it should be noted that the rated data relates only to the PCB components alone. The necessary creepage and clearance paths must be observed in the relevant equipment standards in accordance with IEC 664 / VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3.

Weidmüller PCB components are rated in accordance with the DIN EN 61984 standard, and are valid for its field of application. If the components are used in accordance with the intended purpose, the components will meet all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress.

	DIN ISO 2768-m		Cat.no.: .	
	98688/5	23.10.17 HELIS_MA	00	
Modification				
		Date	Name	<b>LSF-SMT .../.../180...TU</b> LEITERPLATTENKLEMME PCB TERMINAL
Scale: 5/1		22.06.2004	SEIDEL_T	
Supersedes: .		01.11.2017	HECKERT_M	
		01.11.2017	HECKERT_M	
Product file: LSF-SMT			7358	

3 34084 15  
Drawing no. Issue no.  
Sheet 01 of 07 sheets

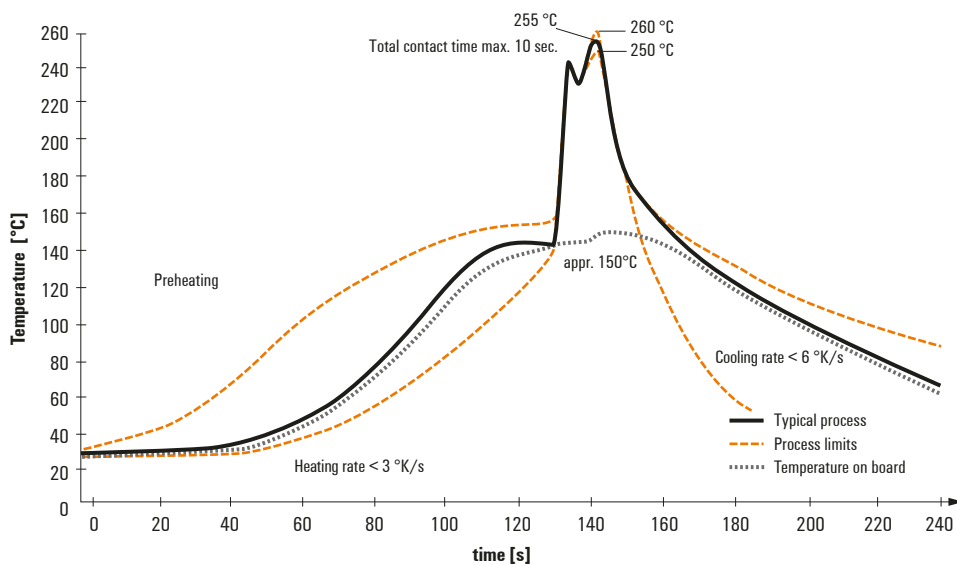
## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
 Klängenbergstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
 www.weidmueller.com

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

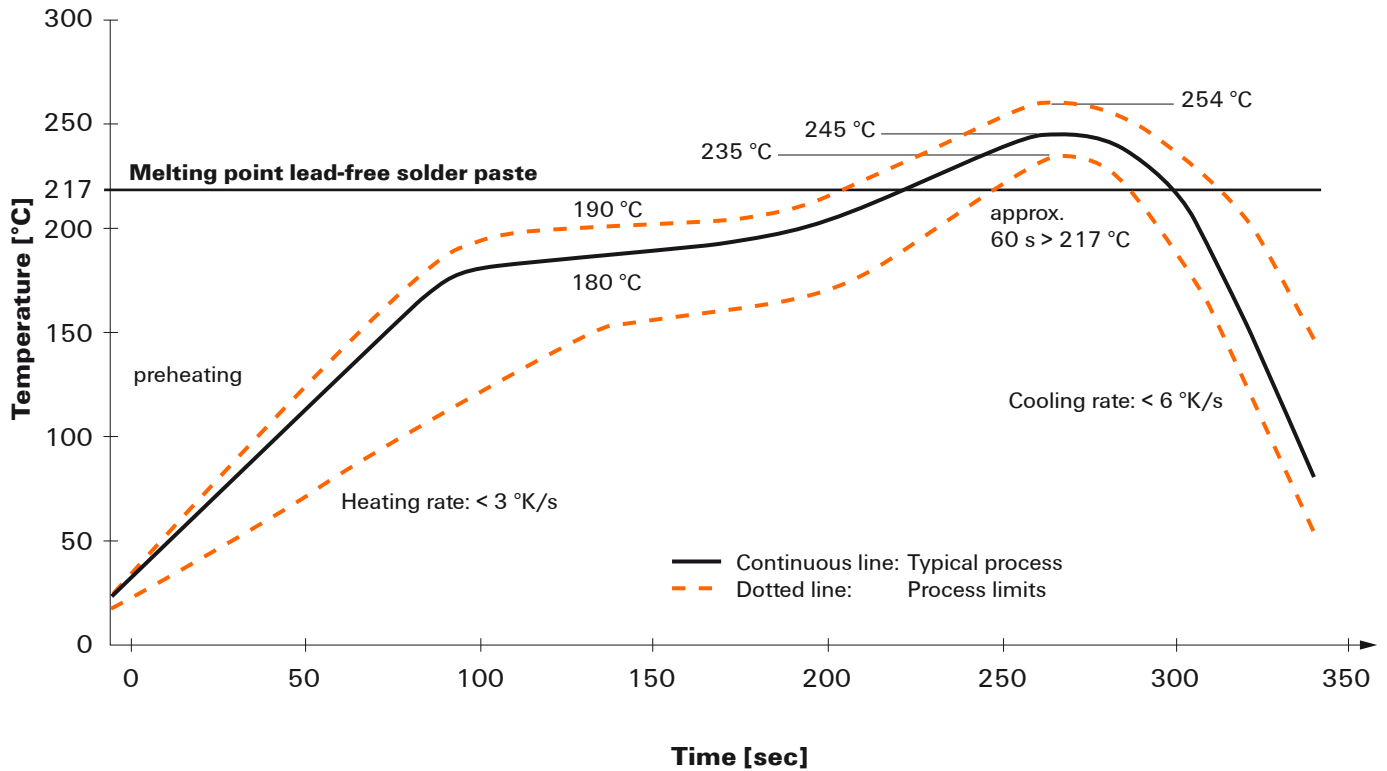
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 16  
 D-32758 Detmold  
 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
 www.weidmueller.com



### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is ‚activated‘. The time above melting point of  $217^\circ\text{C}$  the paste gets liquid and components and boards begin to connect. The maximum temperature of  $245^\circ\text{C}$  to  $254^\circ\text{C}$  should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.