

Thermal Gel 21-381

Version TDS.21-381.V.B.1

Technical Data Sheet

Description

21-381 is a soft, two-part, extremely high thermal conductivity silicone putty thermal gap filler in which is cured in room temperature . This gap filler is designed to be used where large gap tolerances are present and low mechanical stress on delicate components are needed. It is ideal for filling variable gaps between multiple components and a common heat sink. Specialized rheology allows for easy flow under pressure.



Benefits

- Extreme Low stress induced during assembly
- Clear boundary without mess during reworking
- Thermal Conductivity: 8 W/m-K
- Flow Rate: 25 g/min@90PSI
- Easily Dispensable
- Electrically Isolating
- Low Thermal Resistance

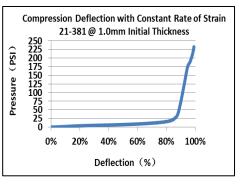
Applications

- Cooling components to chassis, frame, or other mating components
- Home & Small Office Network
- Mass Storage Devices
- Automotive Electronics
- Telecommunication Hardware
- Radios
- LED Solid State Lighting
- Power Electronics
- Set Top Boxes
- Audio & Video Component

Typical Properties

Properties			21-381	Test Method	
Thermal	Thermal Conductivity (W/m-K)		8	ASTM D5470	
	Continuous Use Temp. (°C)		-40~125	JONES	
Physical	Before Cure	Color/ Part A	Blue	Visual	
		Color/ Part B	Grey		
		Flowrate (g/min)	≥50	90psi,2.41mm nozzle	
		Density (g/cc)	3.14	ASTM D792	
		Mix Ratio	1:1	-	
	Cured	Color	Light Blue	Visual	
		Hardness (Shore OO)	70	ASTM D2240	
Electrical	Dielectric Strength (kV/mm)		>3	ASTM D149	
	Volume Resistivity (ohm-cm)		1*10^11	ASTM D257	
	Dielectric Constant @1MHz		6.87	ASTM D150 @ 1MHz	
	Pot Life @ 25 °C (hrs)		8	Time for Viscosity	
Cure				to Double	
Schedule	Cure @ 25 °C (hrs)		24	Rheometer- Time to	
	Cure @ 100°C (min)		20	Read 90% Cure	
Regulatory	Flammability Rating		V0	UL 94	
	Shelf Life @25°C (Months)		6	JONES	
	RoHS Compliant		YES	-	

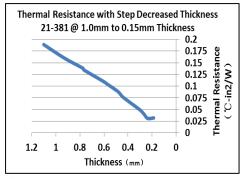
Compression Deflection



*Specimen Area: 1inch² Rate of strain= 1.0mm/min

Standard Package Storage Requirement

Thermal Resistance



*Specimen Area: 1inch² The thickness of sample is controled by limit slice Decreased Thickness step = 0.1mm (From 1.0mm to 0.2mm), 0.05mm(From 0.2mm to 0.15mm)

Cartridge of 150g (50cc); Cartridge of 950g (300cc) Room Temperature Between 0 to 35 degree RH 50% * Unopened Original Package

Declaimers

• The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the issuing date of this TDS. When using our products, no matter what type of equipment they might be used for, be sure to make a written agreement on the specifications with us in advance. The design and specifications in this TDS are subject to change without prior notice.

• Do not use the products beyond the specifications described in this TDS. This TDS explains the typical performance of the products as individual component. Before use, check and evaluate their operations when installed in your products.

• Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other significant damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/gas equipment, rotating equipment, and disaster/crime prevention equipment.

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