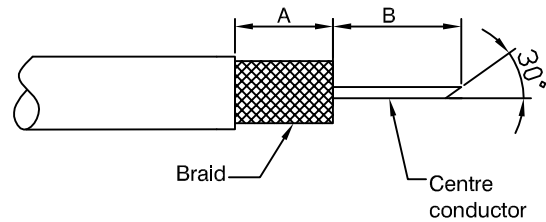


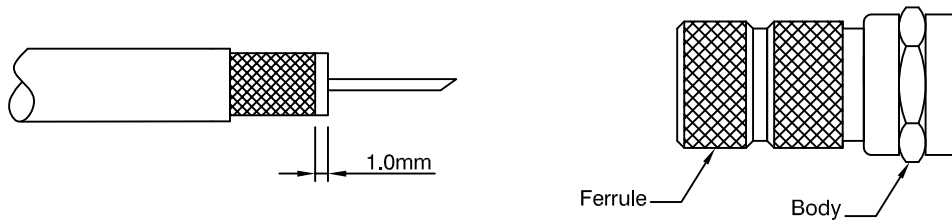
## Assembly Instructions

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately a 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

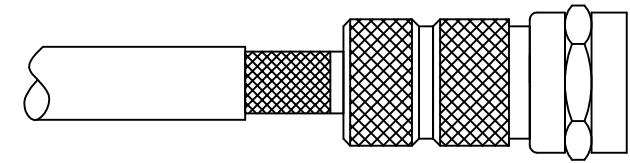
A = 6.4mm  
B = 12.7mm



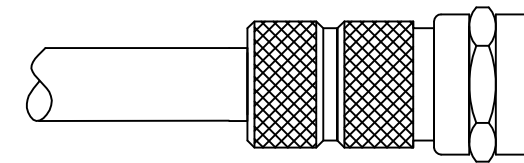
2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector ferrule onto the cable in a clockwise direction until it stops.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

R Drennan

DATE:

30 July 01

DESCRIPTION:

Stripping and Assembly  
Instructions for F Twist On plug

DRAWING NUMBER:

**VAIF1301**

PAGE: 1 OF 1