

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 1-453934-0	1	2-455035-0	42	Shear Plate - Left	1	811855-1
2	INS. CRIMPER	1	465603-3	43	Shear Block - Right	1	386372
3	ANVIL	1	465999-1	44	Floating Shear	1	465106
4	ANVIL SPACER	1	810070-4	45	Retaining Plate-Front	1	811714-3
5	SHEAR BLADE			46	Retaining Plate-Rear	1	810822-1
6	REAR SHEAR PLATE			47	Spring-Shear Return	1	374322
7	REAR PLATE	1	811959-1	48	Shear Depressor 453302-1	1	387265-7
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358
9	REAR ANVIL SPACER PLT.			50	Guard Mount	1	811986-1
10	FRONT ANVIL SPACER PLT. Strip	1	810799-2	51	Punch Holder	1	810498-3
11	TOOL SPACER	1	370695	52	Punch ASSY	1	810738-1
12	CRIMP SPACER	1	374180	53			
13	FRONT STRIP GUIDE	1	810971-2	54			
14	REAR STRIP GUIDE	1	465413-2	55			
15	RAM	1	471912	56			
16	TOOL HOLDER			57			
17	ADJ. CRIMP MOUNT Assy.	1	465392-9	58			
18	ADJ. BLOCK			59			
19	APPLICATOR MOUNT ASSY.			60			
20	BASE PLATE	1	465100	61	Paper Separator	1	694927-1
21	BASE BLOCK	1	465101	62	2FT. Dia. Reel Spread Assy.	1	453576-1
22	STRIP GUIDE PLATE	1	465414-1	63	Air Feed Assembly	1	690021-1
23	ANVIL HOLDER			64	Lubricator Assembly	1	465184-2
24	ANVIL HOLDER Wire Stop Guide	1	811787-1	65	SYNOL	1	22014-1
25	STRIPPER	1	386361	66	TENSION ADJ Plate	1	374999
26	STRIPPER MOUNT 386362	1	386362	67			
27	RETAINER PLATE	1	389078	68			
28	STRIPPER MOUNT BRACKET 387715	1	386360-1	69			
29	STRIPPER BUSHING	1	386368	70			
30	STOCK DRAG	1	386955	71			
31	STOCK DRAG HANDLE			72			
32	STOCK DRAG STUD 374900	1	380573				
33	STOCK DRAG SPRING 370572	1	381168				
34	STOCK DRAG ADJ. SEREW Nut	1	21022-3				
35	FEED FINGER HOLDER	1	386942				
36	FEED FINGER	1	386941				
37	FEED FINGER TIP	1	387251				
38	FEED FINGER SEWER Guide Δ	1	689915-2				
39	BASE CASTING	1	570238				
40	GUARD Δ 460881-2	1	811987-2				
41	Bracket	1	811984-1				

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				66144-
WIRE SIZE	CRIMP HEIGHT			
22	.049			
20				
20	.053			
18				
CRIMP	SIZE	TYPE	FEED	
WIRE	.070	F		
INSUL.	.080	0	.300	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.046 - .074		22 - 18		
E. LOADED WIRE				
A-6002-4 A-6002-6				
REMARKS: #18 AN WIRE NOT RECOMMENDED				
Max. Ins. C.H. - .074				
Δ Mounts on top of item #13				
⊲ REMOVE SCREW OF GUARD ASSY DIRECTLY OPPOSITE OF TOP TOOLING.				

INACTIVE FOR REPLACEMENT ONLY

(SUPERSEDES - 5)
 ■ DENOTES WEARING PARTS
 RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-OLECTRIC 1-471273-2
AIR FEED

SERIAL NO.	DATE SHIPPED	DESIGNED R. Bennett 6-13-66
CUSTOMER NAME AND ADDRESS		CHK'D 4-11-66 M. [Signature]
APPLICATOR NUMBER		APPROVED 3-29-66 [Signature]

APPLICATOR NUMBER **LI 670893-9** SHEET **1 of 1**

REV ITEM 40 1/10/78 L/S R2752

REV.	REVISION RECORD	DATE	BY	ECN
A	ITEM 51 810498-3 WAS 811498-3	8-1-66	MS	L-3518
B	ADD ITEM 38	12-20-66	MS	L-4773
C	ITEM 7 WAS -2	5-8-69	IM	L-6619
D	ADDED ITEM 66 374999	5-26-69	IM	L-6693
E	REV. PER ECN	9-11-69	MS	L-6959
F	ITEM 14 WAS -1	5-4-70	RE	L-7543
G	PER ECN	9-10-70	MS	L-7773
H	REV PER ECN	6-4-71	MS	L-8107
J	48 WAS 387265-7	7-28-71	RB	L-8389
K	REV PER ECN	4-5-73	TK	L-9645
K	INACTIVE - 220	2-17-77	MS	R-1978

FOR HARDWARE SEE 1-667511-5