

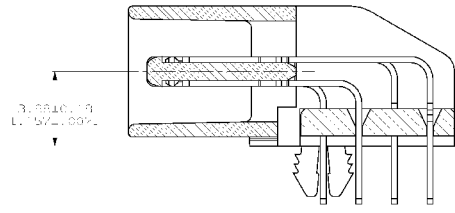
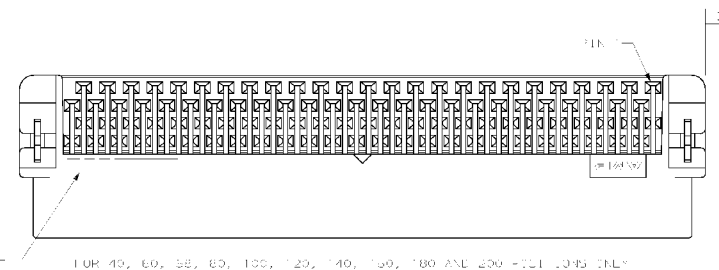
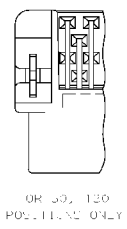
- 1. COUSING & TAIL FLA. L - LIQUID CRYSTAL POLYMER (LCP) - 95V-0; BLACK.
- 2. CONSIDER DOUBLE TAIL W/ALL ACCOMMODATE PREVIOUS CIRCUIT BOARD T HURNESS DI 0.8 TO 1.6 L.031 TO 1.063.
- 3. C. S. - INDICATE NUMBER OF POSITION MARKED ON ASSEMBLY. ALSO SEE TABLE.
- 4. THIS PART IS NOT PAINTED.
- 5. CON. ACTS - PHOSPHOR BRONZE PLATED WITH P.B. 90Y 90LL THICKNESS (SEE TABLE) IN CONTACT AREA AND 0.0038 - 0.00150. MINIMUM HICK TKN. TAD ON CONTACT TACT OVER 0.00127 - 0.000501 MINIMUM THICK NICKEL UNDERPLATE.
- 6. RETENTION LEADS - BRASS PLATED WITH 0.0038 - 0.001501 MINIMUM THICKNESS - 0.00127 - 0.000501 MINIMUM THICK NICKEL UNDERPLATE.
- 7. RETENTION LEADS - BRASS PLATED WITH 0.0038 - 0.001501 MINIMUM THICKNESS - 0.00127 - 0.000501 MINIMUM THICK NICKEL UNDERPLATE.

PRELIMINARY
 NOT RELEASED FOR PRODU. USE

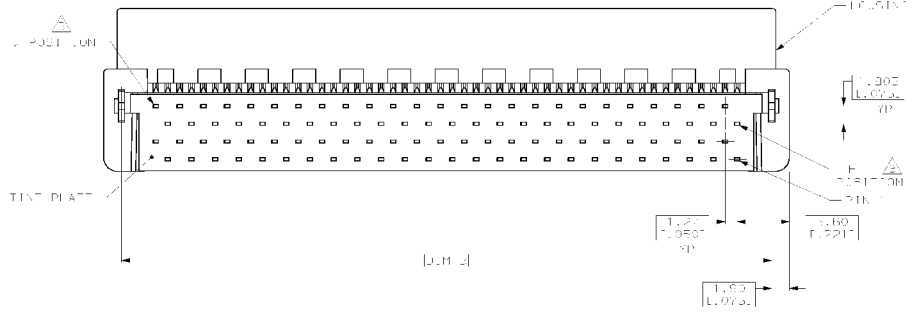
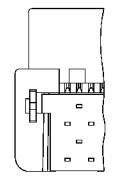
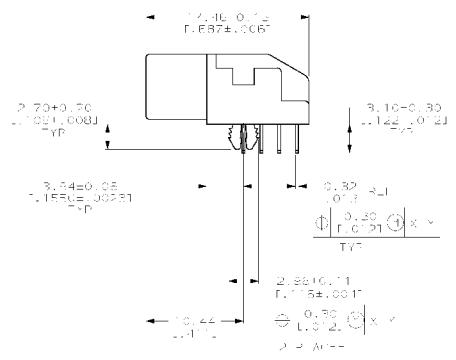
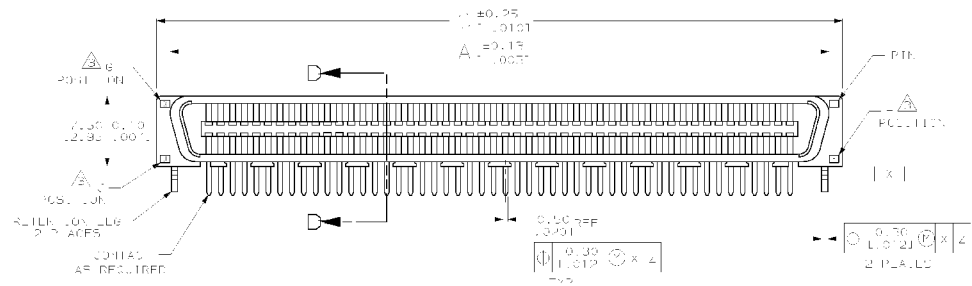
NO.	REV.	C	E	A	C	J	-	6ULL	PART NO.
0550 - F	△△△	85.19 13.881	82.89 13.241	89.27 13.278	60	20	81	0.00076 0.0003901	5-557100-7
	△△△	41.88 11.311	37.89 11.191	39.92 11.329	20	50	26	0.00076 0.0003901	5-557100-6
	△△△	46.44 11.381	41.59 11.241	34.47 11.278	20	40	21	0.00076 0.0003901	5-557100-5
0550 - E	△△△	85.19 13.881	82.89 13.241	89.27 13.278	60	20	81	0.00076 0.0003901	5-557100-4
	△△△	124.23 14.381	120.48 14.141	121.37 14.178	60	80	81	0.00076 0.0003901	5-557100-3
	△△△	98.88 13.881	85.09 13.741	95.97 13.778	60	140	41	0.00076 0.0003901	5-557100-2
0550 - D	△△△	128.93 13.281	132.18 13.241	121.07 13.278	60	200	19	0.00076 0.0003901	5-557100-1
	△△△	111.53 13.881	107.78 14.241	108.67 14.278	60	50	81	0.00076 0.0003901	3-557100-9
	△△△	92.18 13.841	88.68 13.491	89.58 13.528	65	140	86	0.00076 0.0003901	3-557100-8
0550 - C	△△△	85.19 13.881	82.89 13.241	89.27 13.278	60	20	81	0.00076 0.0003901	2-557100-9
	△△△	73.48 12.881	69.63 12.741	70.47 12.778	50	100	21	0.00076 0.0003901	2-557100-8
	△△△	50.78 12.881	46.99 12.241	47.87 12.278	40	80	41	0.00076 0.0003901	2-557100-1
0550 - B	△△△	33.17 12.881	49.3 11.941	50.25 11.978	34	68	35	0.00076 0.0003901	1-557100-9
	△△△	4.04 11.881	44.29 11.141	45.17 11.178	30	60	81	0.00076 0.0003901	1-557100-8
	△△△	71.88 11.841	67.89 11.191	68.87 11.228	20	50	26	0.00076 0.0003901	557100-8
0550 - A	△△△	46.44 11.381	41.59 11.241	34.47 11.278	20	40	21	0.00076 0.0003901	557100-5
	△△△	28.88 11.141	25.19 11.021	25.12 11.028	10	30	16	0.00076 0.0003901	557100-1
	NO. 10	C	E	A	C	J	-	6ULL	PART NO.

DIM. NOT TO SCALE UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES UNLESS SPECIFIED: 1. DIM. 0.005 2. DIM. 0.010 3. DIM. 0.015 4. DIM. 0.020	OR 0.0025 0.0125 0.0150 0.0175 0.0200 0.0225	AMP REF. INCORPORATED REV. 0548400
REFERENCE: 557100-9 557100-8 557100-7 557100-6 557100-5 557100-4 557100-3 557100-2 557100-1	APPROV. 12/08 J. J. J. J. J. 108-1187 APPLICATION 5-88 114-5015	100 ASSEMBLY, HIGH ANGLE, ELECTRIC BOARD CHAMP, 1000, STRIP
00076 0.0003901		557100
1.000		1.000

REV	DATE	BY	CHKD	REVISIONS
01				SEE 5-EE*

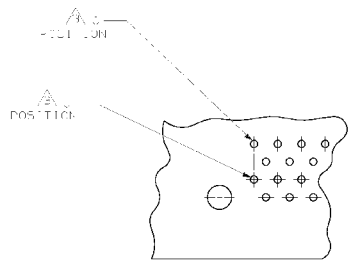


SECTION D-D
WALL 8*

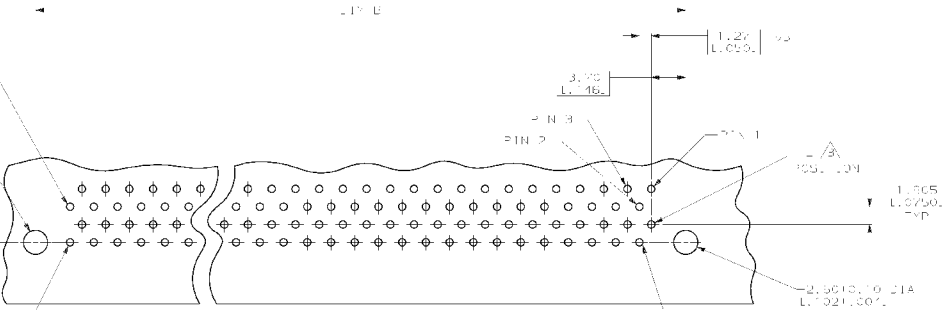
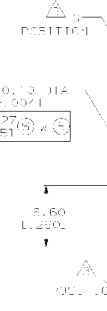
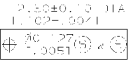


DIMENSIONS IN mm DIMENSIONS IN INCHES TOLERANCES IN mm TOLERANCES IN INCHES 2 DECIMALS ±0.1 3 DECIMALS ±0.05 4 DECIMALS ±0.025		OR 30, 120 POSITIONS ONLY DIMENSIONS IN mm DIMENSIONS IN INCHES TOLERANCES IN mm TOLERANCES IN INCHES 2 DECIMALS ±0.1 3 DECIMALS ±0.05 4 DECIMALS ±0.025	REF. INCORPORATED AMP 100 ASSEMBLY, RIGHT ANGLE, EURO TO BOARD CHAYN 1000, STRIP 1
FINISH STRIP	APPLICATIONS STRIP	AMP 15-100 EURO TO BOARD AMP 15-100 EURO TO BOARD AMP 15-100 EURO TO BOARD	00779 1557100 20-F

REV	DATE	DESCRIPTION	BY	CHK
01	08/21/00	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
02	02/11/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
03	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
04	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
05	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
06	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
07	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
08	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
09	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
10	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ .60</td
11	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
12	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
13	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
14	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
15	06/20/01	REVISED TO 0.005" PLUG DIMENSION	WJ	WJ
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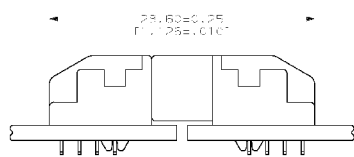


PINS 50 AND 130
POSITIONS ONLY

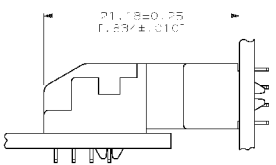


RECOMMENDED PCB BOARD
MOUNTING DIMENSIONS
COMPONENT SIDE

PINS 40, 50, 88, 80, 120, 150, 140, 160, 130 AND 200
POSITIONS ONLY



RIGHT ANGLE PLUG ASSEMBLY MATED
TO RIGHT ANGLE RECEPTACLE ASSEMBLY



RIGHT ANGLE PLUG ASSEMBLY MATED
TO VERTICAL RECEPTACLE ASSEMBLY

Dwg No: 00-779-001 UNLESS SPECIFIED DIMENSIONS IN MM EXCEPT DIMENSIONS IN INCHES DIMENSIONS IN MILLIMETERS DIMENSIONS IN INCHES DIMENSIONS IN MILLIMETERS	OR: 00-779-001 DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001 REV: 00-779-001 DATE: 08/21/00 FILE: 00-779-001	AMP REF: INCORPORATED REF: 00-779-001
	TITLE: 100 ASSEMBLY, RIGHT ANGLE, BOARD TO BOARD CHAYAN 1050, STRIP 1	
FINISH: APPLICATION: 100 SPEC: 100-100-100	DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001	DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001
DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001	DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001	DATE: 08/21/00 FILE: 00-779-001 NUMBER: 00-779-001