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LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
BD	48				C	REDRAWN ON CAD	4-16-90	-
					D	OBS -5 PER ECN BD6177	06/16/92	TS
					E	OBSOLETE -2,-4 PER EC 0420-145-96	12 SEP 97	SB

M3 X .5 THREAD
 3.05 MIN DEPTH
 [.120]

5.51
 [.217]
 HEX

FEMALE SCREWLOCK
 QTY: 2
 7

WASHER
 QTY: 4 FOR -1 THRU -4 ONLY
 QTY: 2 FOR -5 ONLY 7

LOCK WASHER
 QTY: 2

NUT
 QTY: 2 7

4.78
 [.188]

7.92
 [.312]

M3 X .5 THREAD

- 1 ZINC PLATED PER ASTM B633, TYPE II, CLASS SCI, YELLOW CHROMATE.
- 2 ZINC PLATED PER ASTM B633, TYPE III, CLASS SCI, CLEAR CHROMATE.
- 3. PARTS PACKAGED UNASSEMBLED.
- 4 PARTS PACKED AS A UNIT KIT.
- 5 PARTS INDIVIDUALLY BULK PACKED & SHIPPED AS A UNIT PACKAGE.
- 6. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 7 KIT CONTAINS: 2 SCREWLOCKS, 2 WASHERS & 2 HEX NUTS.

OBSOLETE	7	4	1	207872-5
OBSOLETE	-	5	2	207872-4
	-	4	2	207872-3
OBSOLETE	-	5	1	207872-2
	-	4	1	207872-1
REMARKS	PACKAGING	FINISH	PART NUMBER	

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: 2 PLC DEC ± - 3 PLC DEC ± 0.13 ANGLES ± -	DR 4-16-90 J GALLUCCI BG	AMP AMP INCORPORATED Harrisburg, Pa. 17105		
	CHK 6-15-90 W.G. LENKER			
	APPD 7-10-90 J.E. WESTMAN	NAME SCREWLOCK KIT, FEMALE, METRIC, AMPLIMITE™ HD-20		
	MATERIAL COLD ROLLED STEEL	APPD 7-16-90 J. ASSINI	SIZE B	FSCM NO 00779
FINISH SEE TABLE	PRODUCT SPEC -	SCALE 4:1	SHEET 1 OF 1	
	APPLICATION SPEC -			
	WEIGHT -			

CUSTOMER DRAWING