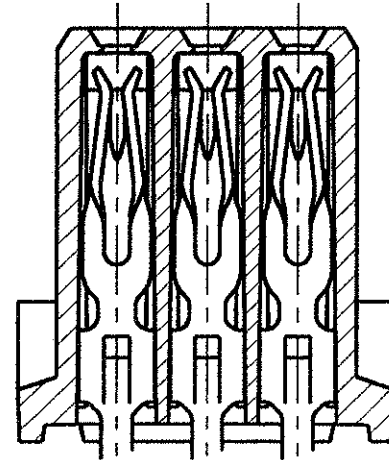


P.C.B. HOLE DIM. ACTION PIN

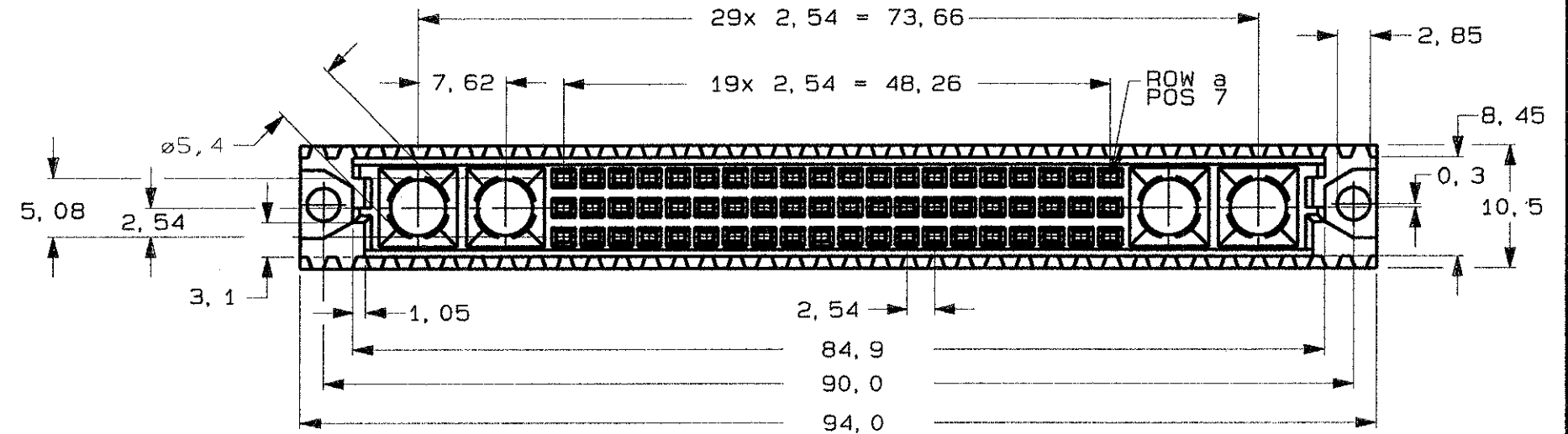
DRILLED HOLE	: 1,15 ± 0,025	mm
FIN. HOLE	: 0,94 to 1,09	mm
AFTER REFLOW	: 0,91 to 1,09	mm
Cu-thks	: 0,025 to 0,075	mm
SnPb-thks	: 0,004 to 0,010	mm



DO NOT SCALE  
DIMENSIONS IN mm

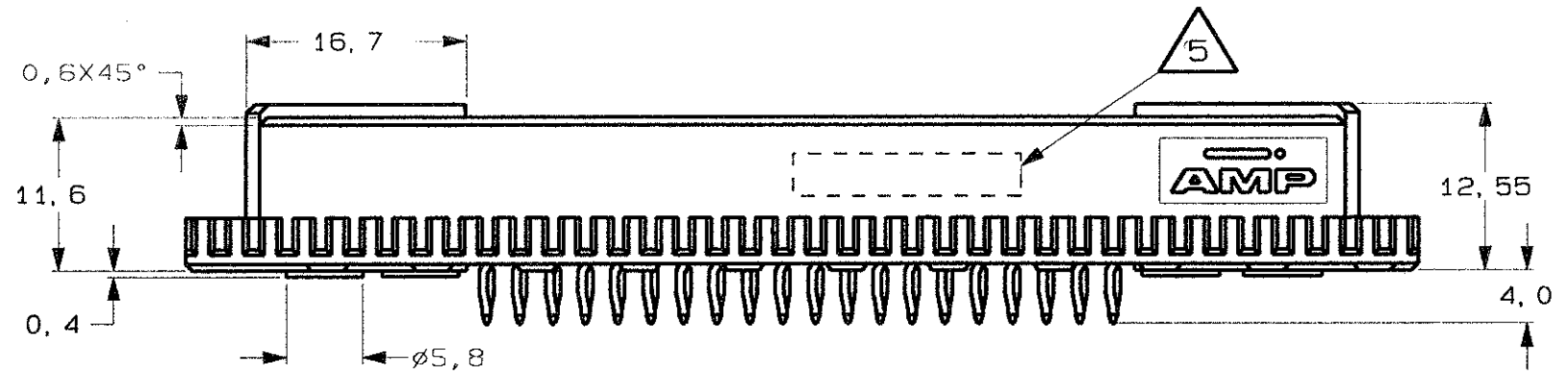
METRIC

THIRD ANGLE  
PROJECTION



NOTES

- 1 CONNECTOR MEETS REQUIREMENTS ACC. DIN 41612.
- 2 MATERIAL CONTACT: PHOSPHORBRONZE.  
MATERIAL HOUSING: GLASSFILLED THERM. POLYESTER.
- 3 AT CONTACT AREA 1,25µm GOLD OVER 1,25µm NICKEL.  
REMAINDER 1,25µm TIN-LEAD (93/7).
- 4 AT CONTACT AREA 0,8µm GOLD OVER 1,25µm NICKEL.  
REMAINDER 1,25µm TIN-LEAD (93/7).
- 5 CONNECTOR PRINTED WITH PARTNUMBER AND DATECODE  
ON OUTSIDE OF MATING AREA OF ROW c.



ROW	a	b	c	XXXXXXXXXXXXXXXXXXXXXXXXXXXX																												
ROW	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1

AN ASTERISK ,, X ' DENOTES A SIGNAL CONTACT.  
AN ASTERISK ,, o ' DENOTES A POWER CAVITY.

OBS	4	2	216974-4
	3	2	216974-1
	FINISH	MATERIAL	PARTNUMBER
CUSTOMER DRAWING	AMP AMP-HOLLAND B.V. 's-Hertogenbosch, The Netherlands.		
FOR REFERENCE ONLY WILL NOT BE UPDATED	THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION 19		
DR. R.v.Lokven 29.11.90	DATE	WIRE RANGE	NAME 60 POS FEMALE CONN. ASS'Y TYPE M WITH ACTION-PIN FOR 2, 4-3,2mm P.C. BOARD THK'S.
CHK. J.v.Grunsven	DATE	INSUL. RANGE	REV. DATE D M Y 09 02 98
APP. L.v.Soest	DATE	SIZE A3	SHEET 1 OF 1
		DWG. No.	216974
			REV. LTR. A

8 | 7 | 6 | 5 | 4 | 3 | 2 | 1