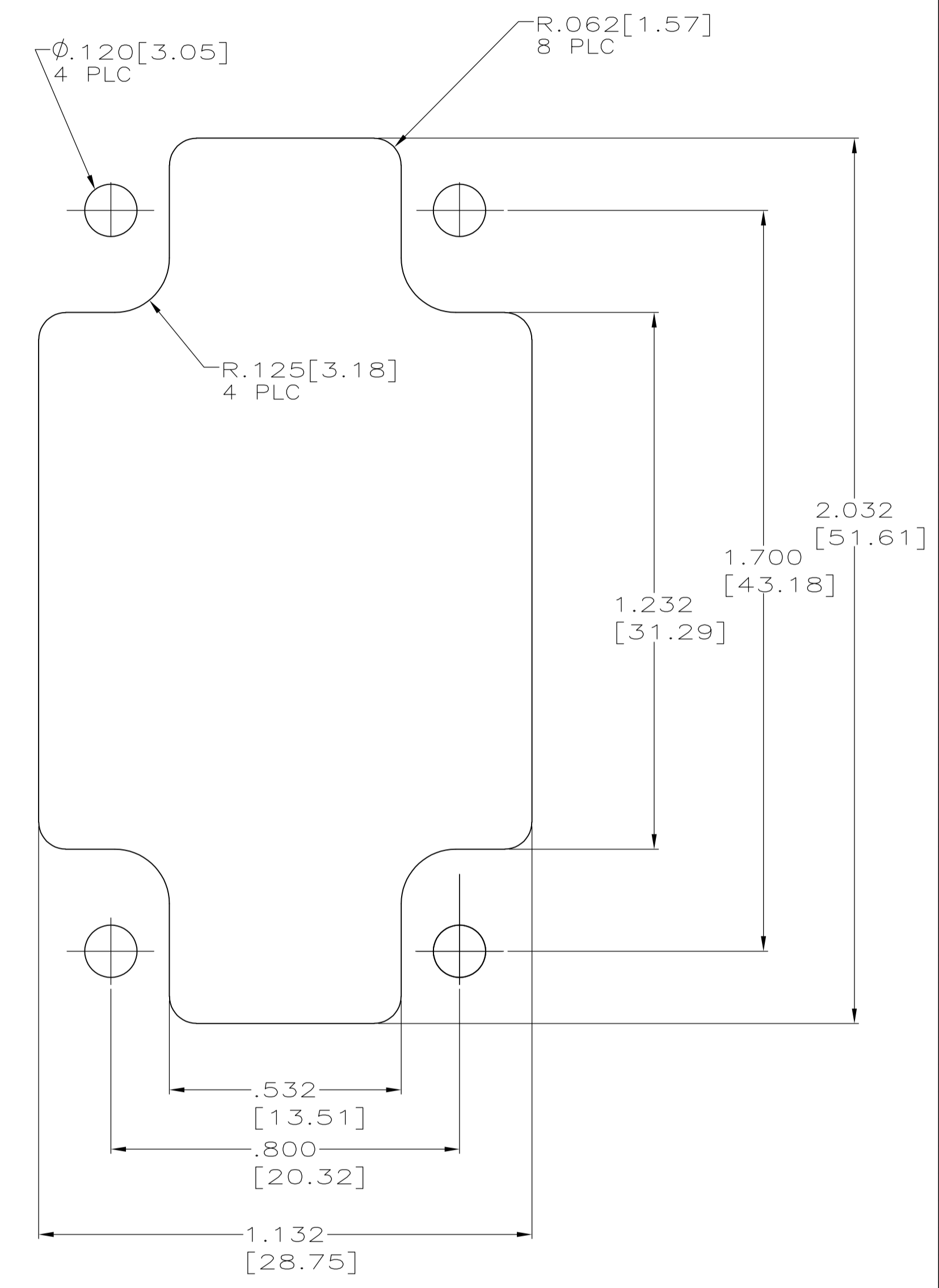
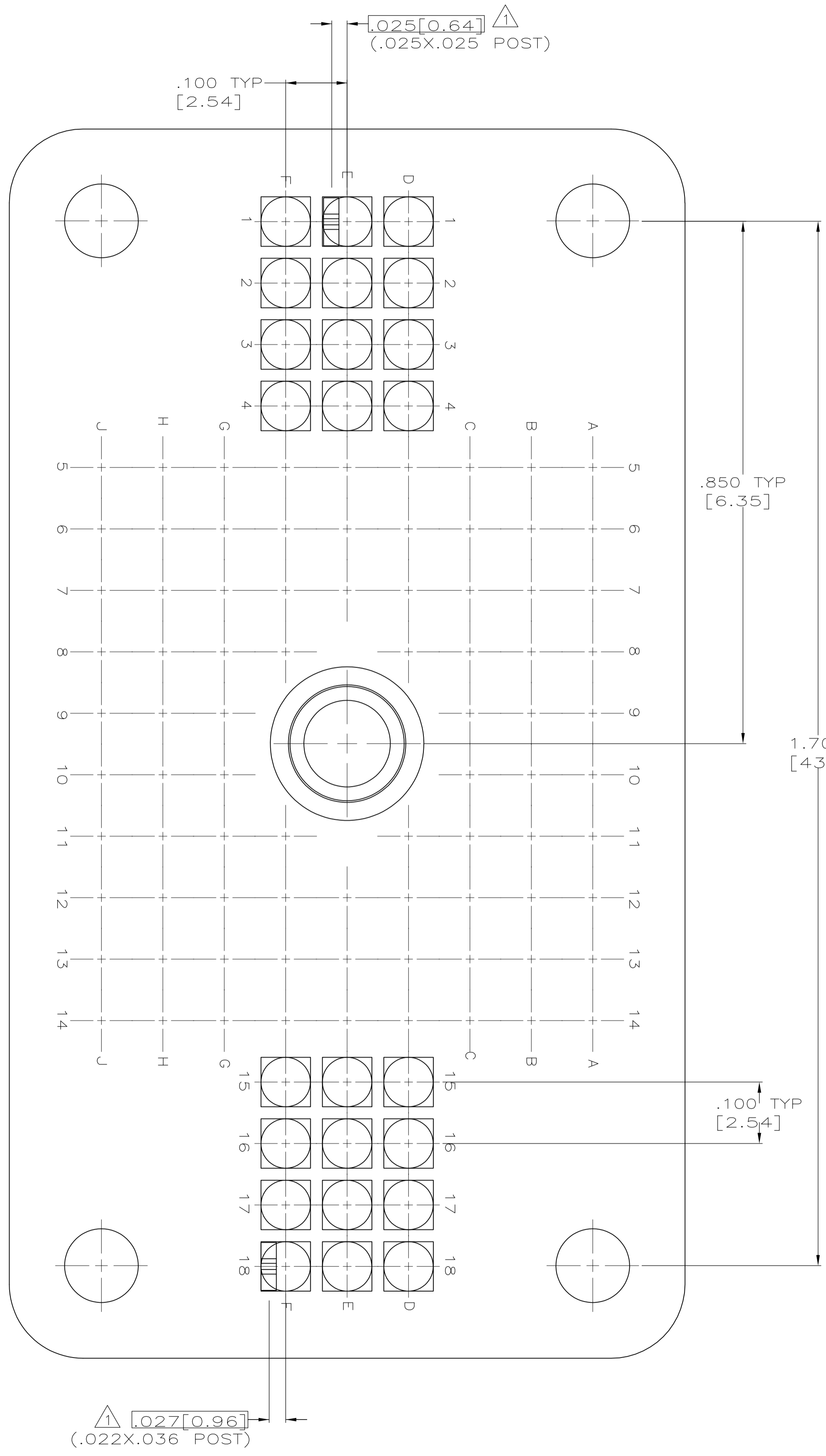
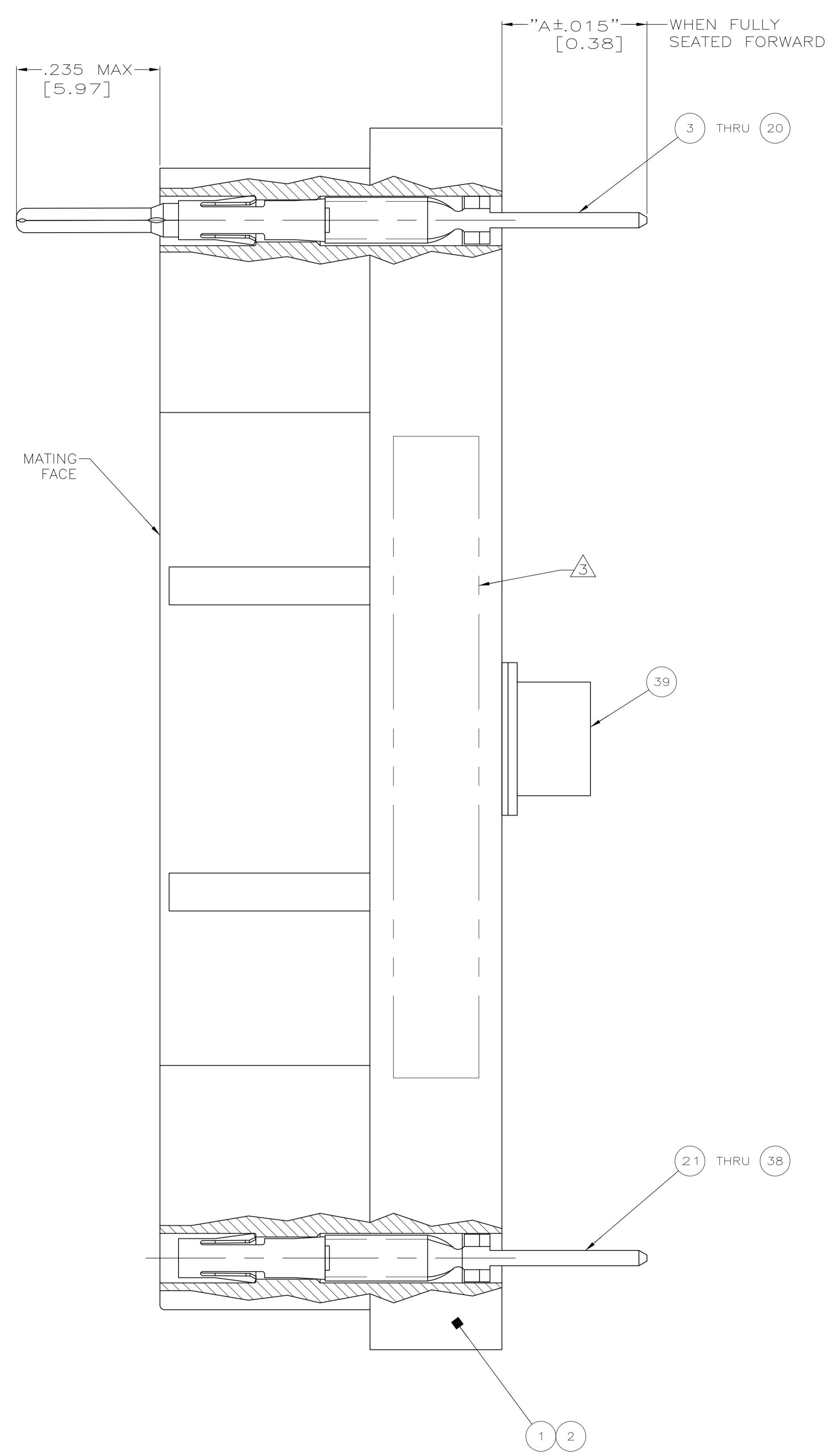


REVISIONS				
REV	DESCRIPTION	DATE	BY	APP'D
N	REV PER ECO 17-009796	8-2-17	CT	DM

- △ THE TIP OF THE CONTACT POSTS WILL FALL WITHIN .025 DIAMETER TRUE POSITION OF EACH OTHER.
- 2. PARTS TO BE ASSEMBLED BY AMP INC.
- △ AMP, PART NUMBER AND DATE CODE MARKED ON EITHER SIDE.



SUGGESTED PANEL CUTOUT SCALE 4:1

TERMINATION	NUMBER OF TERMINATIONS	TYPE OF POST
.520 [13.21]	3	.022X.036 POST
.370 [9.40]	2	
.220 [5.59]	1	.025X.025 POST
.670 [17.02]	3	
.456 [11.58]	2	
.242 [6.15]	1	
"A"	NUMBER OF TERMINATIONS	TYPE OF POST

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005(0.13)	4 PLC ± -	ANGLES ± -	FINISH SEE TABLE
--------------------	--	-----------	-----------	-----------	--------------------	-----------	------------	------------------


APPROVED: D. MUMMEY	DATE: 09-08-95	NAME: 106 POSITION, HDR, PLUG W/ JACKSCREW
DESIGNED: T. THOMPSON	DATE: 09-08-95	SIZE: A1
PRODUCT SPEC: -	APPLICATION SPEC: -	WEIGHT: 0
CAGE CODE: -	DRAWING NO: 00779	SCALE: 8:1
RESTRICTED TO: -	CUSTOMER DRAWING	SHEET 1 OF 3

TE Connectivity

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REVISIONS				
P	LTR	DESCRIPTION	DATE	APPV
-	-	SEE SHEET 1	-	GT JM

QTY	UNIT	PART NO	DESCRIPTION	ITEM NO
1	A	203879-1	FEMALE	39
-	C	1-205172-2	GOLD/NICKEL	38
-	C	1-205172-1	GOLD/NICKEL	37
-	C	1-205172-0	GOLD/NICKEL	36
-	C	205172-9	SELECTIVE GOLD	35
-	C	205172-8	SELECTIVE GOLD	34
-	C	205172-7	SELECTIVE GOLD	33
-	C	205172-3	TIN	32
-	C	205172-2	TIN	31
-	C	205172-1	TIN	30
106	C	204292-9	SELECTIVE GOLD	29
-	C	204292-8	SELECTIVE GOLD	28
-	C	204292-7	SELECTIVE GOLD	27
-	C	204292-6	NICKEL	26
-	C	204292-5	NICKEL	25
-	C	204292-4	NICKEL	24
-	C	204292-3	GOLD/NICKEL	23
-	C	204292-2	GOLD/NICKEL	22
-	C	204292-1	GOLD/NICKEL	21
-	C	204285-9	SELECTIVE GOLD	20
-	C	204285-8	SELECTIVE GOLD	19
-	C	204285-7	SELECTIVE GOLD	18
-	C	204285-6	TIN	17
-	C	204285-5	TIN	16
-	C	204285-4	TIN	15
-	C	204285-3	GOLD/NICKEL	14
-	C	204285-2	GOLD/NICKEL	13
-	C	204285-1	GOLD/NICKEL	12
-	C	1-205171-2	GOLD/NICKEL	11
-	C	1-205171-1	GOLD/NICKEL	10
-	C	1-205171-0	GOLD/NICKEL	9
-	C	205171-9	SELECTIVE GOLD	8
-	C	205171-8	SELECTIVE GOLD	7
-	C	205171-7	SELECTIVE GOLD	6
-	C	205171-3	TIN	5
-	C	205171-2	TIN	4
-	C	205171-1	TIN	3
1	D	204260-2	DIALYL PHTHALATE-BLUE	2
-	D	204260-1	PHENOLIC-BLACK	1

OBS	5-4	5-3	5-2	5-1	4-4	4-3	4-2	4-1	3-4	3-3	3-2	3-1	2-4	2-3	2-2	2-1	1-4	1-3	1-2	1-1	1-0	0-9	0-8	0-7	0-6	0-5	0-4	0-3	0-2	0-1	DWG SIZE	PART NO	REMARKS	TERMINATIONS	DESCRIPTION	ITEM NO			
	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS							
	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS						
	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS	OBS						
THIS DRAWING IS A CONTROLLED DOCUMENT.																				DIMENSIONS: INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± .005(0.13) 1. PLC ± .005 2. PLC ± .005 3. PLC ± .005 4. PLC ± .005 ANGLES ± .005				DWN T. THOMPSON 09-08-95 CHK D. MUMMEY 09-08-95 APPV D. MUMMEY 09-08-95 PRODUCT SPEC		 TE Connectivity		NAME 106 POSITION, HDR, PLUG W/ JACKSCREW APPLICATION SPEC SIZE A1 CAGE CODE 00779 DRAWING NO. 204691 WEIGHT RESTRICTED TO											
																				MATERIAL SEE TABLE		FINISH SEE TABLE		CUSTOMER DRAWING		SCALE 8:1		SHEET 2 OF 3		REV N									

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 © COPYRIGHT - TE Connectivity ALL RIGHTS RESERVED.

REVISIONS				
P	LTR	DESCRIPTION	DATE	APPV
-		SEE SHEET 1	-	GT JM

1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	A	203879-1	FEMALE	-	JACKSCREW ASSY KIT	39	
-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	-	106	-	C	1-205172-2	GOLD/NICKEL	3	SOCKET ASSY .025 X .025 POST	38
-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	-	106	-	C	1-205172-1	GOLD/NICKEL	2	SOCKET ASSY .025 X .025 POST	37
-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	106	-	C	1-205172-0	GOLD/NICKEL	1	SOCKET ASSY .025 X .025 POST	36
106	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	-	C	205172-9	SELECTIVE GOLD	3	SOCKET ASSY .025 X .025 POST	35
-	106	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	C	205172-8	SELECTIVE GOLD	2	SOCKET ASSY .025 X .025 POST	34
-	-	106	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	C	205172-7	SELECTIVE GOLD	1	SOCKET ASSY .025 X .025 POST	33
-	-	-	106	-	-	-	-	-	-	-	106	-	-	-	-	-	-	C	205172-3	TIN	3	SOCKET ASSY .025 X .025 POST	32
-	-	-	-	106	-	-	-	-	-	-	-	106	-	-	-	-	-	C	205172-2	TIN	2	SOCKET ASSY .025 X .025 POST	31
-	-	-	-	-	106	-	-	-	-	-	-	-	106	-	-	-	-	C	205172-1	TIN	1	SOCKET ASSY .025 X .025 POST	30
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-9	SELECTIVE GOLD	3	SOCKET ASSY .022 X .036 POST	29
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-8	SELECTIVE GOLD	2	SOCKET ASSY .022 X .036 POST	28
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-7	SELECTIVE GOLD	1	SOCKET ASSY .022 X .036 POST	27
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-6	NICKEL	3	SOCKET ASSY .022 X .036 POST	26
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-5	NICKEL	2	SOCKET ASSY .022 X .036 POST	25
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-4	NICKEL	1	SOCKET ASSY .022 X .036 POST	24
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-3	GOLD/NICKEL	3	SOCKET ASSY .022 X .036 POST	23
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-2	GOLD/NICKEL	2	SOCKET ASSY .022 X .036 POST	22
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-1	GOLD/NICKEL	1	SOCKET ASSY .022 X .036 POST	21
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-9	SELECTIVE GOLD	1	PIN ASSY .022 X .036 POST	20
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-8	SELECTIVE GOLD	2	PIN ASSY .022 X .036 POST	19
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-7	SELECTIVE GOLD	3	PIN ASSY .022 X .036 POST	18
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-6	TIN	1	PIN ASSY .022 X .036 POST	17
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-5	TIN	2	PIN ASSY .022 X .036 POST	16
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-4	TIN	3	PIN ASSY .022 X .036 POST	15
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-3	GOLD/NICKEL	1	PIN ASSY .022 X .036 POST	14
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-2	GOLD/NICKEL	2	PIN ASSY .022 X .036 POST	13
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-1	GOLD/NICKEL	3	PIN ASSY .022 X .036 POST	12
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-2	GOLD/NICKEL	3	PIN ASSY .025 X .025 POST	11
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-1	GOLD/NICKEL	2	PIN ASSY .025 X .025 POST	10
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-0	GOLD/NICKEL	1	PIN ASSY .025 X .025 POST	9
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-9	SELECTIVE GOLD	3	PIN ASSY .025 X .025 POST	8
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-8	SELECTIVE GOLD	2	PIN ASSY .025 X .025 POST	7
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-7	SELECTIVE GOLD	1	PIN ASSY .025 X .025 POST	6
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-3	TIN	3	PIN ASSY .025 X .025 POST	5
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-2	TIN	2	PIN ASSY .025 X .025 POST	4
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-1	TIN	1	PIN ASSY .025 X .025 POST	3
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	D	204260-2	DIALYL PHTHALATE-BLUE	-	BLOCK	2
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	D	204260-1	PHENOLIC-BLACK	-	BLOCK	1

7-27	17-06	96-86	76-66	56-46	36-26	16-05	95-85	75-65	55	DWG SIZE	PART NO	REMARKS	TERMINATIONS	DESCRIPTION	ITEM NO
OBS	OBS		OBS	OBS	OBS	OBS		OBS	OBS						

THIS DRAWING IS A CONTROLLED DOCUMENT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0. PLC	± .01
1. PLC	± .01
2. PLC	± .01
3. PLC	± .005(0.13)
4. PLC	± .01
ANGLES	± .1

MATERIAL: SEE TABLE      FINISH: SEE TABLE

DIN T. THOMPSON 09-08-95		TE Connectivity
CHK D. MUMMEY 09-08-95		
APPV D. MUMMEY 09-08-95	NAME: 106 POSITION, HDR, PLUG W/ JACKSCREW	
PRODUCT SPEC	APPLICATION SPEC	
SIZE: A1	CAGE CODE: 00779	DRAWING NO: 204691
WEIGHT: -	RESTRICTED TO: -	
CUSTOMER DRAWING		
SCALE: 8:1	SHEET: 3 OF 3	REV: N