



## **SPECIFICATIONS**

| Model         | Max Torque               | Max Reverse<br>Torque | Max Rotation<br>Speed |
|---------------|--------------------------|-----------------------|-----------------------|
| FFD-28FW-L203 | 2±0.2 Nm<br>(20±2 kgfcm) | Counter-<br>clockwise | 30 RPM                |

| Max Cycle      | Operating             | Weight | Body & Cap | Cap   |
|----------------|-----------------------|--------|------------|-------|
| Rate           | Temperature           |        | Material   | Color |
| 13 cycles/min. | -10 ~ 60°C<br>(90%RH) | 27±2g  | POM        | White |

<sup>\*</sup> Rated torque is measured at a rotation speed of 20rpm at 20-25°C

## **HOW TO USE THE DAMPER**

- The damper generates torque in both the clockwise and counter-clockwise directions.
  (A one-way clutch is built in inside the damper.)
- 2. Please make sure that the shaft attached to a damper has a bearing, as the damper itself is not fitted with one.

| Shaft's external dimensions            | Ø8 <sub>-0.03</sub>        |  |
|--|----------------------------|--|
| Surface hardness                       | HRC55 or higher            |  |
| Quenching depth                        | 0.5mm or higher            |  |
| Surface roughness                      | 1.0Z or lower              |  |
| Chamfer end<br>(Damper insertion side) | C0.2~C0.3<br>(orR0.2~R0.3) |  |

- 3. It can be used as a free-stop for a load that is smaller than the rated torque.
- 4. Please refer to the recommended dimensions in the chart when creating a shaft for attachment to the damper. Using a shaft outside of the recommended dimensions may cause the shaft to slip out.
- 5. To insert a shaft into the damper, insert the shaft while spinning it in the opposite direction of the damper's direction of torque generation. (Do not force the shaft in from a regular direction. This may damage the built-in oneway clutch.)