

APPLICATOR PARTS LIST

TYPE  
SIDEWISE DUO TYNE FLAG

AMP INCORPORATED  
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453933-3	42	Shear Plate - Left	1	811855-1
2	INS. CRIMPER	1	1-472820-1	43	Shear Block - Right	1	386372
3	ANVIL	1	465415-1	44	Floating Shear	1	465406
4	ANVIL SPACER	1	811780-2	45	Retaining Plate Front	1	811714-2
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322
7	SHEAR BLADE SPACER			48	Shear Depressor	1	457097-1
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358
9	REAR ANVIL SPACER PLT.			50	Mount - Guard	1	811306-1
10	Front Strip Hold	1	811593-1	51			
11	TOOL SPACER	1	371086	52			
12	CRIMP SPACER	1	370873	53			
13	FRONT STRIP GUIDE	1	810971-3	54	Spacer R. Strip Guide	1	811527-2
14	REAR STRIP GUIDE	1	465440-4	55			
15	RAM	1	473699	56	Spacer Depressor	1	370691
16	TOOL HOLDER			57	Depressor Terminal	1	811936-1
17	ADJ. CRIMP MOUNT Ass'y.	1	465392-9	58	SCREW, Soc. Hd. CAP 6-32 x 3/8	1	2-21000-1
18	ADJ. BLOCK			59	NUT, HEX. 6-32	1	21018-5
19	APPLICATOR MOUNT ASSY.			60			
20	BASE PLATE	1	465100	61			
21	BASE BLOCK	1	465101	62			
22	STRIP GUIDE PLATE	1	465513-7	63			
23	ANVIL HOLDER			64	Tension Adj. Plate	1	374999
24	Wire Stop Guide	1	811787-2	65			
25	STRIPPER Wire Stop	1	386361-1	66			
26	STRIPPER MOUNT	1	386362	67	PAPER SEPARATOR	1	694927-1
27	RETAINER PLATE	1	389078	68	SPREADER ASSY.	1	453596-1
28	STRIPPER MOUNT BRACKET	1	387715-1	69			
29	STRIPPER BUSHING	1	389049-1	70			
30	STOCK DRAG	1	386955	71			
31	STOCK DRAG HANDLE			72			
32	STOCK DRAG STUD	1	374900				
33	STOCK DRAG SPRING	1	370572				
34	STOCK DRAG ADJ. NUT	1	21022-3				
35	FEED FINGER HOLDER	1	386942				
36	FEED FINGER	1	386941				
37	FEED FINGER TIP	1	387251				
38	FEED FINGER Guide	1	689915-2				
39	BASE CASTING	1	570238				
40	GUARD	1	457665-1				
41							

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		66149-
COMMON		583379-
WIRE SIZE	CRIMP HEIGHT	530000-
.26		
24	.039	
22		
CRIMP	SIZE	TYPE
WIRE	.062	WFR
INSUL.	.090	WFR
SLEEVED		.560

INSULATION RANGE .035 - .050 WIRE RANGE 26 - 22  
 EXPLODED VIEW AI-8012 A-6002-1, -6  
 REMARKS: FOREIGN 280277  
 .110 Max. Ins. Crimp Ht.  
 Δ Mt. on Item 13  
 TOP TOOL MT. SEQUENCE  
 ITEM 56, 57, 11, 12, 17 & 48

**INACTIVE**  
**FOR REPLACEMENT ONLY**

DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON AMP-O-ELECTRIC 1-471273-3		
SERIAL NO. DATE SHIPPED DESIGNED		
CUSTOMER NAME AND ADDRESS CHK'D.		
APPLICATOR NUMBER REV. SHEET		
670895-3	R2	1 of 1

REV.	REVISION RECORD	DATE	BY	ECN
A	SUPERSIDES - 1	10-29-68	RB	L-6238
B	ITEM 54 WAS 811527-1	12-23-68	RB	L-6374
C	14, 32 & 52	4-8-69	RB	L-6577
C1	ADD ITEM 58 383379	4-23-69	RB	L-6627
D	ITEM 1 WAS 3-625003-2	6-13-69	RB	L-6993
E	REV PER ECN	7-26-71	RB	L-8409
F	48 WAS 387265-7	9-28-71	RB	L-8509
G	ADD ITEM 67 & 68	2-2-72	RB	L-8701
H	REV PER ECN	3-20-72	RB	L-8731

K REV PER ECN L-9645 TR 45-73  
 KI ADD TERM #280277 R1459 JUN 12-16-75

J 48 WAS 453302-1 ADDED 10-6-72 RB L-9224  
 INACTIVE - FRG R9399 3-2-73 RB L-9378

OK