

SECTION A-A  
SCALE SECTION A-A

spec ref	-	dr	Eric Jiang	2013/01/14	projection	MM	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Sunny2 Liu	2016/05/05			ecn no	ELX-DG-24036-1	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Terris Liu	2016/05/20						
surface	ISO 1302	appr	Pei-Ming Zheng	2016/05/24			cat. no.	10124021	rev	B
					<b>Amphenol FCI</b>		VERT RECT 16P HIGH POWER CARD EDGE		Product - Customer Drw sheet 1 of 4	

PDS: Rev :B

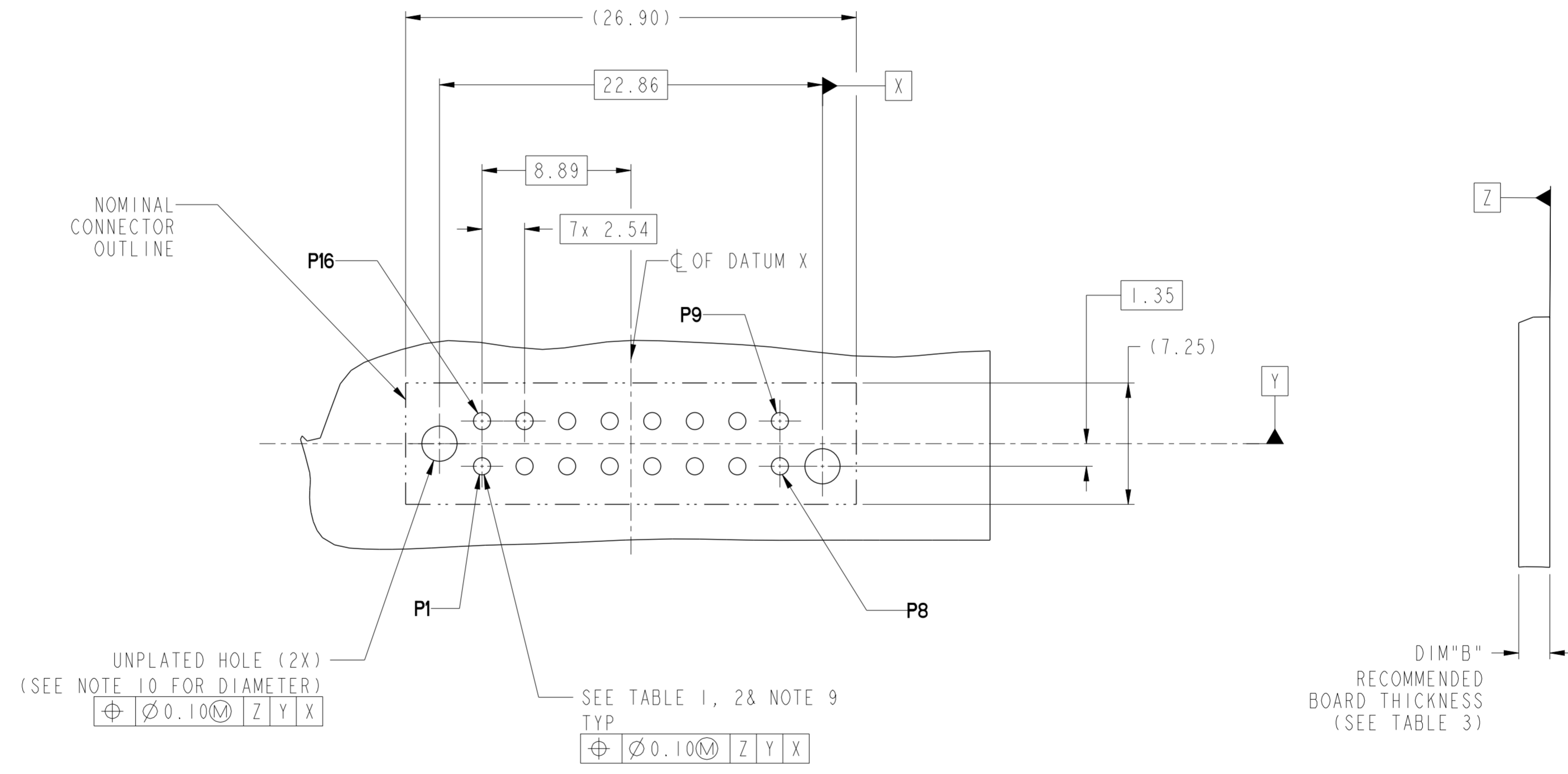
STATUS:Released

Printed: May 24, 2016

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10

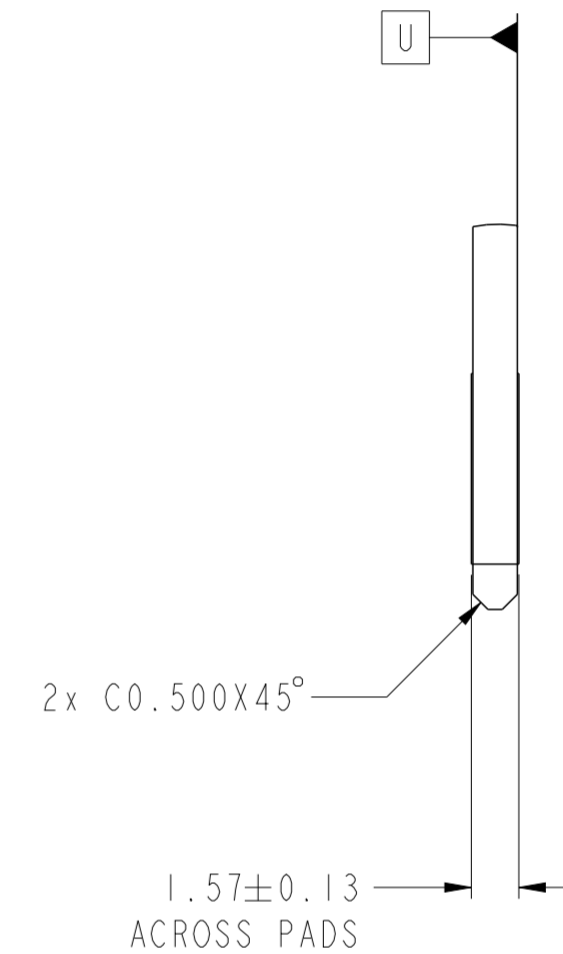
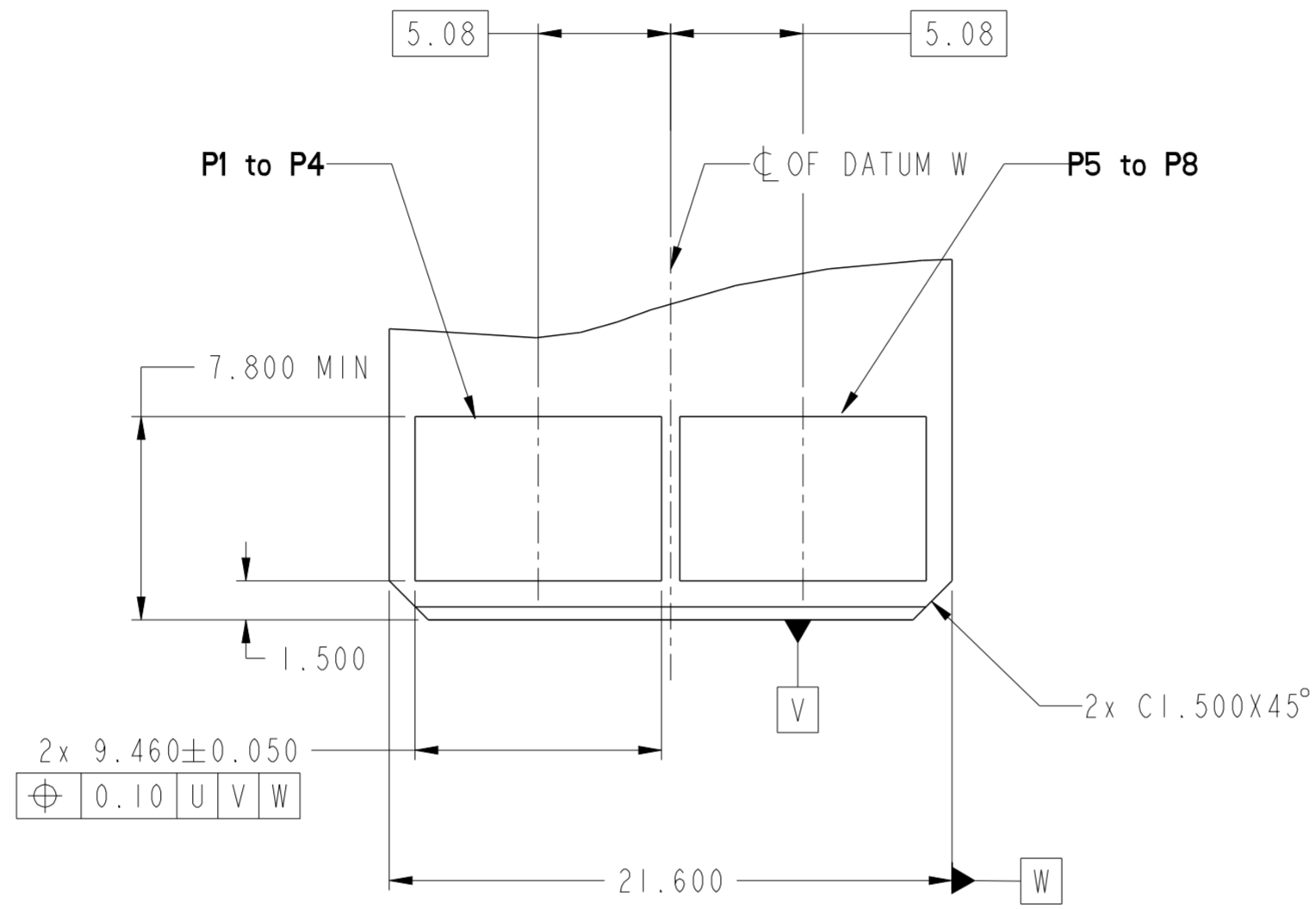
CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 2 (HPCE / PRESS-FIT TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.65 - 0.80
	IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.70 - 0.80
	COPPER (SEE NOTE 8)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	0.70 - 0.80



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TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Terris Liu	2016/05/20							
		appr	Pai-Ming Zheng	2016/05/24							
surface	linear	0.X	±0.5	Amphenol FCI		product family	VERT RECT 16P	cat. no.	10124021	rev	B
	angular	0°	±2°				HIGH POWER CARD EDGE				
Product - Customer Drw							sheet 2 of 4				

Amphenol FCI

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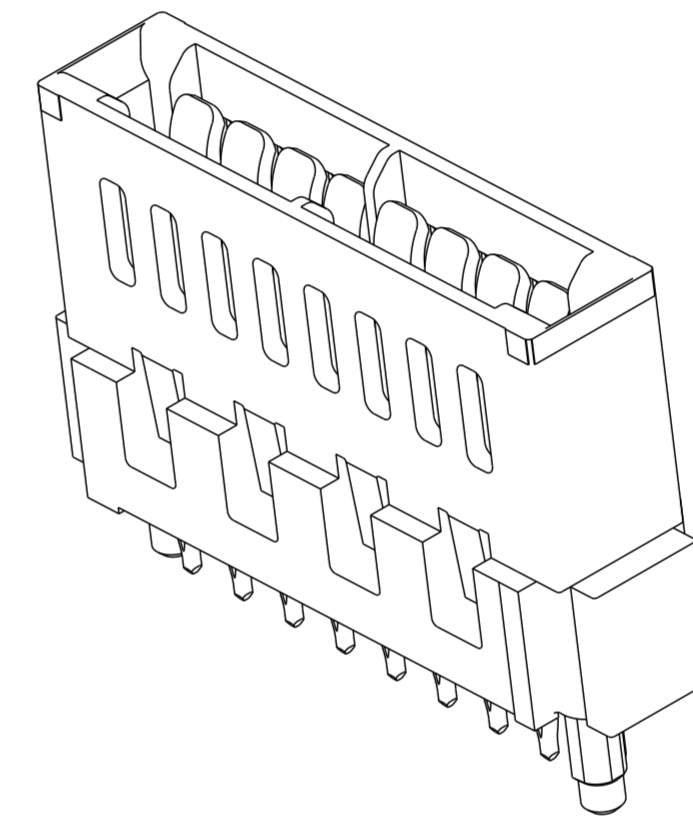
Amphenol  
FCi

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TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Terris Liu	2016/05/20						
		appr	Pai-Ming Zheng	2016/05/24						
surface	ISO 1302	linear	0.X	±0.5			product family	VERT RECT 16P	cat. no.	10124021
			0.XX	±0.25	HIGH POWER CARD EDGE		dwg no		Product - Customer Drw	sheet 3 of 4
		angular	0°	±2°			rev	B		

HPCE PART NUMBER (TABLE 3)

PART NUMBER	TAIL TYPE	ORIENTATION KEY	DIM "A" TAIL LENGTH	DIM "B" RECOMMENDED BOARD THICKNESS
10124021-001LF	SOLDER	NO	3.17 ±0.25	1.59 - 2.38
10124021-002LF	PRESS-FIT	NO	3.17 ±0.25	1.57 MIN



NOTES:

1. CONNECTOR MATERIALS:  
 HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK  
 UL 94V-0 COMPLIANT  
 CONTACTS: HIGH PERFORMANCE COPPER ALLOY.
2. CONTACT FINISH REF. GS-12-604 SECTION 5.2.
3. PRODUCT SPECIFICATION: GS-12-604.
4. APPLICATION SPECIFICATION: GS-20-128.
5. PRODUCT MARKING ON HOUSING IN AREA SHOWN MEETS AFCI SPECIFICATION: GS-24-007.
6. PACKAGING MEETS FCI SPECIFICATION GS-14-937.
7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
9. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
10. MOUNTING HOLES ARE UNPLATED  
 Ø 2.40 +/- 0.1 FOR PRESS-FIT TAILS  
 Ø 2.18 +/- 0.03 FOR SOLDER TAILS
11. PRESS FIT APPLICATION TOOL DRAWING : 10119453.
12. A SYMBOL  $\triangle B$  WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

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TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	Terris Liu	2016/05/20			rel level	Released			
surface	ISO 1302	appr	Pai-Ming Zheng	2016/05/24			product family	VERT RECT 16P HIGH POWER CARD EDGE			
	linear	0.X	±0.5		title VERT RECT 16P HIGH POWER CARD EDGE	dwg no 10124021	rev B	Product - Customer Drw			
	linear	0.XX	±0.25					sheet 4 of 4			
	angular	0°	±2°								