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NOTES:

1.MATERIAL:

HOUSING: HIGH TEMPERATURE NYLON, GLASS FILLED UL94V-O RATED.

TERMINAL: COPPER ALLOY.

PLATING: 50u" NICKEL UNDERPLATE ALL OVER

CONTACT AREA PLATING - SEE PRODUCT NUMBER CODE SOLDER TAIL: TIN OR TIN /LEAD(90/10)- SEE PRODUCT NUMBER CODE 100u" MIN. OVER 50u" NICKEL.

METAL BOARD LOCKS: COPPER ALLOY.

FINISH: 100u" TIN OR TIN/LEAD(90/10) OVER 50u" NICKEL

UNDERPLATE SEE PRODUCT NUMBER CODE. 2.PRODUCT SPECIFICATION: GS-12-233.

(3)THE HORIZONTAL AXIS FOR THE HOLE PATTERN IS ESTABLISHED BY

A LINE THROUGH THE CENTER OF THE TWO Ø2.35 HOLES.

THE VERTICAL AXIS IS 90° TO THE HORIZONTAL AXIS, THROUGH THE CENTER

4)NO TIE BAR PERMITTED FROM CARD EDGE TO LEADING EDGE OF PAD FOR PINS A1 AND PIN NUMBERS "F". 8.AN ADEQUATE PROCEDURE SET FORTH IN THE FOLLOWING ENSURE THAT THE PRODUCT

(5) CHAMFER EDGES MUST BE FREE OF CUTTING BURRS.

(6) FREQUENCY & LOCATION AT SUPPLIER DISCRETION. RIDGE MAY BE CONTINUOUS WITH NO BREAKS. 7.RoHS COMPATIBLE PRODUCT SPECIFICATIONS:

a - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE, 2um MINIMUM MATTE TIN OVER 1.27um MINIMUM NICKEL UNDERPLATE.

b - MANUFACTURING PROCESS COMPATIBILITY:

- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C±5°C TEMPERATURE FOR 10 SECONDS IN RE-FLOW APPLICATION, SEE NOTE 8 FOR APPLICATION.

PRODUCT NUMBER CODE

10108777 -x x x x x x x \square HOUSING COLOR OPTIONS

0-NATURAL

1-BLACK

PEGS OPTIONS

0-PLASTIC PEGS, DIM "H"=4.4 1-METAL BOARD LOCKS

2-SINGLE PLASTIC PEGS, DIM "H"=4.4 3-PLASTIC PEGS, DIM "H"=2.8

4-PLASTIC PEGS, DIM "H"=3.8

TERMINAL PLATING OPTIONS

0-50u" Ni UNDERPLATE 30u" Au CONTACT AREA

100u" TIN TAIL AREA ---- COMPATIBLE ROHS

1-50u" Ni UNDERPLATE 15u" Au CONTACT AREA

100u" TIN TAIL AREA ---- COMPATIBLE RoHS

2-50u" Ni UNDERPLATE

GOLD FLASH CONTACT AREA

100u" TIN TAIL AREA ---- COMPATIBLE RoHS

LEAVE BLANK FOR TERMINAL PLATING 3.4.5 "LF" FOR TERMINAL PLATING OPTION 0,1,2

LEAD FREE OPTION

POS OPTIONS 0 - 36

1 - 64

2 - 98

3 - 164

TAIL LENGTH OPTIONS

	DIM "D"	PCB THICKNESS	DIM "G"
0	2.30 +0.25	1.56±0.10	1.70±0.15
1	3.10 ^{+0.25} _{-0.13}	2.36±0.10	2.50±0.15
2	2.54±0.25	1.56±0.10	1.70±0.15
3	1.90±0.25	1.56±0.10	1.70±0.15
4	3.10 +0.25	2.0±0.10	1.70±0.15

CONNECTOR	# POS REF.	N	DIM "A"	DIM "B"	DIM "C"	"E"	
1 PORT	36	6	7.65	25.00	9.15	6.00	
4 PORT	64	20	21.65	39.00	23.15	20.00	
8 PORT	98	37	38.65	56.00	40.15	37.00	
16 PORT	164	70	71.65	89.00	73.15	70.00	

RELIABILITY CAN BE ACHIEVED DURING AND AFTER PCB ASSEMBLY OPERATION.

8.1IF PARTIAL LOT ARE USED, THE REMAINING CONNECTORS MUST BE RESEALED AND PLACED IN SAFE STORAGE WITHIN SIX HOURS OF BAG OPENING.

8.2THE SAFE STORAGE CONDITION IS RECOMMENDED AT 25°C, 40%RH.

8.3NOT FOLLOWING THE PROCEDURE MAY CAUSE BLISTER DAMAGE DURING RE-FLOW PROCESS.

8.4IF BAKING IS REQUIRED, CONNECTOR SHALL BE BAKED FOR 4 HOURS AT 125°C.

8.5REFERENCE SPECIFICATION: IPC/JEDEC J-STD-033A.

PACKAGING OPTIONS

T-SOFT TRAY PACKAGING

C-SOFT TRAY PACKAGING WITH 10MM CAP

M-SOFT TRAY PACKAGING & MYLAR TAPE. SEE FIGULE 1

Y-HARD TRAY PACKAGING (338X235X21.4) (FOR 36P,98P 164P ONLY) Z-HARD TRAY PACKAGING (338X235X21.4) WITH MYLAR (FOR 36P,98P 164P ONLY)

B-HARD TRAY PACKAGING (338X235X21.4) WITH 30MM CAP (FOR 36P.98P 164P ONLY)

N-HARD TRAY PACKAGING (338X235X21.4) WITH 8.40MM WIDTH MYLAR (FOR 164P ONLY)

Q-SMALLER HARD TRAY PACKAGING (323X136X19 FOR 164P ONLY)

L-SMALLER HARD TRAY PACKAGING (300X135X19 FOR 164P ONLY)

H-SMALLER HARD TRAY PACKAGING WITH 8.40MM WIDTH MYLAR (323X136X19 FOR 164P ONLY)

S-CUSTOMIZED HARD TRAY(322.6x135.9x14.5) WITH MYLAR (FOR 164P ONLY)

E-HARD TRAY WITH MYLAR FOR VACUUM PACKAGING (FOR 164P ONLY)

R-TAPE & REEL PACKAGING WITHOUT MYLAR (FOR 36, 64, 98P) W-TAPE & REEL PACKAGING WITHOUT MYLAR(FOR 98P ONLY), WITH

18.0MM CAVITY WIDTH

A-TAPE & REEL PACKAGING WITH MYLAR(FOR 36, 64, 98P)

P-TAPE & REEL PACKAGING WITH 10MM CAP (FOR 36, 64, 98P) F-44mm WIDTH 24PH TAPE & REEL PACKAGING WITH MYLAR(FOR 36P ONLY)

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