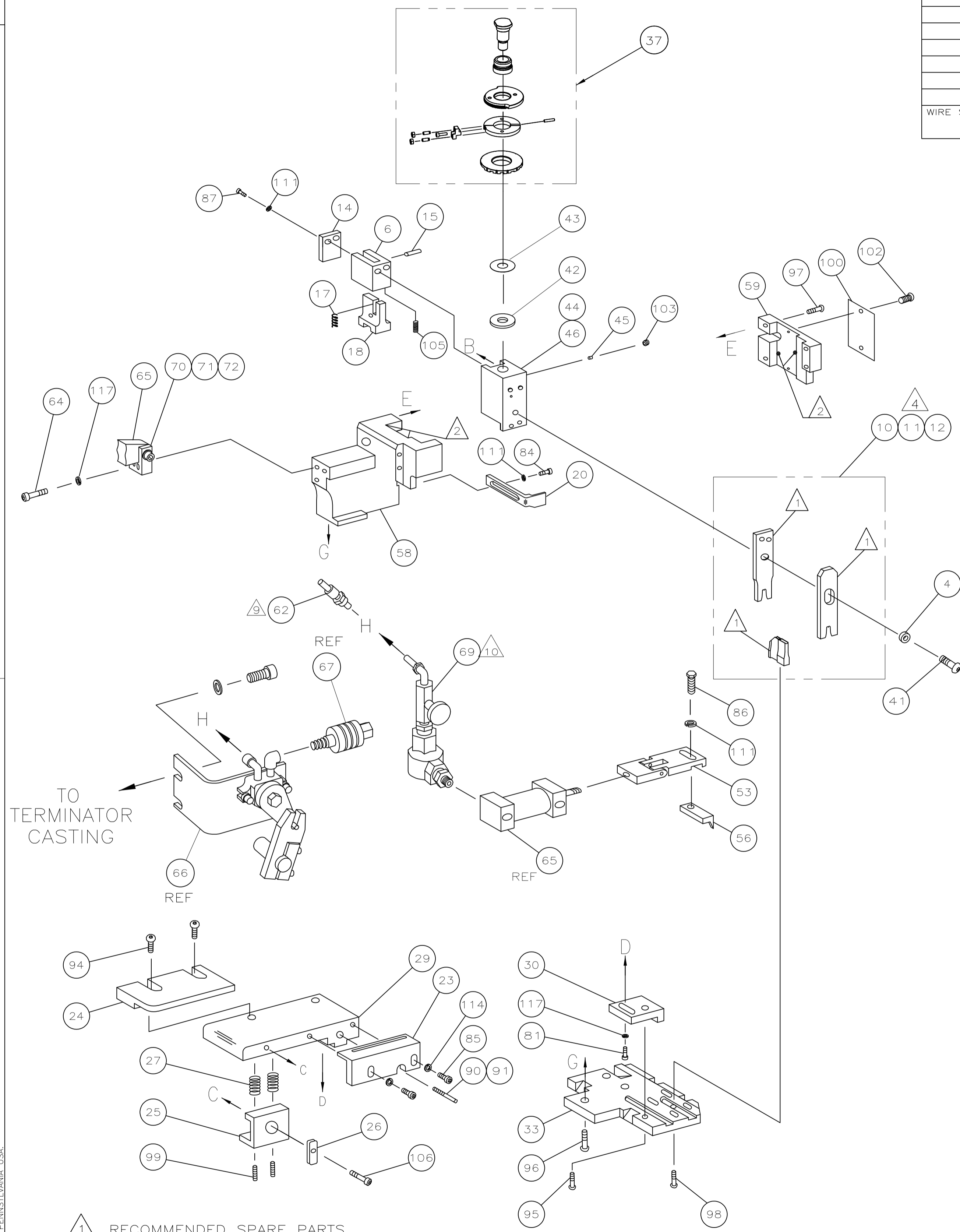


PART NUMBER	REV	FIRST USED	TOOLING REF
1385246-1	E	△5	NONE
1385246-2	E	△5	RED
1385246-3	E	△5	BLUE
1385246-4	E	△5	YELLOW

TERMINAL NAME: CLOSED BARREL RING, FORK, ADAPTER, & MALE DISCONNECT			
MFR PN PREFIX	PANDUIT TERMINAL	PANDUIT CRIMP SPECS	
PV SERIES	REF SETTING	CRIMP HEIGHT	WIRE SIZE
PNF SERIES			
DV SERIES	D3, 6		22-18 (RED)
DNF SERIES	D1, 6	△6	16-14 (BLUE)
PMV SERIES	C9, 4		16-10 (YELLOW)
PMNF SERIES	MAX INSUL φ	△6	
DMV SERIES			



WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
△6	-	-	408-10218	458637-1	-

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
1	1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	1	-	4088040	SF APPL INST 408-8040	123
5	5	5	5	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
3	2	2	2	-	1-21899-3	WASHER, FLAT (#10)	114
3	3	3	3	-	21024-4	WASHER, LOCK (#8)	111
1	1	1	1	-	4-21028-0	PIN,SLT SPR(φ.094x.75)	110
2	2	2	2	-	3-22278-0	SPRING, HOLDDOWN	109
1	1	1	1	-	2-21008-1	SCR,SKT SET(4-40x.25)	108
1	1	1	1	-	1-22353-9	SCR,SHLD(φ.250x.25)DRAG LEVER	106
1	1	1	1	-	2-21008-1	SCR,SKT SET(4-40x.25 LW)	105
1	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	100
2	2	2	2	-	5-21006-8	SCR,SET(10-32x1.00)DRAG	99
1	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
2	2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)STRIP GUIDE	94
1	1	1	1	-	5-22282-3	SPRING, COMP	91
1	1	1	1	-	8-21000-7	SCR,SHC(10-32x2.50)	90
2	2	2	2	-	3-21000-0	SCR,SHC(8-32x.88)HOLD DOWN	87
1	1	1	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	2	-	3-21000-5	SCR,SHC(10-32x.50)STRIP GUIDE	85
1	1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
1	1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1	1	1	-	3-21001-5	SCR,SHC(3/8x1.00)	72
1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	71

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
1	1	1	1	-	21024-8	WASHER, LOCK	70
1	1	1	1	-	692655-5	AIR FEED VALVE ASSEMBLY	69
REF	REF	REF	REF	-	24042-2	VALVE, SHUT OFF	67
REF	REF	REF	REF	-	692655-6	AIR FEED VALVE ASSEMBLY	66
1	1	1	1	-	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	2	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	64
1	1	1	1	-	23238-1	QUICK DISCONNECT	62
1	1	1	1	-	454220-1	CAP, RAM	60
1	1	1	1	-	454485-1	HOUSING	58
1	1	1	1	-	1424345-1	PAWL, FEED	56
1	1	1	1	-	455053-1	PLATE, RETAINING	55
1	1	1	1	-	455052-1	CARRIER, HOLDDOWN	54
1	1	1	1	-	461062-1	FEED FINGER ASSY	53
1	1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	1	-	455673-1	RAM	44
1	1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	1	-	469367-9	WASHER, RAM	42
1	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	37
1	1	1	1	-	455675-1	PLATE, BASE	33
1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	1	-	1424340-1	PLATE, STRIP GUIDE	29
2	2	2	2	-	1-22281-6	SPRING, DRAG	27
1	1	1	1	-	1424339-1	LEVER, DRAG RELEASE	26
1	1	1	1	-	1424338-1	DRAG, TERMINAL	25
1	1	1	1	-	9-690504-4	GUIDE, STRIP (REAR)	24
1	1	1	1	-	1424341-1	GUIDE, STRIP (FRONT)	23
1	1	1	1	-	1338981-9	STRIPPER	20
1	1	1	1	-	1424343-1	HOLDDOWN, TERMINAL	18
1	1	1	1	-	3-22278-0	SPRING, HOLDDOWN	17
1	1	1	1	-	4-21028-0	PIN,SLT SPR(.094x.75)	15
1	1	1	1	-	455053-1	PLATE, RETAINER	14
1	-	-	-	-	1424349-3	CRIMPER TOOLING KIT (YELLOW)	12
-	1	-	-	-	1424349-2	CRIMPER TOOLING KIT (BLUE)	11
-	-	1	-	-	1424349-1	CRIMPER TOOLING KIT (RED)	10
1	1	1	1	-	455052-1	CARRIER, TERM HOLDER	6
1	1	1	1	-	238009-5	SPACER, BLOCK CRIMPER	4

- △1 RECOMMENDED SPARE PARTS.
- △2 GREASE LIGHTLY.
- △3 SEE DRAWING FOR COMPONENTS
- △4 CRIMPER TOOLING KIT CONTAINS WIRE CRIMPER, CRIMPER SHEAR, & ANVIL.
- △5 CAN BE USED FOR EITHER BENCH OR LEADMAKER APPLICATIONS.
- △6 SEE TERMINAL REEL TAG.
- △7 TERMINALS WITHOUT WIRE FUNNEL ENTRY FEATURE ARE NOT RECOMMENDED FOR LEADMAKER APPLICATIONS.
- △9 REQUIRED FOR 'G' TERMINATOR APPLICATION ONLY.
- △10 ADJUST VALVE FULLY OPEN FOR 'G' TERMINATOR APPLICATION.

LOC A
DIST 66

E ECR-10-009408		4-2010	MY	TE	DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
REVISION RECORD		DATE	OWN	APVD	0 PLC ±.010 1 PLC ±.005 2 PLC ±.0025 3 PLC ±.0015 4 PLC ±.0010		ANGLE: ±.005 SURFACE TEXTURE: √	
A1		1385246		SIDE FEED HDM APPLICATOR		SHEET 1 of 1		REV E

CUSTOMER ACCESSIBLE PRODUCTION DRAWING