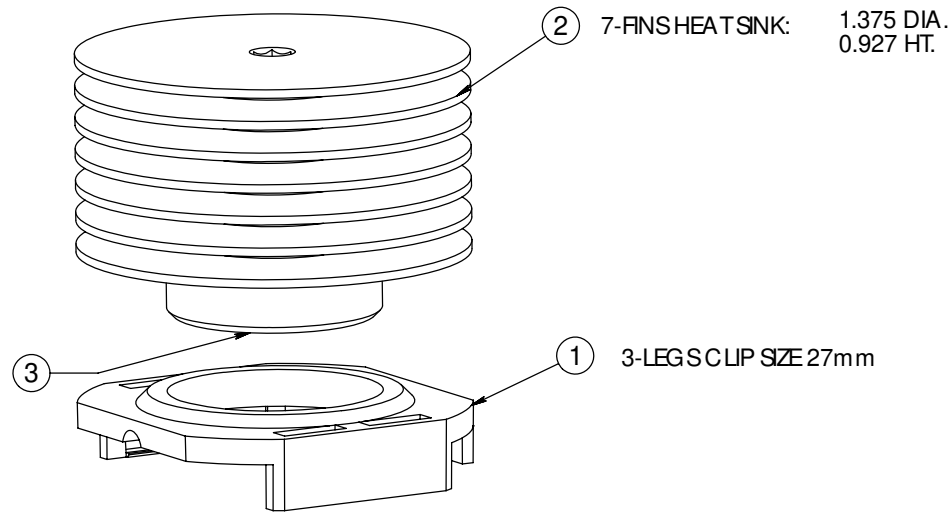


REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0271-04	E.T 11/3/04	B.P 11/24/04
A	ECR-06-020585	E.T 8/28/06	V.K 8/28/06



- MATERIAL:
HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-V0)
- BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

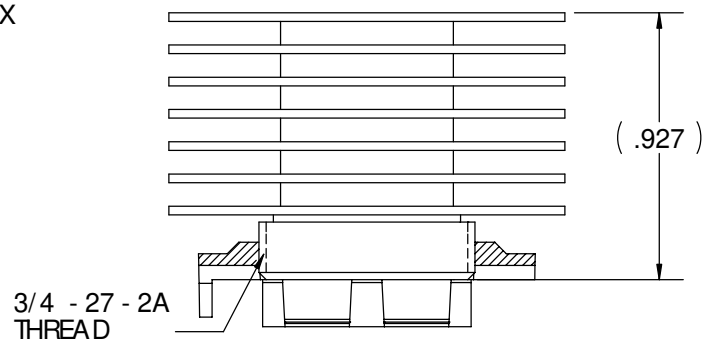
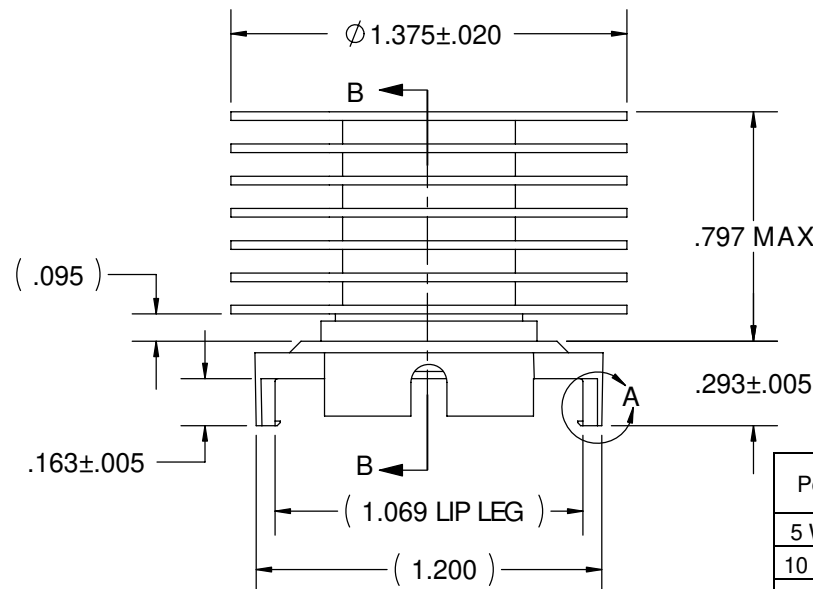
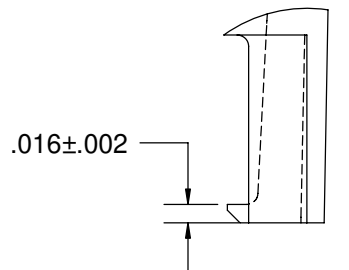
HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 7.5 POUND-FORCE
(0.17 NEWTON TORQUE = 33.36 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 10.0 POUND-FORCE
(0.23 NEWTON METER TORQUE = 44.48 NEWTON)

FULL SIZE LID PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE
(0.17 NEWTON TORQUE = 30.69 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 9.3 POUND-FORCE
(0.23 NEWTON METER TORQUE = 41.37 NEWTON)
- REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.
- RoHS COMPLIANT AND CERTIFIED.



Power	° C/W @ Ambient	° C/W @ 200 LFM	° C/W @ 400 LFM	° C/W @ 600 LFM
5 Watts	10.54	3.76	2.70	1.79
10 Watts	9.61	3.73	2.42	2.01
15 Watts	8.79	3.73	2.36	1.93

CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

tyco / Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO TOLERANCES ARE:

DO NOT SCALE

DRAWN BY: ETAO	DATE: 11/3/04	MATERIAL: SEE NOTE
ENGINEER: B.PETROCELLI	DATE: 11/22/04	FINISH: SEE NOTE
FILENAME	PROJECT	SYSTEM

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TITLE: 27mm HEATSINK ASSEMBLY

DIMENSIONS ARE IN: INCHES	SCALE: 1.5:1	PART NO.: 3-1542007-9	SHEET: 1 OF 1
TINFD ANGLE PROJECTION	SIZE: A	DWG. NO. C-3-1542007-9	REV: A