



- 1 POLYPHENYLENE SULFIDE.
- 2 PHOSPHER BRONZE.
- 3 DUPLEX PLATED: .000030 GOLD IN CONTACT AREA, .000050-.000100 BRIGHT TIN-LEAD ON LEADS, ALL OVER .000050 NICKEL.
- 4 THESE DIMENSIONS PERTAIN TO CAVITY Ø'S ONLY, NOT TO CONTACT LOCATIONS.
- 5 "AMP", "CSA", DATE CODE AND PART NUMBER MARKED WITH .062 ± .015 HIGH CHARACTERS. THE ORDER AND LOCATION ARE OPTIONAL.
- 6 POINT-OF-MEASUREMENT FOR PLATING THICKNESS INSIDE BEAMS.
- 7. AVERAGE INSERTION FORCE IS 2.75 OUNCES OR LESS. MINIMUM WITHDRAW FORCE IS .50 OUNCE.
- 8 DUPLEX PLATED: .000030 GOLD IN CONTACT AREA, .000050-.000100 MATTE TIN ON LEADS, ALL OVER .000050 NICKEL.
- 9 ROHS 2002/95/EC COMPLIANT.

8	3.900	4.258	80	9	5-535681-1
3	3.900	4.258	80		535681-1
FINISH	B	A	NO. OF POSN	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	.005
4 PLC	±	-
ANGLES	±	-
FINISH	SEE TABLE	

AW: FT. BOLES 4/29/93
 CHK: J. BAILEY 4/29/93

tyco Electronics
 Tyco Electronics Corporation
 Harrisburg, PA 17105-3608

NAME: ASSEMBLY, MOD II DOUBLE ROW.
 .100 X .100 CENTERLINE, VERTICAL MOUNTED
 LOW FORCE, SHORT POINT-OF-CONTACT

SIZE: A1
 CAGE CODE: 00779
 DRAWING NO: C=535681

RESTRICTED TO: -

CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: C1