



**Scotch-Weld™**  
Structural Adhesive



## 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

# The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.



**Limits bond line read-through:** Helps thin, flat surfaces maintain their aesthetic appearance.



**Flexible like a sealant:** For greater impact resistance.



**High elongation up to 200%:** Withstands stresses between dissimilar materials.



**Fast, strong cure:** For assembly speed and productivity.



**Offers new opportunities for design:** Expands what's possible.



**Non-flammable classification and low odour formulation:** to help improve the working environment.

# 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies in a low odour environment.

**Markets include:** Transportation, Rail, Signage & Architectural Panel

**Applications include:** Panel-to-frame bonding

Product (Color)	Key Features	Shelf Life	Size	UPC	Stock #
<b>3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black)</b>	10 minute work life; 18 minute time to handling strength	12 months*	45 mL	00-638060-40836-0	7100233359
			490 mL	00-638060-40837-7	7100232802
			18.9 L drum B	00-638060-40838-4	7100234673
			189 L drum B	00-638060-40839-1	7100234570
<b>3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black)</b>	23 minute work life; 28 minute time to handling strength	12 months*	45 mL	00-638060-40972-5	7100244478
			490 mL	00-638060-40973-2	7100244477
			18.9 L drum B	00-638060-40974-9	7100244476
			189 L drum B	00-638060-40975-6	7100244859
<b>3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2</b>	Used to mix with 18.9 & 208 L.8600 Series products	24 months*	3.78 L pail A	00-638060-40862-9	7100233358
			18.9 L pail A	00-638060-40863-6	7100234571

\* From date of manufacture in unopened original containers kept at recommended storage conditions.

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