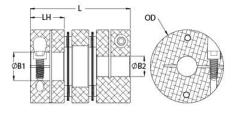




MDCDE15-4-3-A

Ruland MDCDE15-4-3-A, 4mm x 3mm Double Disc Coupling, Aluminum, Clamp Style, Electrically Isolating, 15.0mm OD, 23.8mm Length





Description

Ruland MDCDE15-4-3-A is an electrically isolating clamp double disc coupling with 4mm x 3mm bores, 15.0mm OD, and 23.8mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The double disc design is comprised of two anodized aluminum hubs, two sets of thin stainless steel disc springs, and an acetal center spacer allowing each disc to bend individually and accommodate all types of misalignment. The acetal center spacer isolates the two hubs preventing the incidental transfer of current from the motor to the driven component or vice versa. MDCDE15-4-3-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCDE15-4-3-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCDE15-4-3-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

B1 Max Shaft Penetration 11.6 mm B2 Max Shaft Penetration 11.6 mm Outer Diameter (OD) 15.0 mm Bore Tolerance +0.03 mm /-0.00 mm Length (L) 23.8 mm Hub Width (LH) 8.33 mm Recommended Shaft Tolerance +0.000 mm /-0.013 mm Forged Clamp Screw M2 Screw Material Alloy Steel Hex Wrench Size 1.5 mm Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hub: 2024-T361 Bar, Disc Springs Type 302 Stainless Steel, Center Space:: Acetal Temperature -10°F to 150	FIGURE Specifications			
Outer Diameter (OD) 15.0 mm Bore Tolerance +0.03 mm / -0.00 mm Length (L) 23.8 mm Hub Width (LH) 8.33 mm Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M2 Screw Material Alloy Steel Hex Wrench Size 1.5 mm Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ Kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Torque Wrench TW:BT-R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type Black Anodize Maufacturer Ruland Manufacturing Country of Origin USA	Bore (B1)	4 mm	Small Bore (B2)	3 mm
Length (L) 23.8 mm Hub Width (LH) 8.33 mm Recommended Shaft Tolerance +0.000 mm /-0.013 mm Forged Clamp Screw M2 Screw Material Alloy Steel Hex Wrench Size 1.5 mm Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Reversing 0.43 Nm Axial Motion 0.10 mm Static Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Static Torque Non-Reversing 0.85 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Torque Wrench TW/BT-tR-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-1351 Bar, Disc Springs Type 302 Stainless Steel, Center Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA	B1 Max Shaft Penetration	11.6 mm	B2 Max Shaft Penetration	11.6 mm
Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M2 Screw Material Alloy Steel Hex Wrench Size 1.5 mm Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10" kg-m² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW/BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM E580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.019400 UPC 634529089156	Outer Diameter (OD)	15.0 mm	Bore Tolerance	+0.03 mm / -0.00 mm
Screw Material Alloy Steel Hex Wrench Size 1.5 mm Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.43 Nm Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10°7 kg-m² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Maufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note	Length (L)	23.8 mm	Hub Width (LH)	8.33 mm
Screw Finish Black Oxide Seating Torque 0.6 Nm Number of Screws 2 ea Dynamic Torque Reversing 0.43 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Stait Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodize MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Torque ratings are for	Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M2
Number of Screws2 eaDynamic Torque Reversing0.43 NmAngular Misalignment1.0°Dynamic Torque Non-Reversing0.85 NmParallel Misalignment0.05 mmStatic Torque1.7 NmAxial Motion0.10 mmTorsional Stiffness3.0 Nm/DegMoment of Inertia2.658 x 10 ⁻⁷ kg-m²Maximum Speed10,000 RPMFull Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW:BT-IR-1/4-5.3Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: AcetalTemperature-10°F to 150°F (-23°C to 65°C)Finish SpecificationSulfuric Anodized MIL-A-8625 Type Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (Ibs)0.019400UPC634529089156Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 3Note 3Performance ratings are at maximum misalignment.Note 4Torque ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Screw Material	Alloy Steel	Hex Wrench Size	1.5 mm
Angular Misalignment 1.0° Dynamic Torque Non-Reversing 0.85 Nm Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some c	Screw Finish	Black Oxide	Seating Torque	0.6 Nm
Parallel Misalignment 0.05 mm Static Torque 1.7 Nm Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-IR-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or wh	Number of Screws	2 ea	Dynamic Torque Reversing	0.43 Nm
Axial Motion 0.10 mm Torsional Stiffness 3.0 Nm/Deg Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-tR-t/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to	Angular Misalignment	1.0°	Dynamic Torque Non-Reversing	0.85 Nm
Moment of Inertia 2.658 x 10 ⁻⁷ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Parallel Misalignment	0.05 mm	Static Torque	1.7 Nm
Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-IR-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Axial Motion	0.10 mm	Torsional Stiffness	3.0 Nm/Deg
Balanced Design Yes Torque Wrench TW:BT-1R-1/4-5.3 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: Acetal Temperature -10°F to 150°F (-23°C to 65°C) Finish Specification Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.019400 UPC 634529089156 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Moment of Inertia	2.658 x 10 ⁻⁷ kg-m ²	Maximum Speed	10,000 RPM
Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs: 2024-T351 Bar, Disc Springs Type 302 Stainless Steel, Center Spacer: AcetalTemperature-10°F to 150°F (-23°C to 65°C)Finish SpecificationSulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.019400UPC634529089156Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Vote 2Note 2Torque ratings are at maximum misalignment.Vote application.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Full Bearing Support Required?	Yes	Zero-Backlash?	Yes
Type 302 Stainless Steel, Center Spacer: AcetalTemperature-10°F to 150°F (-23°C to 65°C)Finish SpecificationSulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.019400UPC634529089156Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Note 2Torque ratings are at maximum misalignment.Note 3Note 3Performance ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Balanced Design	Yes	Torque Wrench	<u>TW:BT-1R-1/4-5.3</u>
II, Class 2 and ASTM B580 Type B Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.019400UPC634529089156Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Note 2Torque ratings are at maximum misalignment.Verify are available upon request.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Recommended Hex Key	<u>Metric Hex Keys</u>	Material Specification	51
Weight (lbs)0.019400UPC634529089156Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Temperature	-10°F to 150°F (-23°C to 65°C)	Finish Specification	
Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular application.Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Manufacturer	Ruland Manufacturing	Country of Origin	USA
Note 1 Stainless steel hubs are available upon request. Note 2 Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Weight (Ibs)	0.019400	UPC	634529089156
Note 2 Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Tariff Code	8483.60.8000	UNSPC	31163008
Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular application. Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Note 1	Stainless steel hubs are available upon request.		
Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Note 2	Torque ratings are at maximum misalignment.		
normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional	Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
	Note 4	normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional		

	assistance.			
Prop 65	WARNING This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <u>www.P65Warnings.ca.gov</u> .			
Installation Instructions				
	 Align the bores of the MDCDE15-4-3-A double disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (<i>Angular Misialignment:</i> 1.0°, <i>Parallel Misalignment:</i> 0.05 mm, <i>Axial Motion:</i> 0.10 mm) Fully tighten the M2 screw on the first hub to the recommended seating torque of 0.6 Nm using a 1.5 mm hex torque wrench. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 11.6 mm. 			